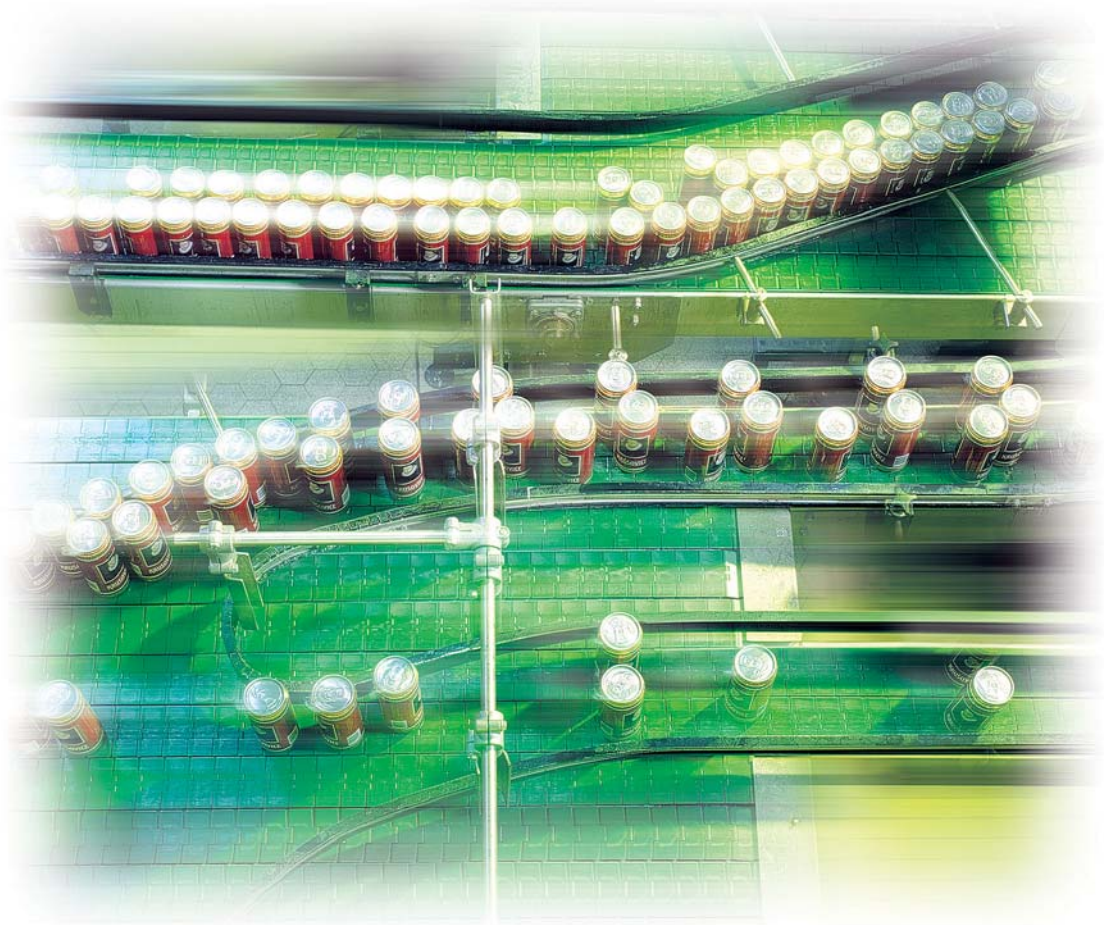


C O N V E Y O R B E L T S

February 2004 • English Version • Issue 2.0



Conveyor Belts



Finally all the action you were looking for!

With the union of System Plast and Flexon-System Plast, the largest range of modular chains for conveyors is born.

An unprecedented range of products and technical support are available for those who are looking for global support from the planning phase to the final supply.

When two companies like System Plast and Flexon-System Plast merge forces, a new level of production and operations is reached, producing a winning combination.

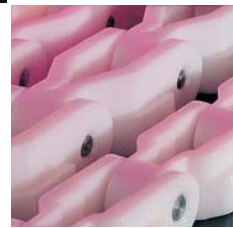
The effects of this merger are evident: bringing together the extensive experience and technical knowledge of two of the industries leading companies, allows them to offer the customer service and products of the highest quality.

System Plast and Flexon-System Plast now have at their disposal a larger and more versatile range of conveyor components and modular chains.

This enables System Plast and Flexon-System Plast to respond to customer inquiries and questions in an extremely short time, supporting their customers in every possible way.

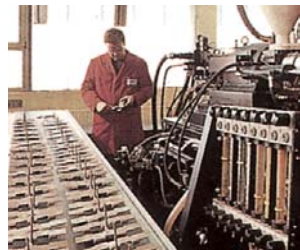
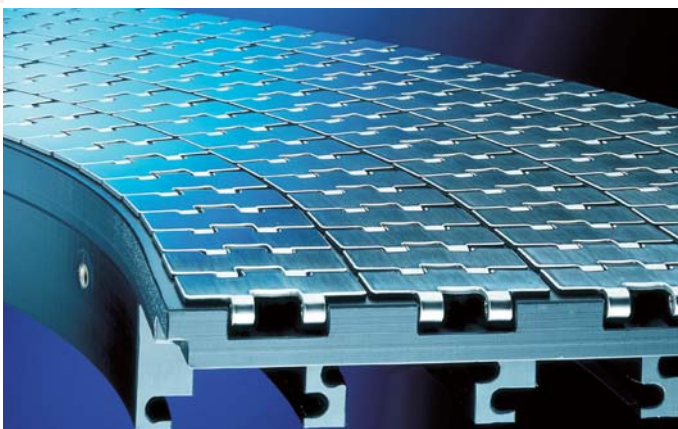
The professionalism, competence and enthusiasm of the whole staff, gives the two companies the ability to support their customers completely.

With the union of System Plast and Flexon-System Plast the industry has a new and bright dimensions.



FLEXON
SYSTEM PLAST

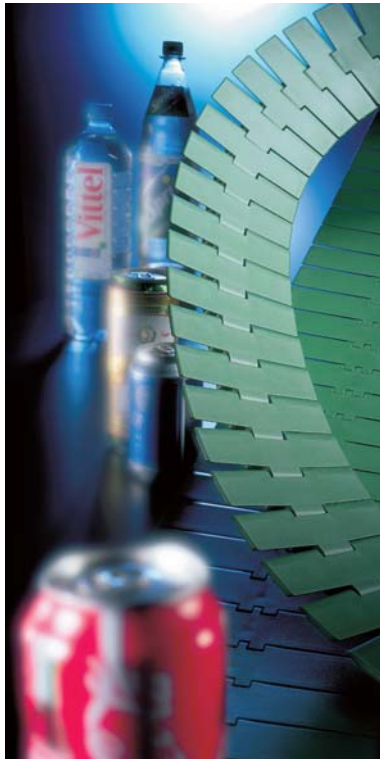
Your exclusive
source
for conveyor
belts.



1



2



3



4



The most complete range of chains, belts, curves and sprockets for conveyors.

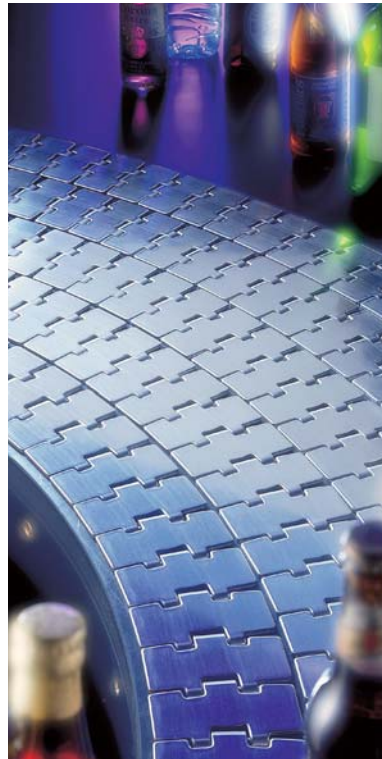
5



6



7



8



- 1** *Stainless steel flat top chains*
- 2** *Plastic resin flat top chains*
- 3** *Chains with friction surface*
- 4** *Chains with accumulation rollers*
- 5** *Gripper chains*
- 6** *Multiflex chains*
- 7** *Dual magnetic corner tracks*
- 8** *Modular belts*



The best of conveyor components.



Stainless steel flat-top chains



Plastic resin flat-top chains



Modular-belts



Dual-magnetic curves



Sprockets and idlers



Wearstrips and sideguides



Curves and wear profiles



Brackets and structural components



Levelling pads



Self aligning bearings



System Frame components



Standard Plastic Material

Grey Acetal Resin

D**W**

It is an acetal based material which is used as an economical alternative to our LF acetal material. Acetal is an ideal material for conveyor chains as it offers high tensile + fatigue strengths, good co-efficient of friction and excellent wear resistance properties.

Operating temperatures:

in air: - 40°C to + 80°C

in hot water: + 65°C

Colour: Grey or White

This material is FDA (Food and Drug Administration) approved for direct contact with food.

Low Friction Acetal Resin

LF**LFG****LFW**

It is identical to the delrin acetal material and offers an improved co-efficient of friction. This material is suitable for use in high speed applications.

Operating temperatures:

dry: - 40°C to + 80°C

wet: 0°C to 65°C

Color: Light Brown, Dark Grey or White

This material is FDA (Food and Drug Administration) approved for direct contact with food.

Extra Performance

XPG

Extra performance additivated Acetal with a very low co-efficient of friction than LF materials. Suitable for high speed applications and reduced lubrication.

Operating temperatures:

dry: - 40°C to + 80°C

wet: 0°C to 65°C

Color: Dark Brown/Grey

This material is FDA (Food and Drug Administration) approved for direct contact with food.

New Generation

NG

Extra performance PBT with lowest coefficient of friction, in our range resulting in medium strength and optimum wear resistance and reduced plate wear reduced pitch elongation. Suitable for high speed and dry running applications available exclusive from **Flexon-System Plast**.

Operating temperatures:

up to 120°C

Color: Green or Dark Grey

Special Plastic Materials

Anti-static acetal resin

AS

Anti-static material with improved surface conductivity for greater protection against static electrical charges.

Operating temperatures:

in air: - 40 °C to + 80 °C

in hot water: + 65 °C

Colour: Black

High Temperature Resistance

HT

High temperature material for applications up to 120°C. Special materials are also available for temperatures up to 200°C.

Chemical resistance

CR

Polypropylene material for greater acid and chemical resistance. Polypropylene has lower mechanical strength than acetal.

Operating temperatures:

in air: - 40 °C to +100 °C

Colour: White

Abrasion Resistant

AR

Special wear resistant resin with improved abrasion resistance characteristics for conveying abrasive products like glass, steel cast iron.

Operating temperatures:

in air: - 10 °C to +100 °C

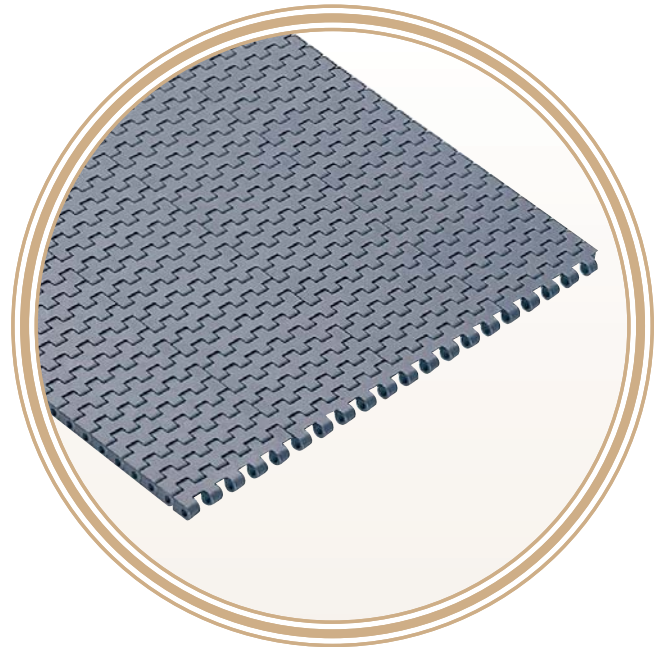
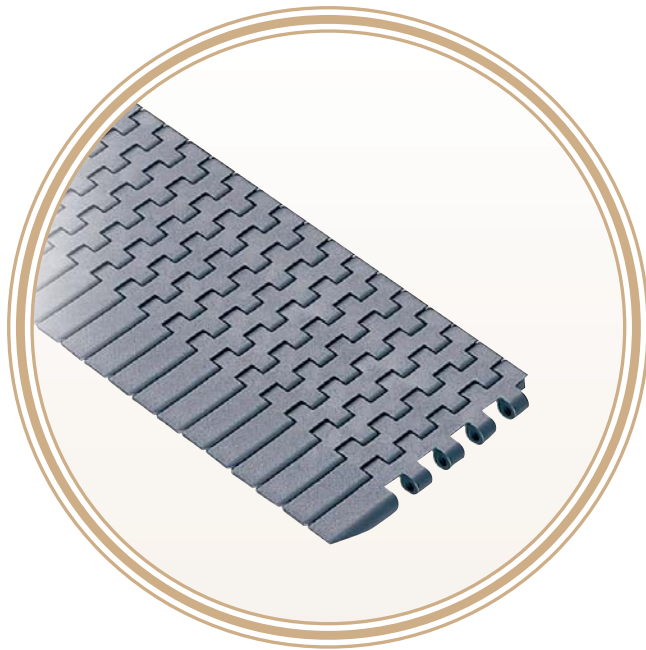
Colour: Black

BELT 2120 SERIES PLASTIC MODULAR CONVEYOR BELT

The 2120 series belt has a pitch of 12.7 mm ($\frac{1}{2}$ " inch) and the height of 8.7 mm ($\frac{11}{32}$ " inch).

BENEFITS AND FEATURES

- Easy installation and maintenance
- High mechanical strength and wear resistance
- No gaps between parallel chains
- Excellent product handling
- Installation on standard conveyors with 85 mm pitch between tracks
- High performance



PROGRAM Flat Top

- The solid surface makes flat top belts suitable for glass bottles and PET bottles with petaloid base.

Flat top belt is available in:

- Standard version **FT**
- Version with one positioner **FTP1**
- Version with one positioner on both sides **FTP2B**
- Version with two positioners **FTP2**
- Version with two positioners on both sides **FTP2BD**
- Version with two positioners and integrated active transfer plate **FTTP2**

MATERIAL

Low Friction Acetal Resin

LFG

Acetal material with coefficient of friction, optimum strength and good wear resistance characteristics. Suitable for high load and high speed applications.

Operating temperatures:

dry: - 40°C to + 80°C
wet: 0°C to 65°C

Color: Dark Grey

This material is FDA (Food and Drug Administration) approved for direct contact with food.

Extra Performance

XPG

Extra performance additivated Acetal with a very low co-efficient of friction than LFG materials. Suitable for high speed applications and reduced lubrication.

Operating temperatures:

dry: - 40°C to + 80°C
wet: 0°C to 65°C

Color: Dark Brown/Grey

This material is FDA (Food and Drug Administration) approved for direct contact with food.

 For further engineering information on application of the specified belts, please contact our Engineering Department.

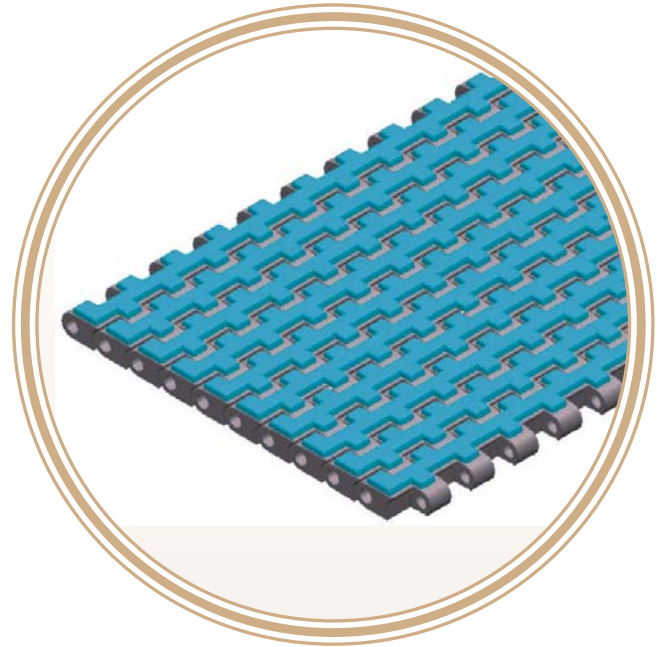
BELT 2120 SERIES

GRIP BELTS with high friction surface

The grip 2120 series belt has a pitch of 12.7 mm (1/2" inch) and the height of 8.7 mm (11/32" inch).

BENEFITS AND FEATURES

- Easy installation and maintenance
- Optimum product stability
- High performance
- Long wearlife
- Declines and inclines up to 20°

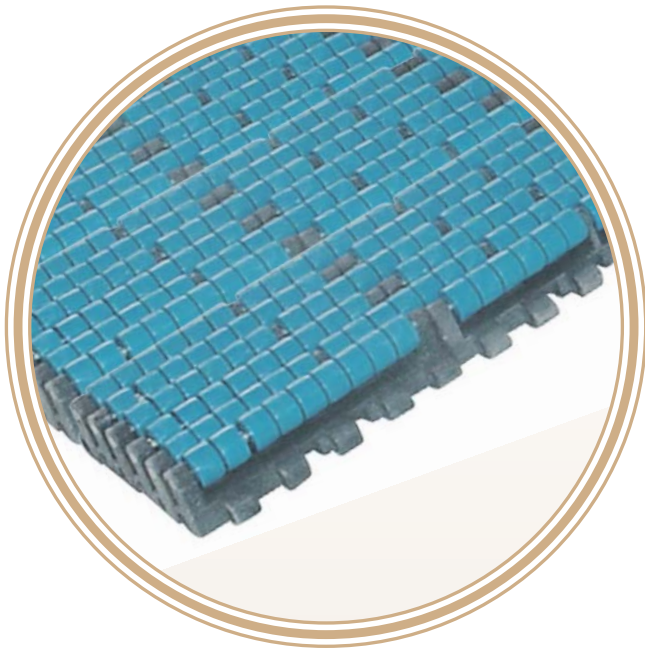


LBP BELTS with low noise accumulation rollers

The LBP 2120 series belt has a pitch of 12.7 mm (1/2" inch) and the height of 8.7 mm (11/32" inch).

BENEFITS AND FEATURES

- Easy installation and maintenance
- Optimum product stability
- High performance
- Easy to clean
- Long wearlife
- Low noise rollers

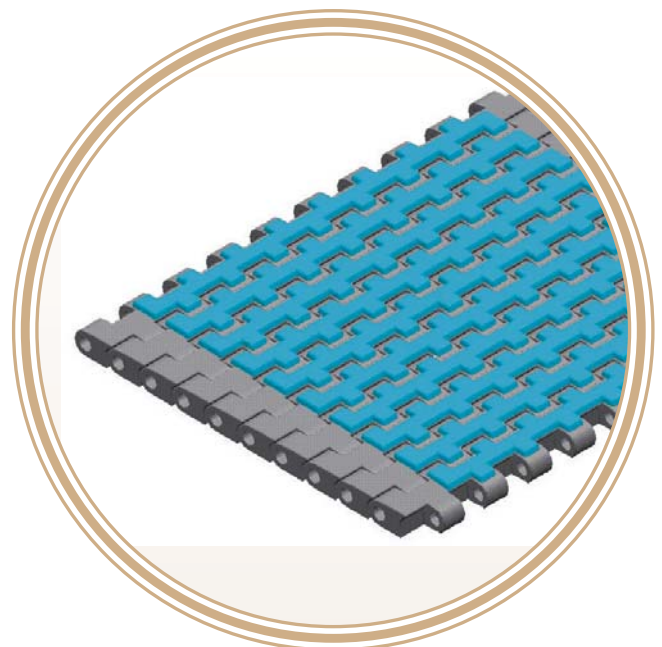


GRIP BELTS is available in:

- Standard version without positioner **VG**
- Version with one positioner **VG-P1**
- Version with two positioners **VG-P2**
- Version side indent without positioner **VGS**
- Version side indent with one positioner **VGS-P1**
- Version side indent with two positioners **VGS-P2**

LBP BELTS is available in:

- Standard version without positioner **LBP**
- Version with one positioner **LBP-P1**
- Version with two positioners **LBP-P2**



2120 K330 H FLAT TOP BELTS ONE TRACK



FLAT TOP BELTS ONE TRACK Version Standard Series 2120 K330 H-FT

Standard length:
240 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)

*On request and for adequate quantities
these belts can be produced in:*

- ▶ **AS** Anti-static Acetal Resin
- ▶ **PP** Polypropylene
- ▶ **NG** New Generation

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



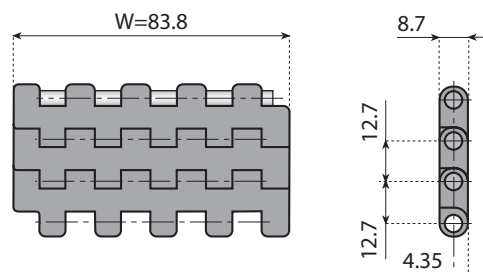
For sprockets
type see
pages 96 → 100



For chemical
resistance see
pages 124 - 125



For further engineering information on
application of the specified belts, please
contact our Engineering Department.



BELTS-REF.	CODE	Material	Width W		Pitch P		Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
			mm	inch.	mm	inch.			
LF 2120 K330 H-FT	25040H	LFG	83.8	3.30	12.7	0.50	10	20000	6.65
XPG 2120 K330 H-FT	25040H-XPG	XPG							



FLAT TOP BELTS ONE TRACK Version with two positioners Series 2120 K330 H-FTP2

Standard length:
240 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)

*On request and for adequate quantities
these belts can be produced in:*

- ▶ **AS** Anti-static Acetal Resin
- ▶ **PP** Polypropylene
- ▶ **NG** New Generation

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



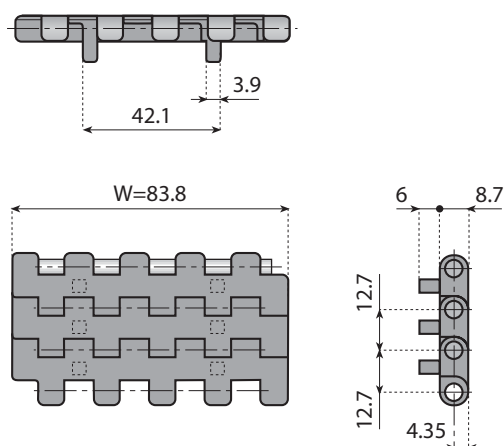
For sprockets
type see
pages 96 → 100



For chemical
resistance see
pages 124 - 125

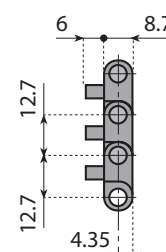
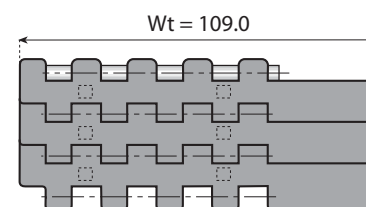
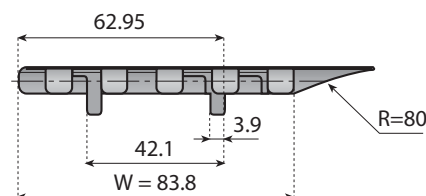


For further engineering information on
application of the specified belts, please
contact our Engineering Department.



BELTS-REF.	CODE	Material	Width W		Pitch P		Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
			mm	inch.	mm	inch.			
LF 2120 K330 H-FTP2	25041H	LFG	83.8	3.30	12.7	0.50	10	20000	6.70
XPG 2120 K330 H-FTP2	25041H-XPG	XPG							

2120 K330 H FLAT TOP BELTS ONE TRACK



**FLAT TOP BELTS
ONE TRACK**
Version with two
positioners
integrated active
transfer wing
Series 2120 K330 H-FTTP2

Standard length:
240 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)

*On request and for adequate quantities
these belts can be produced in:*

- ▶ **AS** Anti-static Acetal Resin
- ▶ **PP** Polypropylene
- ▶ **NG** New Generation

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)

MATERIAL For belt
material see
pages 10

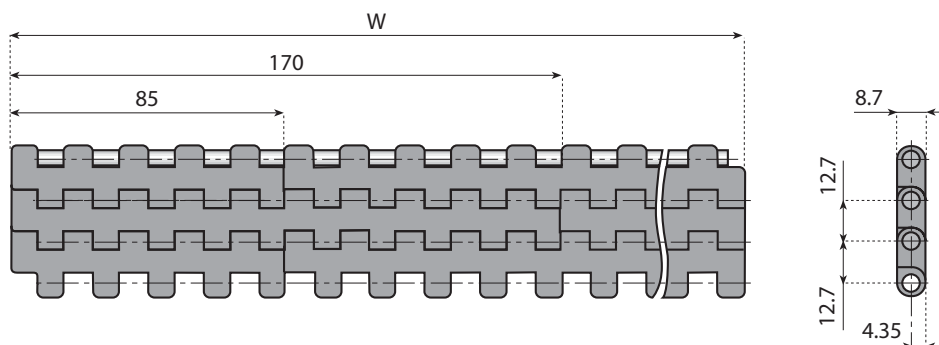
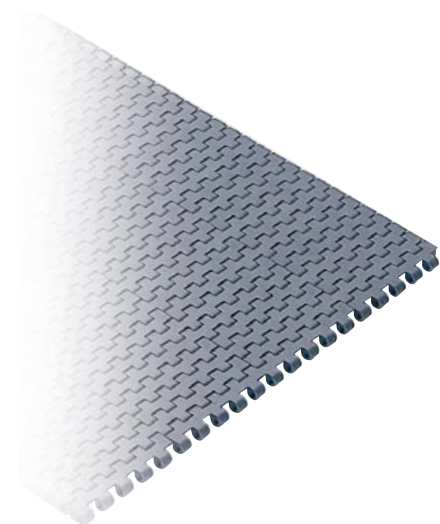
SPROCKET For sprockets
type see
pages 96 → 100

CHEMICAL For chemical
resistance see
pages 124 - 125

QUESTION For further engineering information on
application of the specified belts, please
contact our Engineering Department.

BELTS-REF.	CODE	Material	Width W		Pitch P		Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
			mm	inch.	mm	inch.			
LF 2120 K330 H-FTTP2	25042H	LFG	83.8	3.30	12.7	0.50	15	20000	6.80
XPG 2120 K330 H-FTTP2	25042H-XPG	XPG							

2120 H-FT FLAT TOP BELTS (Pitch 1/2" - 12.7 mm)



FLAT TOP BELTS Version Standard Series 2120 H-FT

Standard length:
240 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)

FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 251400H-XPG")

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)

For belt
material see
pages 10

For sprockets
type see
pages 96 → 100

On request and for adequate quantities
these belts can be produced in:

- AS** Anti-static Acetal Resin
- PP** Polypropylene
- NG** New Generation

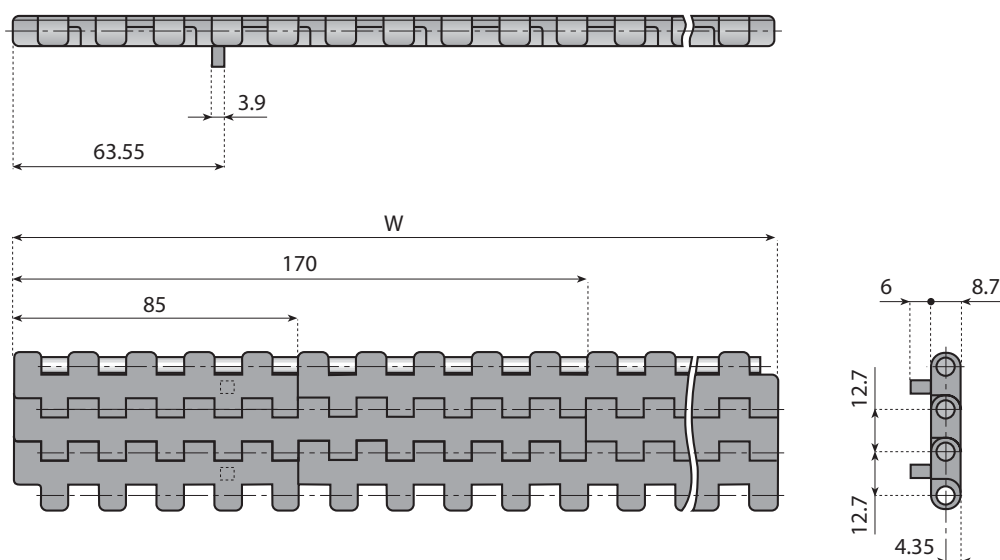
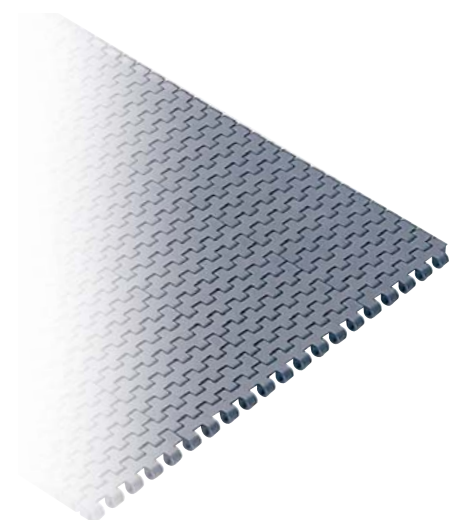
For chemical
resistance see
pages 124 - 125

For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	251400H 2120-0085 H-FT	935	251410H 2120-0935 H-FT	1785	251420H 2120-1785 H-FT	2635	251430H 2120-2635 H-FT	10	20000	12
170	251401H 2120-0170 H-FT	1020	251411H 2120-1020 H-FT	1870	251421H 2120-1870 H-FT	2720	251431H 2120-2720 H-FT			
255	251402H 2120-0255 H-FT	1105	251412H 2120-1105 H-FT	1955	251422H 2120-1955 H-FT	2805	251432H 2120-2805 H-FT			
340	251403H 2120-0340 H-FT	1190	251413H 2120-1190 H-FT	2040	251423H 2120-2040 H-FT	2890	251433H 2120-2890 H-FT			
425	251404H 2120-0425 H-FT	1275	251414H 2120-1275 H-FT	2125	251424H 2120-2125 H-FT	2975	251434H 2120-2975 H-FT			
510	251405H 2120-0510 H-FT	1360	251415H 2120-1360 H-FT	2210	251425H 2120-2210 H-FT	3060	251435H 2120-3060 H-FT			
595	251406H 2120-0595 H-FT	1445	251416H 2120-1445 H-FT	2295	251426H 2120-2295 H-FT	3145	251436H 2120-3145 H-FT			
680	251407H 2120-0680 H-FT	1530	251417H 2120-1530 H-FT	2380	251427H 2120-2380 H-FT	3230	251437H 2120-3230 H-FT			
765	251408H 2120-0765 H-FT	1615	251418H 2120-1615 H-FT	2465	251428H 2120-2465 H-FT	3315	251438H 2120-3315 H-FT			
850	251409H 2120-0850 H-FT	1700	251419H 2120-1700 H-FT	2550	251429H 2120-2550 H-FT	3400	251439H 2120-3400 H-FT			

Other widths available on request.

2120 H-FTP1 FLAT TOP BELTS (Pitch 1/2" - 12.7 mm)



FLAT TOP BELTS Version with one positioner Series 2120 H-FTP1

Standard length:
240 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)

FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 251500H-XPG")

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)

For belt
material see
pages 10

For sprockets
type see
pages 96 → 100

On request and for adequate quantities
these belts can be produced in:

- AS** Anti-static Acetal Resin
- PP** Polypropylene
- NG** New Generation

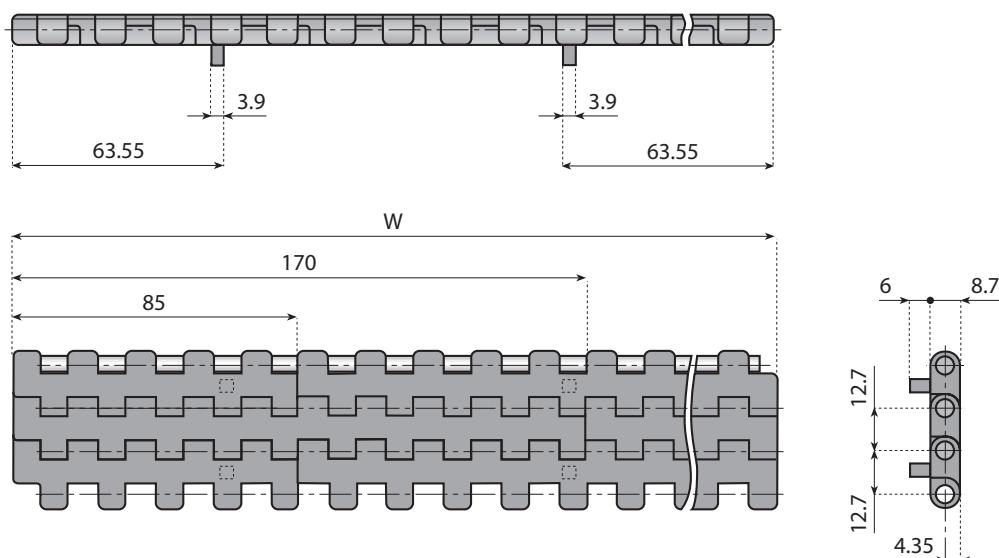
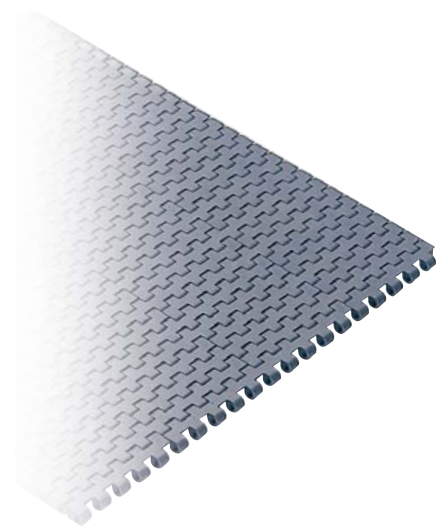
For chemical
resistance see
pages 124 - 125

For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	251500H 2120-0085 H-FTP1	935	251510H 2120-0935 H-FTP1	1785	251520H 2120-1785 H-FTP1	2635	251530H 2120-2635 H-FTP1	10	20000	12
170	251501H 2120-0170 H-FTP1	1020	251511H 2120-1020 H-FTP1	1870	251521H 2120-1870 H-FTP1	2720	251531H 2120-2720 H-FTP1			
255	251502H 2120-0255 H-FTP1	1105	251512H 2120-1105 H-FTP1	1955	251522H 2120-1955 H-FTP1	2805	251532H 2120-2805 H-FTP1			
340	251503H 2120-0340 H-FTP1	1190	251513H 2120-1190 H-FTP1	2040	251523H 2120-2040 H-FTP1	2890	251533H 2120-2890 H-FTP1			
425	251504H 2120-0425 H-FTP1	1275	251514H 2120-1275 H-FTP1	2125	251524H 2120-2125 H-FTP1	2975	251534H 2120-2975 H-FTP1			
510	251505H 2120-0510 H-FTP1	1360	251515H 2120-1360 H-FTP1	2210	251525H 2120-2210 H-FTP1	3060	251535H 2120-3060 H-FTP1			
595	251506H 2120-0595 H-FTP1	1445	251516H 2120-1445 H-FTP1	2295	251526H 2120-2295 H-FTP1	3145	251536H 2120-3145 H-FTP1			
680	251507H 2120-0680 H-FTP1	1530	251517H 2120-1530 H-FTP1	2380	251527H 2120-2380 H-FTP1	3230	251537H 2120-3230 H-FTP1			
765	251508H 2120-0765 H-FTP1	1615	251518H 2120-1615 H-FTP1	2465	251528H 2120-2465 H-FTP1	3315	251538H 2120-3315 H-FTP1			
850	251509H 2120-0850 H-FTP1	1700	251519H 2120-1700 H-FTP1	2550	251529H 2120-2550 H-FTP1	3400	251539H 2120-3400 H-FTP1			

Other widths available on request.

2120 H-FTP2B FLAT TOP BELTS (Pitch 1/2" - 12.7 mm)



FLAT TOP BELTS Version with one positioner on both sides Series 2120 H-FTP2B

Standard length:
240 pitches (10 ft - 3.048 m)

Pin material:
Acetal resin, white colour

● ●
FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 254501H-XPG")

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)

MATERIAL For belt
material see
pages 10

For sprockets
type see
pages 96 → 100

On request and for adequate quantities
these belts can be produced in:

- ▶ **AS** Anti-static Acetal Resin
- ▶ **PP** Polypropylene
- ▶ **NG** New Generation

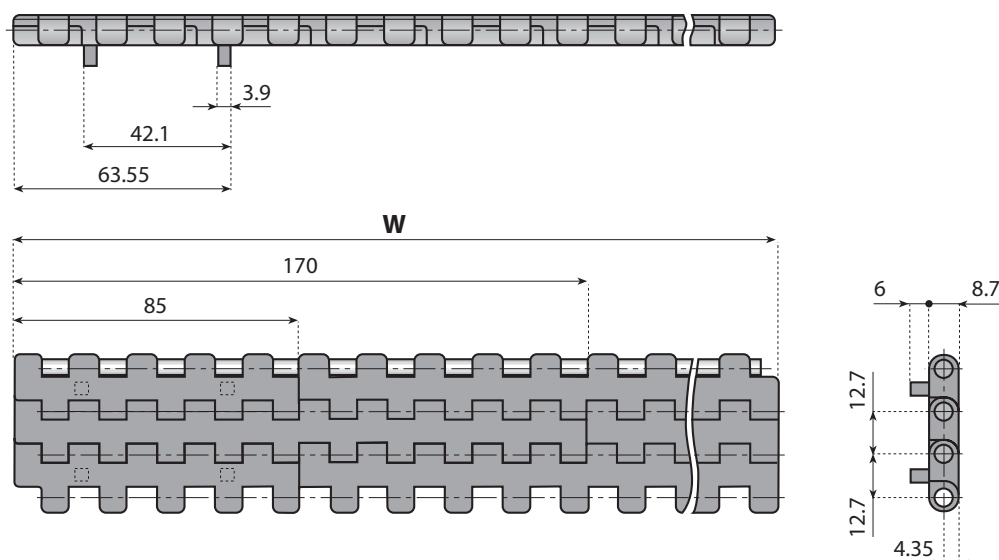
For chemical
resistance see
pages 124 - 125

For further engineering information
on application of the specified belts, please
contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		935	254510H 2120-0935 H-FTP2B	1785	254520H 2120-1785 H-FTP2B	2635	254530H 2120-2635 H-FTP2B	10	20000	12.20
170	254501H 2120-0170 H-FTP2B	1020	254511H 2120-1020 H-FTP2B	1870	254521H 2120-1870 H-FTP2B	2720	254531H 2120-2720 H-FTP2B			
255	254502H 2120-0255 H-FTP2B	1105	254512H 2120-1105 H-FTP2B	1955	254522H 2120-1955 H-FTP2B	2805	254532H 2120-2805 H-FTP2B			
340	254503H 2120-0340 H-FTP2B	1190	254513H 2120-1190 H-FTP2B	2040	254523H 2120-2040 H-FTP2B	2890	254533H 2120-2890 H-FTP2B			
425	254504H 2120-0425 H-FTP2B	1275	254514H 2120-1275 H-FTP2B	2125	254524H 2120-2125 H-FTP2B	2975	254534H 2120-2975 H-FTP2B			
510	254505H 2120-0510 H-FTP2B	1360	254515H 2120-1360 H-FTP2B	2210	254525H 2120-2210 H-FTP2B	3060	254535H 2120-3060 H-FTP2B			
595	254506H 2120-0595 H-FTP2B	1445	254516H 2120-1445 H-FTP2B	2295	254526H 2120-2295 H-FTP2B	3145	254536H 2120-3145 H-FTP2B			
680	254507H 2120-0680 H-FTP2B	1530	254517H 2120-1530 H-FTP2B	2380	254527H 2120-2380 H-FTP2B	3230	254537H 2120-3230 H-FTP2B			
765	254508H 2120-0765 H-FTP2B	1615	254518H 2120-1615 H-FTP2B	2465	254528H 2120-2465 H-FTP2B	3315	254538H 2120-3315 H-FTP2B			
850	254509H 2120-0850 H-FTP2B	1700	254519H 2120-1700 H-FTP2B	2550	254529H 2120-2550 H-FTP2B	3400	254539H 2120-3400 H-FTP2B			

Other widths available on request.

2120 H-FTP2 FLAT TOP BELTS (Pitch $1/2''$ - 12.7 mm)



FLAT TOP BELTS Version with two positioners Series 2120 H-FTP2

Standard length:
240 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)

● ●
FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 251600H-XPG")

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)

MATERIAL For belt material see pages 10

For sprockets type see pages 96 → 100

On request and for adequate quantities these belts can be produced in:

- ▶ **AS** Anti-static Acetal Resin
- ▶ **PP** Polypropylene
- ▶ **NG** New Generation

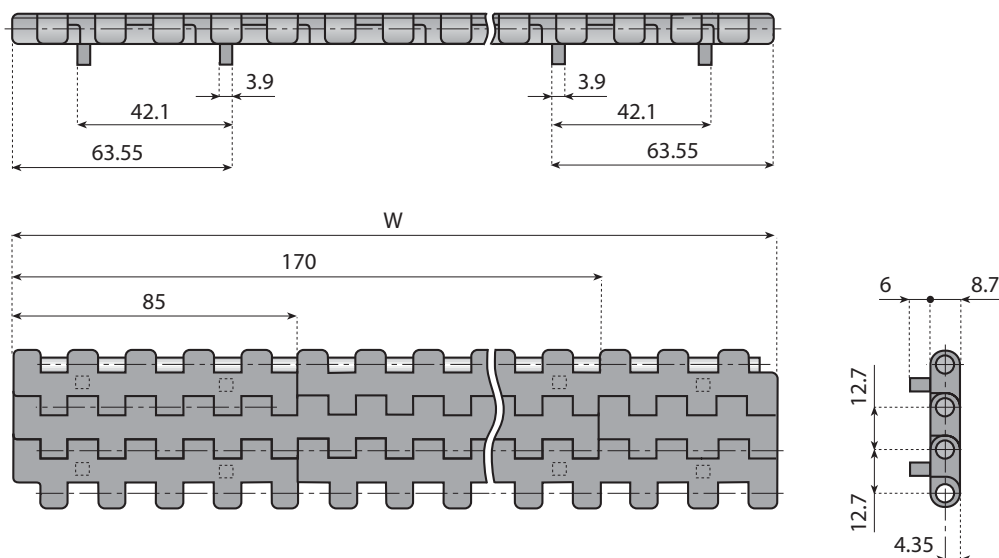
For chemical resistance see pages 124 - 125

For further engineering information on application of the specified belts, please contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	251600H 2120-0085 H-FTP2	935	251610H 2120-0935 H-FTP2	1785	251620H 2120-1785 H-FTP2	2635	251630H 2120-2635 H-FTP2	10	20000	12.20
170	251601H 2120-0170 H-FTP2	1020	251611H 2120-1020 H-FTP2	1870	251621H 2120-1870 H-FTP2	2720	251631H 2120-2720 H-FTP2			
255	251602H 2120-0255 H-FTP2	1105	251612H 2120-1105 H-FTP2	1955	251622H 2120-1955 H-FTP2	2805	251632H 2120-2805 H-FTP2			
340	251603H 2120-0340 H-FTP2	1190	251613H 2120-1190 H-FTP2	2040	251623H 2120-2040 H-FTP2	2890	251633H 2120-2890 H-FTP2			
425	251604H 2120-0425 H-FTP2	1275	251614H 2120-1275 H-FTP2	2125	251624H 2120-2125 H-FTP2	2975	251634H 2120-2975 H-FTP2			
510	251605H 2120-0510 H-FTP2	1360	251615H 2120-1360 H-FTP2	2210	251625H 2120-2210 H-FTP2	3060	251635H 2120-3060 H-FTP2			
595	251606H 2120-0595 H-FTP2	1445	251616H 2120-1445 H-FTP2	2295	251626H 2120-2295 H-FTP2	3145	251636H 2120-3145 H-FTP2			
680	251607H 2120-0680 H-FTP2	1530	251617H 2120-1530 H-FTP2	2380	251627H 2120-2380 H-FTP2	3230	251637H 2120-3230 H-FTP2			
765	251608H 2120-0765 H-FTP2	1615	251618H 2120-1615 H-FTP2	2465	251628H 2120-2465 H-FTP2	3315	251638H 2120-3315 H-FTP2			
850	251609H 2120-0850 H-FTP2	1700	251619H 2120-1700 H-FTP2	2550	251629H 2120-2550 H-FTP2	3400	251639H 2120-3400 H-FTP2			

Other widths available on request.

2120 H-FTP2BD FLAT TOP BELTS (Pitch 1/2" - 12.7 mm)



FLAT TOP BELTS Version with two positioners on both sides Series 2120 H-FTP2BD

Standard length:
240 pitches (10 ft - 3.048 m)

Pin material:
Acetal resin, white colour



FOR BELTS AVAILABLE IN "XPG" MATERIAL JUST ADD "XPG" TO PART NUMBER (example "code 254601H-XPG")

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR DARK BROWN/GREY)



For belt material see pages 10



For sprockets type see pages 96 → 100



AS Anti-static Acetal Resin



PP Polypropylene



NG New Generation



For chemical resistance see pages 124 - 125

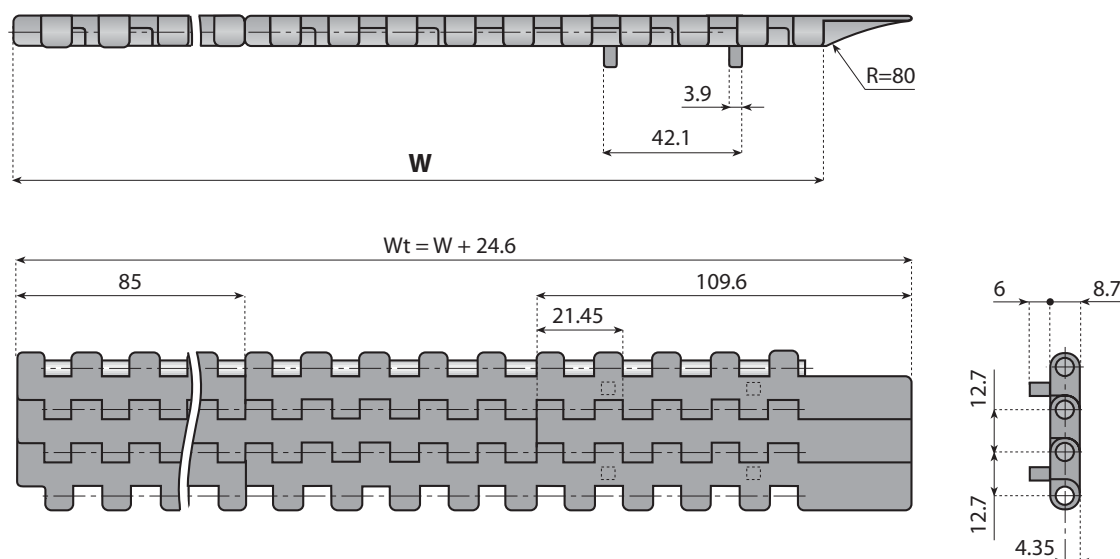


For further engineering information on application of the specified belts, please contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		935	254610H	1785	254620H	2635	254630H	10	20000	12.30
			2120-0935 H-FTP2BD		2120-1785 H-FTP2BD		2120-2635 H-FTP2BD			
170	254601H	1020	254611H	1870	254621H	2720	254631H			
	2120-0170 H-FTP2BD		2120-1020 H-FTP2BD		2120-1870 H-FTP2BD		2120-2720 H-FTP2BD			
255	254602H	1105	254612H	1955	254622H	2805	254632H			
	2120-0255 H-FTP2BD		2120-1105 H-FTP2BD		2120-1955 H-FTP2BD		2120-2805 H-FTP2BD			
340	254603H	1190	254613H	2040	254623H	2890	254633H			
	2120-0340 H-FTP2BD		2120-1190 H-FTP2BD		2120-2040 H-FTP2BD		2120-2890 H-FTP2BD			
425	254604H	1275	254614H	2125	254624H	2975	254634H			
	2120-0425 H-FTP2BD		2120-1275 H-FTP2BD		2120-2125 H-FTP2BD		2120-2975 H-FTP2BD			
510	254605H	1360	254615H	2210	254625H	3060	254635H			
	2120-0510 H-FTP2BD		2120-1360 H-FTP2BD		2120-2210 H-FTP2BD		2120-3060 H-FTP2BD			
595	254606H	1445	254616H	2295	254626H	3145	254636H			
	2120-0595 H-FTP2BD		2120-1445 H-FTP2BD		2120-2295 H-FTP2BD		2120-3145 H-FTP2BD			
680	254607H	1530	254617H	2380	254627H	3230	254637H			
	2120-0680 H-FTP2BD		2120-1530 H-FTP2BD		2120-2380 H-FTP2BD		2120-3230 H-FTP2BD			
765	254608H	1615	254618H	2465	254628H	3315	254638H			
	2120-0765 H-FTP2BD		2120-1615 H-FTP2BD		2120-2465 H-FTP2BD		2120-3315 H-FTP2BD			
850	254609H	1700	254619H	2550	254629H	3400	254639H			
	2120-0850 H-FTP2BD		2120-1700 H-FTP2BD		2120-2550 H-FTP2BD		2120-3400 H-FTP2BD			

Other widths available on request.

2120 H-FTTP2 FLAT TOP BELTS (Pitch 1/2" - 12.7 mm)



FLAT TOP BELTS

Version with two positioners integrated active transfer wing Series 2120 H-FTTP2

Standard length:
240 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)



FOR BELTS AVAILABLE IN "XPG" MATERIAL JUST ADD "XPG" TO PART NUMBER (example "code 251700H-XPG")



Low Friction Acetal Resin
(STANDARD MATERIAL COLOR DARK GREY)



Extra Performance
(SPECIAL MATERIAL COLOR DARK BROWN/GREY)



For belt material see pages 10



For sprockets type see pages 96 → 100



AS

Anti-static Acetal Resin



PP

Polypropylene



NG

New Generation

On request and for adequate quantities these belts can be produced in:



For chemical resistance see pages 124 - 125

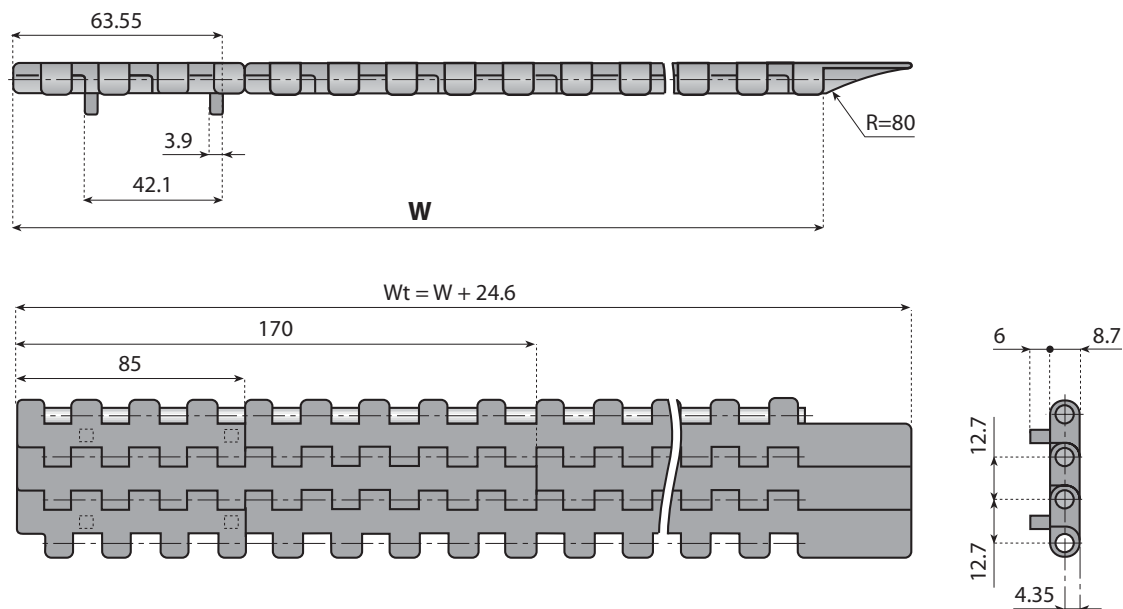


For further engineering information on application of the specified belts, please contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m²
85	251700H 2120-0085 H-FTTP2	935	251710H 2120-0935 H-FTTP2	1785	251720H 2120-1785 H-FTTP2	2635	251730H 2120-2635 H-FTTP2	15	20000	12.50
170	251701H 2120-0170 H-FTTP2	1020	251711H 2120-1020 H-FTTP2	1870	251721H 2120-1870 H-FTTP2	2720	251731H 2120-2720 H-FTTP2			
255	251702H 2120-0255 H-FTTP2	1105	251712H 2120-1105 H-FTTP2	1955	251722H 2120-1955 H-FTTP2	2805	251732H 2120-2805 H-FTTP2			
340	251703H 2120-0340 H-FTTP2	1190	251713H 2120-1190 H-FTTP2	2040	251723H 2120-2040 H-FTTP2	2890	251733H 2120-2890 H-FTTP2			
425	251704H 2120-0425 H-FTTP2	1275	251714H 2120-1275 H-FTTP2	2125	251724H 2120-2125 H-FTTP2	2975	251734H 2120-2975 H-FTTP2			
510	251705H 2120-0510 H-FTTP2	1360	251715H 2120-1360 H-FTTP2	2210	251725H 2120-2210 H-FTTP2	3060	251735H 2120-3060 H-FTTP2			
595	251706H 2120-0595 H-FTTP2	1445	251716H 2120-1445 H-FTTP2	2295	251726H 2120-2295 H-FTTP2	3145	251736H 2120-3145 H-FTTP2			
680	251707H 2120-0680 H-FTTP2	1530	251717H 2120-1530 H-FTTP2	2380	251727H 2120-2380 H-FTTP2	3230	251737H 2120-3230 H-FTTP2			
765	251708H 2120-0765 H-FTTP2	1615	251718H 2120-1615 H-FTTP2	2465	251728H 2120-2465 H-FTTP2	3315	251738H 2120-3315 H-FTTP2			
850	251709H 2120-0850 H-FTTP2	1700	251719H 2120-1700 H-FTTP2	2550	251729H 2120-2550 H-FTTP2	3400	251739H 2120-3400 H-FTTP2			

Other widths available on request.

2120 H-FTTP2-SX FLAT TOP BELTS (Pitch 1/2" - 12.7 mm)



FLAT TOP BELTS Version with two positioners integrated active transfer wing Series 2120 H-FTTP2-SX

Standard length:
240 pitches (10 ft - 3.048 m)

Pin material:
Acetal resin, white colour



**FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 251700H-SX-XPG")**



Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)



Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



For sprockets
type see
pages 96 → 100

*On request and for adequate quantities
these belts can be produced in:*



**Anti-static
Acetal Resin**



Polypropylene



**New
Generation**



For chemical
resistance see
pages 124 - 125

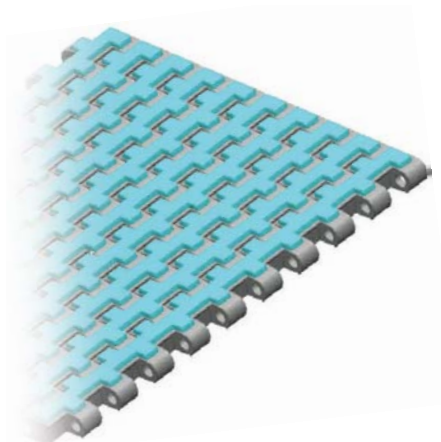


For further engineering information on
application of the specified belts, please
contact our Engineering Department.

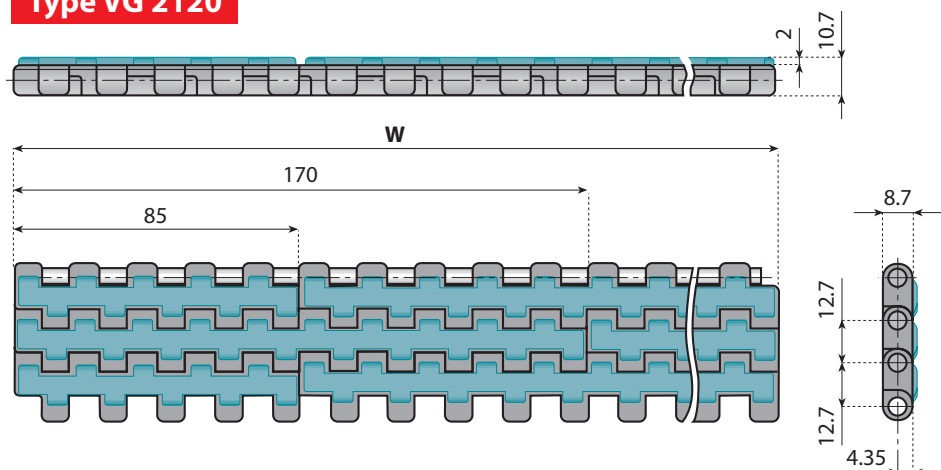
Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	251700H 2120-0085 H-FTTP2-SX	935	251710H-SX 2120-0935 H-FTTP2-SX	1785	251720H-SX 2120-1785 H-FTTP2-SX	2635	251730H-SX 2120-2635 H-FTTP2-SX	15	20000	12.50
170	251701H-SX 2120-0170 H-FTTP2-SX	1020	251711H-SX 2120-1020 H-FTTP2-SX	1870	251721H-SX 2120-1870 H-FTTP2-SX	2720	251731H-SX 2120-2720 H-FTTP2-SX			
255	251702H-SX 2120-0255 H-FTTP2-SX	1105	251712H-SX 2120-1105 H-FTTP2-SX	1955	251722H-SX 2120-1955 H-FTTP2-SX	2805	251732H-SX 2120-2805 H-FTTP2-SX			
340	251703H-SX 2120-0340 H-FTTP2-SX	1190	251713H-SX 2120-1190 H-FTTP2-SX	2040	251723H-SX 2120-2040 H-FTTP2-SX	2890	251733H-SX 2120-2890 H-FTTP2-SX			
425	251704H-SX 2120-0425 H-FTTP2-SX	1275	251714H-SX 2120-1275 H-FTTP2-SX	2125	251724H-SX 2120-2125 H-FTTP2-SX	2975	251734H-SX 2120-2975 H-FTTP2-SX			
510	251705H-SX 2120-0510 H-FTTP2-SX	1360	251715H-SX 2120-1360 H-FTTP2-SX	2210	251725H-SX 2120-2210 H-FTTP2-SX	3060	251735H-SX 2120-3060 H-FTTP2-SX			
595	251706H-SX 2120-0595 H-FTTP2-SX	1445	251716H-SX 2120-1445 H-FTTP2-SX	2295	251726H-SX 2120-2295 H-FTTP2-SX	3145	251736H-SX 2120-3145 H-FTTP2-SX			
680	251707H-SX 2120-0680 H-FTTP2-SX	1530	251717H-SX 2120-1530 H-FTTP2-SX	2380	251727H-SX 2120-2380 H-FTTP2-SX	3230	251737H-SX 2120-3230 H-FTTP2-SX			
765	251708H-SX 2120-0765 H-FTTP2-SX	1615	251718H-SX 2120-1615 H-FTTP2-SX	2465	251728H-SX 2120-2465 H-FTTP2-SX	3315	251738H-SX 2120-3315 H-FTTP2-SX			
850	251709H-SX 2120-0850 H-FTTP2-SX	1700	251719H-SX 2120-1700 H-FTTP2-SX	2550	251729H-SX 2120-2550 H-FTTP2-SX	3400	251739H-SX 2120-3400 H-FTTP2-SX			

Other widths available on request.

VG 2120 GRIP BELTS (Pitch $1\frac{1}{2}$ " - 12.7 mm) with high friction surface



Type VG 2120



FLAT TOP BELTS
with high friction surface
Version standard
Series VG 2120

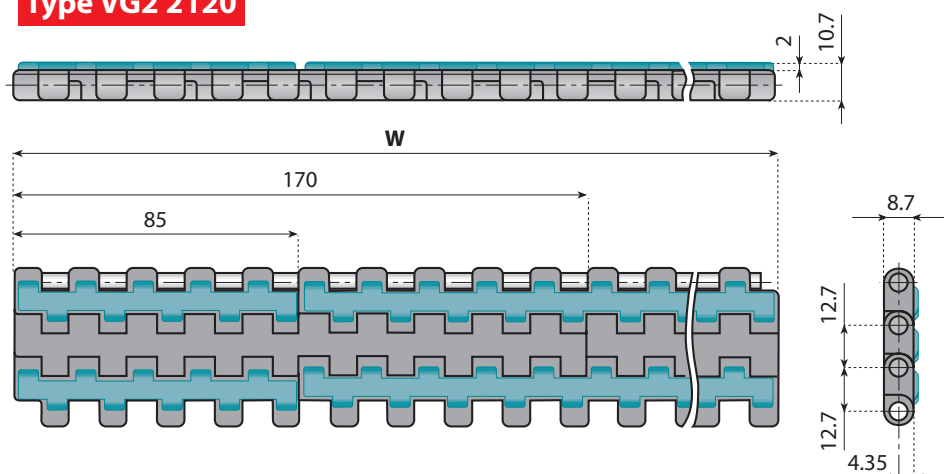
Standard length:
120 pitches (5 ft - 1.524 m)

Belts material: low friction
acetal resin, dark grey colour

Pin material:
Acetal resin, white colour

Rubber material: thermoplastic
rubber, 50 shore A hardness
waterblue colour

Type VG2 2120

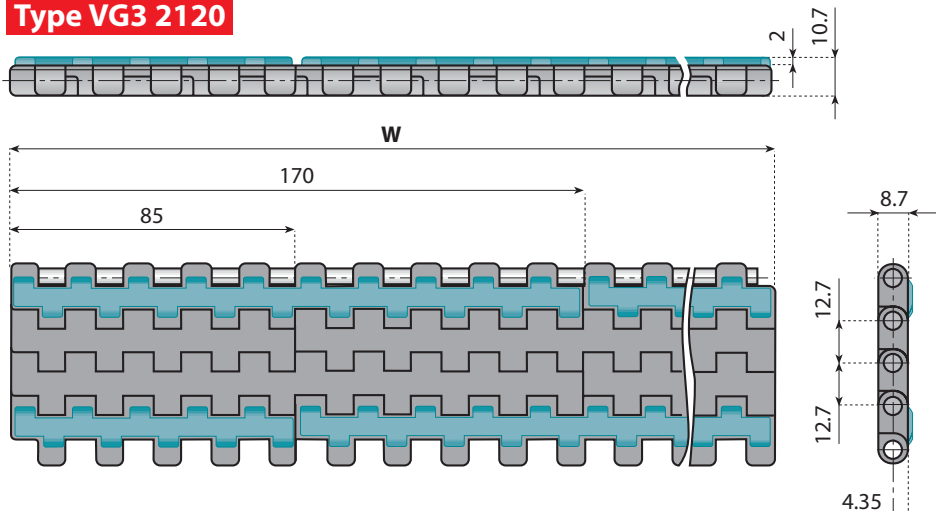


LFG Low Friction
Acetal Resin

LF Pin Material
Acetal Resin

TPR Thermoplastic
Rubber

Type VG3 2120



MATERIAL For belt
material see
pages 10

SPROCKET For sprockets
type see
pages 96 → 100

CHEMICAL For chemical
resistance see
pages 124 - 125

QUESTION For further engineering information on
application of the specified belts, please
contact our Engineering Department.

VG 2120 **GRIP BELTS** (Pitch $1\frac{1}{2}''$ - 12.7 mm) with high friction surface

Type VG 2120

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	254700 VG 2120-0085	680	254707 VG 2120-0680	1275	254714 VG 2120-1275	1870	254721 VG 2120-1870	20	20000	12.50
170	254701 VG 2120-0170	765	254708 VG 2120-0765	1360	254715 VG 2120-1360	1955	254722 VG 2120-1955			
255	254702 VG 2120-0255	850	254709 VG 2120-0850	1445	254716 VG 2120-1445	2040	254723 VG 2120-2040			
340	254703 VG 2120-0340	935	254710 VG 2120-0935	1530	254717 VG 2120-1530	2125	254724 VG 2120-2125			
425	254704 VG 2120-0425	1020	254711 VG 2120-1020	1615	254718 VG 2120-1615	2210	254725 VG 2120-2210			
510	254705 VG 2120-0510	1105	254712 VG 2120-1105	1700	254719 VG 2120-1700	2295	254726 VG 2120-2295			
595	254706 VG 2120-0595	1190	254713 VG 2120-1190	1785	254720 VG 2120-1785	2380	254727 VG 2120-2380			

Type VG2-2120

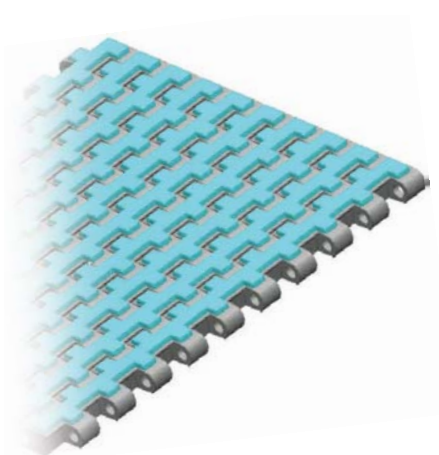
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	254800 VG2-2120-0085	680	254807 VG2-2120-0680	1275	254814 VG2-2120-1275	1870	254821 VG2-2120-1870	20	20000	12.30
170	254801 VG2-2120-0170	765	254808 VG2-2120-0765	1360	254815 VG2-2120-1360	1955	254822 VG2-2120-1955			
255	254802 VG2-2120-0255	850	254809 VG2-2120-0850	1445	254816 VG2-2120-1445	2040	254823 VG2-2120-2040			
340	254803 VG2-2120-0340	935	254810 VG2-2120-0935	1530	254817 VG2-2120-1530	2125	254824 VG2-2120-2125			
425	254804 VG2-2120-0425	1020	254811 VG2-2120-1020	1615	254818 VG2-2120-1615	2210	254825 VG2-2120-2210			
510	254805 VG2-2120-0510	1105	254812 VG2-2120-1105	1700	254819 VG2-2120-1700	2295	254826 VG2-2120-2295			
595	254806 VG2-2120-0595	1190	254813 VG2-2120-1190	1785	254820 VG2-2120-1785	2380	254827 VG2-2120-2380			

Type VG3-2120

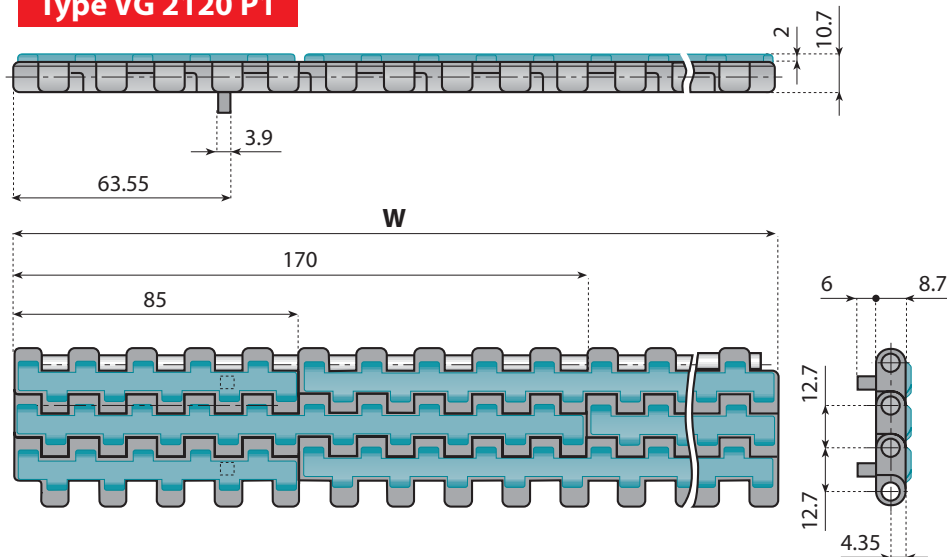
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	254900 VG3-2120-0085	680	254907 VG3-2120-0680	1275	254914 VG3-2120-1275	1870	254921 VG3-2120-1870	20	20000	12.10
170	254901 VG3-2120-0170	765	254908 VG3-2120-0765	1360	254915 VG3-2120-1360	1955	254922 VG3-2120-1955			
255	254902 VG3-2120-0255	850	254909 VG3-2120-0850	1445	254916 VG3-2120-1445	2040	254923 VG3-2120-2040			
340	254903 VG3-2120-0340	935	254910 VG3-2120-0935	1530	254917 VG3-2120-1530	2125	254924 VG3-2120-2125			
425	254904 VG3-2120-0425	1020	254911 VG3-2120-1020	1615	254918 VG3-2120-1615	2210	254925 VG3-2120-2210			
510	254905 VG3-2120-0510	1105	254912 VG3-2120-1105	1700	254919 VG3-2120-1700	2295	254926 VG3-2120-2295			
595	254906 VG3-2120-0595	1190	254913 VG3-2120-1190	1785	254920 VG3-2120-1785	2380	254927 VG3-2120-2380			

Other widths available on request.

VG 2120 P1 GRIP BELTS (Pitch $1\frac{1}{2}$ " - 12.7 mm) with high friction surface



Type VG 2120 P1



FLAT TOP BELTS
with high friction surface
Version one positioner
Series VG 2120 P1

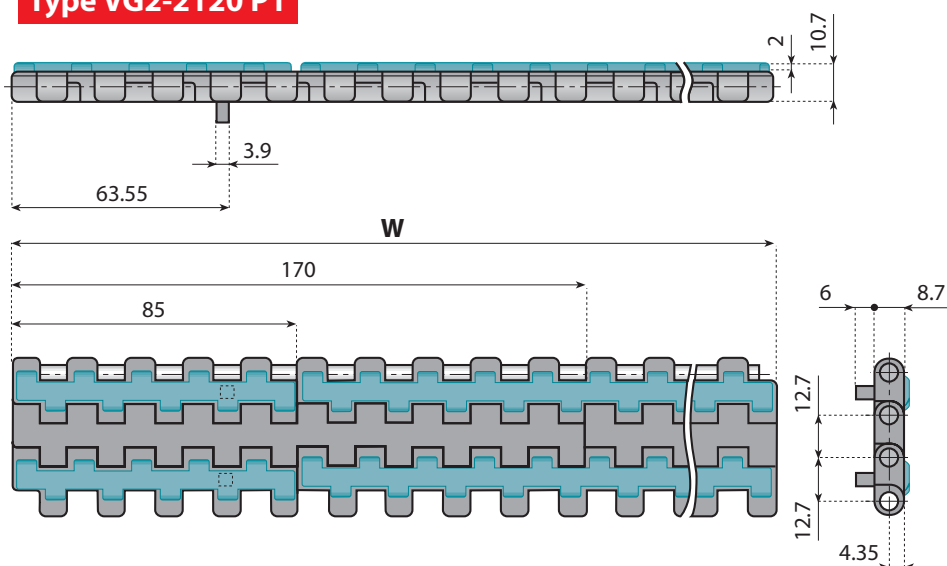
Standard length:
120 pitches (5 ft - 1.524 m)

Belts material: low friction
acetal resin, dark grey colour

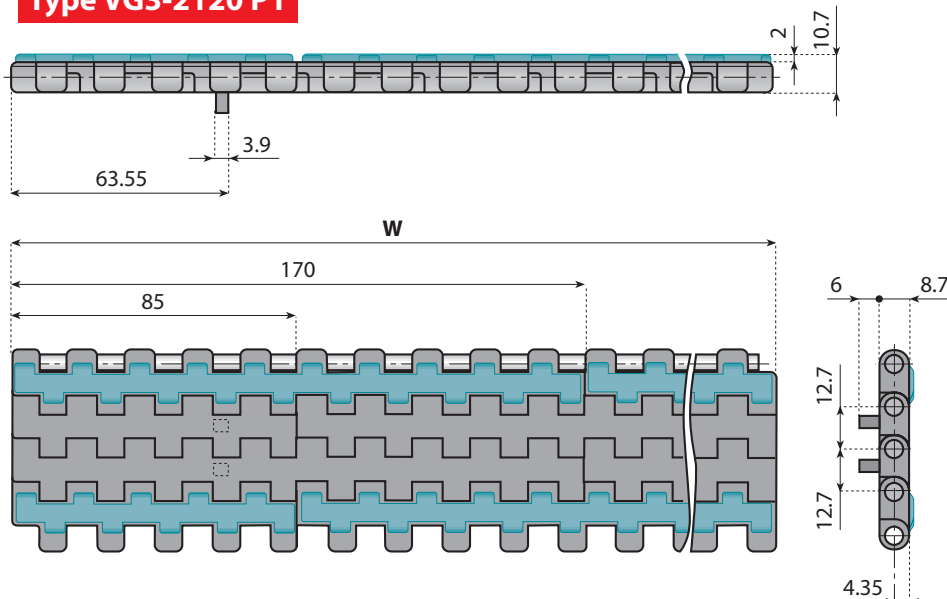
Pin material:
Acetal resin, white colour

Rubber material: thermoplastic
rubber, 50 shore A hardness
waterblue colour

Type VG2-2120 P1



Type VG3-2120 P1



LFG Low Friction
Acetal Resin

LF Pin Material
Acetal Resin

TPR Thermoplastic
Rubber



For belt
material see
pages 10



For sprockets
type see
pages 96 → 100



For chemical
resistance see
pages 124 - 125



For further engineering information on
application of the specified belts, please
contact our Engineering Department.

VG 2120 P1 GRIP BELTS (Pitch 1/2" - 12.7 mm) with high friction surface

Type VG 2120 P1

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	255000 VG 2120-0085 P1	680	255007 VG 2120-0680 P1	1275	255014 VG 2120-1275 P1	1870	255021 VG 2120-1870 P1	20	20000	12.70
170	255001 VG 2120-0170 P1	765	255008 VG 2120-0765 P1	1360	255015 VG 2120-1360 P1	1955	255022 VG 2120-1955 P1			
255	255002 VG 2120-0255 P1	850	255009 VG 2120-0850 P1	1445	255016 VG 2120-1445 P1	2040	255023 VG 2120-2040 P1			
340	255003 VG 2120-0340 P1	935	255010 VG 2120-0935 P1	1530	255017 VG 2120-1530 P1	2125	255024 VG 2120-2125 P1			
425	255004 VG 2120-0425 P1	1020	255011 VG 2120-1020 P1	1615	255018 VG 2120-1615 P1	2210	255025 VG 2120-2210 P1			
510	255005 VG 2120-0510 P1	1105	255012 VG 2120-1105 P1	1700	255019 VG 2120-1700 P1	2295	255026 VG 2120-2295 P1			
595	255006 VG 2120-0595 P1	1190	255013 VG 2120-1190 P1	1785	255020 VG 2120-1785 P1	2380	255027 VG 2120-2380 P1			

Type VG2-2120 P1

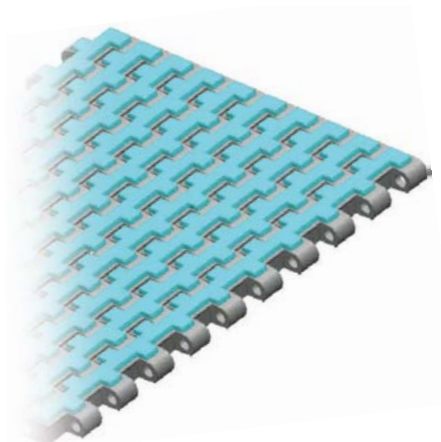
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	255100 VG2-2120-0085 P1	680	255107 VG2-2120-0680 P1	1275	255114 VG2-2120-1275 P1	1870	255121 VG2-2120-1870 P1	20	20000	12.50
170	255101 VG2-2120-0170 P1	765	255108 VG2-2120-0765 P1	1360	255115 VG2-2120-1360 P1	1955	255122 VG2-2120-1955 P1			
255	255102 VG2-2120-0255 P1	850	255109 VG2-2120-0850 P1	1445	255116 VG2-2120-1445 P1	2040	255123 VG2-2120-2040 P1			
340	255103 VG2-2120-0340 P1	935	255110 VG2-2120-0935 P1	1530	255117 VG2-2120-1530 P1	2125	255124 VG2-2120-2125 P1			
425	255104 VG2-2120-0425 P1	1020	255111 VG2-2120-1020 P1	1615	255118 VG2-2120-1615 P1	2210	255125 VG2-2120-2210 P1			
510	255105 VG2-2120-0510 P1	1105	255112 VG2-2120-1105 P1	1700	255119 VG2-2120-1700 P1	2295	255126 VG2-2120-2295 P1			
595	255106 VG2-2120-0595 P1	1190	255113 VG2-2120-1190 P1	1785	255120 VG2-2120-1785 P1	2380	255127 VG2-2120-2380 P1			

Type VG3-2120 P1

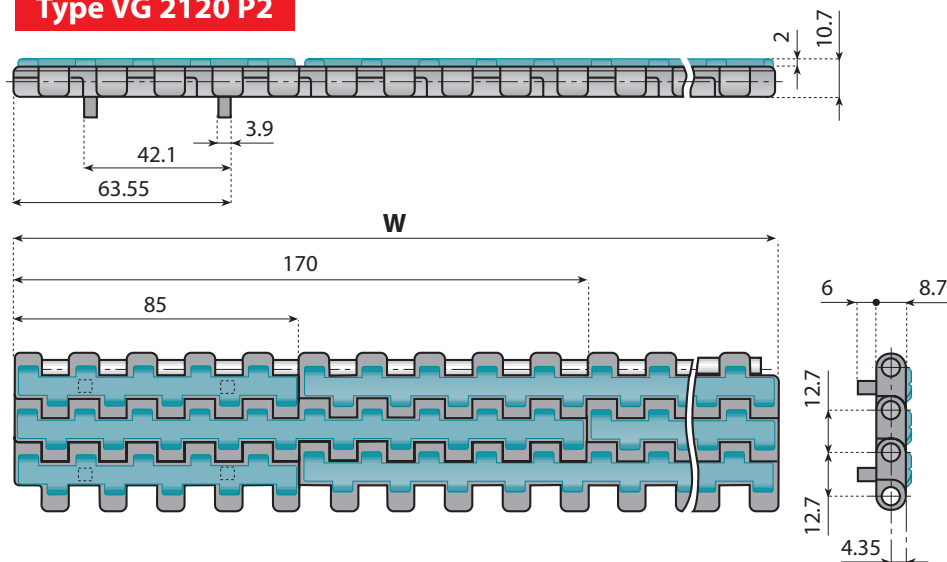
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	255200 VG3-2120-0085 P1	680	255207 VG3-2120-0680 P1	1275	255214 VG3-2120-1275 P1	1870	255221 VG3-2120-1870 P1	20	20000	12.30
170	255201 VG3-2120-0170 P1	765	255208 VG3-2120-0765 P1	1360	255215 VG3-2120-1360 P1	1955	255222 VG3-2120-1955 P1			
255	255202 VG3-2120-0255 P1	850	255209 VG3-2120-0850 P1	1445	255216 VG3-2120-1445 P1	2040	255223 VG3-2120-2040 P1			
340	255203 VG3-2120-0340 P1	935	255210 VG3-2120-0935 P1	1530	255217 VG3-2120-1530 P1	2125	255224 VG3-2120-2125 P1			
425	255204 VG3-2120-0425 P1	1020	255211 VG3-2120-1020 P1	1615	255218 VG3-2120-1615 P1	2210	255225 VG3-2120-2210 P1			
510	255205 VG3-2120-0510 P1	1105	255212 VG3-2120-1105 P1	1700	255219 VG3-2120-1700 P1	2295	255226 VG3-2120-2295 P1			
595	255206 VG3-2120-0595 P1	1190	255213 VG3-2120-1190 P1	1785	255220 VG3-2120-1785 P1	2380	255227 VG3-2120-2380 P1			

Other widths available on request.

VG 2120 P2 **GRIP BELTS** (Pitch $1\frac{1}{2}$ " - 12.7 mm) with high friction surface



Type VG 2120 P2



FLAT TOP BELTS
with high friction surface
Version two positioners
Series VG 2120 P2

Standard length:
120 pitches (5 ft - 1.524 m)

Belts material: low friction
acetal resin, dark grey colour

Pin material:

Acetal resin, white colour

Rubber material: thermoplastic
rubber, 50 shore A hardness
waterblue colour

LFG

Low Friction
Acetal Resin

LF

Pin Material
Acetal Resin

TPR

Thermoplastic
Rubber



For belt
material see
pages 10



For sprockets
type see
pages 96 → 100

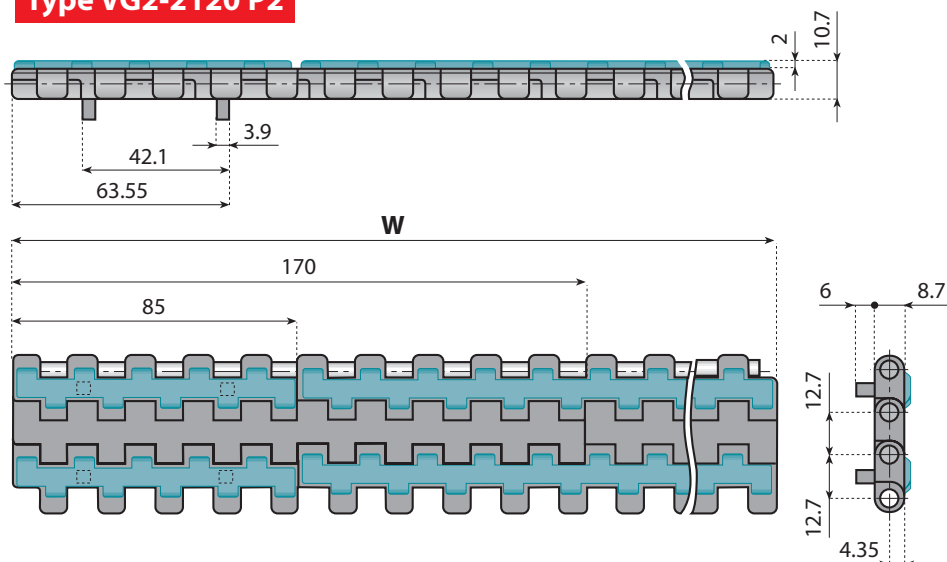


For chemical
resistance see
pages 124 - 125

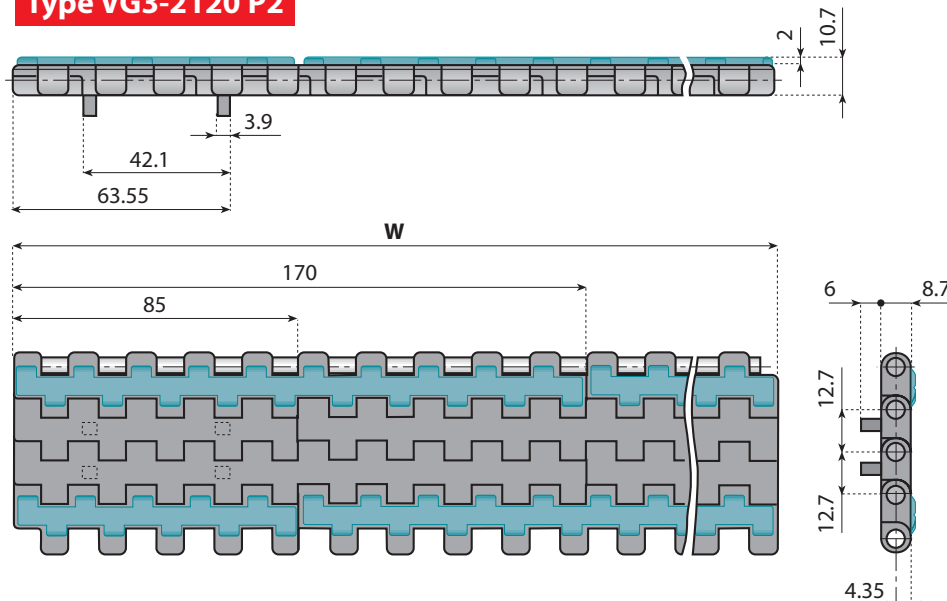


For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Type VG2-2120 P2



Type VG3-2120 P2



VG 2120 P2 GRIP BELTS (Pitch 1/2" - 12.7 mm) with high friction surface

Type VG 2120 P2

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	255300 VG 2120-0085 P2	680	255307 VG 2120-0680 P2	1275	255314 VG 2120-1275 P2	1870	255321 VG 2120-1870 P2	20	20000	12.90
170	255301 VG 2120-0170 P2	765	255308 VG 2120-0765 P2	1360	255315 VG 2120-1360 P2	1955	255322 VG 2120-1955 P2			
255	255302 VG 2120-0255 P2	850	255309 VG 2120-0850 P2	1445	255316 VG 2120-1445 P2	2040	255323 VG 2120-2040 P2			
340	255303 VG 2120-0340 P2	935	255310 VG 2120-0935 P2	1530	255317 VG 2120-1530 P2	2125	255324 VG 2120-2125 P2			
425	255304 VG 2120-0425 P2	1020	255311 VG 2120-1020 P2	1615	255318 VG 2120-1615 P2	2210	255325 VG 2120-2210 P2			
510	255305 VG 2120-0510 P2	1105	255312 VG 2120-1105 P2	1700	255319 VG 2120-1700 P2	2295	255326 VG 2120-2295 P2			
595	255306 VG 2120-0595 P2	1190	255313 VG 2120-1190 P2	1785	255320 VG 2120-1785 P2	2380	255327 VG 2120-2380 P2			

Type VG2-2120 P2

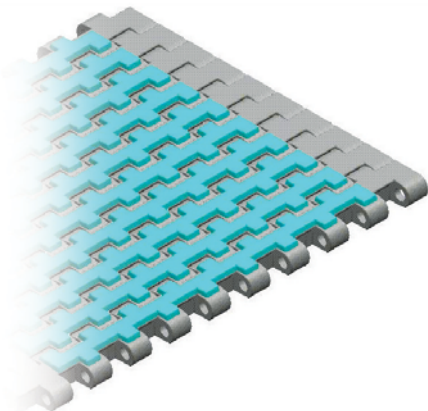
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	255400 VG2-2120-0085 P2	680	255407 VG2-2120-0680 P2	1275	255414 VG2-2120-1275 P2	1870	255421 VG2-2120-1870 P2	20	20000	12.70
170	255401 VG2-2120-0170 P2	765	255408 VG2-2120-0765 P2	1360	255415 VG2-2120-1360 P2	1955	255422 VG2-2120-1955 P2			
255	255402 VG2-2120-0255 P2	850	255409 VG2-2120-0850 P2	1445	255416 VG2-2120-1445 P2	2040	255423 VG2-2120-2040 P2			
340	255403 VG2-2120-0340 P2	935	255410 VG2-2120-0935 P2	1530	255417 VG2-2120-1530 P2	2125	255424 VG2-2120-2125 P2			
425	255404 VG2-2120-0425 P2	1020	255411 VG2-2120-1020 P2	1615	255418 VG2-2120-1615 P2	2210	255425 VG2-2120-2210 P2			
510	255405 VG2-2120-0510 P2	1105	255412 VG2-2120-1105 P2	1700	255419 VG2-2120-1700 P2	2295	255426 VG2-2120-2295 P2			
595	255406 VG2-2120-0595 P2	1190	255413 VG2-2120-1190 P2	1785	255420 VG2-2120-1785 P2	2380	255427 VG2-2120-2380 P2			

Type VG3-2120 P2

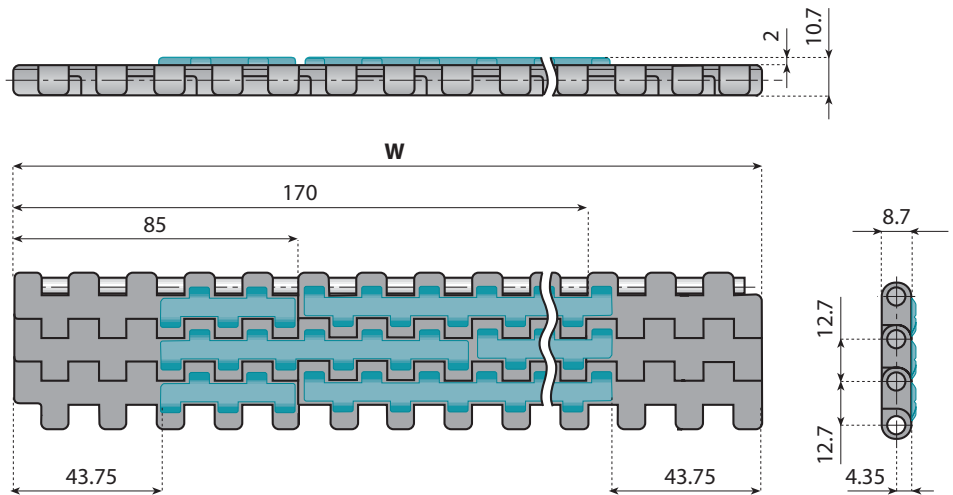
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	255500 VG3-2120-0085 P2	680	255507 VG3-2120-0680 P2	1275	255514 VG3-2120-1275 P2	1870	255521 VG3-2120-1870 P2	20	20000	12.50
170	255501 VG3-2120-0170 P2	765	255508 VG3-2120-0765 P2	1360	255515 VG3-2120-1360 P2	1955	255522 VG3-2120-1955 P2			
255	255502 VG3-2120-0255 P2	850	255509 VG3-2120-0850 P2	1445	255516 VG3-2120-1445 P2	2040	255523 VG3-2120-2040 P2			
340	255503 VG3-2120-0340 P2	935	255510 VG3-2120-0935 P2	1530	255517 VG3-2120-1530 P2	2125	255524 VG3-2120-2125 P2			
425	255504 VG3-2120-0425 P2	1020	255511 VG3-2120-1020 P2	1615	255518 VG3-2120-1615 P2	2210	255525 VG3-2120-2210 P2			
510	255505 VG3-2120-0510 P2	1105	255512 VG3-2120-1105 P2	1700	255519 VG3-2120-1700 P2	2295	255526 VG3-2120-2295 P2			
595	255506 VG3-2120-0595 P2	1190	255513 VG3-2120-1190 P2	1785	255520 VG3-2120-1785 P2	2380	255527 VG3-2120-2380 P2			

Other widths available on request.

VGS 2120 GRIP BELTS (Pitch $1\frac{1}{2}''$ - 12.7 mm) with high friction surface (Side Indent)



Type VGS 2120



FLAT TOP BELTS
with high friction surface
Version side indent
Series VGS 2120

Standard length:
120 pitches (5 ft - 1.524 m)

Belts material: low friction
acetal resin, dark grey colour

Pin material:
Acetal resin, white colour

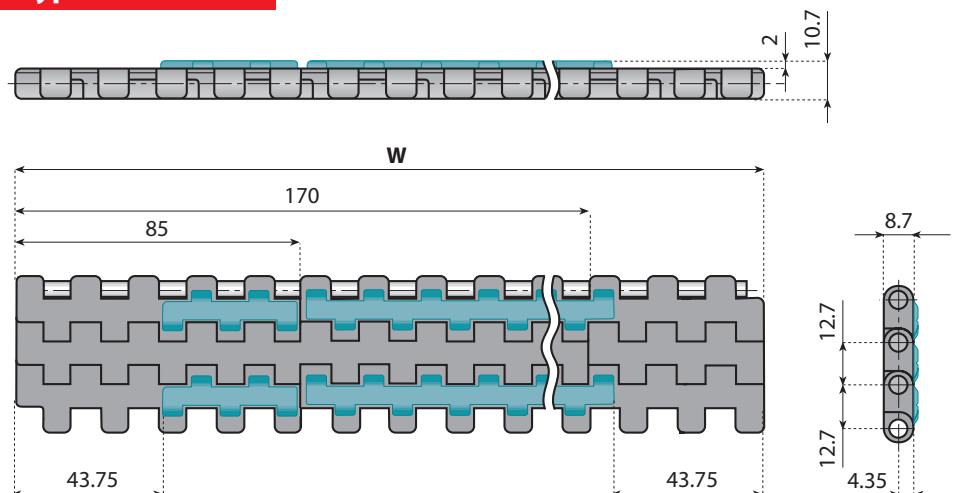
Rubber material: thermoplastic
rubber, 50 shore A hardness
waterblue colour

LFG Low Friction
Acetal Resin

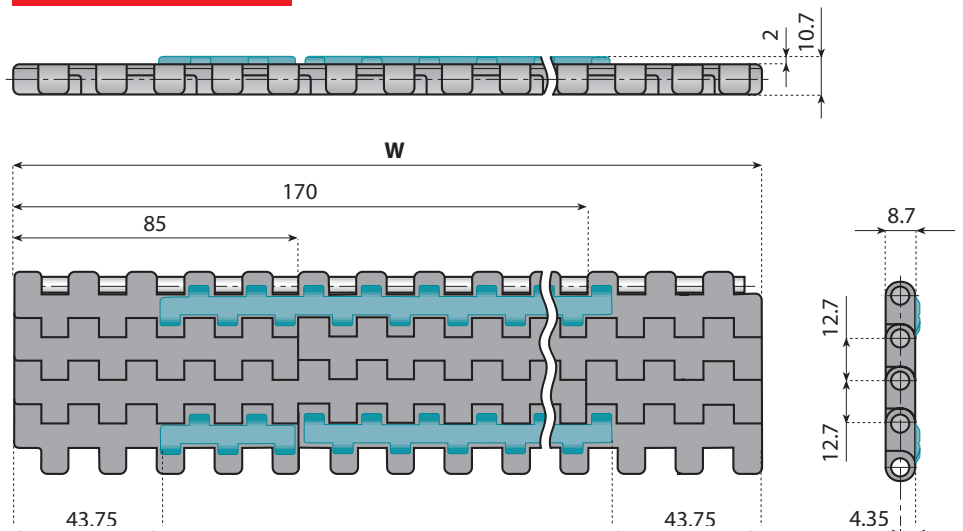
LF Pin Material
Acetal Resin

TPR Thermoplastic
Rubber

Type VGS2-2120



Type VGS3-2120



MATERIAL For belt
material see
pages 10

SPROCKET For sprockets
type see
pages 96 → 100

CHEMICAL For chemical
resistance see
pages 124 - 125

QUESTION For further engineering information on
application of the specified belts, please
contact our Engineering Department.

VGS 2120 GRIP BELTS (Pitch 1/2" - 12.7 mm) with high friction surface (Side Indent)

Type VGS 2120

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		680	255607 VGS 2120-0680	1275	255614 VGS 2120-1275	1870	255621 VGS 2120-1870	20	20000	12.50
170	255601 VGS 2120-0170	765	255608 VGS 2120-0765	1360	255615 VGS 2120-1360	1955	255622 VGS 2120-1955			
255	255602 VGS 2120-0255	850	255609 VGS 2120-0850	1445	255616 VGS 2120-1445	2040	255623 VGS 2120-2040			
340	255603 VGS 2120-0340	935	255610 VGS 2120-0935	1530	255617 VGS 2120-1530	2125	255624 VGS 2120-2125			
425	255604 VGS 2120-0425	1020	255611 VGS 2120-1020	1615	255618 VGS 2120-1615	2210	255625 VGS 2120-2210			
510	255605 VGS 2120-0510	1105	255612 VGS 2120-1105	1700	255619 VGS 2120-1700	2295	255626 VGS 2120-2295			
595	255606 VGS 2120-0595	1190	255613 VGS 2120-1190	1785	255620 VGS 2120-1785	2380	255627 VGS 2120-2380			

Type VGS2-2120

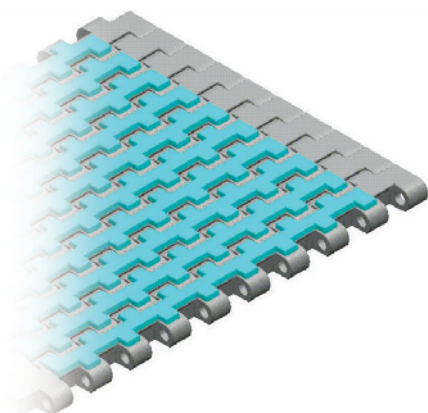
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		680	255707 VGS2-2120-0680	1275	255714 VGS2-2120-1275	1870	255721 VGS2-2120-1870	20	20000	12.30
170	255701 VGS2-2120-0170	765	255708 VGS2-2120-0765	1360	255715 VGS2-2120-1360	1955	255722 VGS2-2120-1955			
255	255702 VGS2-2120-0255	850	255709 VGS2-2120-0850	1445	255716 VGS2-2120-1445	2040	255723 VGS2-2120-2040			
340	255703 VGS2-2120-0340	935	255710 VGS2-2120-0935	1530	255717 VGS2-2120-1530	2125	255724 VGS2-2120-2125			
425	255704 VGS2-2120-0425	1020	255711 VGS2-2120-1020	1615	255718 VGS2-2120-1615	2210	255725 VGS2-2120-2210			
510	255705 VGS2-2120-0510	1105	255712 VGS2-2120-1105	1700	255719 VGS2-2120-1700	2295	255726 VGS2-2120-2295			
595	255706 VGS2-2120-0595	1190	255713 VGS2-2120-1190	1785	255720 VGS2-2120-1785	2380	255727 VGS2-2120-2380			

Type VGS3-2120

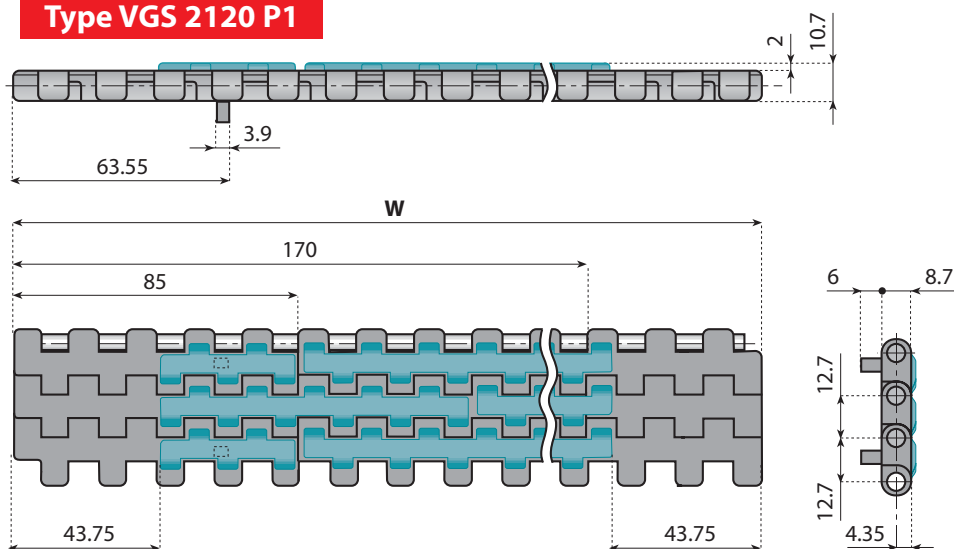
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		680	255807 VGS3-2120-0680	1275	255814 VGS3-2120-1275	1870	255821 VGS3-2120-1870	20	20000	12.10
170	255801 VGS3-2120-0170	765	255808 VGS3-2120-0765	1360	255815 VGS3-2120-1360	1955	255822 VGS3-2120-1955			
255	255802 VGS3-2120-0255	850	255809 VGS3-2120-0850	1445	255816 VGS3-2120-1445	2040	255823 VGS3-2120-2040			
340	255803 VGS3-2120-0340	935	255810 VGS3-2120-0935	1530	255817 VGS3-2120-1530	2125	255824 VGS3-2120-2125			
425	255804 VGS3-2120-0425	1020	255811 VGS3-2120-1020	1615	255818 VGS3-2120-1615	2210	255825 VGS3-2120-2210			
510	255805 VGS3-2120-0510	1105	255812 VGS3-2120-1105	1700	255819 VGS3-2120-1700	2295	255826 VGS3-2120-2295			
595	255806 VGS3-2120-0595	1190	255813 VGS3-2120-1190	1785	255820 VGS3-2120-1785	2380	255827 VGS3-2120-2380			

Other widths available on request.

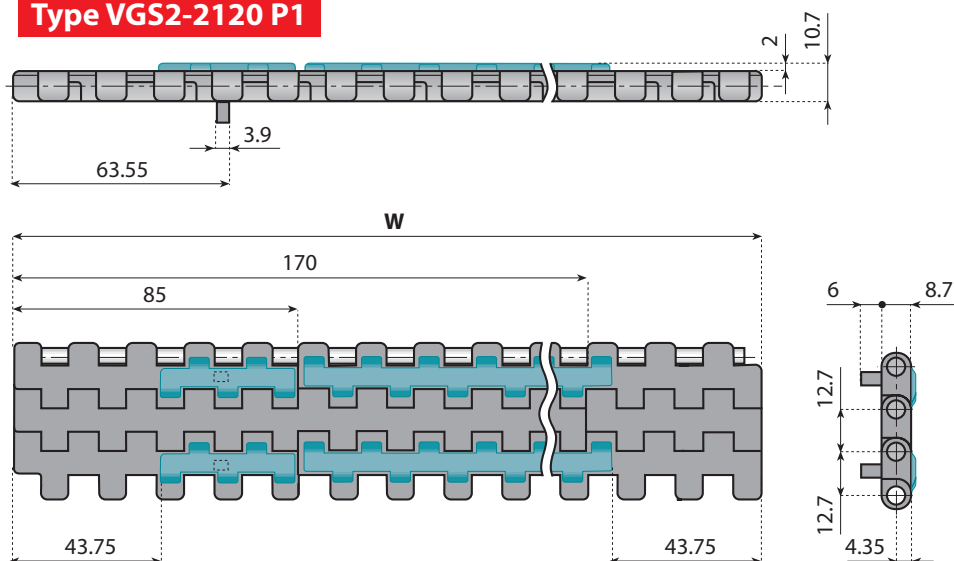
VGS GRIP BELTS (Pitch $1\frac{1}{2}''$ - 12.7 mm) 2120 P1 with high friction surface (Side Indent)



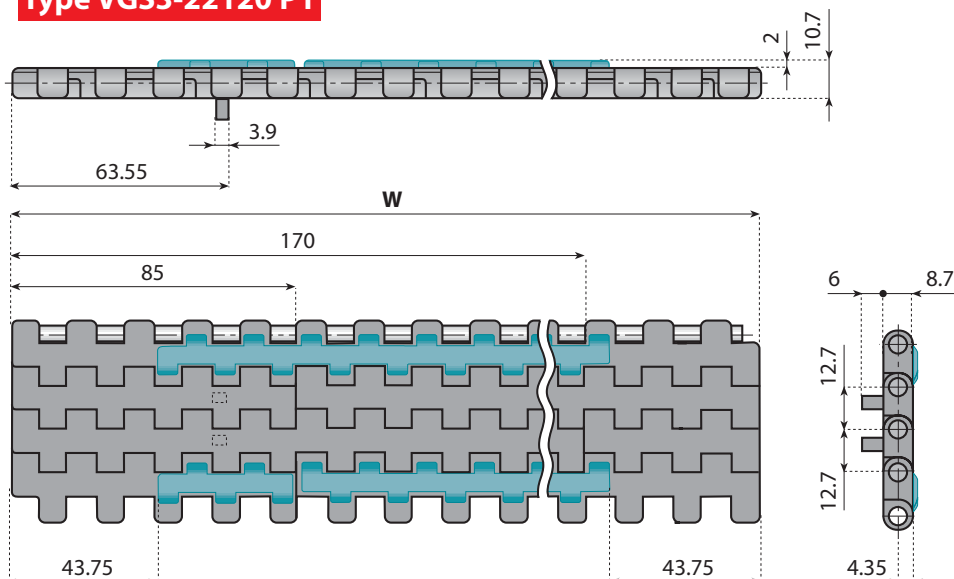
Type VGS 2120 P1



Type VGS2-2120 P1



Type VGS3-22120 P1



FLAT TOP BELTS
with high friction surface
Version side indent with
one positioner
Series VGS 2120 P1

Standard length:
120 pitches (5 ft - 1.524 m)

Belts material: low friction
acetal resin, dark grey colour

Pin material:

Acetal resin, white colour

Rubber material: thermoplastic
rubber, 50 shore A hardness
waterblue colour

LFG Low Friction
Acetal Resin

LF Pin Material
Acetal Resin

TPR Thermoplastic
Rubber



For belt
material see
pages 10



For sprockets
type see
pages 96 → 100



For chemical
resistance see
pages 124 - 125



For further engineering information on
application of the specified belts, please
contact our Engineering Department.

VGS GRIP BELTS (Pitch 1/2" - 12.7 mm) 2120 P1 with high friction surface (Side Indent)

Type VGS 2120 P1

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		680	255907 VGS 2120-0680 P1	1275	255914 VGS 2120-1275 P1	1870	255921 VGS 2120-1870 P1	20	20000	12.60
170	255901 VGS 2120-0170 P1	765	255908 VGS 2120-0765 P1	1360	255915 VGS 2120-1360 P1	1955	255922 VGS 2120-1955 P1			
255	255902 VGS 2120-0255 P1	850	255909 VGS 2120-0850 P1	1445	255916 VGS 2120-1445 P1	2040	255923 VGS 2120-2040 P1			
340	255903 VGS 2120-0340 P1	935	255910 VGS 2120-0935 P1	1530	255917 VGS 2120-1530 P1	2125	255924 VGS 2120-2125 P1			
425	255904 VGS 2120-0425 P1	1020	255911 VGS 2120-1020 P1	1615	255918 VGS 2120-1615 P1	2210	255925 VGS 2120-2210 P1			
510	255905 VGS 2120-0510 P1	1105	255912 VGS 2120-1105 P1	1700	255919 VGS 2120-1700 P1	2295	255926 VGS 2120-2295 P1			
595	255906 VGS 2120-0595 P1	1190	255913 VGS 2120-1190 P1	1785	255920 VGS 2120-1785 P1	2380	255927 VGS 2120-2380 P1			

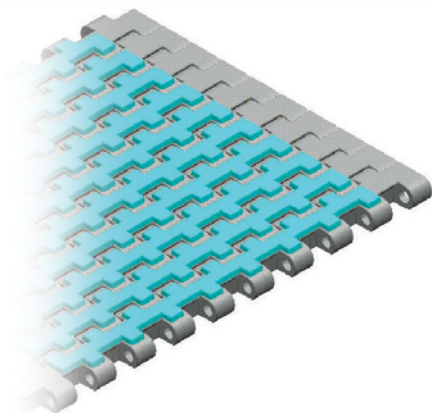
Type VGS2-2120 P1

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		680	256007 VGS2-2120-0680 P1	1275	256014 VGS2-2120-1275 P1	1870	256021 VGS2-2120-1870 P1	20	20000	12.40
170	256001 VGS2-2120-0170 P1	765	256008 VGS2-2120-0765 P1	1360	256015 VGS2-2120-1360 P1	1955	256022 VGS2-2120-1955 P1			
255	256002 VGS2-2120-0255 P1	850	256009 VGS2-2120-0850 P1	1445	256016 VGS2-2120-1445 P1	2040	256023 VGS2-2120-2040 P1			
340	256003 VGS2-2120-0340 P1	935	256010 VGS2-2120-0935 P1	1530	256017 VGS2-2120-1530 P1	2125	256024 VGS2-2120-2125 P1			
425	256004 VGS2-2120-0425 P1	1020	256011 VGS2-2120-1020 P1	1615	256018 VGS2-2120-1615 P1	2210	256025 VGS2-2120-2210 P1			
510	256005 VGS2-2120-0510 P1	1105	256012 VGS2-2120-1105 P1	1700	256019 VGS2-2120-1700 P1	2295	256026 VGS2-2120-2295 P1			
595	256006 VGS2-2120-0595 P1	1190	256013 VGS2-2120-1190 P1	1785	256020 VGS2-2120-1785 P1	2380	256027 VGS2-2120-2380 P1			

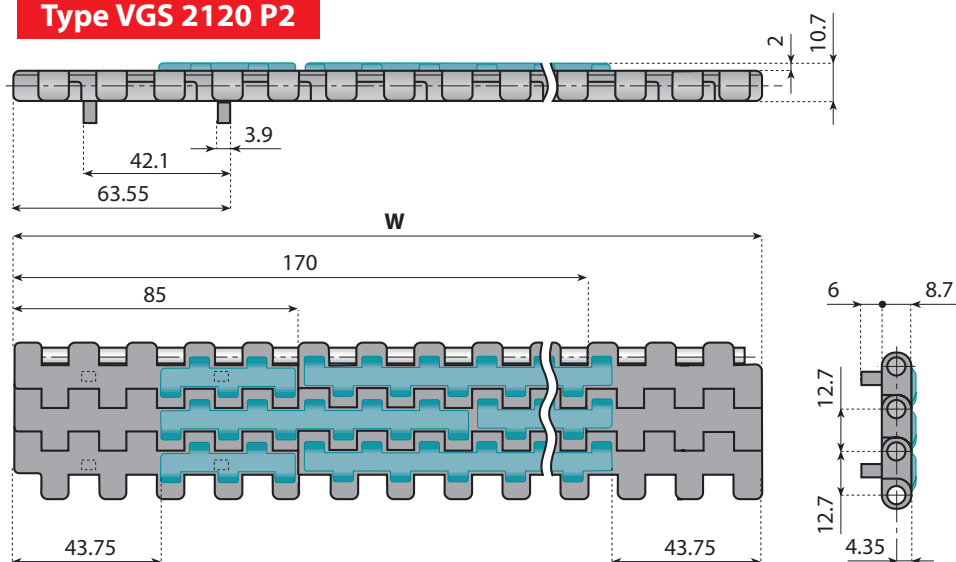
Type VGS3-2120 P1

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		680	256107 VGS3-2120-0680 P2	1275	256114 VGS3-2120-1275 P2	1870	256121 VGS3-2120-1870 P2	20	20000	12.20
170	256101 VGS3-2120-0170 P1	765	256108 VGS3-2120-0765 P2	1360	256115 VGS3-2120-1360 P2	1955	256122 VGS3-2120-1955 P2			
255	256102 VGS3-2120-0255 P1	850	256109 VGS3-2120-0850 P2	1445	256116 VGS3-2120-1445 P2	2040	256123 VGS3-2120-2040 P2			
340	256103 VGS3-2120-0340 P1	935	256110 VGS3-2120-0935 P2	1530	256117 VGS3-2120-1530 P2	2125	256124 VGS3-2120-2125 P2			
425	256104 VGS3-2120-0425 P1	1020	256111 VGS3-2120-1020 P2	1615	256118 VGS3-2120-1615 P2	2210	256125 VGS3-2120-2210 P2			
510	256105 VGS3-2120-0510 P1	1105	256112 VGS3-2120-1105 P2	1700	256119 VGS3-2120-1700 P2	2295	256126 VGS3-2120-2295 P2			
595	256106 VGS3-2120-0595 P1	1190	256113 VGS3-2120-1190 P2	1785	256120 VGS3-2120-1785 P2	2380	256127 VGS3-2120-2380 P2			

VGS 2120 P2 **GRIP BELTS** (Pitch $1\frac{1}{2}''$ - 12.7 mm) with high friction surface (Side Indent)



Type VGS 2120 P2



FLAT TOP BELTS
with high friction surface
Version side indent with
two positioners
Series VGS 2120 P2

Standard length:
120 pitches (5 ft - 1.524 m)

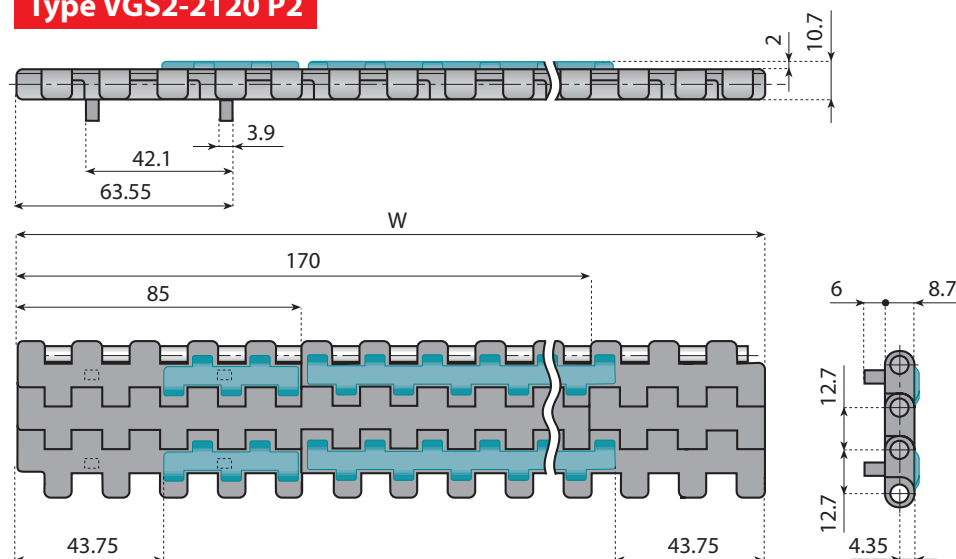
Belts material: low friction
acetal resin, dark grey colour

Pin material:

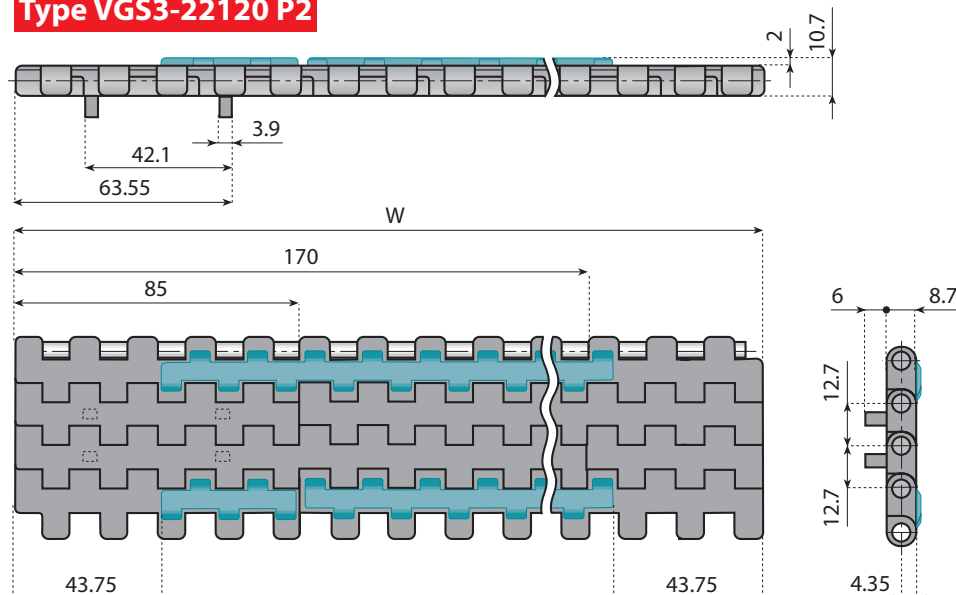
Acetal resin, white colour

Rubber material: thermoplastic
rubber, 50 shore A hardness
waterblue colour

Type VGS2-2120 P2



Type VGS3-22120 P2



LFG

Low Friction
Acetal Resin

LF

Pin Material
Acetal Resin

TPR

Thermoplastic
Rubber



For belt
material see
pages 10



For sprockets
type see
pages 96 → 100



For chemical
resistance see
pages 124 - 125



For further engineering information on
application of the specified belts, please
contact our Engineering Department.

VGS 2120 P2 **GRIP BELTS** (Pitch $1\frac{1}{2}''$ - 12.7 mm) *with high friction surface (Side Indent)*

Type VGS 2120 P2

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		680	256207 VGS 2120-0680 P2	1275	256214 VGS 2120-1275 P2	1870	256221 VGS 2120-1870 P2	20	20000	12.70
170	256201 VGS 2120-0170 P2	765	256208 VGS 2120-0765 P2	1360	256215 VGS 2120-1360 P2	1955	256222 VGS 2120-1955 P2			
255	256202 VGS 2120-0255 P2	850	256209 VGS 2120-0850 P2	1445	256216 VGS 2120-1445 P2	2040	256223 VGS 2120-2040 P2			
340	256203 VGS 2120-0340 P2	935	256210 VGS 2120-0935 P2	1530	256217 VGS 2120-1530 P2	2125	256224 VGS 2120-2125 P2			
425	256204 VGS 2120-0425 P2	1020	256211 VGS 2120-1020 P2	1615	256218 VGS 2120-1615 P2	2210	256225 VGS 2120-2210 P2			
510	256205 VGS 2120-0510 P2	1105	256212 VGS 2120-1105 P2	1700	256219 VGS 2120-1700 P2	2295	256226 VGS 2120-2295 P2			
595	256206 VGS 2120-0595 P2	1190	256213 VGS 2120-1190 P2	1785	256220 VGS 2120-1785 P2	2380	256227 VGS 2120-2380 P2			

Type VGS2-2120 P2

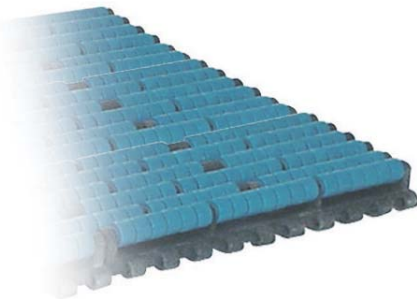
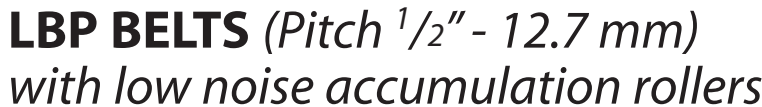
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		680	256307 VGS2-2120-0680 P2	1275	256314 VGS2-2120-1275 P2	1870	256321 VGS2-2120-1870 P2	20	20000	12.50
170	256301 VGS2-2120-0170 P2	765	256308 VGS2-2120-0765 P2	1360	256315 VGS2-2120-1360 P2	1955	256322 VGS2-2120-1955 P2			
255	256302 VGS2-2120-0255 P2	850	256309 VGS2-2120-0850 P2	1445	256316 VGS2-2120-1445 P2	2040	256323 VGS2-2120-2040 P2			
340	256303 VGS2-2120-0340 P2	935	256310 VGS2-2120-0935 P2	1530	256317 VGS2-2120-1530 P2	2125	256324 VGS2-2120-2125 P2			
425	256304 VGS2-2120-0425 P2	1020	256311 VGS2-2120-1020 P2	1615	256318 VGS2-2120-1615 P2	2210	256325 VGS2-2120-2210 P2			
510	256305 VGS2-2120-0510 P2	1105	256312 VGS2-2120-1105 P2	1700	256319 VGS2-2120-1700 P2	2295	256326 VGS2-2120-2295 P2			
595	256306 VGS2-2120-0595 P2	1190	256313 VGS2-2120-1190 P2	1785	256320 VGS2-2120-1785 P2	2380	256327 VGS2-2120-2380 P2			

Type VGS3-2120 P2

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		680	256407 VGS3-2120-0680 P2	1275	256414 VGS3-2120-1275 P2	1870	256421 VGS3-2120-1870 P2	20	20000	12.30
170	256401 VGS3-2120-0170 P2	765	256408 VGS3-2120-0765 P2	1360	256415 VGS3-2120-1360 P2	1955	256422 VGS3-2120-1955 P2			
255	256402 VGS3-2120-0255 P2	850	256409 VGS3-2120-0850 P2	1445	256416 VGS3-2120-1445 P2	2040	256423 VGS3-2120-2040 P2			
340	256403 VGS3-2120-0340 P2	935	256410 VGS3-2120-0935 P2	1530	256417 VGS3-2120-1530 P2	2125	256424 VGS3-2120-2125 P2			
425	256404 VGS3-2120-0425 P2	1020	256411 VGS3-2120-1020 P2	1615	256418 VGS3-2120-1615 P2	2210	256425 VGS3-2120-2210 P2			
510	256405 VGS3-2120-0510 P2	1105	256412 VGS3-2120-1105 P2	1700	256419 VGS3-2120-1700 P2	2295	256426 VGS3-2120-2295 P2			
595	256406 VGS3-2120-0595 P2	1190	256413 VGS3-2120-1190 P2	1785	256420 VGS3-2120-1785 P2	2380	256427 VGS3-2120-2380 P2			

Other widths available on request.

LBP 2120



**with accumulation
rollers**

Version standard
Series LBP 2120

Standard length:
120 pitches (5 ft - 1.524 m)

Pin material:
Acetal Resin (white)

Low Friction Acetal Resin

Rollers Material
Acetal Resin

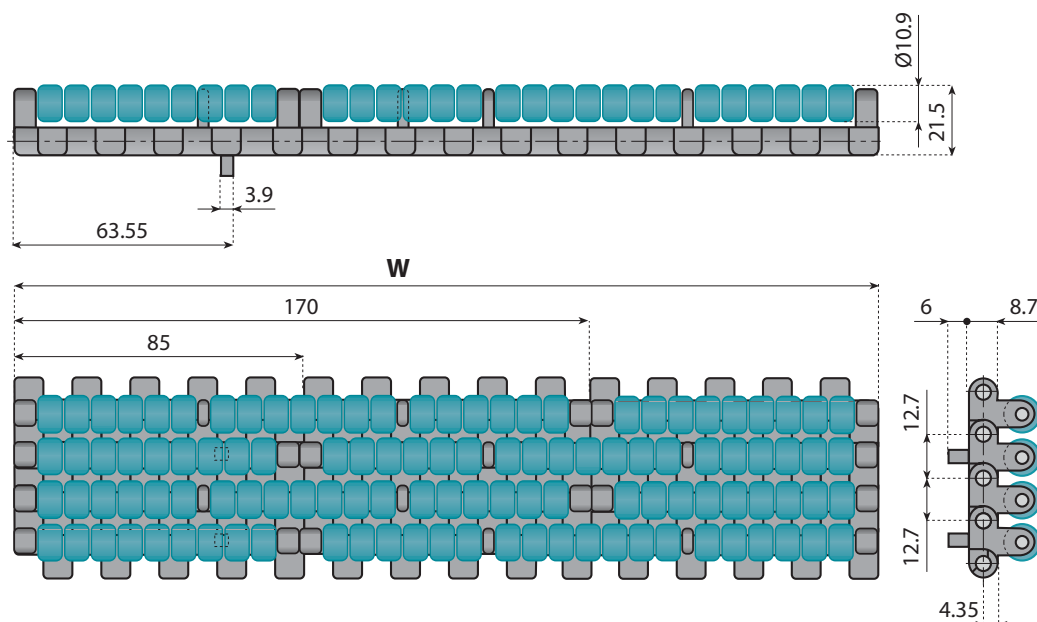
Roller Shaft Material

 MATERIAL

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m²
85	256500	935	256510	1785	256520	2635	256530	250	20000	25
	LBP 2120-0085		LBP 2120-0935		LBP 2120-1785		LBP 2120-2635			
170	256501	1020	256511	1870	256521	2720	256531			
	LBP 2120-0170		LBP 2120-1020		LBP 2120-1870		LBP 2120-2720			
255	256502	1105	256512	1955	256522	2805	256532			
	LBP 2120-0255		LBP 2120-1105		LBP 2120-1955		LBP 2120-2805			
340	256503	1190	256513	2040	256523	2890	256533			
	LBP 2120-0340		LBP 2120-1190		LBP 2120-2040		LBP 2120-2890			
425	256504	1275	256514	2125	256524	2975	256534			
	LBP 2120-0425		LBP 2120-1275		LBP 2120-2125		LBP 2120-2975			
510	256505	1360	256515	2210	256525	3060	256535			
	LBP 2120-0510		LBP 2120-1360		LBP 2120-2210		LBP 2120-3060			
595	256506	1445	256516	2295	256526	3145	256536			
	LBP 2120-0595		LBP 2120-1445		LBP 2120-2295		LBP 2120-3145			
680	256507	1530	256517	2380	256527	3230	256537			
	LBP 2120-0680		LBP 2120-1530		LBP 2120-2380		LBP 2120-3230			
765	256508	1615	256518	2465	256528	3315	256538			
	LBP 2120-0765		LBP 2120-1615		LBP 2120-2465		LBP 2120-3315			
850	256509	1700	256519	2550	256529	3400	256539			
	LBP 2120-0850		LBP 2120-1700		LBP 2120-2550		LBP 2120-3400			

Other widths available on request.

LBP 2120 P1 **LBP BELTS** (Pitch 1/2" - 12.7 mm) with low noise accumulation rollers



FLAT TOP BELTS with accumulation rollers

Version with
 one positioner
 Series LBP 2120 P1

Standard length:
 120 pitches (5 ft - 1.524 m)

Pin material:
 Acetal resin, white colour

LFG Low Friction
 Acetal Resin

LF Rollers Material
 Acetal Resin

AISI 304 Roller Shaft
 Material

MATERIAL For belt
 material see
 pages 10

For sprockets
 type see
 pages 96 → 100

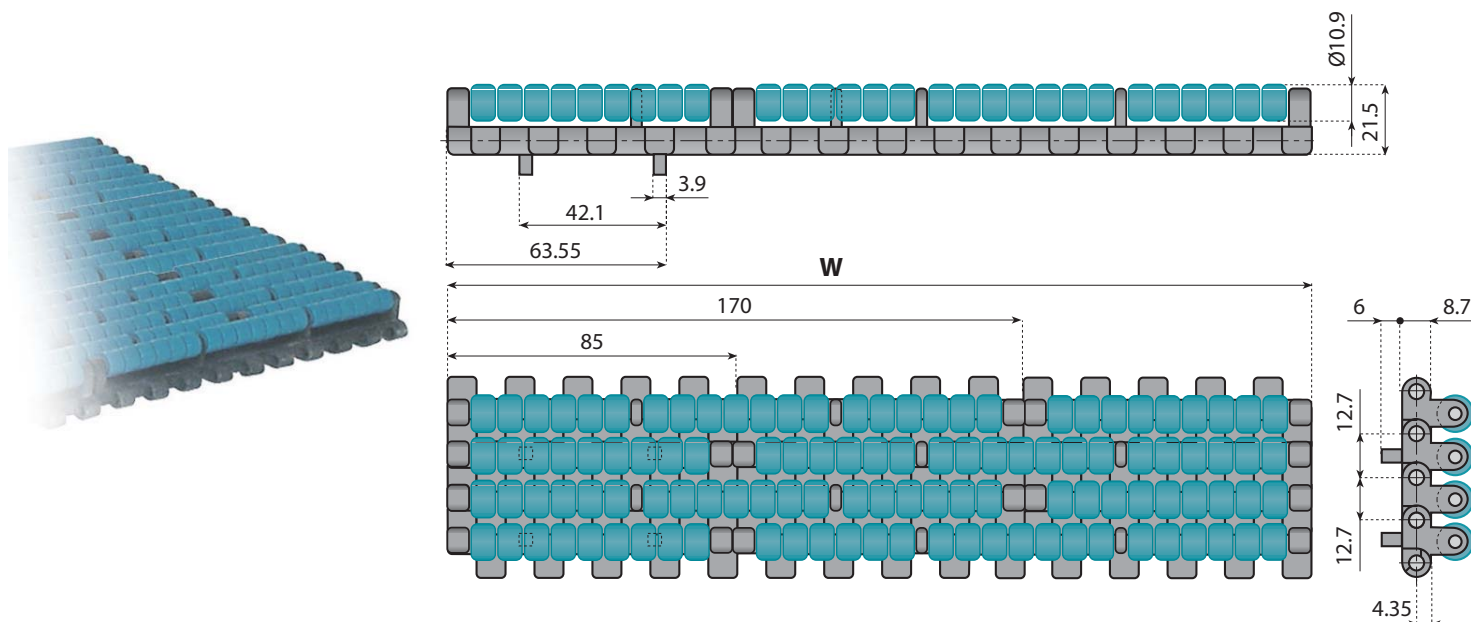
For chemical
 resistance see
 pages 124 - 125

For further engineering information on
 application of the specified belts, please
 contact our Engineering Department.

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	256600 LBP 2120-0085 P1	935	256610 LBP 2120-0935 P1	1785	256620 LBP 2120-1785 P1	2635	256630 LBP 2120-2635 P1	250	20000	25.5
170	256601 LBP 2120-0170 P1	1020	256611 LBP 2120-1020 P1	1870	256621 LBP 2120-1870 P1	2720	256631 LBP 2120-2720 P1			
255	256602 LBP 2120-0255 P1	1105	256612 LBP 2120-1105 P1	1955	256622 LBP 2120-1955 P1	2805	256632 LBP 2120-2805 P1			
340	256603 LBP 2120-0340 P1	1190	256613 LBP 2120-1190 P1	2040	256623 LBP 2120-2040 P1	2890	256633 LBP 2120-2890 P1			
425	256604 LBP 2120-0425 P1	1275	256614 LBP 2120-1275 P1	2125	256624 LBP 2120-2125 P1	2975	256634 LBP 2120-2975 P1			
510	256605 LBP 2120-0510 P1	1360	256615 LBP 2120-1360 P1	2210	256625 LBP 2120-2210 P1	3060	256635 LBP 2120-3060 P1			
595	256606 LBP 2120-0595 P1	1445	256616 LBP 2120-1445 P1	2295	256626 LBP 2120-2295 P1	3145	256636 LBP 2120-3145 P1			
680	256607 LBP 2120-0680 P1	1530	256617 LBP 2120-1530 P1	2380	256627 LBP 2120-2380 P1	3230	256637 LBP 2120-3230 P1			
765	256608 LBP 2120-0765 P1	1615	256618 LBP 2120-1615 P1	2465	256628 LBP 2120-2465 P1	3315	256638 LBP 2120-3315 P1			
850	256609 LBP 2120-0850 P1	1700	256619 LBP 2120-1700 P1	2550	256629 LBP 2120-2550 P1	3400	256639 LBP 2120-3400 P1			

Other widths available on request.

LBP 2120 P2 LBP BELTS (Pitch 1/2" - 12.7 mm) with low noise accumulation rollers



FLAT TOP BELTS
with accumulation rollers
Version with
two positioners
Series LBP 2120 P2

Standard length:
120 pitches (5 ft - 1.524 m)

Pin material:
Acetal Resin (white)

LFG Low Friction
Acetal Resin

LF Rollers Material
Acetal Resin

AISI 304 Roller Shaft
Material



For belt
material see
pages 10



For sprockets
type see
pages 96 → 100



For chemical
resistance see
pages 124 - 125



For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	256700 LBP 2120-0085 P2	935	256710 LBP 2120-0935 P2	1785	256720 LBP 2120-1785 P2	2635	256730 LBP 2120-2635 P2	250	20000	26
170	256701 LBP 2120-0170 P2	1020	256711 LBP 2120-1020 P2	1870	256721 LBP 2120-1870 P2	2720	256731 LBP 2120-2720 P2			
255	256702 LBP 2120-0255 P2	1105	256712 LBP 2120-1105 P2	1955	256722 LBP 2120-1955 P2	2805	256732 LBP 2120-2805 P2			
340	256703 LBP 2120-0340 P2	1190	256713 LBP 2120-1190 P2	2040	256723 LBP 2120-2040 P2	2890	256733 LBP 2120-2890 P2			
425	256704 LBP 2120-0425 P2	1275	256714 LBP 2120-1275 P2	2125	256724 LBP 2120-2125 P2	2975	256734 LBP 2120-2975 P2			
510	256705 LBP 2120-0510 P2	1360	256715 LBP 2120-1360 P2	2210	256725 LBP 2120-2210 P2	3060	256735 LBP 2120-3060 P2			
595	256706 LBP 2120-0595 P2	1445	256716 LBP 2120-1445 P2	2295	256726 LBP 2120-2295 P2	3145	256736 LBP 2120-3145 P2			
680	256707 LBP 2120-0680 P2	1530	256717 LBP 2120-1530 P2	2380	256727 LBP 2120-2380 P2	3230	256737 LBP 2120-3230 P2			
765	256708 LBP 2120-0765 P2	1615	256718 LBP 2120-1615 P2	2465	256728 LBP 2120-2465 P2	3315	256738 LBP 2120-3315 P2			
850	256709 LBP 2120-0850 P2	1700	256719 LBP 2120-1700 P2	2550	256729 LBP 2120-2550 P2	3400	256739 LBP 2120-3400 P2			

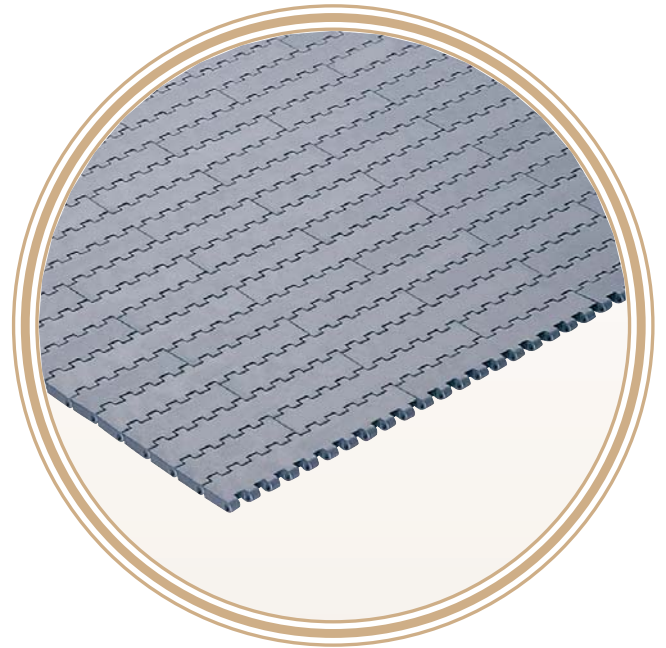
Other widths available on request.

BELT 2250 SERIES PLASTIC MODULAR CONVEYOR BELT

The 2250 series belt has a pitch of 25.4 mm (1" inch) and the height of 8.7 mm ($11/32$ " inch).

BENEFITS AND FEATURES

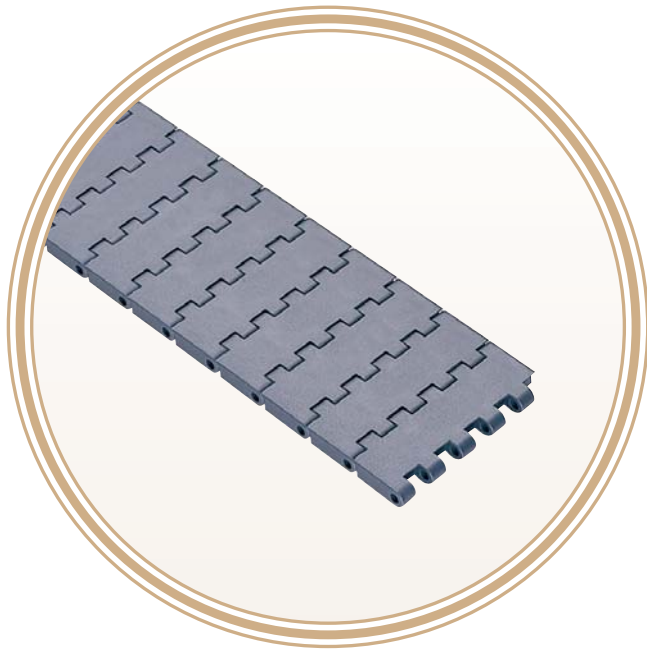
- Easy installation and maintenance
- High mechanical strength and wear resistance
- No gaps between parallel chains
- Excellent product handling
- Installation on standard conveyor with 85 mm pitch between tracks
- High performance



PROGRAM

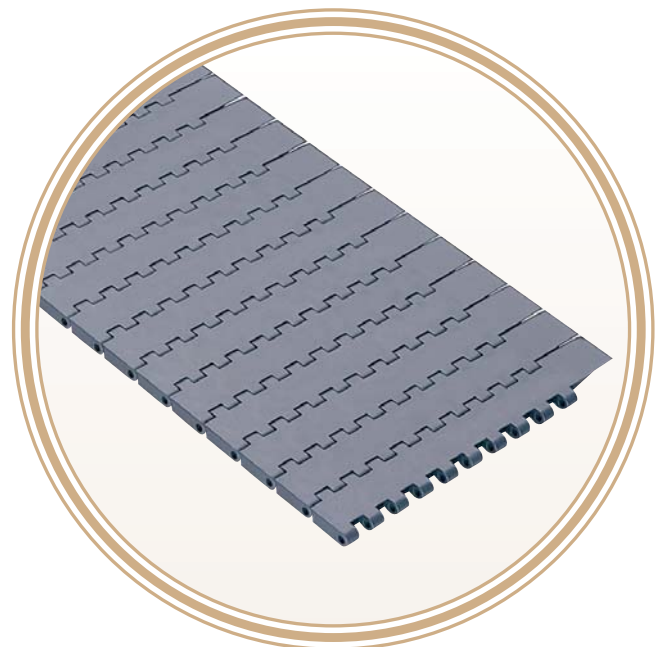
Flat Top

- The solid surface makes flat top belts suitable for glass bottles and PET bottles with petaloid base.



Flat Top belt is available in:

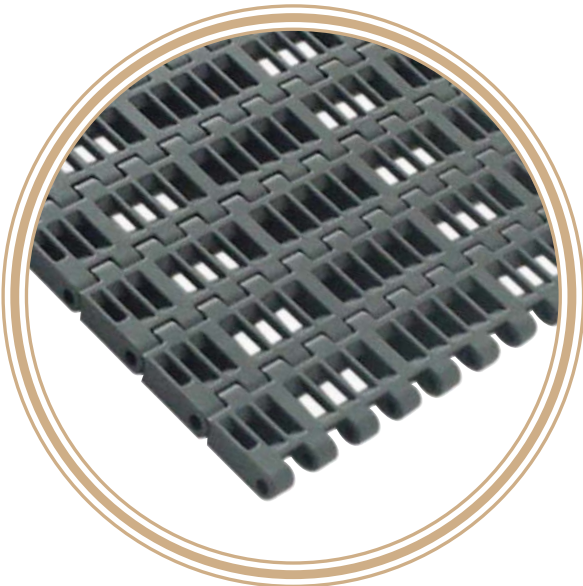
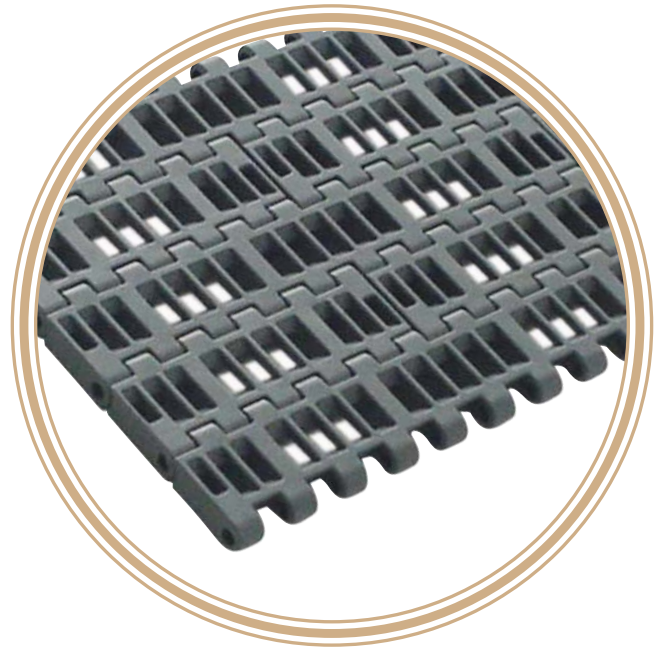
- Standard version **FT**
- Version with one positioner **FTP1**
- Version with one positioner on both sides **FTP2B**
- Version with two positioners **FTP2**
- Version with two positioners on both sides **FTP2BD**
- Version with two positioners and integrated active transfer plate **FTTP2**



BELT 2250 SERIES PLASTIC MODULAR CONVEYOR BELT

Flush Grid

- The open area (40%) of flush grid belt guarantees optimum drainage of liquids is also designed for easy cleaning and the cooling or warming of products.
This belt is suitable for cans and flat base PET bottles.



Flush Grid belt is available in:

- Standard version guide **FG**
- Version with one positioner **FGP1**
- Version with one positioner on both sides **FGP2B**
- Version with two positioners **FGP2**
- Version with two positioners on both sides **FGP2BD**
- Version with two positioners and integrated active **FGTP2** plate transfer.

MATERIAL

Low Friction Acetal Resin

LFG

Acetal material with coefficient of friction, optimum strength and good wear resistance characteristics.
Suitable for high load and high speed applications.

Operating temperatures:

dry: - 40°C to + 80°C
wet: 0°C to 65°C

Color: Dark Grey

This material is FDA (Food and Drug Administration) approved for direct contact with food.

Extra Performance

XPG

Extra performance additivated Acetal with a very low co-efficient of friction than LFG materials.
Suitable for high speed applications and reduced lubrication.

Operating temperatures:

dry: - 40°C to + 80°C
wet: 0°C to 65°C

Color: Dark Brown/Grey

This material is FDA (Food and Drug Administration) approved for direct contact with food.



For further engineering information on application of the specified belts, please contact our Engineering Department.

2250 K330 FLAT TOP BELTS ONE TRACK



FLAT TOP BELTS ONE TRACK Version Standard Series 2250 K330 FT

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)

*On request and for adequate quantities
these belts can be produced in:*

- ▶ **AS** Anti-static Acetal Resin
- ▶ **PP** Polypropylene
- ▶ **NG** New Generation

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



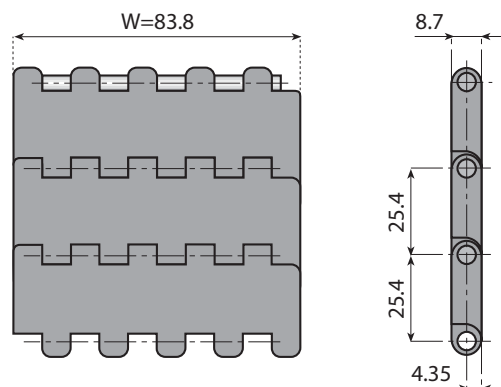
For chemical
resistance see
pages 124 - 125



For sprockets
type see
pages 102 → 106



For further engineering information on
application of the specified belts, please
contact our Engineering Department.



BELTS-REF.	CODE	Material	Width W		Pitch P		Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
			mm	inch.	mm	inch.			
LF 2250 K330 FT	25000	LFG	83.8	3.30	25.4	1.00	25	25000	6.40
XPG 2250 K330 FT	25000XPG	XPG							



FLAT TOP BELTS ONE TRACK Version with two positioners Series 2250 K330 FTP2

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)

*On request and for adequate quantities
these belts can be produced in:*

- ▶ **AS** Anti-static Acetal Resin
- ▶ **PP** Polypropylene
- ▶ **NG** New Generation

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



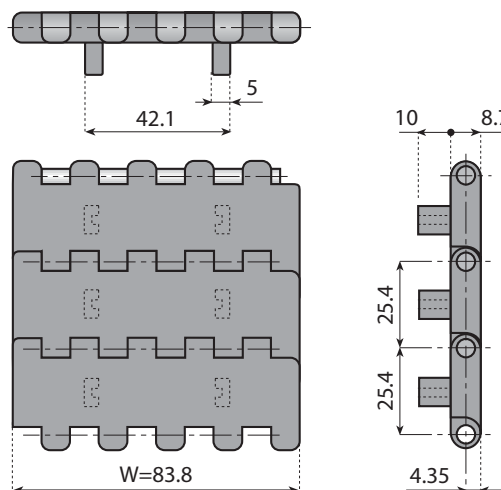
For chemical
resistance see
pages 124 - 125



For sprockets
type see
pages 102 → 106

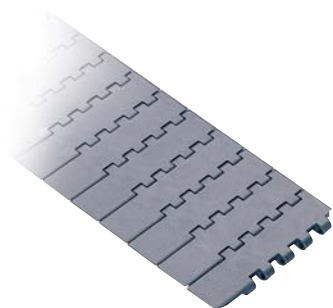


For further engineering information on
application of the specified belts, please
contact our Engineering Department.



BELTS-REF.	CODE	Material	Width W		Pitch P		Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
			mm	inch.	mm	inch.			
LF 2250 K330 FTP2	25001	LFG	83.8	3.30	25.4	1.00	25	25000	6.45
XPG 2250 K330 FTP2	25001XPG	XPG							

2250 K330 FLAT TOP BELTS ONE TRACK



**FLAT TOP BELTS
ONE TRACK**
Version with
two positioners
integrated active
transfer wing
Series 2250 K330 FFTP2

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)

*On request and for adequate quantities
these belts can be produced in:*

- ▶ **AS** Anti-static Acetal Resin
- ▶ **PP** Polypropylene
- ▶ **NG** New Generation

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

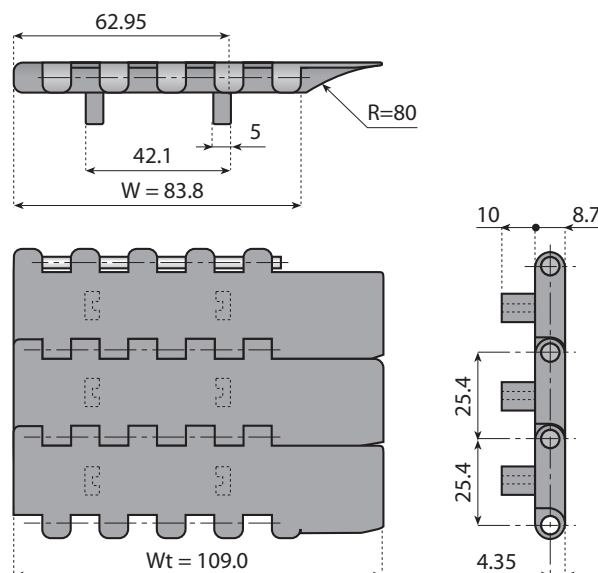
XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)

MATERIAL For belt
material see
pages 10

For sprockets
type see
pages 102 → 106

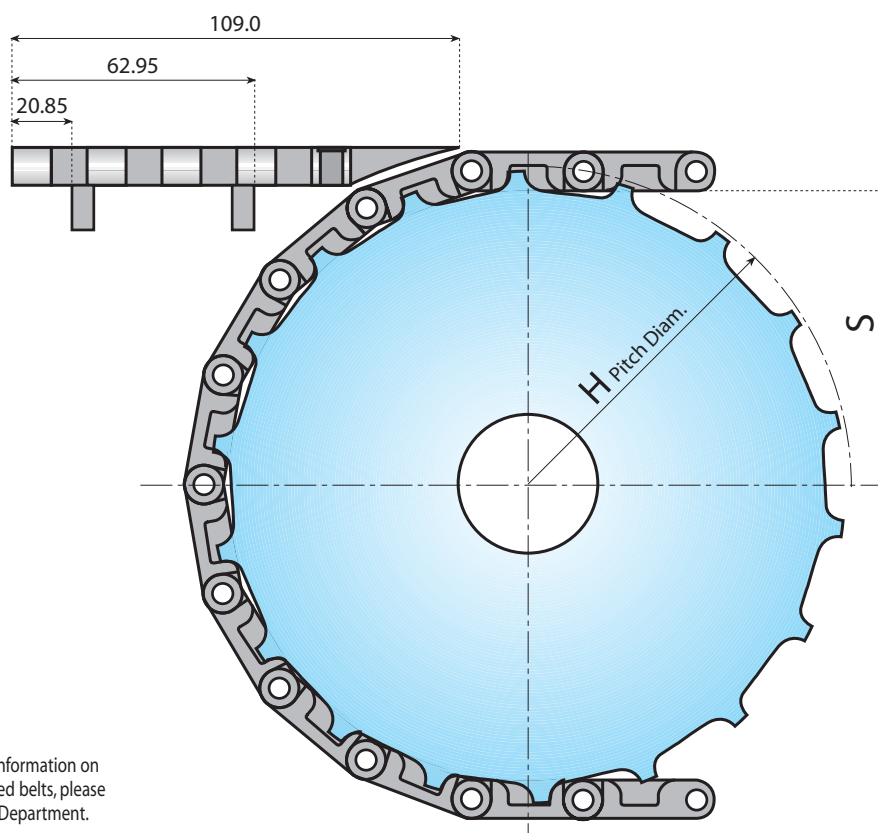
For chemical
resistance see
pages 124 - 125

? For further engineering information on
application of the specified belts, please
contact our Engineering Department.



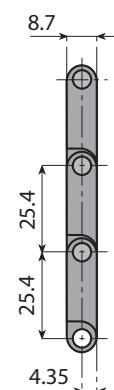
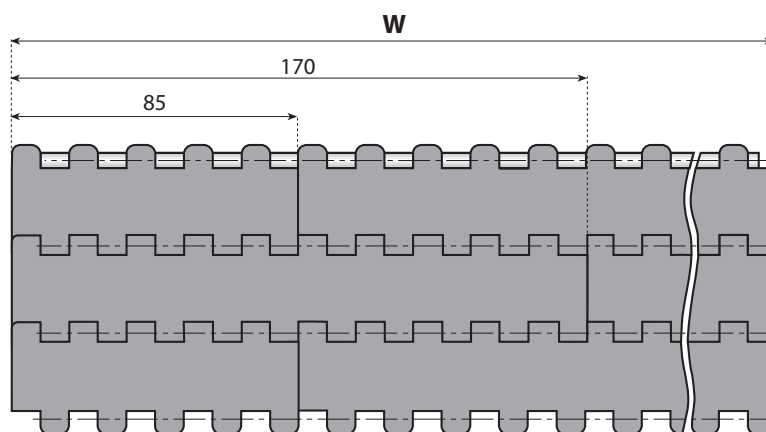
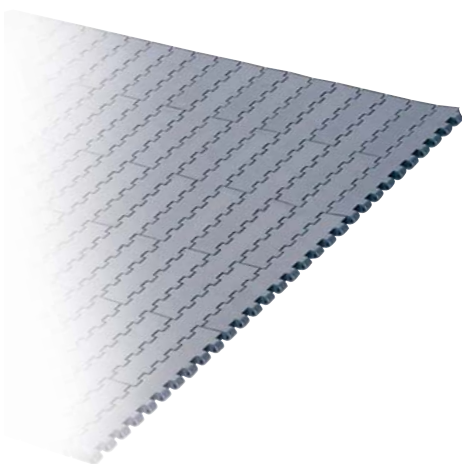
BELTS-REF.	CODE	Material	Width W		Pitch P		Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
			mm	inch.	mm	inch.			
LF 2250 K330 FFTP2	25002	LFG	83.8	3.30	25.4	1.00	30	25000	6.50
XPG 2250 K330 FFTP2	25002XPG	XPG							

EXAMPLE OF INSTALLATION



? For further engineering information on
application of the specified belts, please
contact our Engineering Department.

2250 FT FLAT TOP BELTS (Pitch 1" - 25.4 mm)



FLAT TOP BELTS Version Standard Series 2250 FT

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)

FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 25100XPG")

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)

MATERIAL For belt
material see
pages 10

For sprockets
type see
pages 102 → 106

On request and for adequate quantities
these belts can be produced in:

- AS** Anti-static Acetal Resin
- PP** Polypropylene
- NG** New Generation

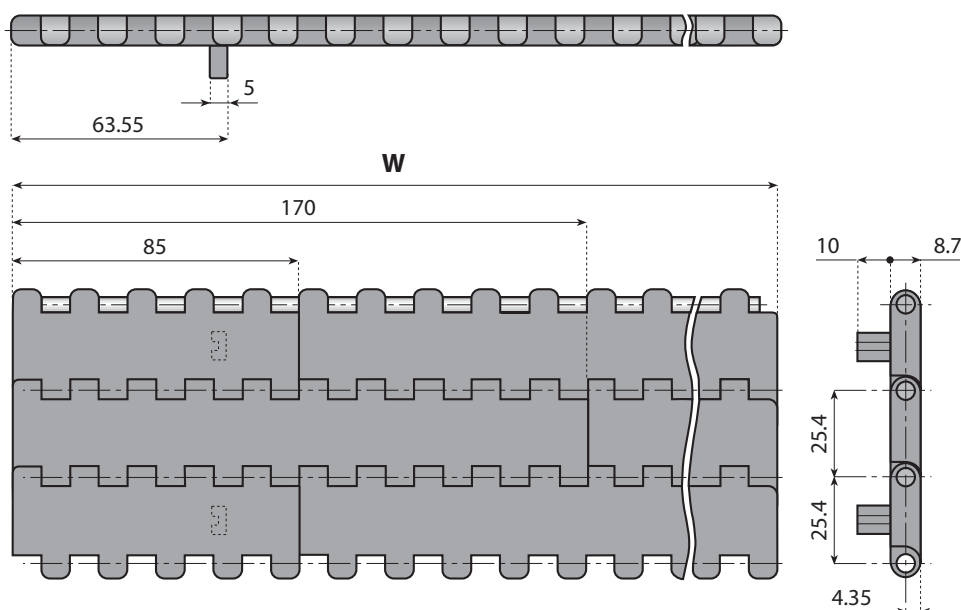
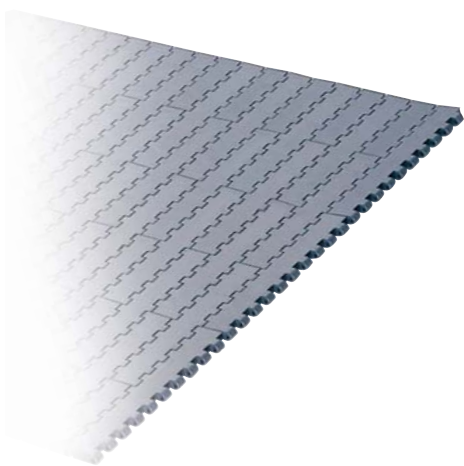
For chemical
resistance see
pages 124 - 125

For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	25100 2250-0085 FT	935	25110 2250-0935 FT	1785	25120 2250-1785 FT	2635	25130 2250-2635 FT	25	25000	9.30
170	25101 2250-0170 FT	1020	25111 2250-1020 FT	1870	25121 2250-1870 FT	2720	25131 2250-2720 FT			
255	25102 2250-0255 FT	1105	25112 2250-1105 FT	1955	25122 2250-1955 FT	2805	25132 2250-2805 FT			
340	25103 2250-0340 FT	1190	25113 2250-1190 FT	2040	25123 2250-2040 FT	2890	25133 2250-2890 FT			
425	25104 2250-0425 FT	1275	25114 2250-1275 FT	2125	25124 2250-2125 FT	2975	25134 2250-2975 FT			
510	25105 2250-0510 FT	1360	25115 2250-1360 FT	2210	25125 2250-2210 FT	3060	25135 2250-3060 FT			
595	25106 2250-0595 FT	1445	25116 2250-1445 FT	2295	25126 2250-2295 FT	3145	25136 2250-3145 FT			
680	25107 2250-0680 FT	1530	25117 2250-1530 FT	2380	25127 2250-2380 FT	3230	25137 2250-3230 FT			
765	25108 2250-0765 FT	1615	25118 2250-1615 FT	2465	25128 2250-2465 FT	3315	25138 2250-3315 FT			
850	25109 2250-0850 FT	1700	25119 2250-1700 FT	2550	25129 2250-2550 FT	3400	25139 2250-3400 FT			

Other widths available on request.

2250 FTP1 FLAT TOP BELTS (Pitch 1" - 25.4 mm)



FLAT TOP BELTS Version with one positioner Series 2250 FTP1

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)



FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 25200XPG")



Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)



Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



For sprockets
type see
pages 102 → 106



AS Anti-static
Acetal Resin



PP Polypropylene



NG New
Generation



For chemical
resistance see
pages 124 - 125

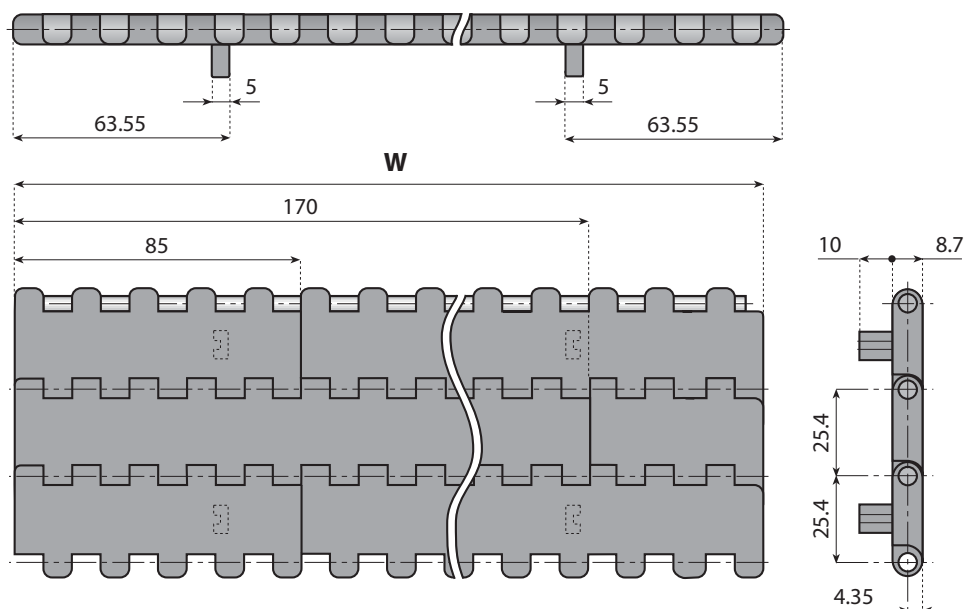
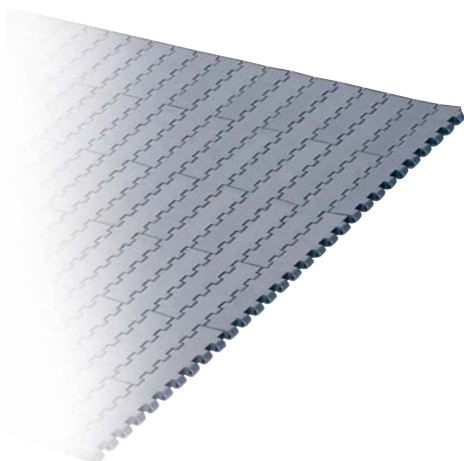


For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m²
85	25200 2250-0085 FTP1	935	25210 2250-0935 FTP1	1785	25220 2250-1785 FTP1	2635	25230 2250-2635 FTP1	25	25000	9.30
170	25201 2250-0170 FTP1	1020	25211 2250-1020 FTP1	1870	25221 2250-1870 FTP1	2720	25231 2250-2720 FTP1			
255	25202 2250-0255 FTP1	1105	25212 2250-1105 FTP1	1955	25222 2250-1955 FTP1	2805	25232 2250-2805 FTP1			
340	25203 2250-0340 FTP1	1190	25213 2250-1190 FTP1	2040	25223 2250-2040 FTP1	2890	25233 2250-2890 FTP1			
425	25204 2250-0425 FTP1	1275	25214 2250-1275 FTP1	2125	25224 2250-2125 FTP1	2975	25234 2250-2975 FTP1			
510	25205 2250-0510 FTP1	1360	25215 2250-1360 FTP1	2210	25225 2250-2210 FTP1	3060	25235 2250-3060 FTP1			
595	25206 2250-0595 FTP1	1445	25216 2250-1445 FTP1	2295	25226 2250-2295 FTP1	3145	25236 2250-3145 FTP1			
680	25207 2250-0680 FTP1	1530	25217 2250-1530 FTP1	2380	25227 2250-2380 FTP1	3230	25237 2250-3230 FTP1			
765	25208 2250-0765 FTP1	1615	25218 2250-1615 FTP1	2465	25228 2250-2465 FTP1	3315	25238 2250-3315 FTP1			
850	25209 2250-0850 FTP1	1700	25219 2250-1700 FTP1	2550	25229 2250-2550 FTP1	3400	25239 2250-3400 FTP1			

Other widths available on request.

2250 FTP2B FLAT TOP BELTS (Pitch 1" - 25.4 mm)



FLAT TOP BELTS Version with one positioner on both sides Series 2250 FTP2B

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal resin (white)

FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 254101XPG")

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)

MATERIAL For belt
material see
pages 10

For sprockets
type see
pages 102 → 106

On request and for adequate quantities
these belts can be produced in:

- ▶ **AS** Anti-static Acetal Resin
- ▶ **PP** Polypropylene
- ▶ **NG** New Generation

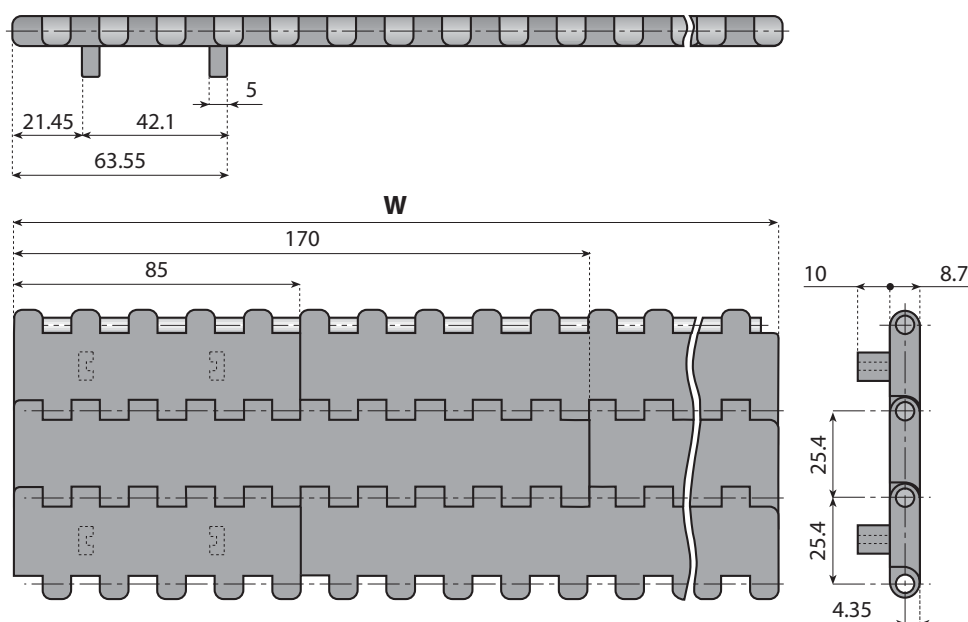
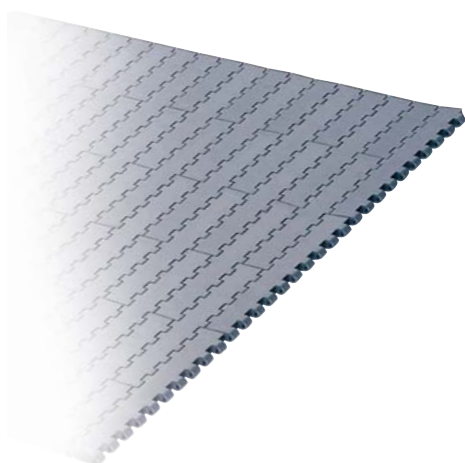
For chemical
resistance see
pages 124 - 125

For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		935	254110 2250-0935 FTP2B	1785	254120 2250-1785 FTP2B	2635	254130 2250-2635 FTP2B	25	25000	9.40
170	254101 2250-0170 FTP2B	1020	254111 2250-1020 FTP2B	1870	254121 2250-1870 FTP2B	2720	254131 2250-2720 FTP2B			
255	254102 2250-0255 FTP2B	1105	254112 2250-1105 FTP2B	1955	254122 2250-1955 FTP2B	2805	254132 2250-2805 FTP2B			
340	254103 2250-0340 FTP2B	1190	254113 2250-1190 FTP2B	2040	254123 2250-2040 FTP2B	2890	254133 2250-2890 FTP2B			
425	254104 2250-0425 FTP2B	1275	254114 2250-1275 FTP2B	2125	254124 2250-2125 FTP2B	2975	254134 2250-2975 FTP2B			
510	254105 2250-0510 FTP2B	1360	254115 2250-1360 FTP2B	2210	254125 2250-2210 FTP2B	3060	254135 2250-3060 FTP2B			
595	254106 2250-0595 FTP2B	1445	254116 2250-1445 FTP2B	2295	254126 2250-2295 FTP2B	3145	254136 2250-3145 FTP2B			
680	254107 2250-0680 FTP2B	1530	254117 2250-1530 FTP2B	2380	254127 2250-2380 FTP2B	3230	254137 2250-3230 FTP2B			
765	254108 2250-0765 FTP2B	1615	254118 2250-1615 FTP2B	2465	254128 2250-2465 FTP2B	3315	254138 2250-3315 FTP2B			
850	254109 2250-0850 FTP2B	1700	254119 2250-1700 FTP2B	2550	254129 2250-2550 FTP1B	3400	254139 2250-3400 FTP2B			

Other widths available on request.

2250 FTP2 FLAT TOP BELTS (Pitch 1" - 25.4 mm)



FLAT TOP BELTS Version with two positioners Series 2250 FTP2

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)



FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 25300XPG")



Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)



For belt
material see
pages 10



Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For sprockets
type see
pages 102 → 106



For chemical
resistance see
pages 124 - 125



For further engineering information on
application of the specified belts, please
contact our Engineering Department.

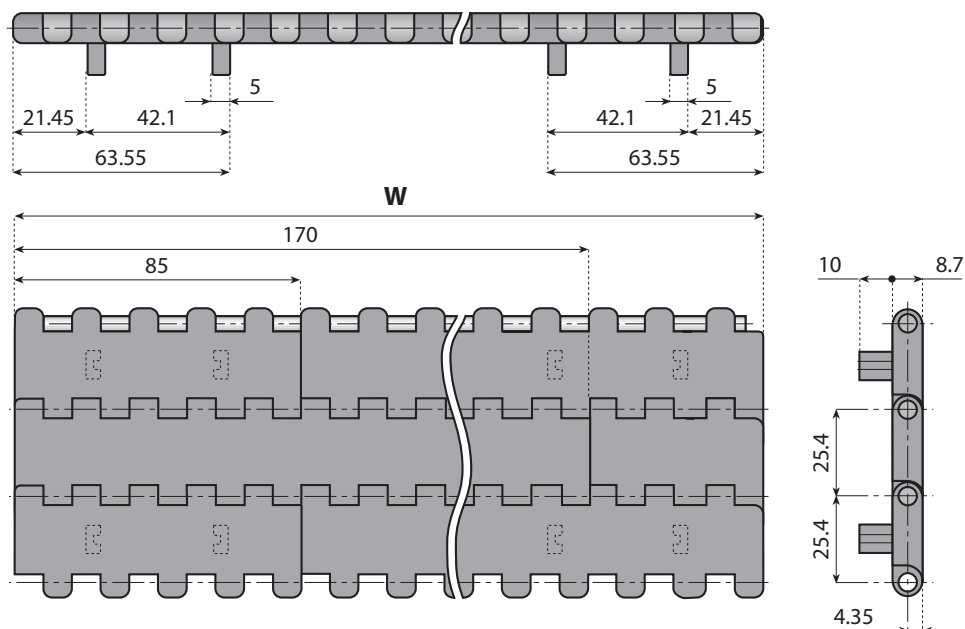
On request and for adequate quantities
these belts can be produced in:

- ▶ **AS** Anti-static Acetal Resin
- ▶ **PP** Polypropylene
- ▶ **NG** New Generation

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m²
85	25300 2250-0085 FTP2	935	25310 2250-0935 FTP2	1785	25320 2250-1785 FTP2	2635	25330 2250-2635 FTP2	25	25000	9.40
170	25301 2250-0170 FTP2	1020	25311 2250-1020 FTP2	1870	25321 2250-1870 FTP2	2720	25331 2250-2720 FTP2			
255	25302 2250-0255 FTP2	1105	25312 2250-1105 FTP2	1955	25322 2250-1955 FTP2	2805	25332 2250-2805 FTP2			
340	25303 2250-0340 FTP2	1190	25313 2250-1190 FTP2	2040	25323 2250-2040 FTP2	2890	25333 2250-2890 FTP2			
425	25304 2250-0425 FTP2	1275	25314 2250-1275 FTP2	2125	25324 2250-2125 FTP2	2975	25334 2250-2975 FTP2			
510	25305 2250-0510 FTP2	1360	25315 2250-1360 FTP2	2210	25325 2250-2210 FTP2	3060	25335 2250-3060 FTP2			
595	25306 2250-0595 FTP2	1445	25316 2250-1445 FTP2	2295	25326 2250-2295 FTP2	3145	25336 2250-3145 FTP2			
680	25307 2250-0680 FTP2	1530	25317 2250-1530 FTP2	2380	25327 2250-2380 FTP2	3230	25337 2250-3230 FTP2			
765	25308 2250-0765 FTP2	1615	25318 2250-1615 FTP2	2465	25328 2250-2465 FTP2	3315	25338 2250-3315 FTP2			
850	25309 2250-0850 FTP2	1700	25319 2250-1700 FTP2	2550	25329 2250-2550 FTP2	3400	25339 2250-3400 FTP2			

Other widths available on request.

2250 FTP2BD FLAT TOP BELTS (Pitch 1" - 25.4 mm)



FLAT TOP BELTS Version with two positioners on both sides Series 2250 FTP2BD

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal resin (white)



FOR BELTS AVAILABLE IN "XPG" MATERIAL JUST ADD "XPG" TO PART NUMBER (example "code 254201XPG")



Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)



Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt material see pages 10



For sprockets type see pages 102 → 106

On request and for adequate quantities these belts can be produced in:

- AS** Anti-static Acetal Resin
- PP** Polypropylene
- NG** New Generation



For chemical resistance see pages 124 - 125

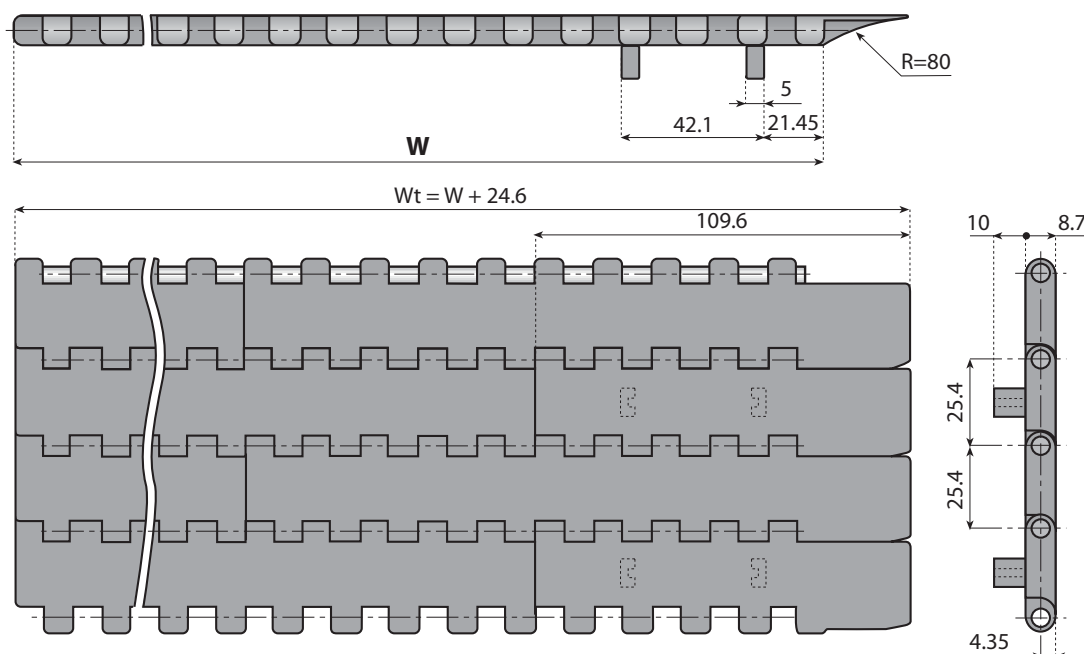


For further engineering information on application of the specified belts, please contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m²
85		935	254210	1785	254220	2635	254230	25	25000	9.40
			2250-0935 FTP2BD		2250-1785 FTP2BD		2250-2635 FTP2BD			
170	254201	1020	254211	1870	254221	2720	254231			
	2250-0170 FTP2BD		2250-1020 FTP2BD		2250-1870 FTP2BD		2250-2720 FTP2BD			
255	254202	1105	254212	1955	254222	2805	254232			
	2250-0255 FTP2BD		2250-1105 FTP2BD		2250-1955 FTP2BD		2250-2805 FTP2BD			
340	254203	1190	254213	2040	254223	2890	254233			
	2250-0340 FTP2BD		2250-1190 FTP2BD		2250-2040 FTP2BD		2250-2890 FTP2BD			
425	254204	1275	254214	2125	254224	2975	254234			
	2250-0425 FTP2BD		2250-1275 FTP2BD		2250-2125 FTP2BD		2250-2975 FTP2BD			
510	254205	1360	254215	2210	254225	3060	254235			
	2250-0510 FTP2BD		2250-1360 FTP2BD		2250-2210 FTP2BD		2250-3060 FTP2BD			
595	254206	1445	254216	2295	254226	3145	254236			
	2250-0595 FTP2BD		2250-1445 FTP2BD		2250-2295 FTP2BD		2250-3145 FTP2BD			
680	254207	1530	254217	2380	254227	3230	254237			
	2250-0680 FTP2BD		2250-1530 FTP2BD		2250-2380 FTP2BD		2250-3230 FTP2BD			
765	254208	1615	254218	2465	254228	3315	254238			
	2250-0765 FTP2BD		2250-1615 FTP2BD		2250-2465 FTP2BD		2250-3315 FTP2BD			
850	254209	1700	254219	2550	254229	3400	254239			
	2250-0850 FTP2BD		2250-1700 FTP2BD		2250-2550 FTP2BD		2250-3400 FTP2BD			

Other widths available on request.

2250 FFTP2 FLAT TOP BELTS (Pitch 1" - 25.4 mm)



FLAT TOP BELTS

Version with two positioners integrated active transfer wing
Series 2250 FFTP2

Standard length:

120 pitches (10 ft - 3.048 m)

Pin material:

Acetal Resin (white)



FOR BELTS AVAILABLE IN "XPG" MATERIAL JUST ADD "XPG" TO PART NUMBER (example "code 25400XPG")



Low Friction Acetal Resin
(STANDARD MATERIAL COLOR DARK GREY)



Extra Performance
(SPECIAL MATERIAL COLOR DARK BROWN/GREY)



For belt material see pages 10



For sprockets type see pages 102 → 106



AS Anti-static Acetal Resin



PP Polypropylene



NG New Generation



For chemical resistance see pages 124 - 125

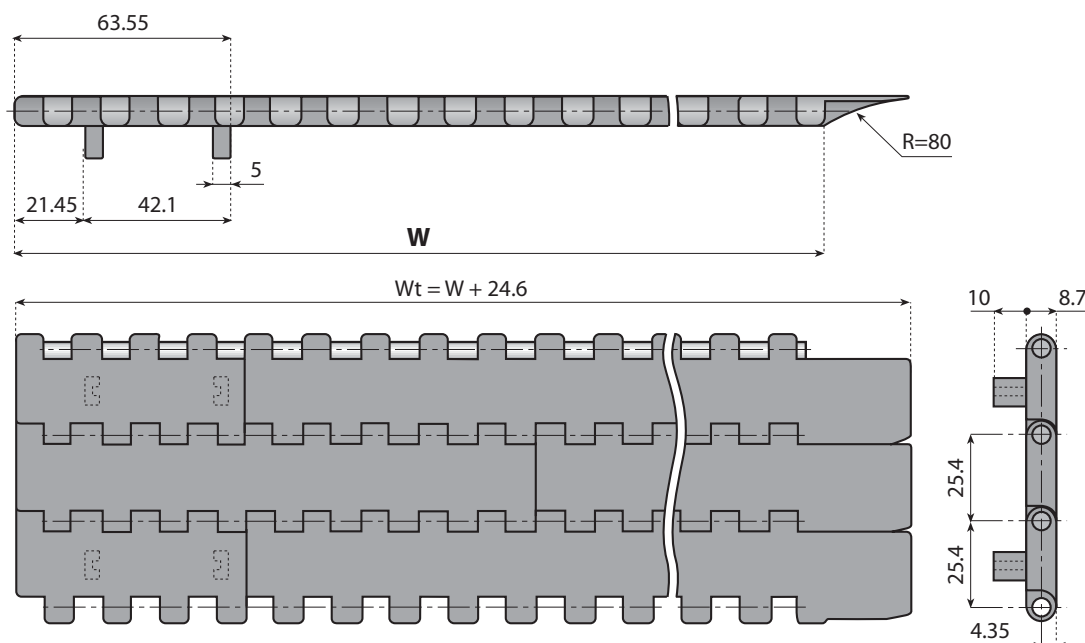


For further engineering information on application of the specified belts, please contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m²
85	25400 2250-0085 FFTP2	935	25410 2250-0935 FFTP2	1785	25420 2250-1785 FFTP2	2635	25430 2250-2635 FFTP2	30	25000	9.60
170	25401 2250-0170 FFTP2	1020	25411 2250-1020 FFTP2	1870	25421 2250-1870 FFTP2	2720	25431 2250-2720 FFTP2			
255	25402 2250-0255 FFTP2	1105	25412 2250-1105 FFTP2	1955	25422 2250-1955 FFTP2	2805	25432 2250-2805 FFTP2			
340	25403 2250-0340 FFTP2	1190	25413 2250-1190 FFTP2	2040	25423 2250-2040 FFTP2	2890	25433 2250-2890 FFTP2			
425	25404 2250-0425 FFTP2	1275	25414 2250-1275 FFTP2	2125	25424 2250-2125 FFTP2	2975	25434 2250-2975 FFTP2			
510	25405 2250-0510 FFTP2	1360	25415 2250-1360 FFTP2	2210	25425 2250-2210 FFTP2	3060	25435 2250-3060 FFTP2			
595	25406 2250-0595 FFTP2	1445	25416 2250-1445 FFTP2	2295	25426 2250-2295 FFTP2	3145	25436 2250-3145 FFTP2			
680	25407 2250-0680 FFTP2	1530	25417 2250-1530 FFTP2	2380	25427 2250-2380 FFTP2	3230	25437 2250-3230 FFTP2			
765	25408 2250-0765 FFTP2	1615	25418 2250-1615 FFTP2	2465	25428 2250-2465 FFTP2	3315	25438 2250-3315 FFTP2			
850	25409 2250-0850 FFTP2	1700	25419 2250-1700 FFTP2	2550	25429 2250-2550 FFTP2	3400	25439 2250-3400 FFTP2			

Other widths available on request.

2250 FFTP2-SX FLAT TOP BELTS (Pitch 1" - 25.4 mm)



FLAT TOP BELTS

Version with two positioners integrated active transfer wing
Series 2250 FFTP2-SX

Standard length:

120 pitches (10 ft - 3.048 m)

Pin material:

Acetal resin (white)



FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 25401SX-XPG")



Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)



For belt material see pages 10



Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For sprockets type see pages 102 → 106



On request and for adequate quantities these belts can be produced in:

AS Anti-static Acetal Resin
PP Polypropylene
NG New Generation



For chemical resistance see pages 124 - 125

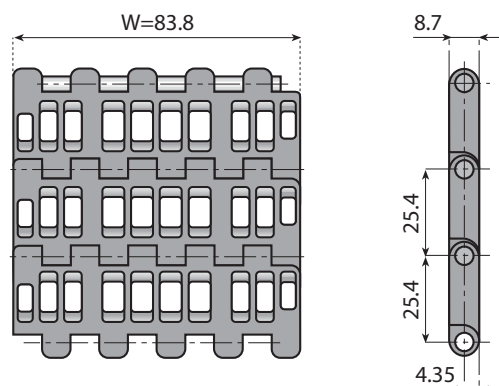


For further engineering information on application of the specified belts, please contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m²
85	25400 2250-0085 FFTP2-SX	935	25410SX 2250-0935 FFTP2-SX	1785	25420SX 2250-1785 FFTP2-SX	2635	25430SX 2250-2635 FFTP2-SX	30	25000	9.60
170	25401SX 2250-0170 FFTP2-SX	1020	25411SX 2250-1020 FFTP2-SX	1870	25421SX 2250-1870 FFTP2-SX	2720	25431SX 2250-2720 FFTP2-SX			
255	25402SX 2250-0255 FFTP2-SX	1105	25412SX 2250-1105 FFTP2-SX	1955	25422SX 2250-1955 FFTP2-SX	2805	25432SX 2250-2805 FFTP2-SX			
340	25403SX 2250-0340 FFTP2-SX	1190	25413SX 2250-1190 FFTP2-SX	2040	25423SX 2250-2040 FFTP2-SX	2890	25433SX 2250-2890 FFTP2-SX			
425	25404SX 2250-0425 FFTP2-SX	1275	25414SX 2250-1275 FFTP2-SX	2125	25424SX 2250-2125 FFTP2-SX	2975	25434SX 2250-2975 FFTP2-SX			
510	25405SX 2250-0510 FFTP2-SX	1360	25415SX 2250-1360 FFTP2-SX	2210	25425SX 2250-2210 FFTP2-SX	3060	25435SX 2250-3060 FFTP2-SX			
595	25406SX 2250-0595 FFTP2-SX	1445	25416SX 2250-1445 FFTP2-SX	2295	25426SX 2250-2295 FFTP2-SX	3145	25436SX 2250-3145 FFTP2-SX			
680	25407SX 2250-0680 FFTP2-SX	1530	25417SX 2250-1530 FFTP2-SX	2380	25427SX 2250-2380 FFTP2-SX	3230	25437SX 2250-3230 FFTP2-SX			
765	25408SX 2250-0765 FFTP2-SX	1615	25418SX 2250-1615 FFTP2-SX	2465	25428SX 2250-2465 FFTP2-SX	3315	25438SX 2250-3315 FFTP2-SX			
850	25409SX 2250-0850 FFTP2-SX	1700	25419SX 2250-1700 FFTP2-SX	2550	25429SX 2250-2550 FFTP2-SX	3400	25439SX 2250-3400 FFTP2-SX			

Other widths available on request.

2250 K330 J FLUSH GRID BELTS ONE TRACK



FLUSH GRID BELTS ONE TRACK Version Standard Series 2250 K330 J-FG

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)

*On request and for adequate quantities
these belts can be produced in:*

- ▶ **AS** Anti-static Acetal Resin
- ▶ **PP** Polypropylene
- ▶ **NG** New Generation

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)

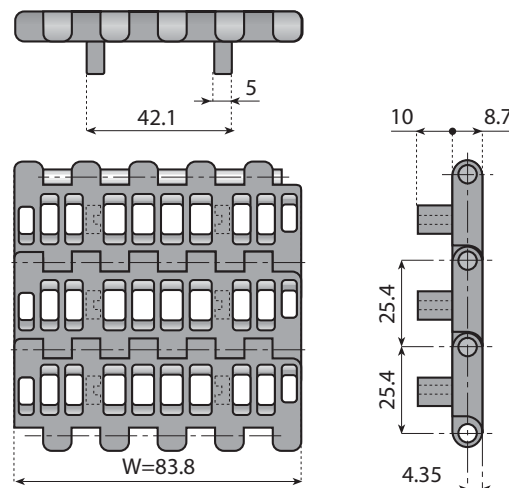
MATERIAL For belt
material see
pages 10

**For chemical
resistance see
pages 124 - 125**

**For sprockets
type see
pages 102 → 106**

**For further engineering information on
application of the specified belts, please
contact our Engineering Department.**

BELTS-REF.	CODE	Material	Width W		Pitch P		Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
			mm	inch.	mm	inch.			
LF 2250 K330 J-FG	25010J	LFG	83.8	3.30	25.4	1.00	25	25000	5.40
XPG 2250 K330 J-FG	25010J-XPG	XPG							



FLUSH GRID BELTS ONE TRACK Version with two positioners Series 2250 K330 J-FGP2

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)

*On request and for adequate quantities
these belts can be produced in:*

- ▶ **AS** Anti-static Acetal Resin
- ▶ **PP** Polypropylene
- ▶ **NG** New Generation

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)

MATERIAL For belt
material see
pages 10

**For chemical
resistance see
pages 124 - 125**

**For sprockets
type see
pages 102 → 106**

**For further engineering information on
application of the specified belts, please
contact our Engineering Department.**

BELTS-REF.	CODE	Material	Width W		Pitch P		Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
			mm	inch.	mm	inch.			
LF 2250 K330 J-FGP2	25011J	LFG	83.8	3.30	25.4	1.00	25	25000	5.45
XPG 2250 K330 J-FGP2	25011J-XPG	XPG							

2250 K330 J FLUSH GRID BELTS ONE TRACK

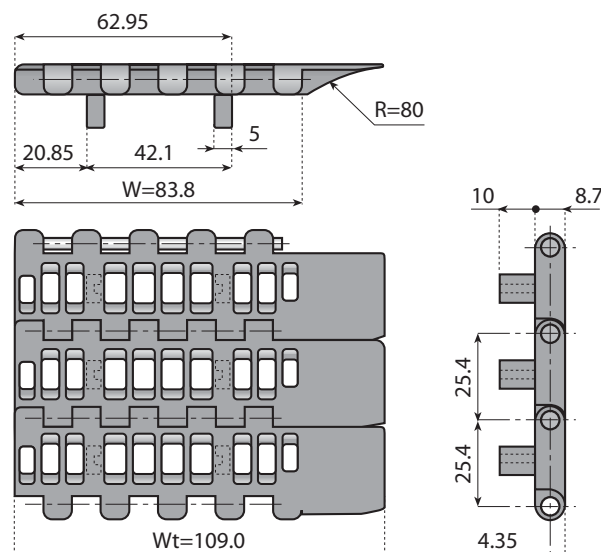
**FLUSH GRID BELTS
ONE TRACK**
Version with
two positioners
integrated active
transfer wing
Series 2250 K330 J-FGTP2

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)

*On request and for adequate quantities
these belts can be produced in:*

- ▶ **AS** Anti-static Acetal Resin
- ▶ **PP** Polypropylene
- ▶ **NG** New Generation
- LFG** Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)
- XPG** Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



For chemical
resistance see
pages 124 - 125



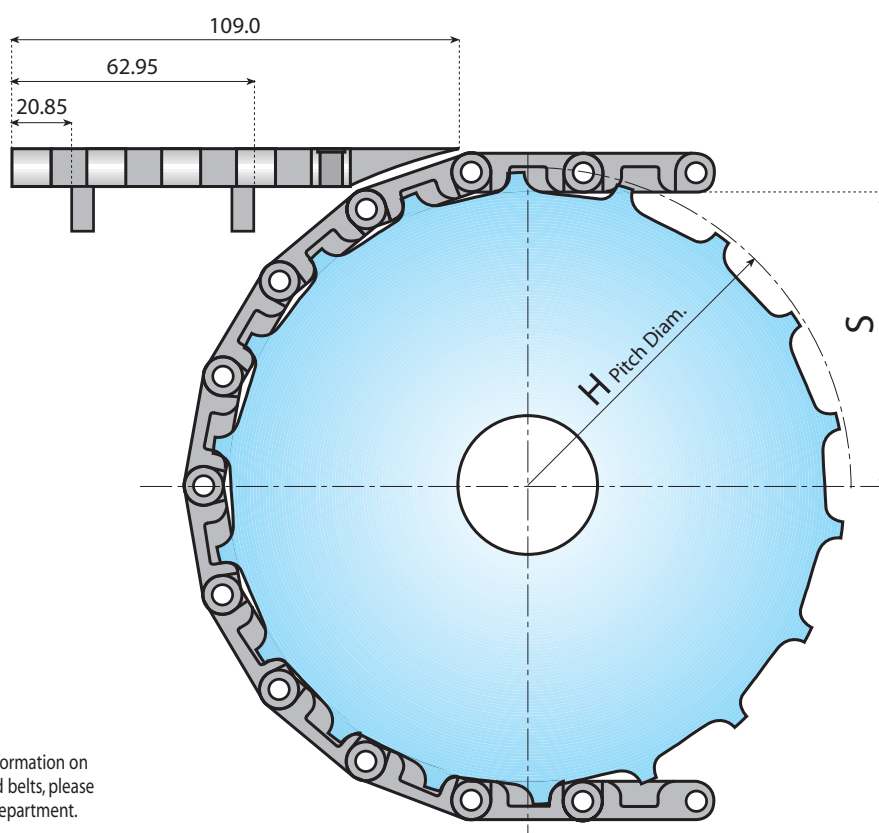
For sprockets
type see
pages 102 → 106



For further engineering information on
application of the specified belts, please
contact our Engineering Department.

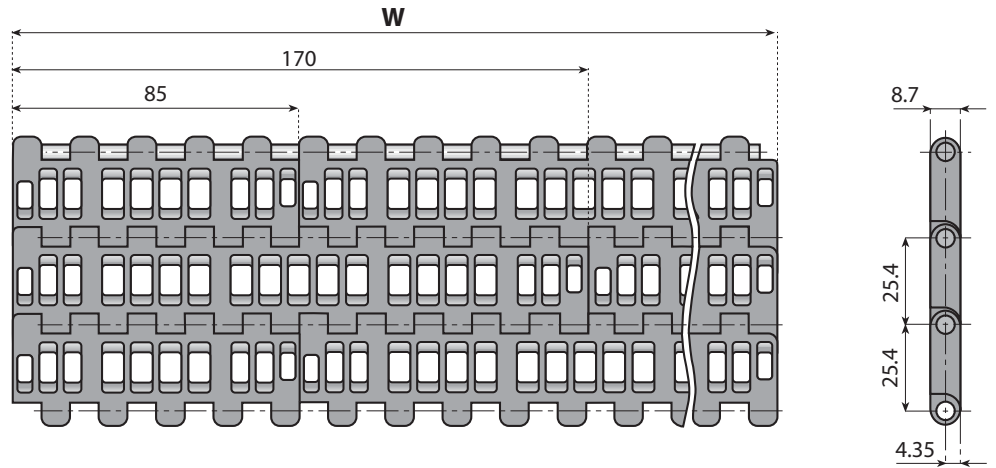
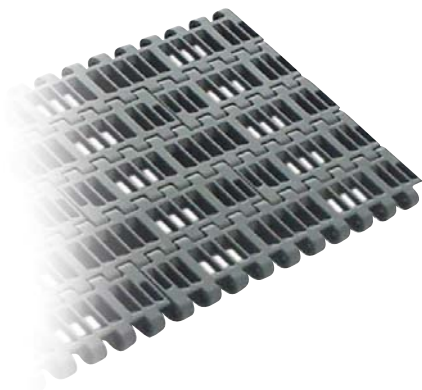
BELTS-REF.	CODE	Material	Width W		Pitch P		Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
			mm	inch.	mm	inch.			
LF 2250 K330 J-FGTP2	25012J	LFG	83.8	3.30	25.4	1.00	30	25000	5.50
XPG 2250 K330 J-FGTP2	25012J-XPG	XPG							

EXAMPLE OF INSTALLATION



For further engineering information on
application of the specified belts, please
contact our Engineering Department.

2250 J-FG FLUSH GRID BELTS (Pitch 1" - 25.4 mm)



FLUSH GRID BELTS Version Standard Series 2250 J-FG

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)

FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 25500J-XPG")

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



For sprockets
type see
pages 102 → 106

On request and for adequate quantities
these belts can be produced in:

- AS** Anti-static Acetal Resin
- PP** Polypropylene
- NG** New Generation



For chemical
resistance see
pages 124 - 125

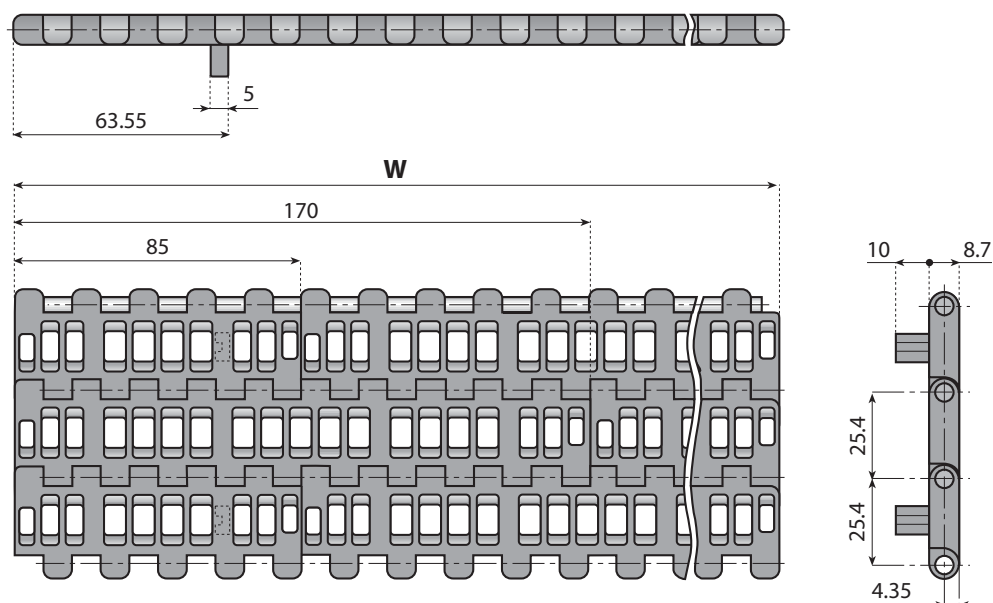


For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	25500J 2250-0085 J-FG	935	25510J 2250-0935 J-FG	1785	25520J 2250-1785 J-FG	2635	25530J 2250-2635 J-FG	25	25000	7.90
170	25501J 2250-0170 J-FG	1020	25511J 2250-1020 J-FG	1870	25521J 2250-1870 J-FG	2720	25531J 2250-2720 J-FG			
255	25502J 2250-0255 J-FG	1105	25512J 2250-1105 J-FG	1955	25522J 2250-1955 J-FG	2805	25532J 2250-2805 J-FG			
340	25503J 2250-0340 J-FG	1190	25513J 2250-1190 J-FG	2040	25523J 2250-2040 J-FG	2890	25533J 2250-2890 J-FG			
425	25504J 2250-0425 J-FG	1275	25514J 2250-1275 J-FG	2125	25524J 2250-2125 J-FG	2975	25534J 2250-2975 J-FG			
510	25505J 2250-0510 J-FG	1360	25515J 2250-1360 J-FG	2210	25525J 2250-2210 J-FG	3060	25535J 2250-3060 J-FG			
595	25506J 2250-0595 J-FG	1445	25516J 2250-1445 J-FG	2295	25526J 2250-2295 J-FG	3145	25536J 2250-3145 J-FG			
680	25507J 2250-0680 J-FG	1530	25517J 2250-1530 J-FG	2380	25527J 2250-2380 J-FG	3230	25537J 2250-3230 J-FG			
765	25508J 2250-0765 J-FG	1615	25518J 2250-1615 J-FG	2465	25528J 2250-2465 J-FG	3315	25538J 2250-3315 J-FG			
850	25509J 2250-0850 J-FG	1700	25519J 2250-1700 J-FG	2550	25529J 2250-2550 J-FG	3400	25539J 2250-3400 J-FG			

Other widths available on request.

2250 J-FGP1 FLUSH GRID BELTS (Pitch 1" - 25.4 mm)



FLUSH GRID BELTS Version with one positioner Series 2250 J-FGP1

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)

FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 25600J-XPG")

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)

For belt
material see
pages 10

For sprockets
type see
pages 102 → 106

On request and for adequate quantities
these belts can be produced in:

- AS** Anti-static Acetal Resin
- PP** Polypropylene
- NG** New Generation

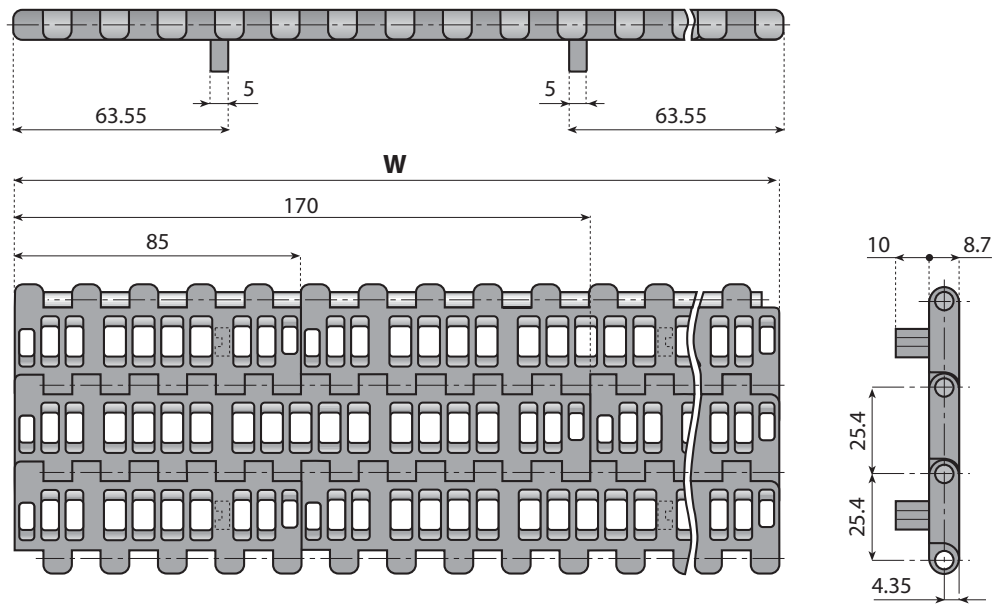
For chemical
resistance see
pages 124 - 125

For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	25600J 2250-0085 J-FGP1	935	25610J 2250-0935 J-FGP1	1785	25620J 2250-1785 J-FGP1	2635	25630J 2250-2635 J-FGP1	25	25000	7.90
170	25601J 2250-0170 J-FGP1	1020	25611J 2250-1020 J-FGP1	1870	25621J 2250-1870 J-FGP1	2720	25631J 2250-2720 J-FGP1			
255	25602J 2250-0255 J-FGP1	1105	25612J 2250-1105 J-FGP1	1955	25622J 2250-1955 J-FGP1	2805	25632J 2250-2805 J-FGP1			
340	25603J 2250-0340 J-FGP1	1190	25613J 2250-1190 J-FGP1	2040	25623J 2250-2040 J-FGP1	2890	25633J 2250-2890 J-FGP1			
425	25604J 2250-0425 J-FGP1	1275	25614J 2250-1275 J-FGP1	2125	25624J 2250-2125 J-FGP1	2975	25634J 2250-2975 J-FGP1			
510	25605J 2250-0510 J-FGP1	1360	25615J 2250-1360 J-FGP1	2210	25625J 2250-2210 J-FGP1	3060	25635J 2250-3060 J-FGP1			
595	25606J 2250-0595 J-FGP1	1445	25616J 2250-1445 J-FGP1	2295	25626J 2250-2295 J-FGP1	3145	25636J 2250-3145 J-FGP1			
680	25607J 2250-0680 J-FGP1	1530	25617J 2250-1530 J-FGP1	2380	25627J 2250-2380 J-FGP1	3230	25637J 2250-3230 J-FGP1			
765	25608J 2250-0765 J-FGP1	1615	25618J 2250-1615 J-FGP1	2465	25628J 2250-2465 J-FGP1	3315	25638J 2250-3315 J-FGP1			
850	25609J 2250-0850 J-FGP1	1700	25619J 2250-1700 J-FGP1	2550	25629J 2250-2550 J-FGP1	3400	25639J 2250-3400 J-FGP1			

Other widths available on request.

2250 J-FGP2B FLUSH GRID BELTS (Pitch 1" - 25.4 mm)



FLUSH GRID BELTS

Version with
one positioner
on both sides
Series 2250 J-FGP2B

Standard length:

120 pitches (10 ft - 3.048 m)

Pin material:

Acetal Resin (white)



FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 254301J-XPG")



LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)



XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



For sprockets
type see
pages 102 → 106



For chemical
resistance see
pages 124 - 125



For further engineering information on
application of the specified belts, please
contact our Engineering Department.

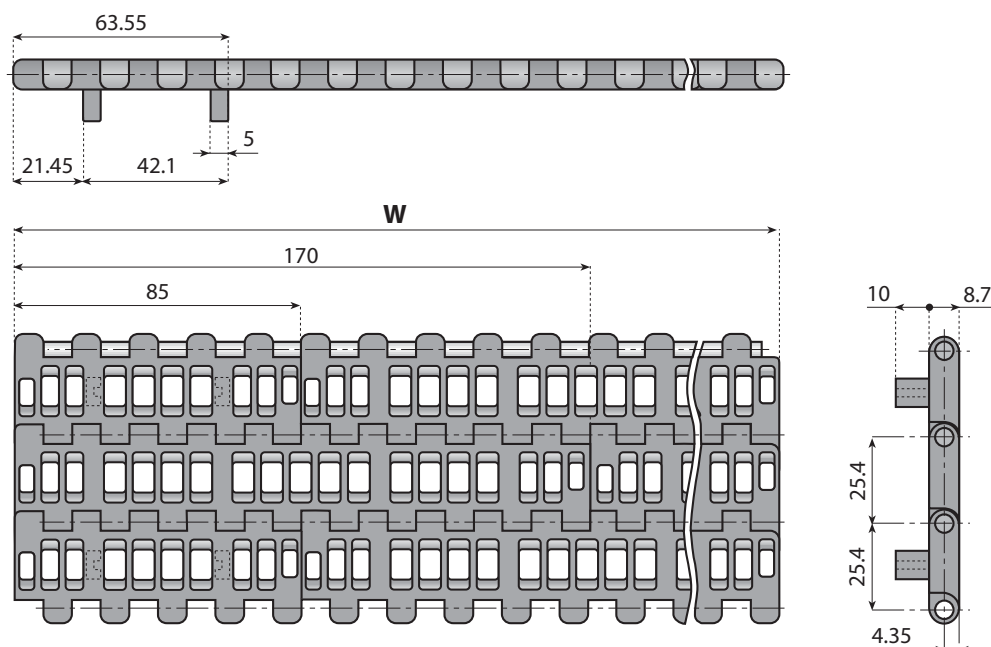
On request and for adequate quantities
these belts can be produced in:

- AS** Anti-static Acetal Resin
- PP** Polypropylene
- NG** New Generation

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		935	254310J 2250-0935 J-FGP2B	1785	254320J 2250-1785 J-FGP2B	2635	254330J 2250-2635 J-FGP2B	25	25000	8.00
170	254301J 2250-0170 J-FGP2B	1020	254311J 2250-1020 J-FGP2B	1870	254321J 2250-1870 J-FGP2B	2720	254331J 2250-2720 J-FGP2B			
255	254302J 2250-0255 J-FGP2B	1105	254312J 2250-1105 J-FGP2B	1955	254322J 2250-1955 J-FGP2B	2805	254332J 2250-2805 J-FGP2B			
340	254303J 2250-0340 J-FGP2B	1190	254313J 2250-1190 J-FGP2B	2040	254323J 2250-2040 J-FGP2B	2890	254333J 2250-2890 J-FGP2B			
425	254304J 2250-0425 J-FGP2B	1275	254314J 2250-1275 J-FGP2B	2125	254324J 2250-2125 J-FGP2B	2975	254334J 2250-2975 J-FGP2B			
510	254305J 2250-0510 J-FGP2B	1360	254315J 2250-1360 J-FGP2B	2210	254325J 2250-2210 J-FGP2B	3060	254335J 2250-3060 J-FGP2B			
595	254306J 2250-0595 J-FGP2B	1445	254316J 2250-1445 J-FGP2B	2295	254326J 2250-2295 J-FGP2B	3145	254336J 2250-3145 J-FGP2B			
680	254307J 2250-0680 J-FGP2B	1530	254317J 2250-1530 J-FGP2B	2380	254327J 2250-2380 J-FGP2B	3230	254337J 2250-3230 J-FGP2B			
765	254308J 2250-0765 J-FGP2B	1615	254318J 2250-1615 J-FGP2B	2465	254328J 2250-2465 J-FGP2B	3315	254338J 2250-3315 J-FGP2B			
850	254309J 2250-0850 J-FGP2B	1700	254319J 2250-1700 J-FGP2B	2550	254329J 2250-2550 J-FGP2B	3400	254339J 2250-3400 J-FGP2B			

Other widths available on request.

2250 J-FGP2 FLUSH GRID BELTS (Pitch 1" - 25.4 mm)



FLUSH GRID BELTS Version with two positioners Series 2250 J-FGP2

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)

FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 25700J-XPG")

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)

- AS** Anti-static Acetal Resin
- PP** Polypropylene
- NG** New Generation

MATERIAL For belt material see pages 10

For sprockets type see pages 102 → 106

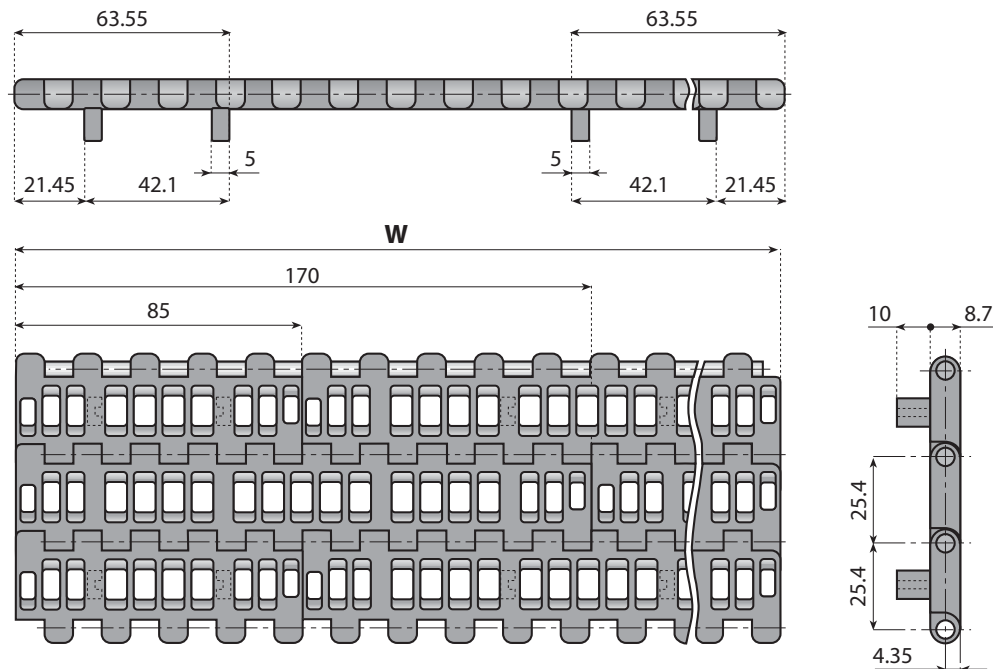
For chemical resistance see pages 124 - 125

For further engineering information on application of the specified belts, please contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m²
85	25700J 2250-0085 J-FGP2	935	25710J 2250-0935 J-FGP2	1785	25720J 2250-1785 J-FGP2	2635	25730J 2250-2635 J-FGP2	25	25000	8.00
170	25701J 2250-0170 J-FGP2	1020	25711J 2250-1020 J-FGP2	1870	25721J 2250-1870 J-FGP2	2720	25731J 2250-2720 J-FGP2			
255	25702J 2250-0255 J-FGP2	1105	25712J 2250-1105 J-FGP2	1955	25722J 2250-1955 J-FGP2	2805	25732J 2250-2805 J-FGP2			
340	25703J 2250-0340 J-FGP2	1190	25713J 2250-1190 J-FGP2	2040	25723J 2250-2040 J-FGP2	2890	25733J 2250-2890 J-FGP2			
425	25704J 2250-0425 J-FGP2	1275	25714J 2250-1275 J-FGP2	2125	25724J 2250-2125 J-FGP2	2975	25734J 2250-2975 J-FGP2			
510	25705J 2250-0510 J-FGP2	1360	25715J 2250-1360 J-FGP2	2210	25725J 2250-2210 J-FGP2	3060	25735J 2250-3060 J-FGP2			
595	25706J 2250-0595 J-FGP2	1445	25716J 2250-1445 J-FGP2	2295	25726J 2250-2295 J-FGP2	3145	25736J 2250-3145 J-FGP2			
680	25707J 2250-0680 J-FGP2	1530	25717J 2250-1530 J-FGP2	2380	25727J 2250-2380 J-FGP2	3230	25737J 2250-3230 J-FGP2			
765	25708J 2250-0765 J-FGP2	1615	25718J 2250-1615 J-FGP2	2465	25728J 2250-2465 J-FGP2	3315	25738J 2250-3315 J-FGP2			
850	25709J 2250-0850 J-FGP2	1700	25719J 2250-1700 J-FGP2	2550	25729J 2250-2550 J-FGP2	3400	25739J 2250-3400 J-FGP2			

Other widths available on request.

2250 J-FGP2BD FLUSH GRID BELTS (Pitch 1" - 25.4 mm)



FLUSH GRID BELTS

Version with
two positioners
on both sides

Series 2250 J-FGP2BD

Standard length:

120 pitches (10 ft - 3.048 m)

Pin material:

Acetal Resin (white)



FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 254401J-XPG")



LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)



XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



For sprockets
type see
pages 102 → 106



AS Anti-static
Acetal Resin



PP Polypropylene



NG New
Generation

On request and for adequate quantities
these belts can be produced in:



For chemical
resistance see
pages 124 - 125

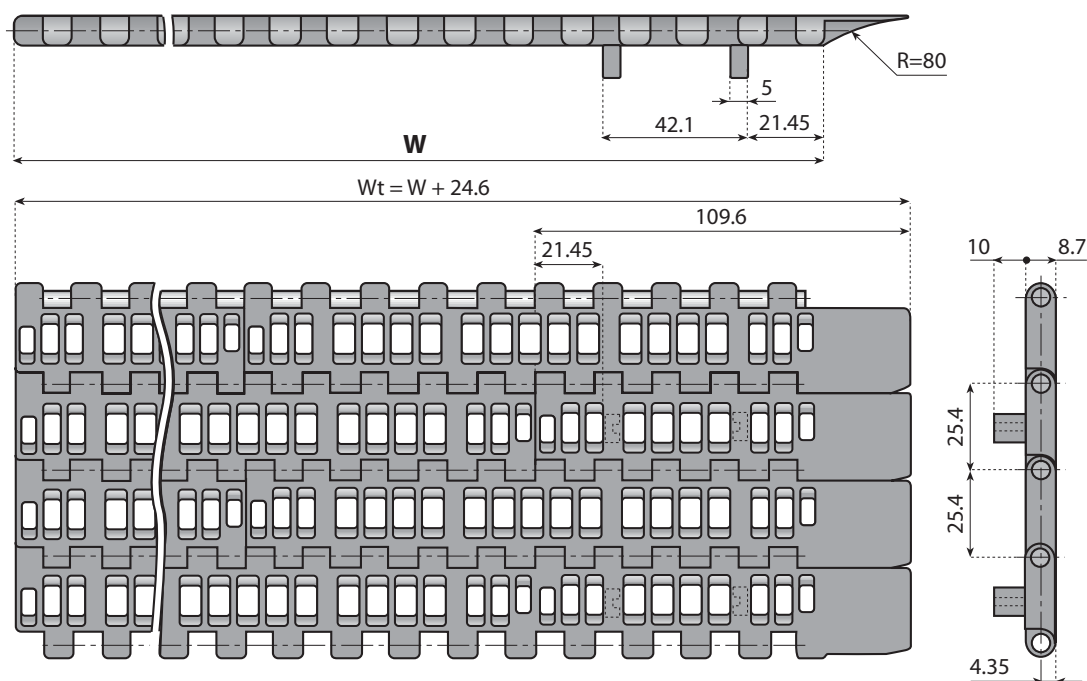


For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		935	254410J 2250-0935 J-FGP2BD	1785	254420J 2250-1785 J-FGP2BD	2635	254430J 2250-2635 J-FGP2BD	25	25000	8.10
	254401J 2250-0170 J-FGP2BD	1020	254411J 2250-1020 J-FGP2BD	1870	254421J 2250-1870 J-FGP2BD	2720	254431J 2250-2720 J-FGP2BD			
255	254402J 2250-0255 J-FGP2BD	1105	254412J 2250-1105 J-FGP2BD	1955	254422J 2250-1955 J-FGP2BD	2805	254432J 2250-2805 J-FGP2BD			
340	254403J 2250-0340 J-FGP2BD	1190	254413J 2250-1190 J-FGP2BD	2040	254423J 2250-2040 J-FGP2BD	2890	254433J 2250-2890 J-FGP2BD			
425	254404J 2250-0425 J-FGP2BD	1275	254414J 2250-1275 J-FGP2BD	2125	254424J 2250-2125 J-FGP2BD	2975	254434J 2250-2975 J-FGP2BD			
510	254405J 2250-0510 J-FGP2BD	1360	254415J 2250-1360 J-FGP2BD	2210	254425J 2250-2210 J-FGP2BD	3060	254435J 2250-3060 J-FGP2BD			
595	254406J 2250-0595 J-FGP2BD	1445	254416J 2250-1445 J-FGP2BD	2295	254426J 2250-2295 J-FGP2BD	3145	254436J 2250-3145 J-FGP2BD			
680	254407J 2250-0680 J-FGP2BD	1530	254417J 2250-1530 J-FGP2BD	2380	254427J 2250-2380 J-FGP2BD	3230	254437J 2250-3230 J-FGP2BD			
765	254408J 2250-0765 J-FGP2BD	1615	254418J 2250-1615 J-FGP2BD	2465	254428J 2250-2465 J-FGP2BD	3315	254438J 2250-3315 J-FGP2BD			
850	254409J 2250-0850 J-FGP2BD	1700	254419J 2250-1700 J-FGP2BD	2550	254429J 2250-2550 J-FGP2BD	3400	254439J 2250-3400 J-FGP2BD			

Other widths available on request.

2250 J-FGTP2 FLUSH GRID BELTS (Pitch 1" - 25.4 mm)



FLUSH GRID BELTS

Version with two positioners integrated active transfer wing Series 2250 J-FGTP2

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)



FOR BELTS AVAILABLE IN "XPG" MATERIAL JUST ADD "XPG" TO PART NUMBER (example "code 25800J-XPG")



LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR DARK GREY)



For belt material see pages 10



For sprockets type see pages 102 → 106



XPG Extra Performance
(SPECIAL MATERIAL COLOR DARK BROWN/GREY)

▶ **AS** Anti-static Acetal Resin

▶ **PP** Polypropylene

▶ **NG** New Generation



For chemical resistance see pages 124 - 125

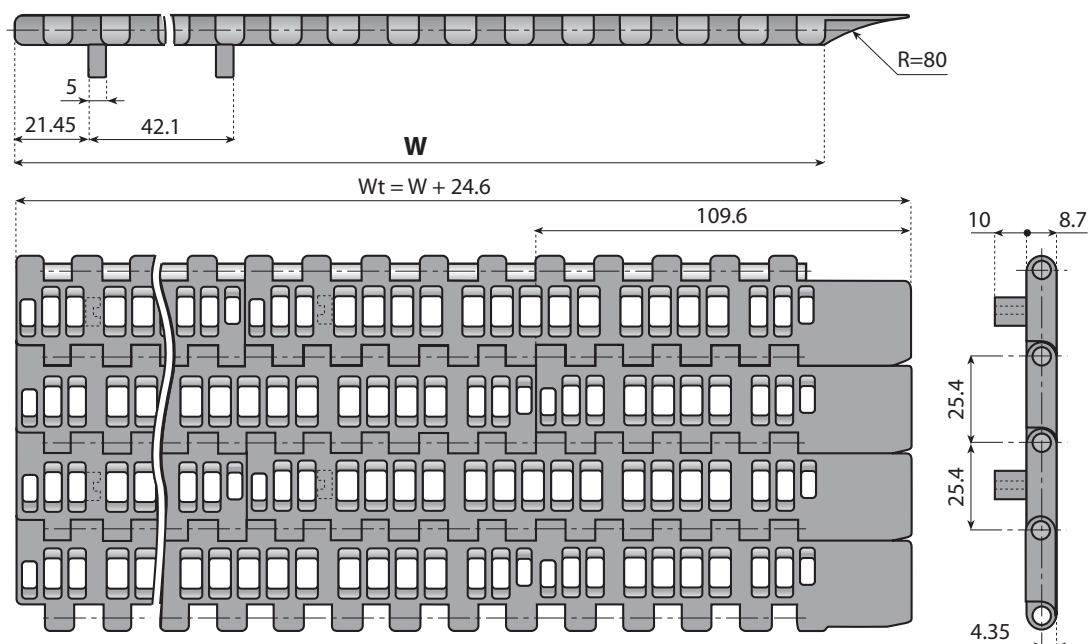


For further engineering information on application of the specified belts, please contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m²
85	25800J 2250-0085 J-FGTP2	935	25810J 2250-0935 J-FGTP2	1785	25820J 2250-1785 J-FGTP2	2635	25830J 2250-2635 J-FGTP2	30	25000	8.30
170	25801J 2250-0170 J-FGTP2	1020	25811J 2250-1020 J-FGTP2	1870	25821J 2250-1870 J-FGTP2	2720	25831J 2250-2720 J-FGTP2			
255	25802J 2250-0255 J-FGTP2	1105	25812J 2250-1105 J-FGTP2	1955	25822J 2250-1955 J-FGTP2	2805	25832J 2250-2805 J-FGTP2			
340	25803J 2250-0340 J-FGTP2	1190	25813J 2250-1190 J-FGTP2	2040	25823J 2250-2040 J-FGTP2	2890	25833J 2250-2890 J-FGTP2			
425	25804J 2250-0425 J-FGTP2	1275	25814J 2250-1275 J-FGTP2	2125	25824J 2250-2125 J-FGTP2	2975	25834J 2250-2975 J-FGTP2			
510	25805J 2250-0510 J-FGTP2	1360	25815J 2250-1360 J-FGTP2	2210	25825J 2250-2210 J-FGTP2	3060	25835J 2250-3060 J-FGTP2			
595	25806J 2250-0595 J-FGTP2	1445	25816J 2250-1445 J-FGTP2	2295	25826J 2250-2295 J-FGTP2	3145	25836J 2250-3145 J-FGTP2			
680	25807J 2250-0680 J-FGTP2	1530	25817J 2250-1530 J-FGTP2	2380	25827J 2250-2380 J-FGTP2	3230	25837J 2250-3230 J-FGTP2			
765	25808J 2250-0765 J-FGTP2	1615	25818J 2250-1615 J-FGTP2	2465	25828J 2250-2465 J-FGTP2	3315	25838J 2250-3315 J-FGTP2			
850	25809J 2250-0850 J-FGTP2	1700	25819J 2250-1700 J-FGTP2	2550	25829J 2250-2550 J-FGTP2	3400	25839J 2250-3400 J-FGTP2			

Other widths available on request.

2250 J-FGTP2-SX FLUSH GRID BELTS (Pitch 1" - 25.4 mm)



FLUSH GRID BELTS

Version with two positioners integrated active transfer wing
Series 2250 J-FGTP2-SX

Standard length:

120 pitches (10 ft - 3.048 m)

Pin material:

Acetal Resin (white)



FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 25800J-SX-XPG")



Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)



Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



For sprockets
type see
pages 102 → 106

On request and for adequate quantities
these belts can be produced in:



AS

**Anti-static
Acetal Resin**



PP

Polypropylene



NG

**New
Generation**



For chemical
resistance see
pages 124 - 125

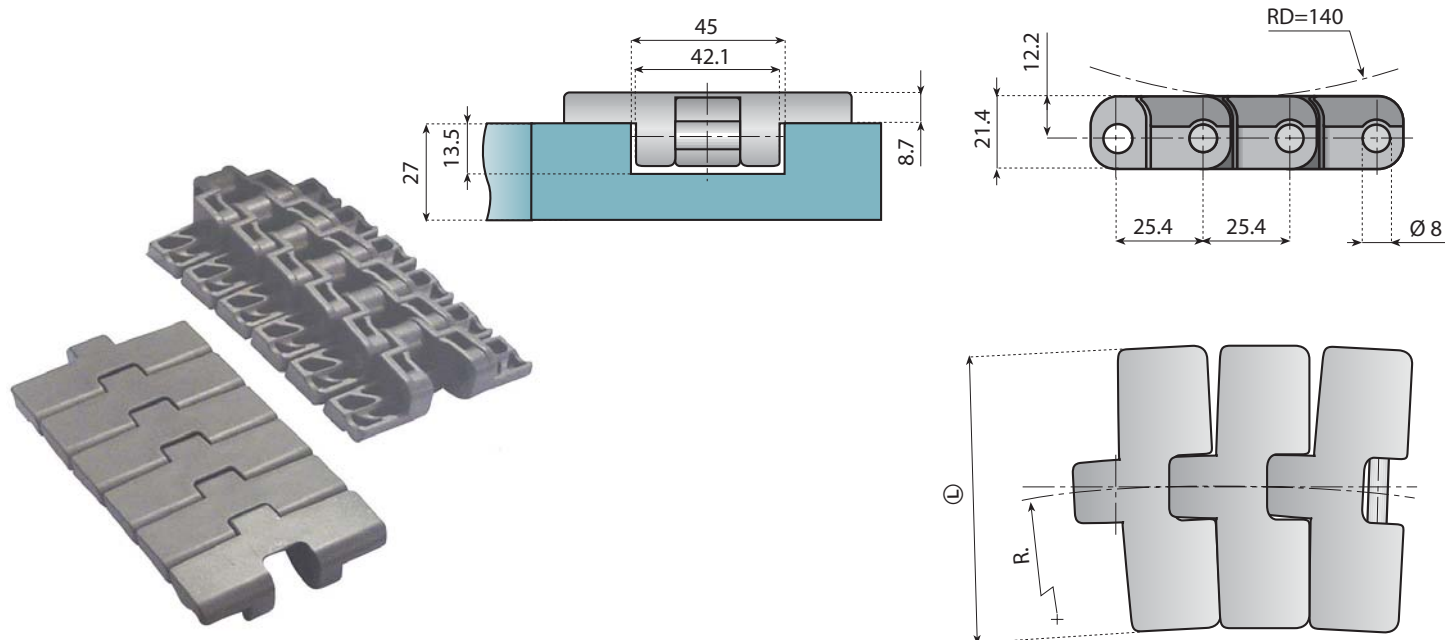


For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	25800J 2250-0085 J-FGTP2-SX	935	25810J-SX 2250-0935 J-FGTP2-SX	1785	25820J-SX 2250-1785 J-FGTP2-SX	2635	25830J-SX 2250-2635 J-FGTP2-SX	30	25000	8.30
170	25801J-SX 2250-0170 J-FGTP2-SX	1020	25811J-SX 2250-1020 J-FGTP2-SX	1870	25821J-SX 2250-1870 J-FGTP2-SX	2720	25831J-SX 2250-2720 J-FGTP2-SX			
255	25802J-SX 2250-0255 J-FGTP2-SX	1105	25812J-SX 2250-1105 J-FGTP2-SX	1955	25822J-SX 2250-1955 J-FGTP2-SX	2805	25832J-SX 2250-2805 J-FGTP2-SX			
340	25803J-SX 2250-0340 J-FGTP2-SX	1190	25813J-SX 2250-1190 J-FGTP2-SX	2040	25823J-SX 2250-2040 J-FGTP2-SX	2890	25833J-SX 2250-2890 J-FGTP2-SX			
425	25804J-SX 2250-0425 J-FGTP2-SX	1275	25814J-SX 2250-1275 J-FGTP2-SX	2125	25824J-SX 2250-2125 J-FGTP2-SX	2975	25834J-SX 2250-2975 J-FGTP2-SX			
510	25805J-SX 2250-0510 J-FGTP2-SX	1360	25815J-SX 2250-1360 J-FGTP2-SX	2210	25825J-SX 2250-2210 J-FGTP2-SX	3060	25835J-SX 2250-3060 J-FGTP2-SX			
595	25806J-SX 2250-0595 J-FGTP2-SX	1445	25816J-SX 2250-1445 J-FGTP2-SX	2295	25826J-SX 2250-2295 J-FGTP2-SX	3145	25836J-SX 2250-3145 J-FGTP2-SX			
680	25807J-SX 2250-0680 J-FGTP2-SX	1530	25817J-SX 2250-1530 J-FGTP2-SX	2380	25827J-SX 2250-2380 J-FGTP2-SX	3230	25837J-SX 2250-3230 J-FGTP2-SX			
765	25808J-SX 2250-0765 J-FGTP2-SX	1615	25818J-SX 2250-1615 J-FGTP2-SX	2465	25828J-SX 2250-2465 J-FGTP2-SX	3315	25838J-SX 2250-3315 J-FGTP2-SX			
850	25809J-SX 2250-0850 J-FGTP2-SX	1700	25819J-SX 2250-1700 J-FGTP2-SX	2550	25829J-SX 2250-2550 J-FGTP2-SX	3400	25839J-SX 2250-3400 J-FGTP2-SX			

Other widths available on request.

2250 M FT SIDEFLEXING FLAT TOP CHAINBELT FOR MAGNETIC SYSTEM



Sideflexing Flat Top chainbelt for magnetic system Series 2250 M FT

Standard length:
120 pitches (10 ft - 3.048 m)

Features:

This system offers a new and unique solution for sideflexing applications in plants with modular conveyor chains.

Applications:

The chainbelt magnetic system with closed top plates is best suited for conveying glass and PET containers (for example PET bottles with petaloid base).

Benefits:

- High strength and heavy duty flight design.
The chain material thickness and hinge design ensure a high working load capacity.
- Standardisation in conveyor design.
The new 2250 M has the same thickness as the 2250 series belts.
- Easy installation.
No tabs or bevel.
Allows chain to be installed and removed quickly.
- Optimum product stability.
The top plate design and 1" pitch allows for a maximum support area and smooth product transfer.



For belt material see pages 10



For sprockets type see pages 114 → 117



For magnetic corner tracks see chains catalogue



For chemical resistance see pages 124 - 125



For further engineering information on application of the specified belts, please contact our Engineering Department.



Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)



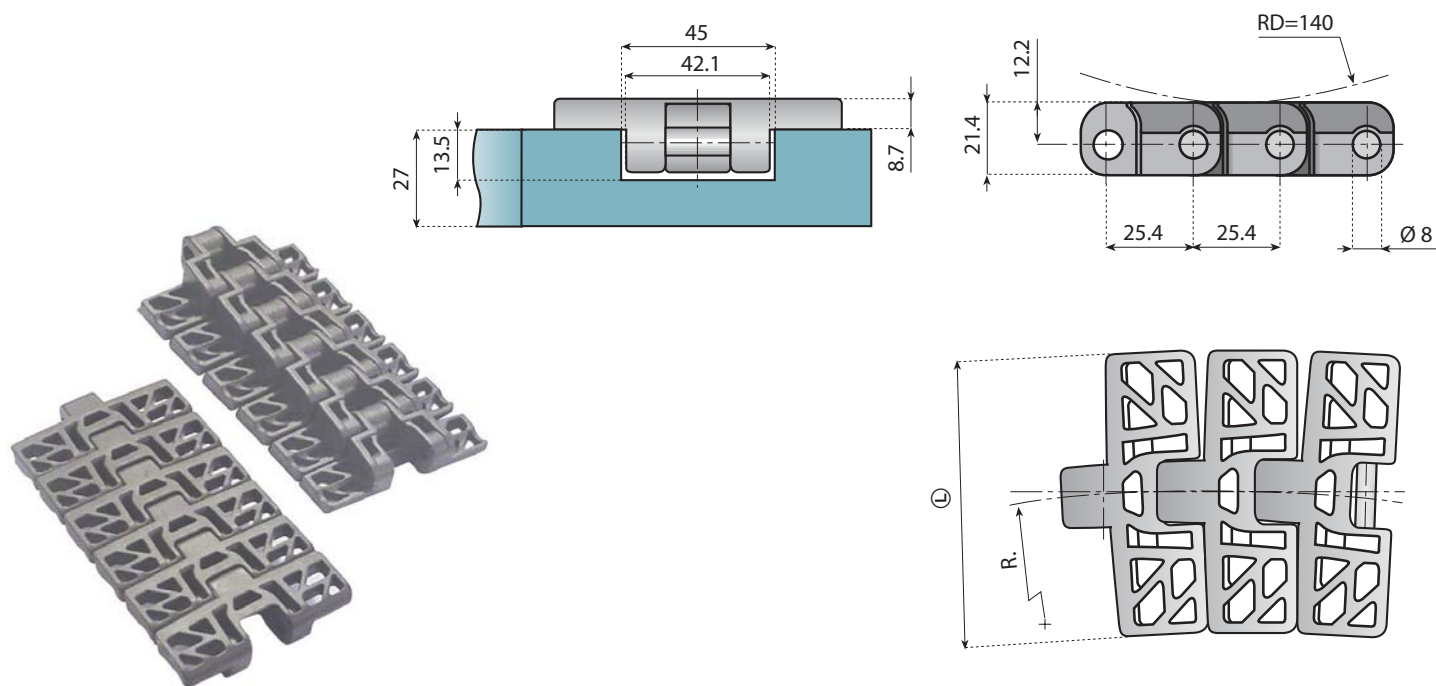
Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)

Pin material:

Ferritic Stainless Steel

CHAIN - REF.	CODE	Material	Width L		R min.	SC		Max load capacity N	Weight Kg/m
			mm	inch.		Straight	Curving		
LF 2250 M K330 FT	11320	LFG	83.8	3.19/64	500	45	44	2000	1.75
XPG 2250 M K330 FT	11320XPG	XPG							

2250 M FG SIDEFLEXING FLUSH GRID CHAINBELT FOR MAGNETIC SYSTEM



Sideflexing Flush Grid chainbelt for magnetic system Series 2250 M FG

Standard length:
120 pitches (10 ft - 3.048 m)

Features:

This system offers a new and unique solution for sideflexing applications in plants with modular conveyor chains.

Applications:

Flush Grid chainbelt for magnetic system with 20% open area is ideal for can conveying applications.

Benefits:

- High strength and heavy duty flight design.
The chain material thickness and hinge design ensure a high working load capacity.
- Standardisation in conveyor design.
The new 2250 M has the same thickness as the 2250 series belts.
- Easy installation.
No tabs or bevel.
Allows chain to be installed and removed quickly.
- Optimum product stability.
The top plate design and 1" pitch allows for a maximum support area and smooth product transfer.



For belt material see pages 10



For sprockets type see pages 114 → 117



For magnetic corner tracks see chains catalogue



For chemical resistance see pages 124 - 125



For further engineering information on application of the specified belts, please contact our Engineering Department.

LFG

Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG

Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)

Pin material:

Ferritic Stainless Steel

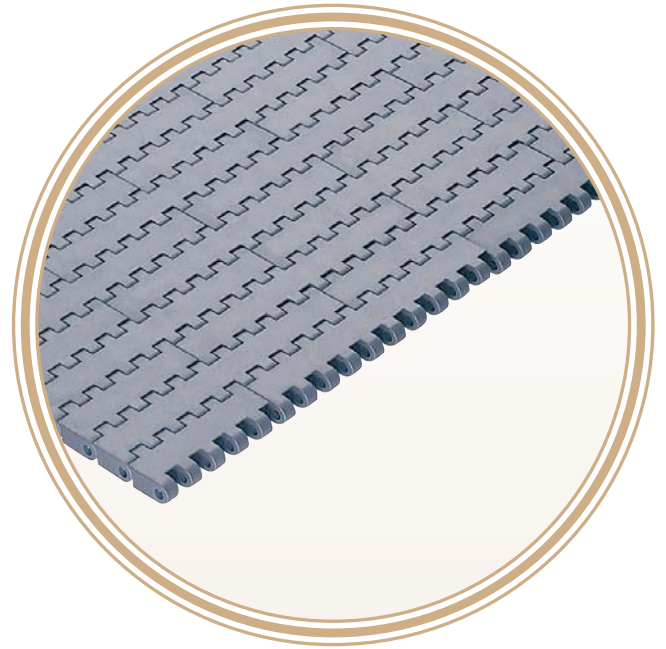
CHAIN - REF.	CODE	Material	Width L		R min.	SC		Max load capacity N	Weight Kg/m
			mm	inch.		Straight	Curving		
LF 2250 M K330 FG	11321	LFG	83.8	3.19/64	500	45	44	1900	1.65
XPG 2250 M K330 FG	11321XPG	XPG							

HEAVY DUTY BELT 2251 SERIES

The 2251 series belt has a pitch of 25.4 mm (1" inch) and the height of 12.7 mm (1/2" inch).

BENEFITS AND FEATURES

- Easy installation and maintenance
- High mechanical strength and wear resistance
- No gaps between parallel chains
- Excellent product handling
- Installation on standard conveyors with 85 mm pitch between tracks
- High performance

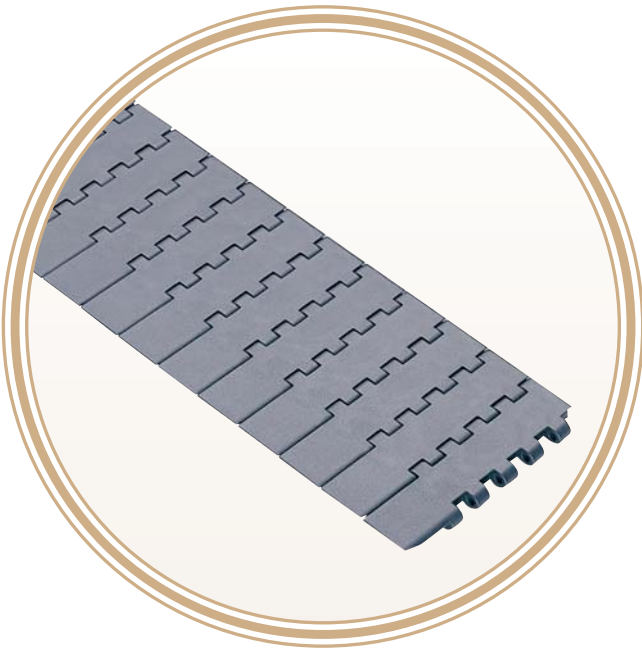


PROGRAM Flat Top

- The solid surface makes flat top belts suitable for glass bottles and PET bottles with petaloid base.

Flat top belt is available in:

- Standard version **FT**
- Version with one positioner **FTP1**
- Version with one positioner on both sides **FTP2B**
- Version with two positioners **FTP2**
- Version with two positioners on both sides **FTP2BD**
- Version with two positioners and integrated active transfer plate **FTTP2**



MATERIAL

Low Friction Acetal Resin

LFG

Acetal material with coefficient of friction, optimum strength and good wear resistance characteristics.
Suitable for high load and high speed applications.

Operating temperatures:

dry: - 40°C to + 80°C
wet: 0°C to 65°C

Color: Dark Grey

This material is FDA (Food and Drug Administration) approved for direct contact with food.

Extra Performance

XPG

Extra performance additivated Acetal with a very low co-efficient of friction than LFG materials.
Suitable for high speed applications and reduced lubrication.

Operating temperatures:

dry: - 40°C to + 80°C
wet: 0°C to 65°C

Color: Dark Brown/Grey

This material is FDA (Food and Drug Administration) approved for direct contact with food.

 For further engineering information on application of the specified belts, please contact our Engineering Department.

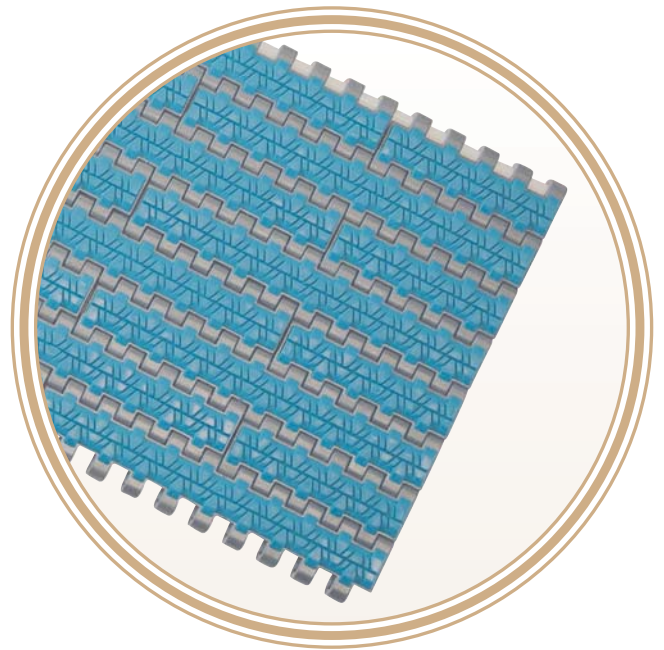
HEAVY DUTY BELT 2251 SERIES

HEAVY DUTY GRIP BELTS with high friction surface

The grip 2251 series belt has a pitch of 25.4 mm (1" inch) and the height of 12.7 mm (1/2" inch).

BENEFITS AND FEATURES

- Easy installation and maintenance
- High mechanical strength
- Optimum product stability
- High performance
- Long wearlife
- Declines and inclines up to 20°

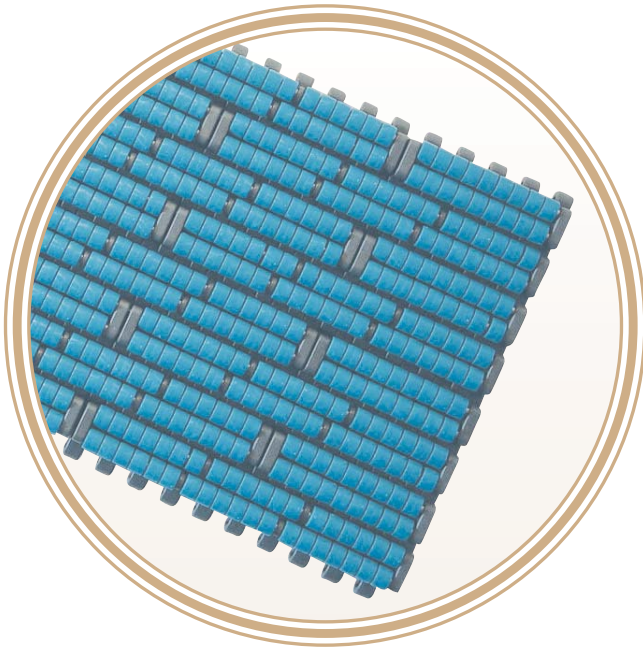


HEAVY DUTY LBP BELTS with low noise accumulation rollers

The LBP 2251 series belt has a pitch of 25.4 mm (1" inch) and the height of 12.7 mm (1/2" inch).

BENEFITS AND FEATURES

- Easy installation and maintenance
- High mechanical strength
- Optimum product stability
- High performance
- Easy to clean
- Long wearlife
- Low noise rollers

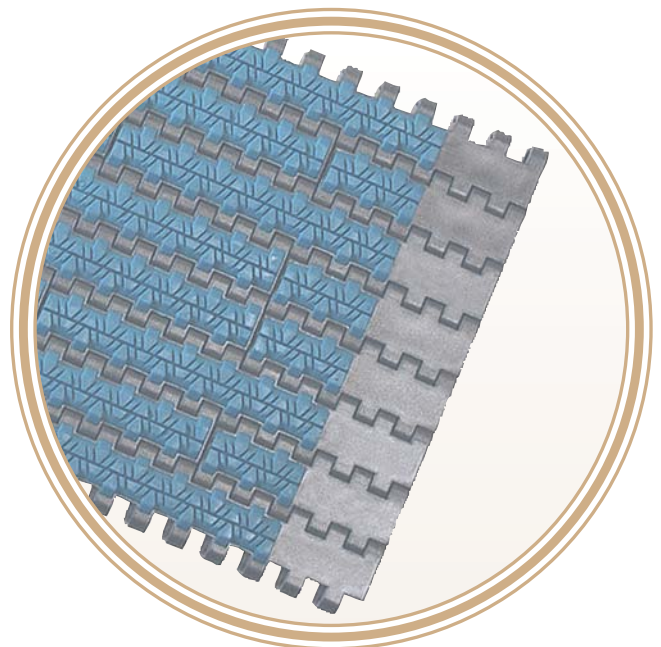


HEAVY DUTY GRIP BELTS is available in:

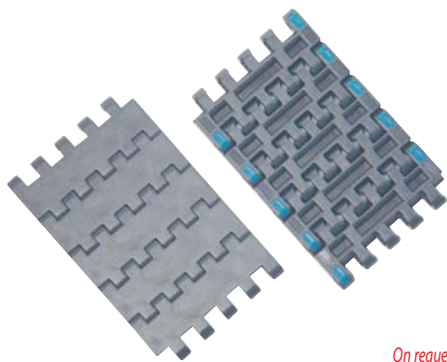
- Standard version without positioner **VG**
- Version with one positioner **VG-P1**
- Version with two positioners **VG-P2**
- Version side indent without positioner **VGS**
- Version side indent with one positioner **VGS-P1**
- Version side indent with two positioners **VGS-P2**

HEAVY DUTY LBP BELTS is available in:

- Standard version without positioner **LBP**
- Version with one positioner **LBP-P1**
- Version with two positioners **LBP-P2**



2251 K330 FLAT TOP BELTS ONE TRACK



FLAT TOP BELTS ONE TRACK Version Standard Series 2251 K330 FT

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)

*On request and for adequate quantities
these belts can be produced in:*

- ▶ **AS** Anti-static Acetal Resin
- ▶ **PP** Polypropylene
- ▶ **NG** New Generation

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



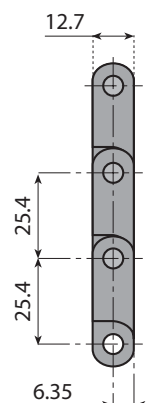
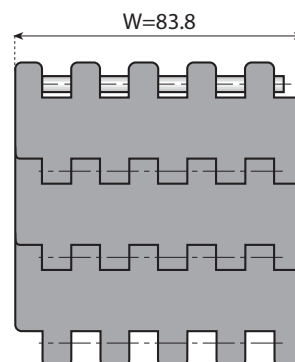
For chemical
resistance see
pages 124 - 125



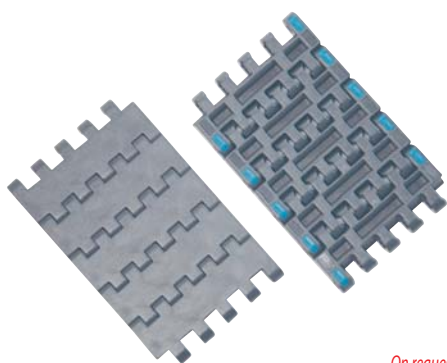
For sprockets
type see
pages 108 → 112



For further engineering information on
application of the specified belts, please
contact our Engineering Department.



BELTS-REF.	CODE	Material	Width W		Pitch P		Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
			mm	inch.	mm	inch.			
LF 2251 K330 FT	25020	LFG	83.8	3.30	25.4	1.00	25	38000	14.0
XPG 2251 K330 FT	25020XPG	XPG							



FLAT TOP BELTS ONE TRACK Version with two positioners Series 2251 K330 FTP2

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)

*On request and for adequate quantities
these belts can be produced in:*

- ▶ **AS** Anti-static Acetal Resin
- ▶ **PP** Polypropylene
- ▶ **NG** New Generation

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



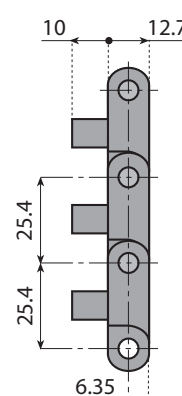
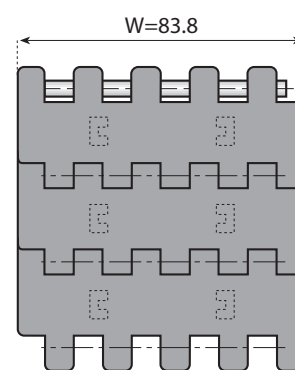
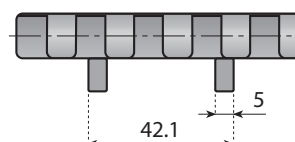
For chemical
resistance see
pages 124 - 125



For sprockets
type see
pages 108 → 112

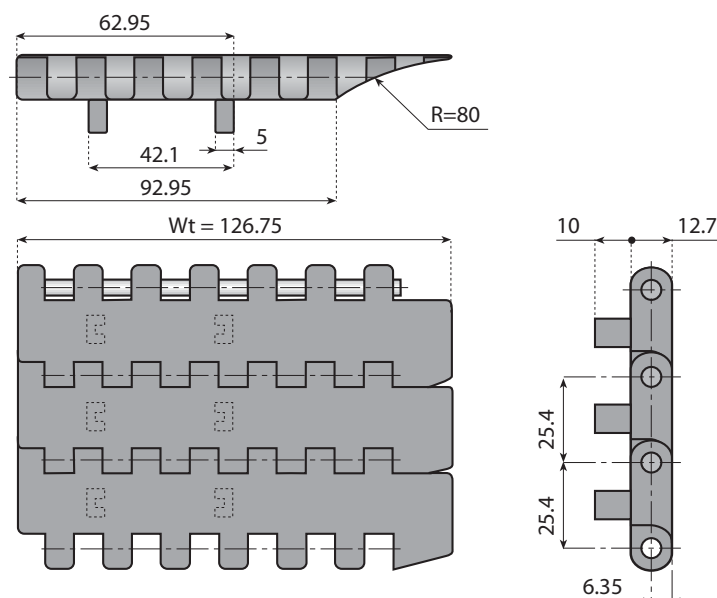
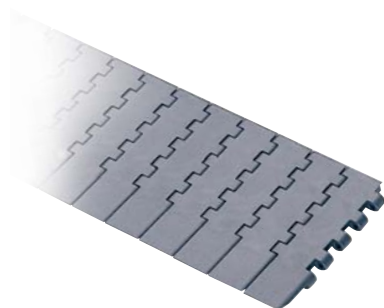


For further engineering information on
application of the specified belts, please
contact our Engineering Department.



BELTS-REF.	CODE	Material	Width W		Pitch P		Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
			mm	inch.	mm	inch.			
LF 2251 K330 FTP2	25021	LFG	83.8	3.30	25.4	1.00	25	38000	14.10
XPG 2251 K 330 FTP2	25021XPG	XPG							

2251 K330 FLAT TOP BELTS ONE TRACK



FLAT TOP BELTS ONE TRACK

Version with
two positioners
integrated active
transfer wing

Series 2251 K330 FFTP2

Standard length:

120 pitches (10 ft - 3.048 m)

Pin material:

Acetal Resin (white)

*On request and for adequate quantities
these belts can be produced in:*

- ▶ **AS** Anti-static Acetal Resin
- ▶ **PP** Polypropylene
- ▶ **NG** New Generation

LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)

XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



For sprockets
type see
pages 108 → 112



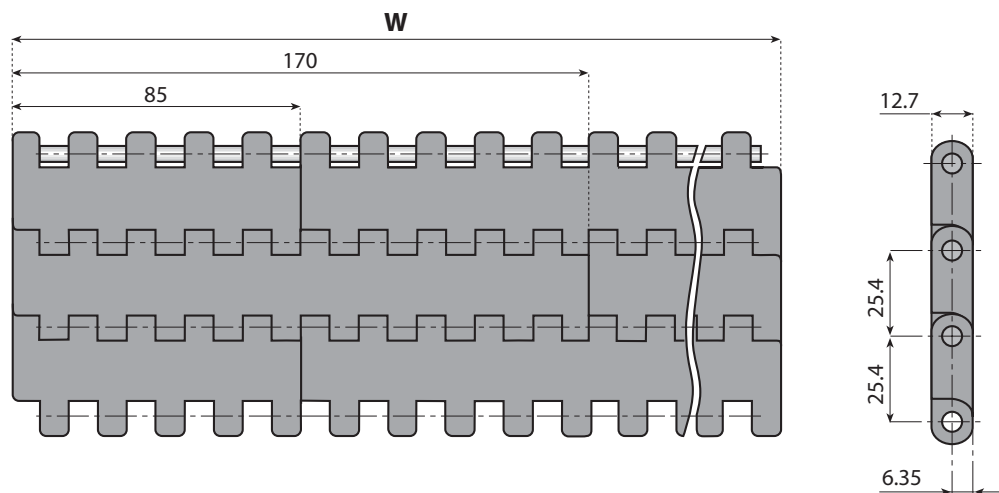
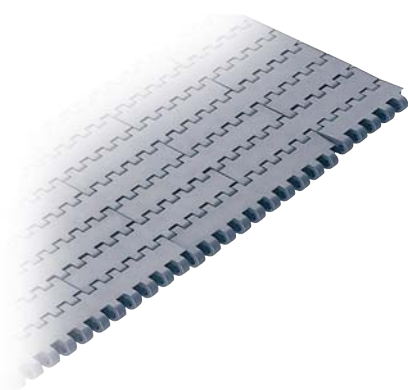
For chemical
resistance see
pages 124 - 125



For further engineering information on
application of the specified belts, please
contact our Engineering Department.

BELTS-REF.	CODE	Material	Width W		Pitch P		Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
			mm	inch.	mm	inch.			
LF 2251 K330 FFTP2	25022	LFG	83.8	3.30	25.4	1.00	30	38000	14.20
XPG 2251 K330 FFTP2	25022XPG	XPG							

2251 FT FLAT TOP BELTS (Pitch 1" - 25.4 mm)



FLAT TOP BELTS Version Standard Series 2251 FT

Standard length:

120 pitches (10 ft - 3.048 m)

Pin material:

Acetal Resin (white)



FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 251000XPG")



LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)



XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



For sprockets
type see
pages 108 → 112



AS Anti-static
Acetal Resin



PP Polypropylene



NG New
Generation



For chemical
resistance see
pages 124 - 125

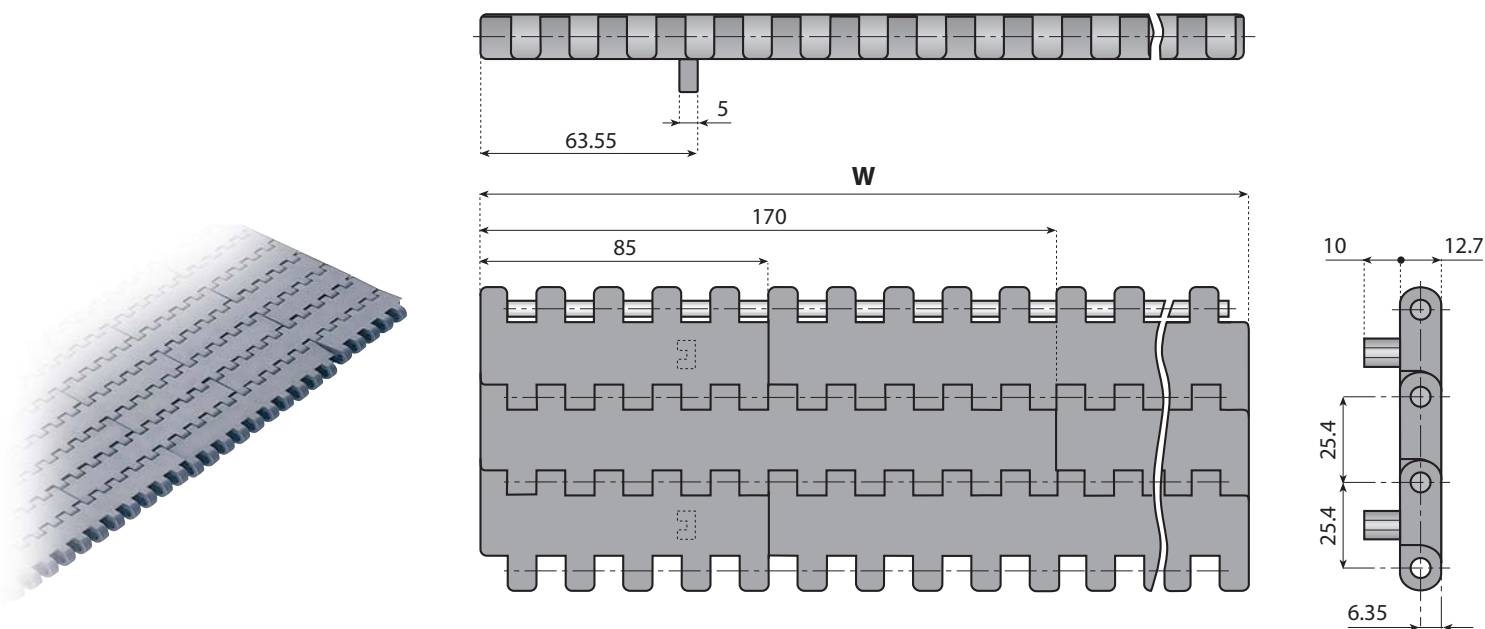


For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	251000 2251-0085 FT	935	251010 2251-0935 FT	1785	251020 2251-1785 FT	2635	251030 2251-2635 FT	25	38000	14.0
170	251001 2251-0170 FT	1020	251011 2251-1020 FT	1870	251021 2251-1870 FT	2720	251031 2251-2720 FT			
255	251002 2251-0255 FT	1105	251012 2251-1105 FT	1955	251022 2251-1955 FT	2805	251032 2251-2805 FT			
340	251003 2251-0340 FT	1190	251013 2251-1190 FT	2040	251023 2251-2040 FT	2890	251033 2251-2890 FT			
425	251004 2251-0425 FT	1275	251014 2251-1275 FT	2125	251024 2251-2125 FT	2975	251034 2251-2975 FT			
510	251005 2251-0510 FT	1360	251015 2251-1360 FT	2210	251025 2251-2210 FT	3060	251035 2251-3060 FT			
595	251006 2251-0595 FT	1445	251016 2251-1445 FT	2295	251026 2251-2295 FT	3145	251036 2251-3145 FT			
680	251007 2251-0680 FT	1530	251017 2251-1530 FT	2380	251027 2251-2380 FT	3230	251037 2251-3230 FT			
765	251008 2251-0765 FT	1615	251018 2251-1615 FT	2465	251028 2251-2465 FT	3315	251038 2251-3315 FT			
850	251009 2251-0850 FT	1700	251019 2251-1700 FT	2550	251029 2251-2550 FT	3400	251039 2251-3400 FT			

Other widths available on request.

2251 FTP1 FLAT TOP BELTS (Pitch 1" - 25.4 mm)



FLAT TOP BELTS Version with one positioner Series 2251 FTP1

Standard length:

120 pitches (10 ft - 3.048 m)

Pin material:

Acetal Resin (white)



FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 251100XPG")



LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)



XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



For sprockets
type see
pages 108 → 112



AS Anti-static
Acetal Resin



PP Polypropylene



NG New
Generation



For chemical
resistance see
pages 124 - 125

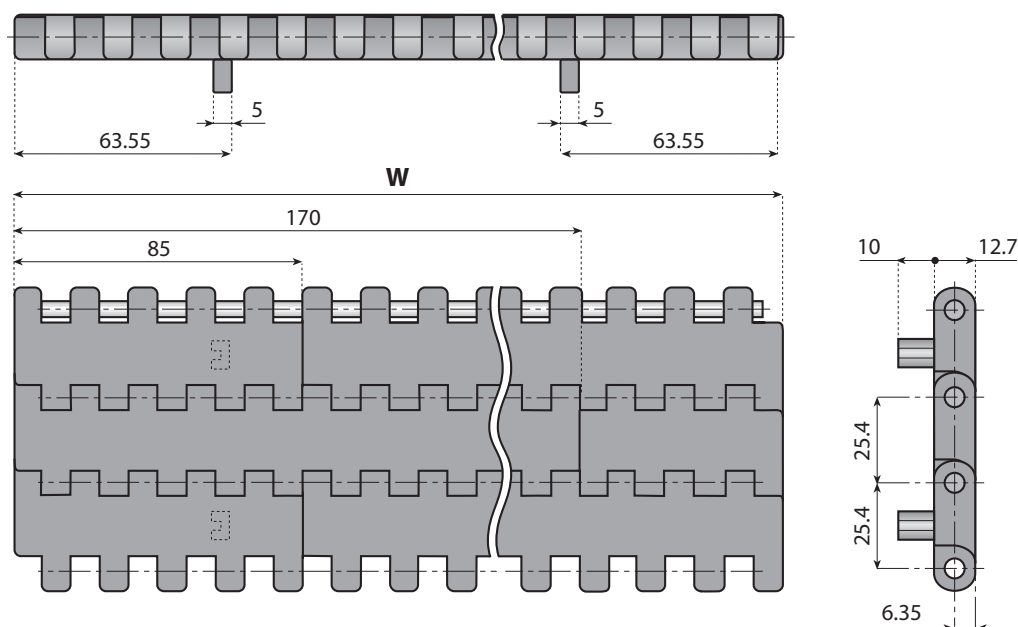
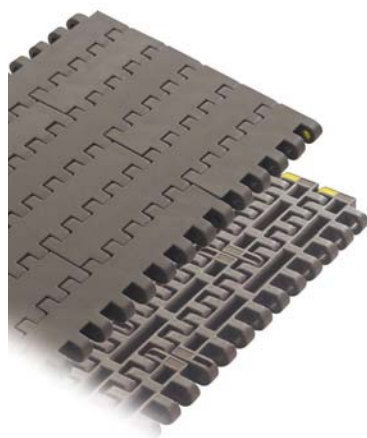


For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	251100 2251-0085 FTP1	935	251110 2251-0935 FTP1	1785	251120 2251-1785 FTP1	2635	251130 2251-2635 FTP1	25	38000	14.10
170	251101 2251-0170 FTP1	1020	251111 2251-1020 FTP1	1870	251121 2251-1870 FTP1	2720	251131 2251-2720 FTP1			
255	251102 2251-0255 FTP1	1105	251112 2251-1105 FTP1	1955	251122 2251-1955 FTP1	2805	251132 2251-2805 FTP1			
340	251103 2251-0340 FTP1	1190	251113 2251-1190 FTP1	2040	251123 2251-2040 FTP1	2890	251133 2251-2890 FTP1			
425	251104 2251-0425 FTP1	1275	251114 2251-1275 FTP1	2125	251124 2251-2125 FTP1	2975	251134 2251-2975 FTP1			
510	251105 2251-0510 FTP1	1360	251115 2251-1360 FTP1	2210	251125 2251-2210 FTP1	3060	251135 2251-3060 FTP1			
595	251106 2251-0595 FTP1	1445	251116 2251-1445 FTP1	2295	251126 2251-2295 FTP1	3145	251136 2251-3145 FTP1			
680	251107 2251-0680 FTP1	1530	251117 2251-1530 FTP1	2380	251127 2251-2380 FTP1	3230	251137 2251-3230 FTP1			
765	251108 2251-0765 FTP1	1615	251118 2251-1615 FTP1	2465	251128 2251-2465 FTP1	3315	251138 2251-3315 FTP1			
850	251109 2251-0850 FTP1	1700	251119 2251-1700 FTP1	2550	251129 2251-2550 FTP1	3400	251139 2251-3400 FTP1			

Other widths available on request.

2251 FTP2B FLAT TOP BELTS (Pitch 1" - 25.4 mm)



FLAT TOP BELTS

Version with
one positioner
on both sides
Series 2251 FTP2B

Standard length:

120 pitches (10 ft - 3.048 m)

Pin material:

Acetal resin, white colour



FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 253201XPG")



Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)



Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



For sprockets
type see
pages 108 → 112



On request and for adequate quantities
these belts can be produced in:



AS Anti-static
Acetal Resin



PP Polypropylene



NG New
Generation



For chemical
resistance see
pages 124 - 125

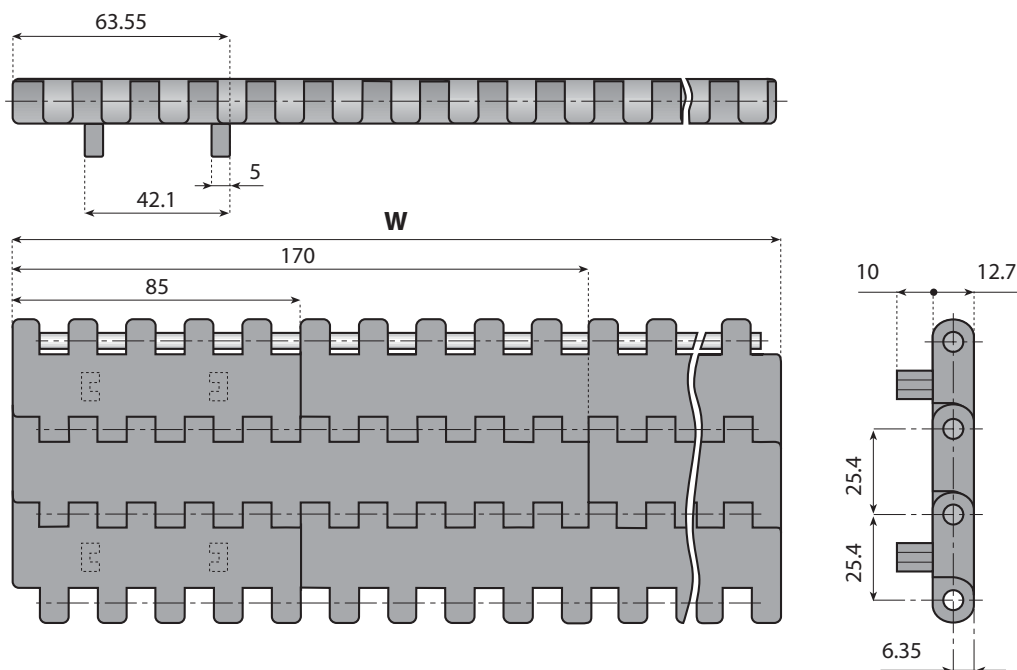
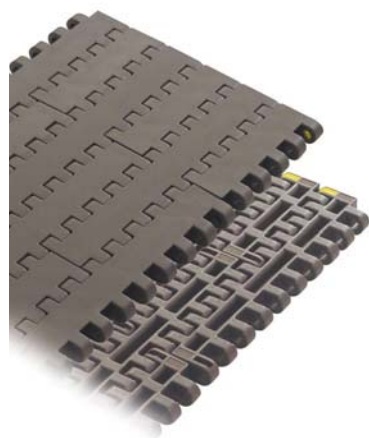


For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		935	253210	1785	253220	2635	253230	25	38000	14.10
			2251-0935 FTP2B		2251-1785 FTP2B		2251-2635 FTP2B			
170	253201	1020	253211	1870	253221	2720	253231			
	2251-0170 FTP2B		2251-1020 FTP2B		2251-1870 FTP2B		2251-2720 FTP2B			
255	253202	1105	253212	1955	253222	2805	253232			
	2251-0255 FTP2B		2251-1105 FTP2B		2251-1955 FTP2B		2251-2805 FTP2B			
340	253203	1190	253213	2040	253223	2890	253233			
	2251-0340 FTP2B		2251-1190 FTP2B		2251-2040 FTP2B		2251-2890 FTP2B			
425	253204	1275	253214	2125	253224	2975	253234			
	2251-0425 FTP2B		2251-1275 FTP2B		2251-2125 FTP2B		2251-2975 FTP2B			
510	253205	1360	253215	2210	253225	3060	253235			
	2251-0510 FTP2B		2251-1360 FTP2B		2251-2210 FTP2B		2251-3060 FTP2B			
595	253206	1445	253216	2295	253226	3145	253236			
	2251-0595 FTP2B		2251-1445 FTP2B		2251-2295 FTP2B		2251-3145 FTP2B			
680	253207	1530	253217	2380	253227	3230	253237			
	2251-0680 FTP2B		2251-1530 FTP2B		2251-2380 FTP2B		2251-3230 FTP2B			
765	253208	1615	253218	2465	253228	3315	253238			
	2251-0765 FTP2B		2251-1615 FTP2B		2251-2465 FTP2B		2251-3315 FTP2B			
850	253209	1700	253219	2550	253229	3400	253239			
	2251-0850 FTP2B		2251-1700 FTP2B		2251-2550 FTP2B		2251-3400 FTP2B			

Other widths available on request.

2251 FTP2 FLAT TOP BELTS (Pitch 1" - 25.4 mm)



FLAT TOP BELTS Version with two positioners Series 2251 FTP2

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)



**FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 251200XPG")**



LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)



XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



For sprockets
type see
pages 108 → 112



AS Anti-static
Acetal Resin



PP Polypropylene



NG New
Generation



For chemical
resistance see
pages 124 - 125

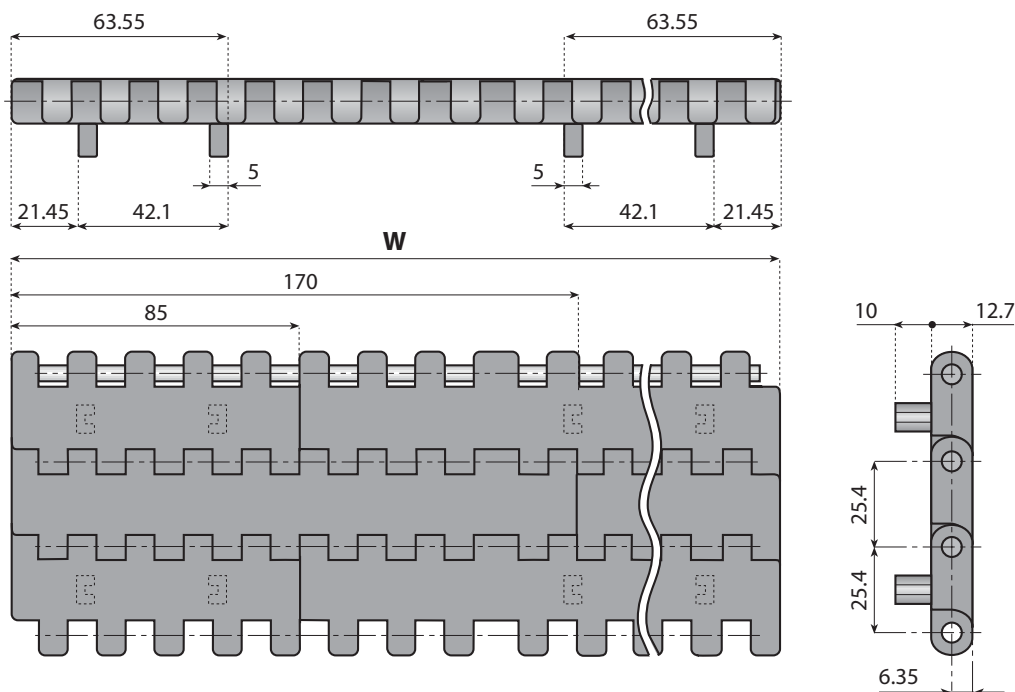
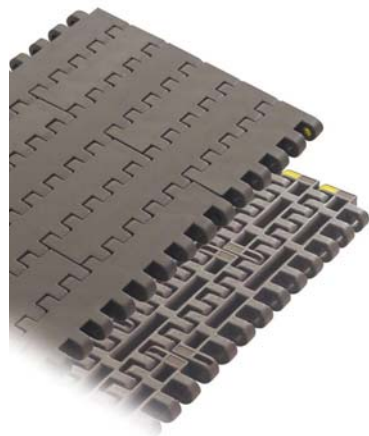


For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	251200 2251-0085 FTP2	935	251210 2251-0935 FTP2	1785	251220 2251-1785 FTP2	2635	251230 2251-2635 FTP2	25	38000	14.10
170	251201 2251-0170 FTP2	1020	251211 2251-1020 FTP2	1870	251221 2251-1870 FTP2	2720	251231 2251-2720 FTP2			
255	251202 2251-0255 FTP2	1105	251212 2251-1105 FTP2	1955	251222 2251-1955 FTP2	2805	251232 2251-2805 FTP2			
340	251203 2251-0340 FTP2	1190	251213 2251-1190 FTP2	2040	251223 2251-2040 FTP2	2890	251233 2251-2890 FTP2			
425	251204 2251-0425 FTP2	1275	251214 2251-1275 FTP2	2125	251224 2251-2125 FTP2	2975	251234 2251-2975 FTP2			
510	251205 2251-0510 FTP2	1360	251215 2251-1360 FTP2	2210	251225 2251-2210 FTP2	3060	251235 2251-3060 FTP2			
595	251206 2251-0595 FTP2	1445	251216 2251-1445 FTP2	2295	251226 2251-2295 FTP2	3145	251236 2251-3145 FTP2			
680	251207 2251-0680 FTP2	1530	251217 2251-1530 FTP2	2380	251227 2251-2380 FTP2	3230	251237 2251-3230 FTP2			
765	251208 2251-0765 FTP2	1615	251218 2251-1615 FTP2	2465	251228 2251-2465 FTP2	3315	251238 2251-3315 FTP2			
850	251209 2251-0850 FTP2	1700	251219 2251-1700 FTP2	2550	251229 2251-2550 FTP2	3400	251239 2251-3400 FTP2			

Other widths available on request.

2251 FTP2BD FLAT TOP BELTS (Pitch 1" - 25.4 mm)



FLAT TOP BELTS

Version with
two positioners
on both sides

Series 2251 FTP2BD

Standard length:

120 pitches (10 ft - 3.048 m)

Pin material:

Acetal resin, white colour



FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 253301XPG")



Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)



Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



For sprockets
type see
pages 108 → 112



AS

**Anti-static
Acetal Resin**



PP

Polypropylene



NG

**New
Generation**



For chemical
resistance see
pages 124 - 125

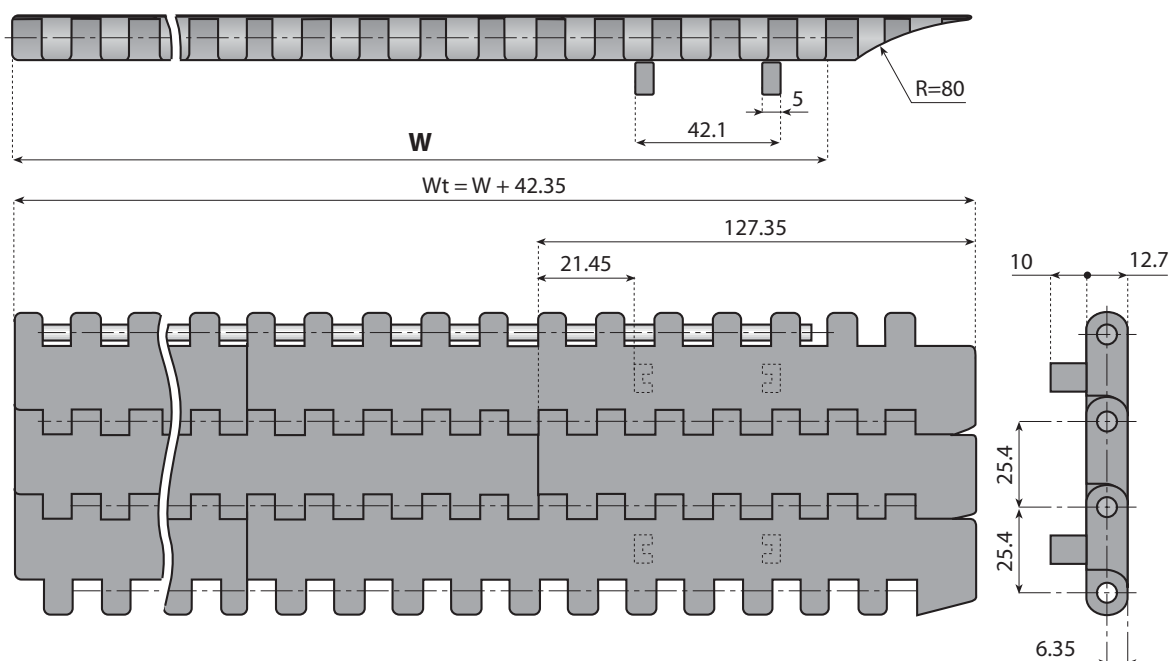


For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		935	253310 2251-0935 FTP2BD	1785	253320 2251-1785 FTP2BD	2635	253330 2251-2635 FTP2BD	25	38000	14.20
	253301 2251-0170 FTP2BD	1020	253311 2251-1020 FTP2BD	1870	253321 2251-1870 FTP2BD	2720	253331 2251-2720 FTP2BD			
255	253302 2251-0255 FTP2BD	1105	253312 2251-1105 FTP2BD	1955	253322 2251-1955 FTP2BD	2805	253332 2251-2805 FTP2BD			
340	253303 2251-0340 FTP2BD	1190	253313 2251-1190 FTP2BD	2040	253323 2251-2040 FTP2BD	2890	253333 2251-2890 FTP2BD			
425	253304 2251-0425 FTP2BD	1275	253314 2251-1275 FTP2BD	2125	253324 2251-2125 FTP2BD	2975	253334 2251-2975 FTP2BD			
510	253305 2251-0510 FTP2BD	1360	253315 2251-1360 FTP2BD	2210	253325 2251-2210 FTP2BD	3060	253335 2251-3060 FTP2BD			
595	253306 2251-0595 FTP2BD	1445	253316 2251-1445 FTP2BD	2295	253326 2251-2295 FTP2BD	3145	253336 2251-3145 FTP2BD			
680	253307 2251-0680 FTP2BD	1530	253317 2251-1530 FTP2BD	2380	253327 2251-2380 FTP2BD	3230	253337 2251-3230 FTP2BD			
765	253308 2251-0765 FTP2BD	1615	253318 2251-1615 FTP2BD	2465	253328 2251-2465 FTP2BD	3315	253338 2251-3315 FTP2BD			
850	253309 2251-0850 FTP2BD	1700	253319 2251-1700 FTP2BD	2550	253329 2251-2550 FTP2BD	3400	253339 2251-3400 FTP2BD			

Other widths available on request.

2251 FFTP2 FLAT TOP BELTS (Pitch 1" - 25.4 mm)



FLAT TOP BELTS Version with two positioners integrated active transfer wing Series 2251 FFTP2

Standard length:
120 pitches (10 ft - 3.048 m)

Pin material:
Acetal Resin (white)



FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 251300XPG")



LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)



XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



For sprockets
type see
pages 108 → 112



AS Anti-static
Acetal Resin



PP Polypropylene



NG New
Generation



For chemical
resistance see
pages 124 - 125

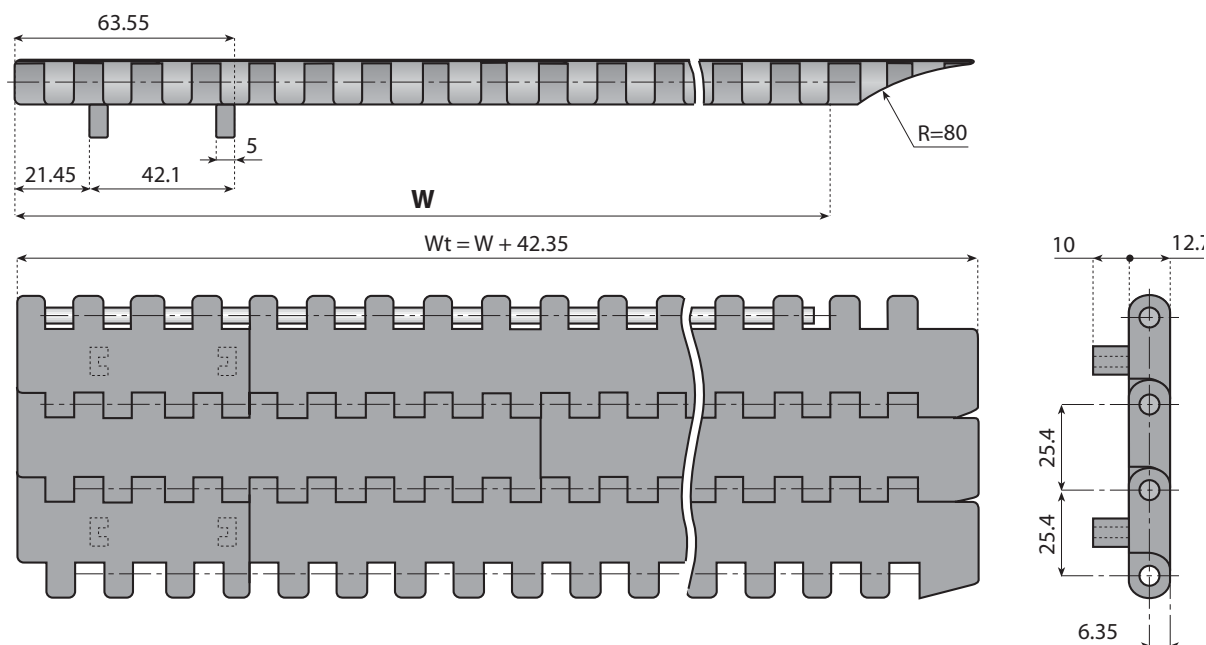


For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	251300 2251-0085 FFTP2	935	251310 2251-0935 FFTP2	1785	251320 2251-1785 FFTP2	2635	251330 2251-2635 FFTP2	30	38000	14.40
170	251301 2251-0170 FFTP2	1020	251311 2251-1020 FFTP2	1870	251321 2251-1870 FFTP2	2720	251331 2251-2720 FFTP2			
255	251302 2251-0255 FFTP2	1105	251312 2251-1105 FFTP2	1955	251322 2251-1955 FFTP2	2805	251332 2251-2805 FFTP2			
340	251303 2251-0340 FFTP2	1190	251313 2251-1190 FFTP2	2040	251323 2251-2040 FFTP2	2890	251333 2251-2890 FFTP2			
425	251304 2251-0425 FFTP2	1275	251314 2251-1275 FFTP2	2125	251324 2251-2125 FFTP2	2975	251334 2251-2975 FFTP2			
510	251305 2251-0510 FFTP2	1360	251315 2251-1360 FFTP2	2210	251325 2251-2210 FFTP2	3060	251335 2251-3060 FFTP2			
595	251306 2251-0595 FFTP2	1445	251316 2251-1445 FFTP2	2295	251326 2251-2295 FFTP2	3145	251336 2251-3145 FFTP2			
680	251307 2251-0680 FFTP2	1530	251317 2251-1530 FFTP2	2380	251327 2251-2380 FFTP2	3230	251337 2251-3230 FFTP2			
765	251308 2251-0765 FFTP2	1615	251318 2251-1615 FFTP2	2465	251328 2251-2465 FFTP2	3315	251338 2251-3315 FFTP2			
850	251309 2251-0850 FFTP2	1700	251319 2251-1700 FFTP2	2550	251329 2251-2550 FFTP2	3400	251339 2251-3400 FFTP2			

Other widths available on request.

2251 FFTP2-SX **FLAT TOP BELTS** (Pitch 1" - 25.4 mm)



FLAT TOP BELTS

Version with
two positioners
integrated active
transfer wing
Series 2251 FFTP2-SX



FOR BELTS AVAILABLE IN "XPG"
MATERIAL JUST ADD "XPG"
TO PART NUMBER
(example "code 251301SX-XPG")

Standard length:

120 pitches (10 ft - 3.048 m)

Pin material:

Acetal resin, white colour



LFG Low Friction Acetal Resin
(STANDARD MATERIAL COLOR
DARK GREY)



XPG Extra Performance
(SPECIAL MATERIAL COLOR
DARK BROWN/GREY)



For belt
material see
pages 10



For sprockets
type see
pages 108 → 112



For chemical
resistance see
pages 124 - 125



For further engineering information on
application of the specified belts, please
contact our Engineering Department.

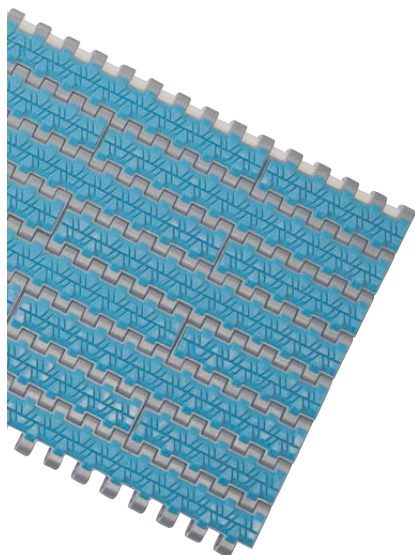
On request and for adequate quantities
these belts can be produced in:

- AS** Anti-static Acetal Resin
- PP** Polypropylene
- NG** New Generation

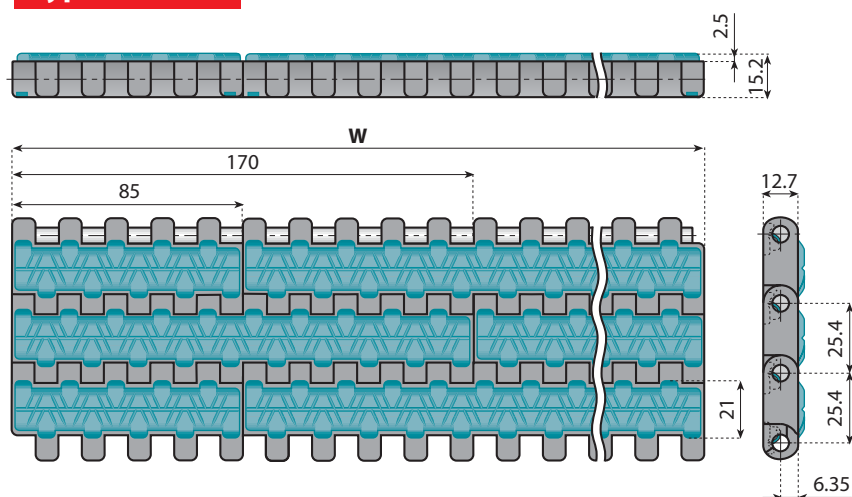
Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Width W mm	Standard Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	251300 2251-0085 FFTP2-SX	935	251310SX 2251-0935 FFTP2-SX	1785	251320SX 2251-1785 FFTP2-SX	2635	251330SX 2251-2635 FFTP2-SX	30	38000	14.40
170	251301SX 2251-0170 FFTP2-SX	1020	251311SX 2251-1020 FFTP2-SX	1870	251321SX 2251-1870 FFTP2-SX	2720	251331SX 2251-2720 FFTP2-SX			
255	251302SX 2251-0255 FFTP2-SX	1105	251312SX 2251-1105 FFTP2-SX	1955	251322SX 2251-1955 FFTP2-SX	2805	251332SX 2251-2805 FFTP2-SX			
340	251303SX 2251-0340 FFTP2-SX	1190	251313SX 2251-1190 FFTP2-SX	2040	251323SX 2251-2040 FFTP2-SX	2890	251333SX 2251-2890 FFTP2-SX			
425	251304SX 2251-0425 FFTP2-SX	1275	251314SX 2251-1275 FFTP2-SX	2125	251324SX 2251-2125 FFTP2-SX	2975	251334SX 2251-2975 FFTP2-SX			
510	251305SX 2251-0510 FFTP2-SX	1360	251315SX 2251-1360 FFTP2-SX	2210	251325SX 2251-2210 FFTP2-SX	3060	251335SX 2251-3060 FFTP2-SX			
595	251306SX 2251-0595 FFTP2-SX	1445	251316SX 2251-1445 FFTP2-SX	2295	251326SX 2251-2295 FFTP2-SX	3145	251336SX 2251-3145 FFTP2-SX			
680	251307SX 2251-0680 FFTP2-SX	1530	251317SX 2251-1530 FFTP2-SX	2380	251327SX 2251-2380 FFTP2-SX	3230	251337SX 2251-3230 FFTP2-SX			
765	251308SX 2251-0765 FFTP2-SX	1615	251318SX 2251-1615 FFTP2-SX	2465	251328SX 2251-2465 FFTP2-SX	3315	251338SX 2251-3315 FFTP2-SX			
850	251309SX 2251-0850 FFTP2-SX	1700	251319SX 2251-1700 FFTP2-SX	2550	251329SX 2251-2550 FFTP2-SX	3400	251339SX 2251-3400 FFTP2-SX			

Other widths available on request.

VG 2251 **HEAVY DUTY GRIP BELTS** (Pitch 1" - 25.4 mm) with high friction surface



Type VG 2251



FLAT TOP BELTS
with high friction surface
Version standard
Series VG 2251

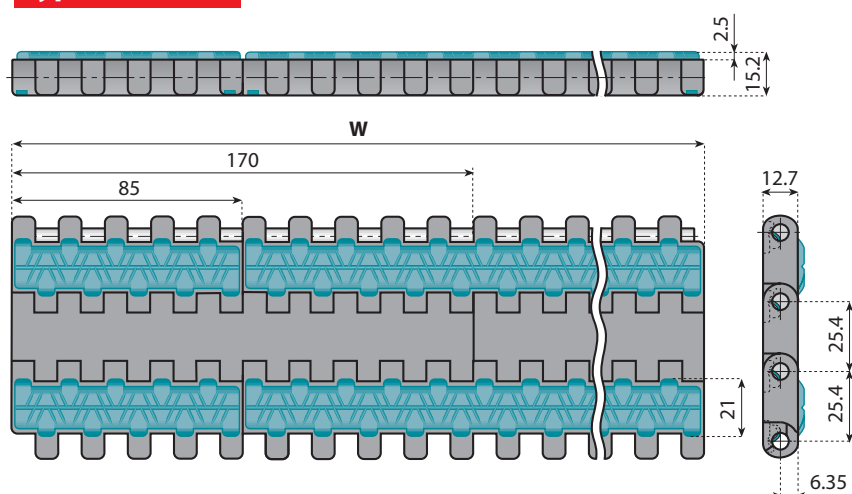
Standard length:
60 pitches (5 ft - 1.524 m)

Belts material: low friction
acetal resin, dark grey colour

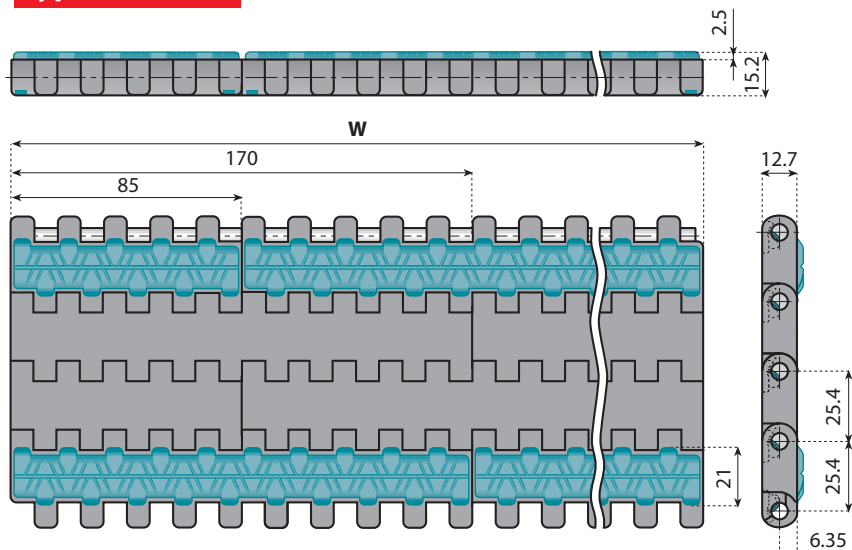
Pin material:
Acetal resin, white colour

Rubber material: thermoplastic
rubber, 50 shore A hardness
waterblue colour

Type VG2 2251



Type VG3 2251



LFG Low Friction
Acetal Resin

LF Pin Material
Acetal Resin

TPR Thermoplastic
Rubber

MATERIAL For belt
material see
pages 10

SPROCKET For sprockets
type see
pages 108 → 112

CHEMICAL For chemical
resistance see
pages 124 - 125

QUESTION For further engineering information on
application of the specified belts, please
contact our Engineering Department.

VG 2251 **HEAVY DUTY GRIP BELTS** (Pitch 1" - 25.4 mm) *with high friction surface*

Type VG 2251

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	252000 VG 2251-0085	680	252007 VG 2251-0680	1275	252014 VG 2251-1275	1870	252021 VG 2251-1870	30	38000	15.40
170	252001 VG 2251-0170	765	252008 VG 2251-0765	1360	252015 VG 2251-1360	1955	252022 VG 2251-1955			
255	252002 VG 2251-0255	850	252009 VG 2251-0850	1445	252016 VG 2251-1445	2040	252023 VG 2251-2040			
340	252003 VG 2251-0340	935	252010 VG 2251-0935	1530	252017 VG 2251-1530	2125	252024 VG 2251-2125			
425	252004 VG 2251-0425	1020	252011 VG 2251-1020	1615	252018 VG 2251-1615	2210	252025 VG 2251-2210			
510	252005 VG 2251-0510	1105	252012 VG 2251-1105	1700	252019 VG 2251-1700	2295	252026 VG 2251-2295			
595	252006 VG 2251-0595	1190	252013 VG 2251-1190	1785	252020 VG 2251-1785	2380	252027 VG 2251-2380			

Type VG2-2251

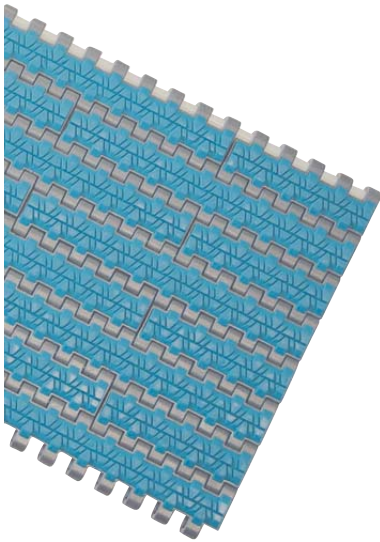
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	252100 VG2-2251-0085	680	252107 VG2-2251-0680	1275	252114 VG2-2251-1275	1870	252121 VG2-2251-1870	30	38000	15.00
170	252101 VG2-2251-0170	765	252108 VG2-2251-0765	1360	252115 VG2-2251-1360	1955	252122 VG2-2251-1955			
255	252102 VG2-2251-0255	850	252109 VG2-2251-0850	1445	252116 VG2-2251-1445	2040	252123 VG2-2251-2040			
340	252103 VG2-2251-0340	935	252110 VG2-2251-0935	1530	252117 VG2-2251-1530	2125	252124 VG2-2251-2125			
425	252104 VG2-2251-0425	1020	252111 VG2-2251-1020	1615	252118 VG2-2251-1615	2210	252125 VG2-2251-2210			
510	252105 VG2-2251-0510	1105	252112 VG2-2251-1105	1700	252119 VG2-2251-1700	2295	252126 VG2-2251-2295			
595	252106 VG2-2251-0595	1190	252113 VG2-2251-1190	1785	252120 VG2-2251-1785	2380	252127 VG2-2251-2380			

Type VG3-2251

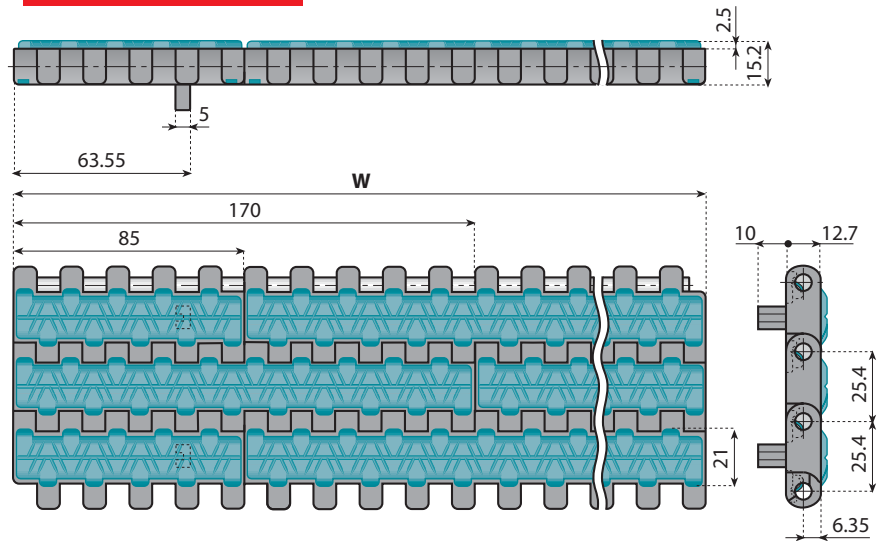
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	252200 VG3-2251-0085	680	252207 VG3-2251-0680	1275	252214 VG3-2251-1275	1870	252221 VG3-2251-1870	30	38000	14.60
170	252201 VG3-2251-0170	765	252208 VG3-2251-0765	1360	252215 VG3-2251-1360	1955	252222 VG3-2251-1955			
255	252202 VG3-2251-0255	850	252209 VG3-2251-0850	1445	252216 VG3-2251-1445	2040	252223 VG3-2251-2040			
340	252203 VG3-2251-0340	935	252210 VG3-2251-0935	1530	252217 VG3-2251-1530	2125	252224 VG3-2251-2125			
425	252204 VG3-2251-0425	1020	252211 VG3-2251-1020	1615	252218 VG3-2251-1615	2210	252225 VG3-2251-2210			
510	252205 VG3-2251-0510	1105	252212 VG3-2251-1105	1700	252219 VG3-2251-1700	2295	252226 VG3-2251-2295			
595	252206 VG3-2251-0595	1190	252213 VG3-2251-1190	1785	252220 VG3-2251-1785	2380	252227 VG3-2251-2380			

Other widths available on request.

VG 2251 P1 **HEAVY DUTY GRIP BELTS** (Pitch 1" - 25.4 mm) with high friction surface



Type VG 2251 P1



FLAT TOP BELTS
with high friction surface
Version one positioner
Series VG 2251 P1

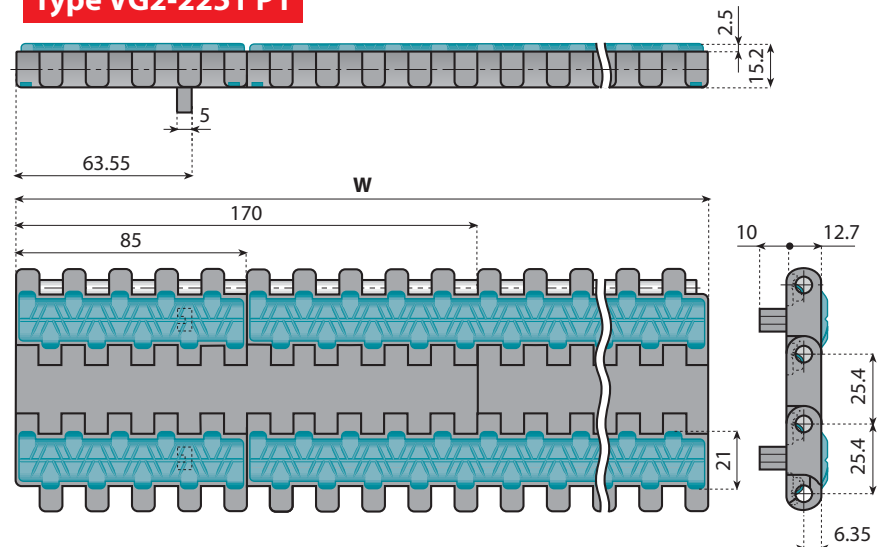
Standard length:
60 pitches (5 ft - 1.524 m)

Belts material: low friction
acetal resin, dark grey colour

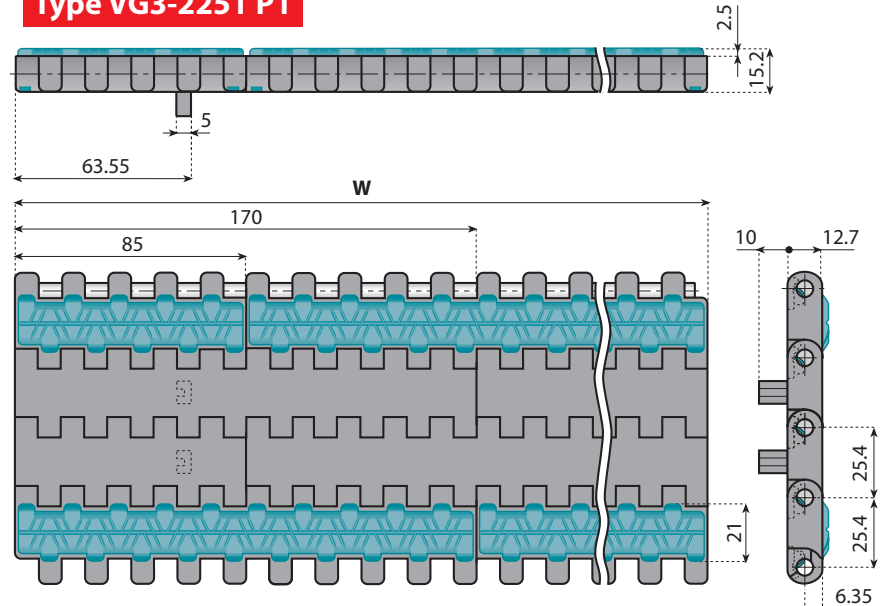
Pin material:
Acetal resin, white colour

Rubber material: thermoplastic
rubber, 50 shore A hardness
waterblue colour

Type VG2-2251 P1



Type VG3-2251 P1



LFG Low Friction
Acetal Resin

LF Pin Material
Acetal Resin

TPR Thermoplastic
Rubber

MATERIAL For belt
material see
pages 10

SPROCKET For sprockets
type see
pages 108 → 112

CHEMICAL For chemical
resistance see
pages 124 - 125

QUESTION For further engineering information on
application of the specified belts, please
contact our Engineering Department.

VG 2251 P1 **HEAVY DUTY GRIP BELTS** (Pitch 1" - 25.4 mm) with high friction surface

Type VG 2251 P1

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	253400 VG 2251-0085 P1	680	253407 VG 2251-0680 P1	1275	253414 VG 2251-1275 P1	1870	253421 VG 2251-1870 P1	30	38000	15.70
170	253401 VG 2251-0170 P1	765	253408 VG 2251-0765 P1	1360	253415 VG 2251-1360 P1	1955	253422 VG 2251-1955 P1			
255	253402 VG 2251-0255 P1	850	253409 VG 2251-0850 P1	1445	253416 VG 2251-1445 P1	2040	253423 VG 2251-2040 P1			
340	253403 VG 2251-0340 P1	935	253410 VG 2251-0935 P1	1530	253417 VG 2251-1530 P1	2125	253424 VG 2251-2125 P1			
425	253404 VG 2251-0425 P1	1020	253411 VG 2251-1020 P1	1615	253418 VG 2251-1615 P1	2210	253425 VG 2251-2210 P1			
510	253405 VG 2251-0510 P1	1105	253412 VG 2251-1105 P1	1700	253419 VG 2251-1700 P1	2295	253426 VG 2251-2295 P1			
595	253406 VG 2251-0595 P1	1190	253413 VG 2251-1190 P1	1785	253420 VG 2251-1785 P1	2380	253427 VG 2251-2380 P1			

Type VG2-2251 P1

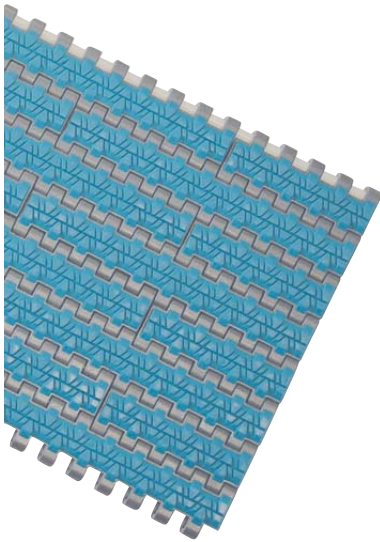
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	253500 VG2-2251-0085 P1	680	253507 VG2-2251-0680 P1	1275	253514 VG2-2251-1275 P1	1870	253521 VG2-2251-1870 P1	30	38000	15.30
170	253501 VG2-2251-0170 P1	765	253508 VG2-2251-0765 P1	1360	253515 VG2-2251-1360 P1	1955	253522 VG2-2251-1955 P1			
255	253502 VG2-2251-0255 P1	850	253509 VG2-2251-0850 P1	1445	253516 VG2-2251-1445 P1	2040	253523 VG2-2251-2040 P1			
340	253503 VG2-2251-0340 P1	935	253510 VG2-2251-0935 P1	1530	253517 VG2-2251-1530 P1	2125	253524 VG2-2251-2125 P1			
425	253504 VG2-2251-0425 P1	1020	253511 VG2-2251-1020 P1	1615	253518 VG2-2251-1615 P1	2210	253525 VG2-2251-2210 P1			
510	253505 VG2-2251-0510 P1	1105	253512 VG2-2251-1105 P1	1700	253519 VG2-2251-1700 P1	2295	253526 VG2-2251-2295 P1			
595	253506 VG2-2251-0595 P1	1190	253513 VG2-2251-1190 P1	1785	253520 VG2-2251-1785 P1	2380	253527 VG2-2251-2380 P1			

Type VG3-2251 P1

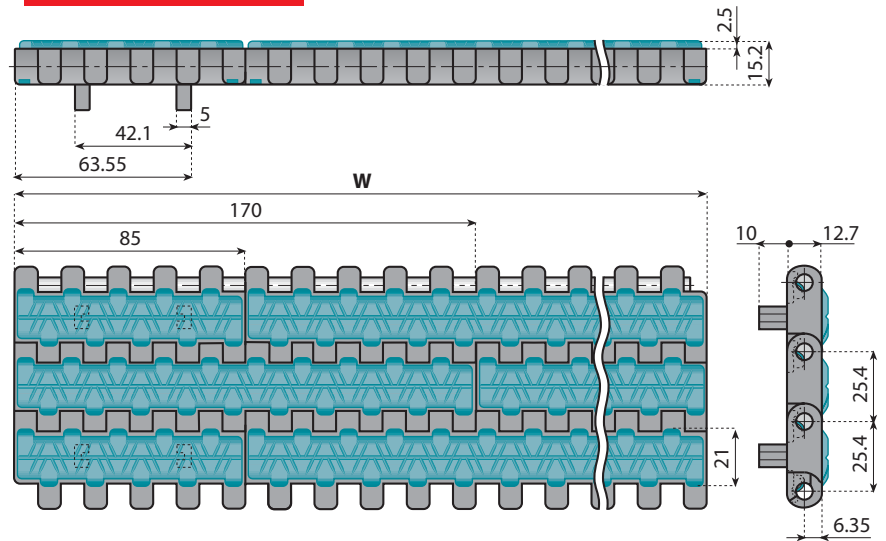
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	253600 VG3-2251-0085 P1	680	253607 VG3-2251-0680 P1	1275	253614 VG3-2251-1275 P1	1870	253621 VG3-2251-1870 P1	30	38000	14.90
170	253601 VG3-2251-0170 P1	765	253608 VG3-2251-0765 P1	1360	253615 VG3-2251-1360 P1	1955	253622 VG3-2251-1955 P1			
255	253602 VG3-2251-0255 P1	850	253609 VG3-2251-0850 P1	1445	253616 VG3-2251-1445 P1	2040	253623 VG3-2251-2040 P1			
340	253603 VG3-2251-0340 P1	935	253610 VG3-2251-0935 P1	1530	253617 VG3-2251-1530 P1	2125	253624 VG3-2251-2125 P1			
425	253604 VG3-2251-0425 P1	1020	253611 VG3-2251-1020 P1	1615	253618 VG3-2251-1615 P1	2210	253625 VG3-2251-2210 P1			
510	253605 VG3-2251-0510 P1	1105	253612 VG3-2251-1105 P1	1700	253619 VG3-2251-1700 P1	2295	253626 VG3-2251-2295 P1			
595	253606 VG3-2251-0595 P1	1190	253613 VG3-2251-1190 P1	1785	253620 VG3-2251-1785 P1	2380	253627 VG3-2251-2380 P1			

Other widths available on request.

VG 2251 P2 **HEAVY DUTY GRIP BELTS** (Pitch 1" - 25.4 mm) with high friction surface



Type VG 2251 P2



FLAT TOP BELTS
with high friction surface
Version two positioners
Series VG 2251 P2

Standard length:
60 pitches (5 ft - 1.524 m)

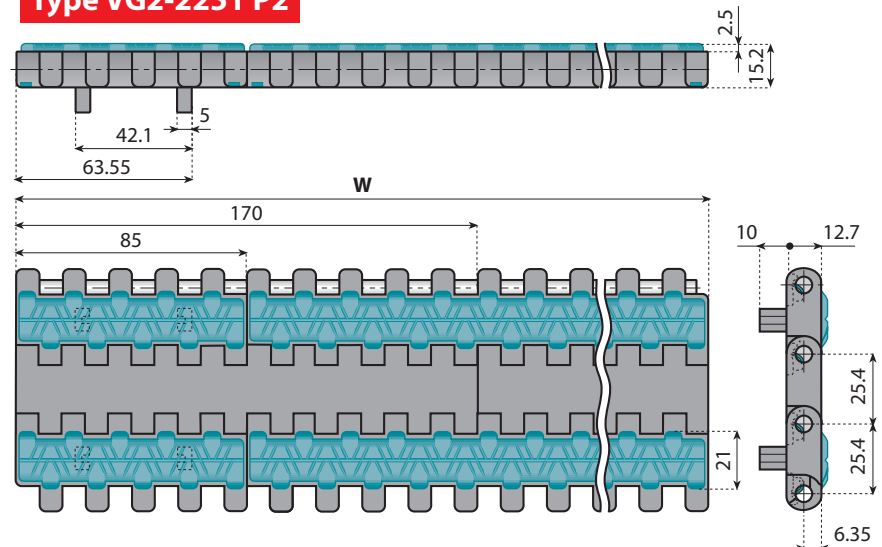
Belts material: low friction
acetal resin, dark grey colour

Pin material:

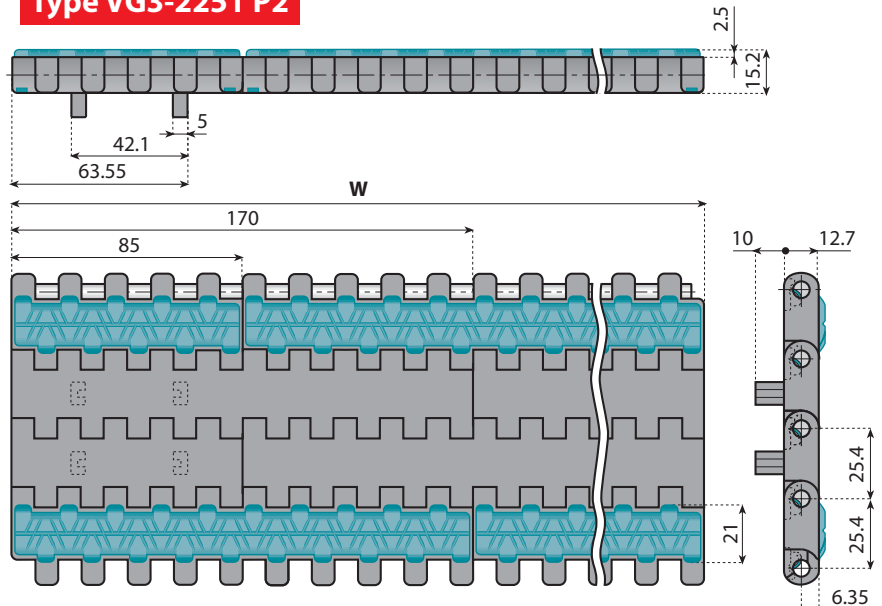
Acetal resin, white colour

Rubber material: thermoplastic
rubber, 50 shore A hardness
waterblue colour

Type VG2-2251 P2



Type VG3-2251 P2



LFG

**Low Friction
Acetal Resin**

LF

**Pin Material
Acetal Resin**

TPR

**Thermoplastic
Rubber**



For belt
material see
pages 10



For sprockets
type see
pages 108 → 112



For chemical
resistance see
pages 124 - 125



For further engineering information on
application of the specified belts, please
contact our Engineering Department.

VG 2251 P2 **HEAVY DUTY GRIP BELTS** (Pitch 1" - 25.4 mm) *with high friction surface*

Type VG 2251 P2

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	252300 VG 2251-0085 P2	680	252307 VG 2251-0680 P2	1275	252314 VG 2251-1275 P2	1870	252321 VG 2251-1870 P2	30	38000	15.90
170	252301 VG 2251-0170 P2	765	252308 VG 2251-0765 P2	1360	252315 VG 2251-1360 P2	1955	252322 VG 2251-1955 P2			
255	252302 VG 2251-0255 P2	850	252309 VG 2251-0850 P2	1445	252316 VG 2251-1445 P2	2040	252323 VG 2251-2040 P2			
340	252303 VG 2251-0340 P2	935	252310 VG 2251-0935 P2	1530	252317 VG 2251-1530 P2	2125	252324 VG 2251-2125 P2			
425	252304 VG 2251-0425 P2	1020	252311 VG 2251-1020 P2	1615	252318 VG 2251-1615 P2	2210	252325 VG 2251-2210 P2			
510	252305 VG 2251-0510 P2	1105	252312 VG 2251-1105 P2	1700	252319 VG 2251-1700 P2	2295	252326 VG 2251-2295 P2			
595	252306 VG 2251-0595 P2	1190	252313 VG 2251-1190 P2	1785	252320 VG 2251-1785 P2	2380	252327 VG 2251-2380 P2			

Type VG2-2251 P2

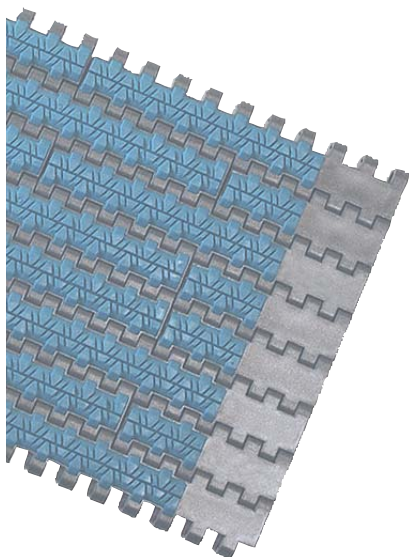
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	252400 VG2-2251-0085 P2	680	252407 VG2-2251-0680 P2	1275	252414 VG2-2251-1275 P2	1870	252421 VG2-2251-1870 P2	30	38000	15.60
170	252401 VG2-2251-0170 P2	765	252408 VG2-2251-0765 P2	1360	252415 VG2-2251-1360 P2	1955	252422 VG2-2251-1955 P2			
255	252402 VG2-2251-0255 P2	850	252409 VG2-2251-0850 P2	1445	252416 VG2-2251-1445 P2	2040	252423 VG2-2251-2040 P2			
340	252403 VG2-2251-0340 P2	935	252410 VG2-2251-0935 P2	1530	252417 VG2-2251-1530 P2	2125	252424 VG2-2251-2125 P2			
425	252404 VG2-2251-0425 P2	1020	252411 VG2-2251-1020 P2	1615	252418 VG2-2251-1615 P2	2210	252425 VG2-2251-2210 P2			
510	252405 VG2-2251-0510 P2	1105	252412 VG2-2251-1105 P2	1700	252419 VG2-2251-1700 P2	2295	252426 VG2-2251-2295 P2			
595	252406 VG2-2251-0595 P2	1190	252413 VG2-2251-1190 P2	1785	252420 VG2-2251-1785 P2	2380	252427 VG2-2251-2380 P2			

Type VG3-2251 P2

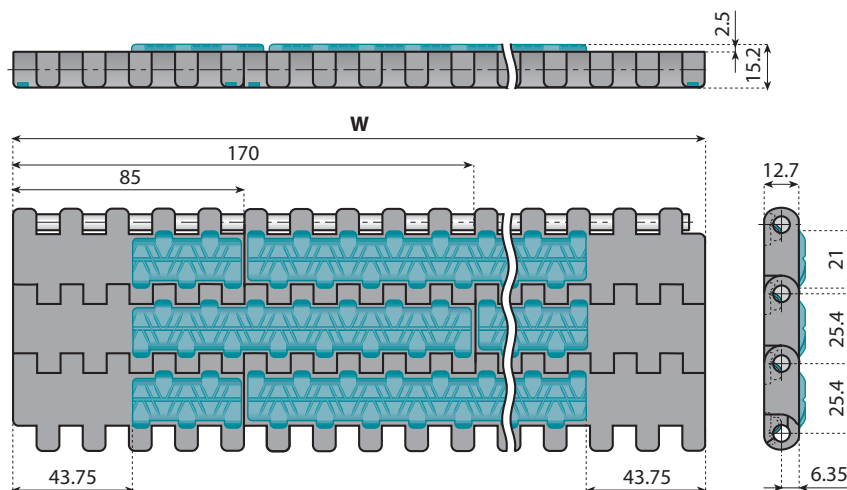
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	252500 VG3-2251-0085 P2	680	252507 VG3-2251-0680 P2	1275	252514 VG3-2251-1275 P2	1870	252521 VG3-2251-1870 P2	30	38000	15.30
170	252501 VG3-2251-0170 P2	765	252508 VG3-2251-0765 P2	1360	252515 VG3-2251-1360 P2	1955	252522 VG3-2251-1955 P2			
255	252502 VG3-2251-0255 P2	850	252509 VG3-2251-0850 P2	1445	252516 VG3-2251-1445 P2	2040	252523 VG3-2251-2040 P2			
340	252503 VG3-2251-0340 P2	935	252510 VG3-2251-0935 P2	1530	252517 VG3-2251-1530 P2	2125	252524 VG3-2251-2125 P2			
425	252504 VG3-2251-0425 P2	1020	252511 VG3-2251-1020 P2	1615	252518 VG3-2251-1615 P2	2210	252525 VG3-2251-2210 P2			
510	252505 VG3-2251-0510 P2	1105	252512 VG3-2251-1105 P2	1700	252519 VG3-2251-1700 P2	2295	252526 VG3-2251-2295 P2			
595	252506 VG3-2251-0595 P2	1190	252513 VG3-2251-1190 P2	1785	252520 VG3-2251-1785 P2	2380	252527 VG3-2251-2380 P2			

Other widths available on request.

VGS 2251 **HEAVY DUTY GRIP BELTS** (Pitch 1" - 25.4 mm) with high friction surface (Side Indent)



Type VGS 2251



FLAT TOP BELTS
with high friction surface
Version side indent
Series VGS 2251

Standard length:
60 pitches (5 ft - 1.524 m)

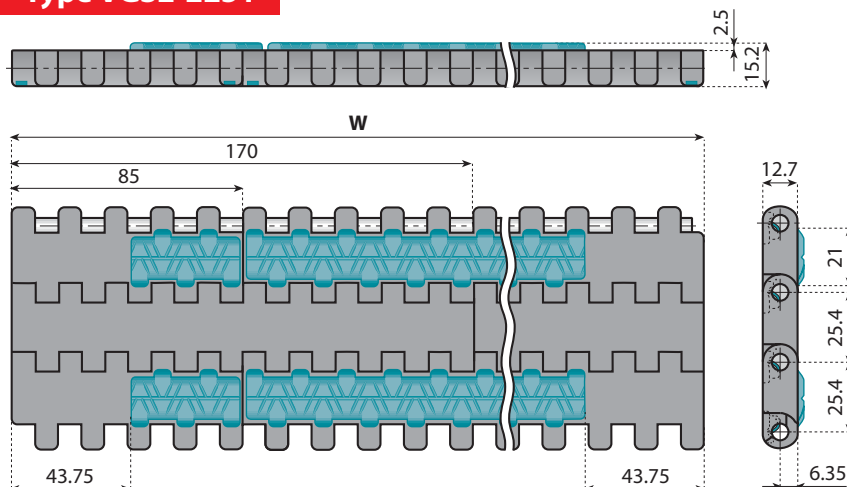
Belts material: low friction
acetal resin, dark grey colour

Pin material:

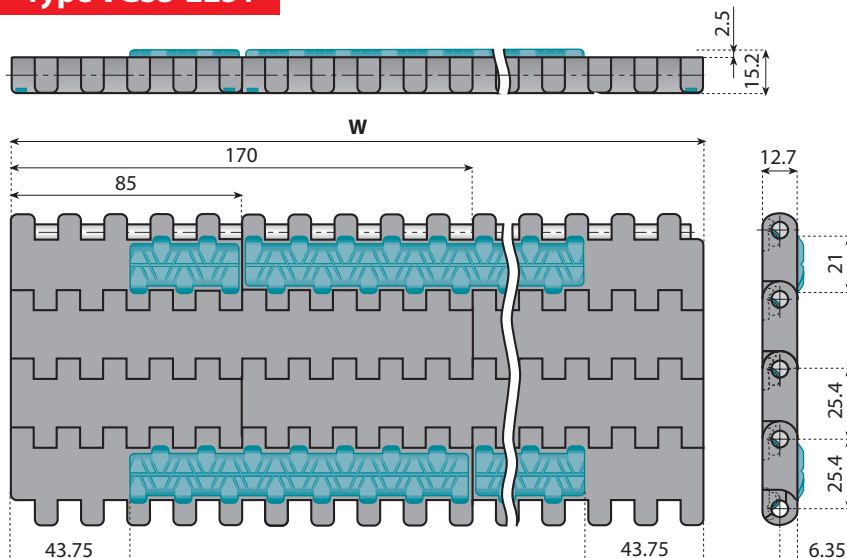
Acetal resin, white colour

Rubber material: thermoplastic
rubber, 50 shore A hardness
waterblue colour

Type VGS2-2251



Type VGS3-2251



LFG

Low Friction
Acetal Resin

LF

Pin Material
Acetal Resin

TPR

Thermoplastic
Rubber



For belt
material see
pages 10



For sprockets
type see
pages 108 → 112



For sprockets
type see
pages 124 - 125



For further engineering information on
application of the specified belts, please
contact our Engineering Department.

VGS 2251 HEAVY DUTY GRIP BELTS (Pitch 1" - 25.4 mm) with high friction surface (Side Indent)

Type VGS 2251

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		680	252607 VGS 2251-0680	1275	252614 VGS 2251-1275	1870	252621 VGS 2251-1870	30	38000	14.80
170	252601 VGS 2251-0170	765	252608 VGS 2251-0765	1360	252615 VGS 2251-1360	1955	252622 VGS 2251-1955			
255	252602 VGS 2251-0255	850	252609 VGS 2251-0850	1445	252616 VGS 2251-1445	2040	252623 VGS 2251-2040			
340	252603 VGS 2251-0340	935	252610 VGS 2251-0935	1530	252617 VGS 2251-1530	2125	252624 VGS 2251-2125			
425	252604 VGS 2251-0425	1020	252611 VGS 2251-1020	1615	252618 VGS 2251-1615	2210	252625 VGS 2251-2210			
510	252605 VGS 2251-0510	1105	252612 VGS 2251-1105	1700	252619 VGS 2251-1700	2295	252626 VGS 2251-2295			
595	252606 VGS 2251-0595	1190	252613 VGS 2251-1190	1785	252620 VGS 2251-1785	2380	252627 VGS 2251-2380			

Type VGS2-2251

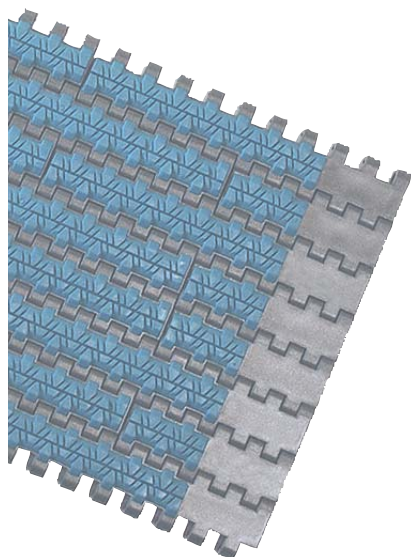
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		680	252707 VGS2-2251-0680	1275	252714 VGS2-2251-1275	1870	252721 VGS2-2251-1870	30	38000	14.40
170	252701 VGS2-2251-0170	765	252708 VGS2-2251-0765	1360	252715 VGS2-2251-1360	1955	252722 VGS2-2251-1955			
255	252702 VGS2-2251-0255	850	252709 VGS2-2251-0850	1445	252716 VGS2-2251-1445	2040	252723 VGS2-2251-2040			
340	252703 VGS2-2251-0340	935	252710 VGS2-2251-0935	1530	252717 VGS2-2251-1530	2125	252724 VGS2-2251-2125			
425	252704 VGS2-2251-0425	1020	252711 VGS2-2251-1020	1615	252718 VGS2-2251-1615	2210	252725 VGS2-2251-2210			
510	252705 VGS2-2251-0510	1105	252712 VGS2-2251-1105	1700	252719 VGS2-2251-1700	2295	252726 VGS2-2251-2295			
595	252706 VGS2-2251-0595	1190	252713 VGS2-2251-1190	1785	252720 VGS2-2251-1785	2380	252727 VGS2-2251-2380			

Type VGS3-2251

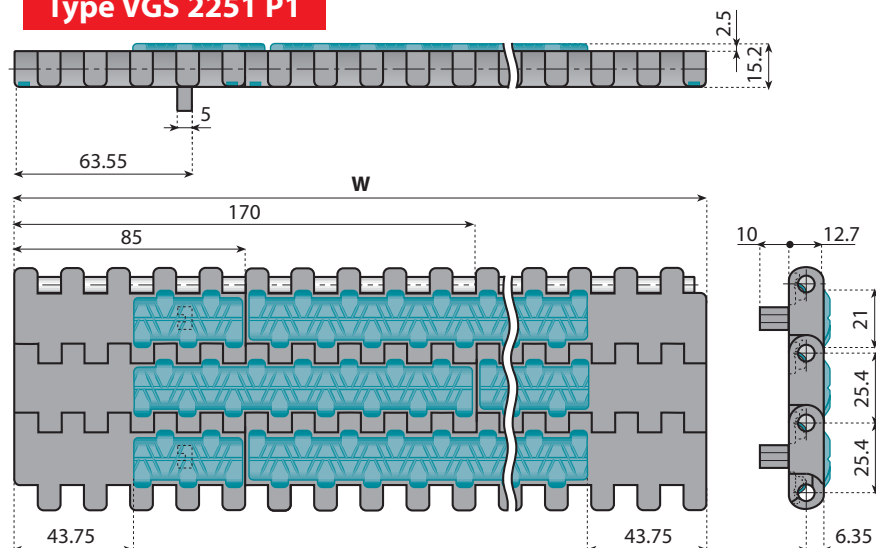
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		680	252807 VGS3-2251-0680	1275	252814 VGS3-2251-1275	1870	252821 VGS3-2251-1870	30	38000	14.00
170	252801 VGS3-2251-0170	765	252808 VGS3-2251-0765	1360	252815 VGS3-2251-1360	1955	252822 VGS3-2251-1955			
255	252802 VGS3-2251-0255	850	252809 VGS3-2251-0850	1445	252816 VGS3-2251-1445	2040	252823 VGS3-2251-2040			
340	252803 VGS3-2251-0340	935	252810 VGS3-2251-0935	1530	252817 VGS3-2251-1530	2125	252824 VGS3-2251-2125			
425	252804 VGS3-2251-0425	1020	252811 VGS3-2251-1020	1615	252818 VGS3-2251-1615	2210	252825 VGS3-2251-2210			
510	252805 VGS3-2251-0510	1105	252812 VGS3-2251-1105	1700	252819 VGS3-2251-1700	2295	252826 VGS3-2251-2295			
595	252806 VGS3-2251-0595	1190	252813 VGS3-2251-1190	1785	252820 VGS3-2251-1785	2380	252827 VGS3-2251-2380			

Other widths available on request.

VGS HEAVY DUTY GRIP BELTS (Pitch 1" - 25.4 mm) 2251 P1 with high friction surface (Side Indent)



Type VGS 2251 P1



FLAT TOP BELTS
with high friction surface
Version side indent with
one positioner
Series VGS 2251 P1

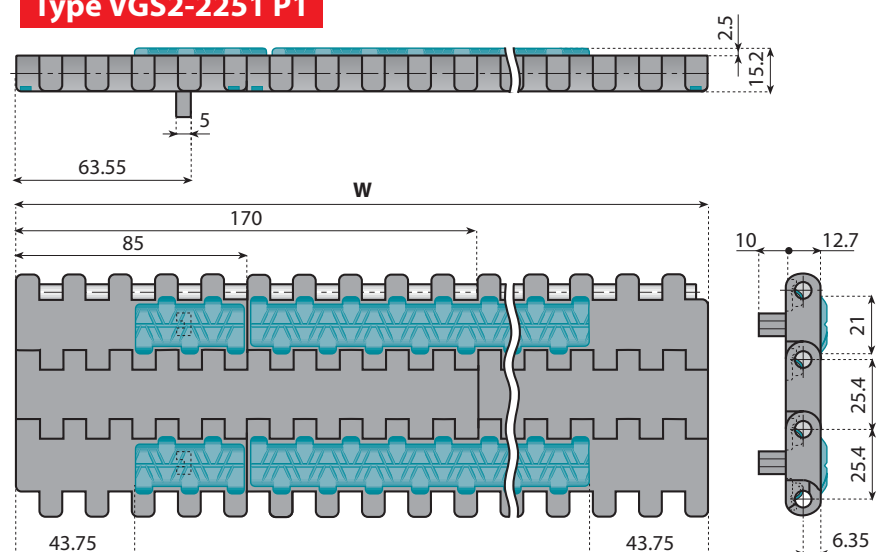
Standard length:
60 pitches (5 ft - 1.524 m)

Belts material: low friction
acetal resin, dark grey colour

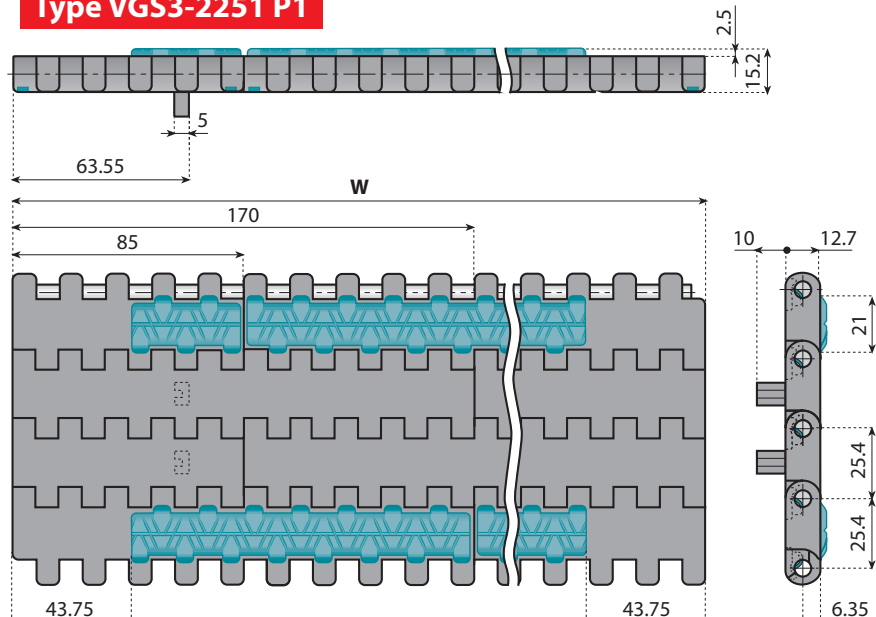
Pin material:
Acetal resin, white colour

Rubber material: thermoplastic
rubber, 50 shore A hardness
waterblue colour

Type VGS2-2251 P1



Type VGS3-2251 P1



LFG

Low Friction
Acetal Resin

LF

Pin Material
Acetal Resin

TPR

Thermoplastic
Rubber



For belt
material see
pages 10



For sprockets
type see
pages 108 → 112



For chemical
resistance see
pages 124 - 125



For further engineering information on
application of the specified belts, please
contact our Engineering Department.

VGS HEAVY DUTY GRIP BELTS (Pitch 1" - 25.4 mm)

2251 P1 with high friction surface (Side Indent)

Type VGS 2251 P1

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		680	253707 VGS 2251-0680 P1	1275	253714 VGS 2251-1275 P1	1870	253721 VGS 2251-1870 P1	30	38000	14.90
170	253701 VGS 2251-0170 P1	765	253708 VGS 2251-0765 P1	1360	253715 VGS 2251-1360 P1	1955	253722 VGS 2251-1955 P1			
255	253702 VGS 2251-0255 P1	850	253709 VGS 2251-0850 P1	1445	253716 VGS 2251-1445 P1	2040	253723 VGS 2251-2040 P1			
340	253703 VGS 2251-0340 P1	935	253710 VGS 2251-0935 P1	1530	253717 VGS 2251-1530 P1	2125	253724 VGS 2251-2125 P1			
425	253704 VGS 2251-0425 P1	1020	253711 VGS 2251-1020 P1	1615	253718 VGS 2251-1615 P1	2210	253725 VGS 2251-2210 P1			
510	253705 VGS 2251-0510 P1	1105	253712 VGS 2251-1105 P1	1700	253719 VGS 2251-1700 P1	2295	253726 VGS 2251-2295 P1			
595	253706 VGS 2251-0595 P1	1190	253713 VGS 2251-1190 P1	1785	253720 VGS 2251-1785 P1	2380	253727 VGS 2251-2380 P1			

Type VGS2-2251 P1

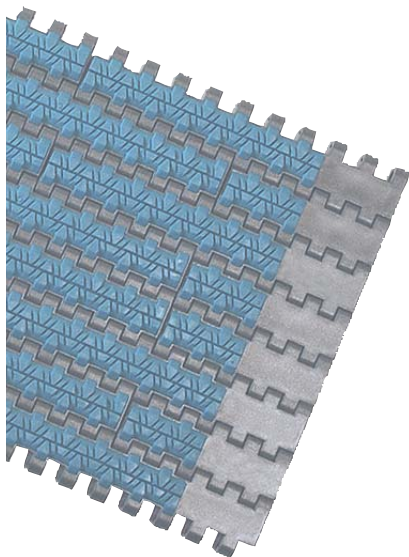
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		680	253807 VGS2-2251-0680 P1	1275	253814 VGS2-2251-1275 P1	1870	253821 VGS2-2251-1870 P1	30	38000	14.50
170	253801 VGS2-2251-0170 P1	765	253808 VGS2-2251-0765 P1	1360	253815 VGS2-2251-1360 P1	1955	253822 VGS2-2251-1955 P1			
255	253802 VGS2-2251-0255 P1	850	253809 VGS2-2251-0850 P1	1445	253816 VGS2-2251-1445 P1	2040	253823 VGS2-2251-2040 P1			
340	253803 VGS2-2251-0340 P1	935	253810 VGS2-2251-0935 P1	1530	253817 VGS2-2251-1530 P1	2125	253824 VGS2-2251-2125 P1			
425	253804 VGS2-2251-0425 P1	1020	253811 VGS2-2251-1020 P1	1615	253818 VGS2-2251-1615 P1	2210	253825 VGS2-2251-2210 P1			
510	253805 VGS2-2251-0510 P1	1105	253812 VGS2-2251-1105 P1	1700	253819 VGS2-2251-1700 P1	2295	253826 VGS2-2251-2295 P1			
595	253806 VGS2-2251-0595 P1	1190	253813 VGS2-2251-1190 P1	1785	253820 VGS2-2251-1785 P1	2380	253827 VGS2-2251-2380 P1			

Type VGS3-2251 P1

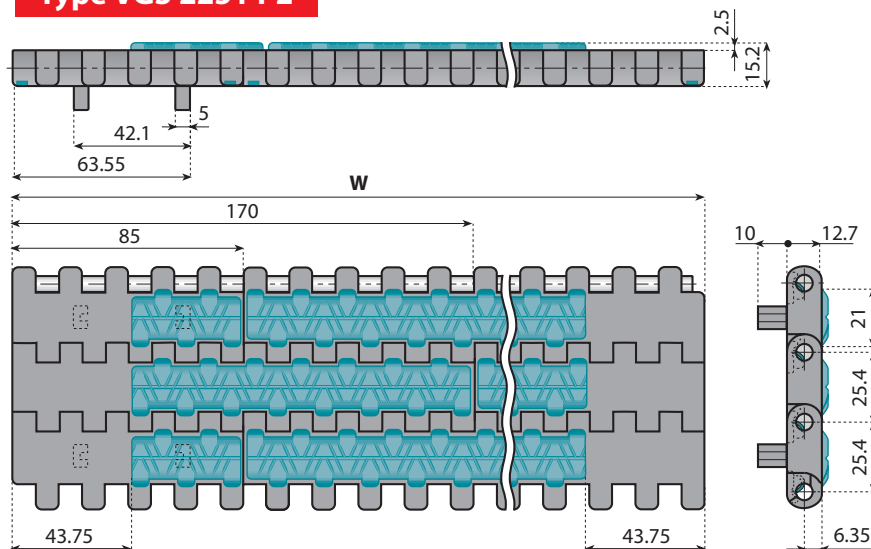
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85		680	253907 VGS3-2251-0680 P1	1275	253914 VGS3-2251-1275 P1	1870	253921 VGS3-2251-1870 P1	30	38000	14.10
170	253901 VGS3-2251-0170 P1	765	253908 VGS3-2251-0765 P1	1360	253915 VGS3-2251-1360 P1	1955	253922 VGS3-2251-1955 P1			
255	253902 VGS3-2251-0255 P1	850	253909 VGS3-2251-0850 P1	1445	253916 VGS3-2251-1445 P1	2040	253923 VGS3-2251-2040 P1			
340	253903 VGS3-2251-0340 P1	935	253910 VGS3-2251-0935 P1	1530	253917 VGS3-2251-1530 P1	2125	253924 VGS3-2251-2125 P1			
425	253904 VGS3-2251-0425 P1	1020	253911 VGS3-2251-1020 P1	1615	253918 VGS3-2251-1615 P1	2210	253925 VGS3-2251-2210 P1			
510	253905 VGS3-2251-0510 P1	1105	253912 VGS3-2251-1105 P1	1700	253919 VGS3-2251-1700 P1	2295	253926 VGS3-2251-2295 P1			
595	253906 VGS3-2251-0595 P1	1190	253913 VGS3-2251-1190 P1	1785	253920 VGS3-2251-1785 P1	2380	253927 VGS3-2251-2380 P1			

Other widths available on request.

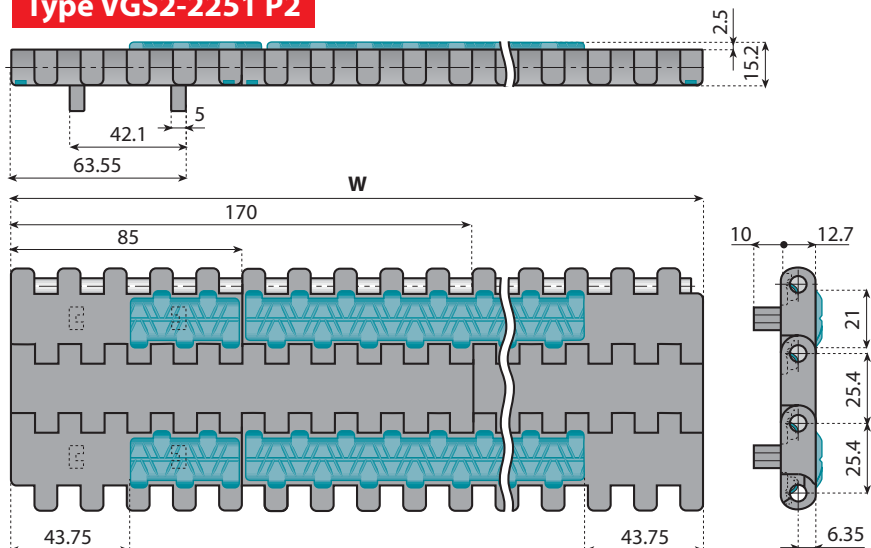
VGS HEAVY DUTY GRIP BELTS (Pitch 1" - 25.4 mm) 2251 P2 with high friction surface (Side Indent)



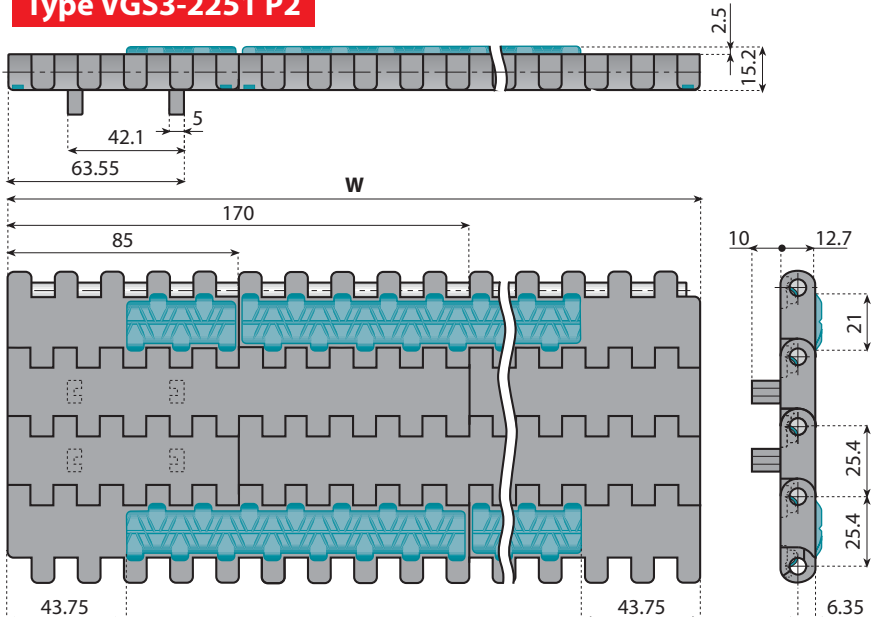
Type VGS 2251 P2



Type VGS2-2251 P2



Type VGS3-2251 P2



FLAT TOP BELTS
with high friction surface
Version side indent with
two positioners
Series VGS 2251 P2

Standard length:
60 pitches (5 ft - 1.524 m)

Belts material: low friction
acetal resin, dark grey colour

Pin material:

Acetal resin, white colour

Rubber material: thermoplastic
rubber, 50 shore A hardness
waterblue colour

LFG

Low Friction
Acetal Resin

LF

Pin Material
Acetal Resin

TPR

Thermoplastic
Rubber



For belt
material see
pages 10



For sprockets
type see
pages 108 → 112



For chemical
resistance see
pages 124 - 125



For further engineering information on
application of the specified belts, please
contact our Engineering Department.

VGS HEAVY DUTY GRIP BELTS (Pitch 1" - 25.4 mm)

2251 P2 with high friction surface (Side Indent)

Type VGS 2251 P2

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m²
85		680	252907 VGS 2251-0680 P2	1275	252914 VGS 2251-1275 P2	1870	252921 VGS 2251-1870 P2	30	38000	15.00
170	252901 VGS 2251-0170 P2	765	252908 VGS 2251-0765 P2	1360	252915 VGS 2251-1360 P2	1955	252922 VGS 2251-1955 P2			
255	252902 VGS 2251-0255 P2	850	252909 VGS 2251-0850 P2	1445	252916 VGS 2251-1445 P2	2040	252923 VGS 2251-2040 P2			
340	252903 VGS 2251-0340 P2	935	252910 VGS 2251-0935 P2	1530	252917 VGS 2251-1530 P2	2125	252924 VGS 2251-2125 P2			
425	252904 VGS 2251-0425 P2	1020	252911 VGS 2251-1020 P2	1615	252918 VGS 2251-1615 P2	2210	252925 VGS 2251-2210 P2			
510	252905 VGS 2251-0510 P2	1105	252912 VGS 2251-1105 P2	1700	252919 VGS 2251-1700 P2	2295	252926 VGS 2251-2295 P2			
595	252906 VGS 2251-0595 P2	1190	252913 VGS 2251-1190 P2	1785	252920 VGS 2251-1785 P2	2380	252927 VGS 2251-2380 P2			

Type VGS2-2251 P2

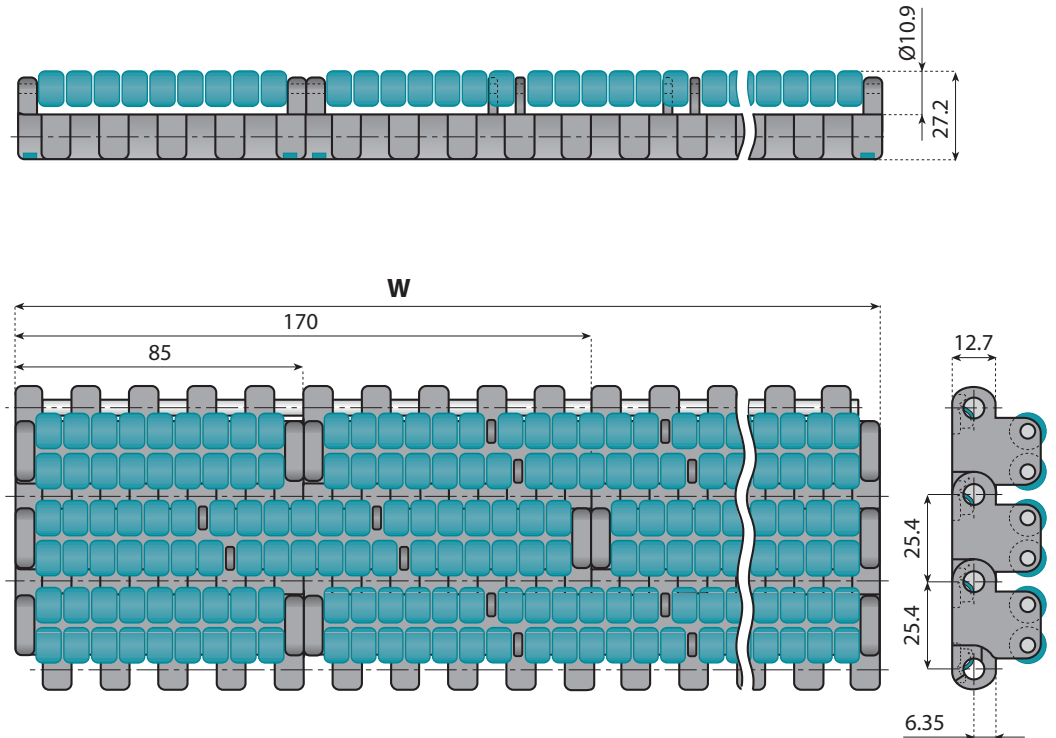
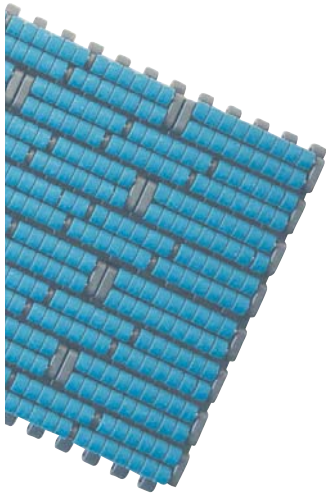
Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m²
85		680	253007 VGS2-2251-0680 P2	1275	253014 VGS2-2251-1275 P2	1870	253021 VGS2-2251-1870 P2	30	38000	14.60
170	253001 VGS2-2251-0170 P2	765	253008 VGS2-2251-0765 P2	1360	253015 VGS2-2251-1360 P2	1955	253022 VGS2-2251-1955 P2			
255	253002 VGS2-2251-0255 P2	850	253009 VGS2-2251-0850 P2	1445	253016 VGS2-2251-1445 P2	2040	253023 VGS2-2251-2040 P2			
340	253003 VGS2-2251-0340 P2	935	253010 VGS2-2251-0935 P2	1530	253017 VGS2-2251-1530 P2	2125	253024 VGS2-2251-2125 P2			
425	253004 VGS2-2251-0425 P2	1020	253011 VGS2-2251-1020 P2	1615	253018 VGS2-2251-1615 P2	2210	253025 VGS2-2251-2210 P2			
510	253005 VGS2-2251-0510 P2	1105	253012 VGS2-2251-1105 P2	1700	253019 VGS2-2251-1700 P2	2295	253026 VGS2-2251-2295 P2			
595	253006 VGS2-2251-0595 P2	1190	253013 VGS2-2251-1190 P2	1785	253020 VGS2-2251-1785 P2	2380	253027 VGS2-2251-2380 P2			

Type VGS3-2251 P2

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m²
85		680	253107 VGS3-2251-0680 P2	1275	253114 VGS3-2251-1275 P2	1870	253121 VGS3-2251-1870 P2	30	38000	14.20
170	253101 VGS3-2251-0170 P2	765	253108 VGS3-2251-0765 P2	1360	253115 VGS3-2251-1360 P2	1955	253122 VGS3-2251-1955 P2			
255	253102 VGS3-2251-0255 P2	850	253109 VGS3-2251-0850 P2	1445	253116 VGS3-2251-1445 P2	2040	253123 VGS3-2251-2040 P2			
340	253103 VGS3-2251-0340 P2	935	253110 VGS3-2251-0935 P2	1530	253117 VGS3-2251-1530 P2	2125	253124 VGS3-2251-2125 P2			
425	253104 VGS3-2251-0425 P2	1020	253111 VGS3-2251-1020 P2	1615	253118 VGS3-2251-1615 P2	2210	253125 VGS3-2251-2210 P2			
510	253105 VGS3-2251-0510 P2	1105	253112 VGS3-2251-1105 P2	1700	253119 VGS3-2251-1700 P2	2295	253126 VGS3-2251-2295 P2			
595	253106 VGS3-2251-0595 P2	1190	253113 VGS3-2251-1190 P2	1785	253120 VGS3-2251-1785 P2	2380	253127 VGS3-2251-2380 P2			

Other widths available on request.

LBP 2251 HEAVY DUTY LBP BELTS (Pitch 1" - 25.4 mm) with low noise accumulation rollers



FLAT TOP BELTS with accumulation rollers

Version standard
Series LBP 2251

Standard length:
60 pitches (5 ft - 1.524 m)

Pin material:
Acetal Resin (white)

LFG Low Friction
Acetal Resin

LF Rollers Material
Acetal Resin

**AISI
304** Roller Shaft
Material

MATERIAL
For belt
material see
pages 10

For sprockets
type see
pages 108 → 112

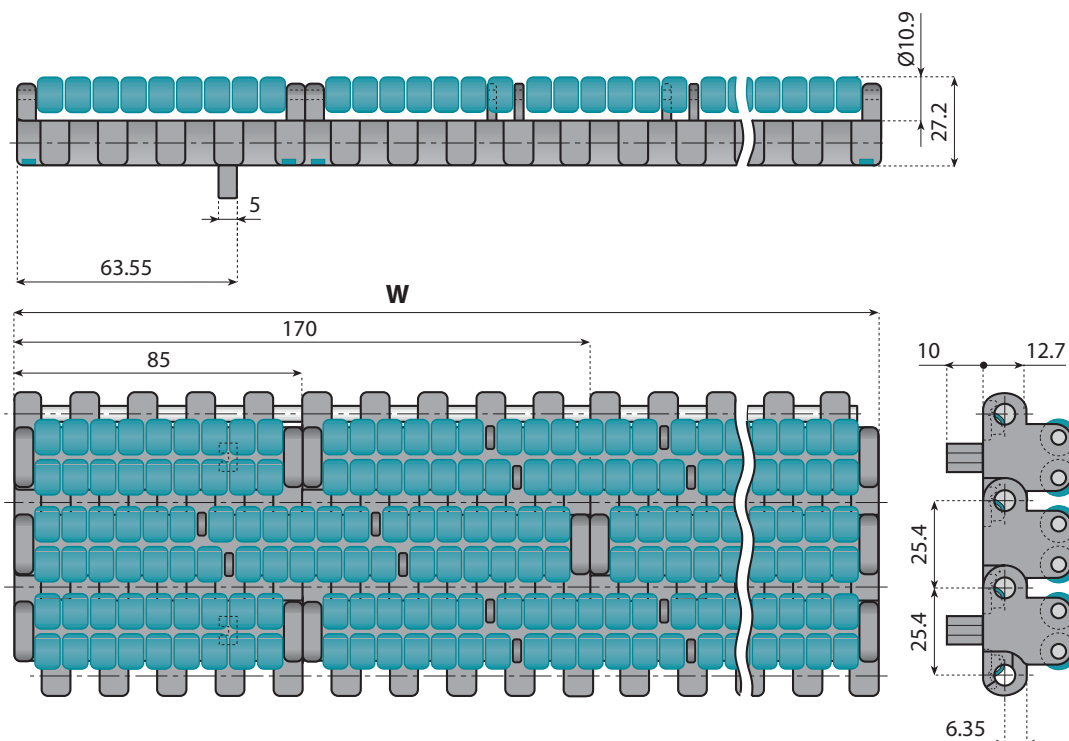
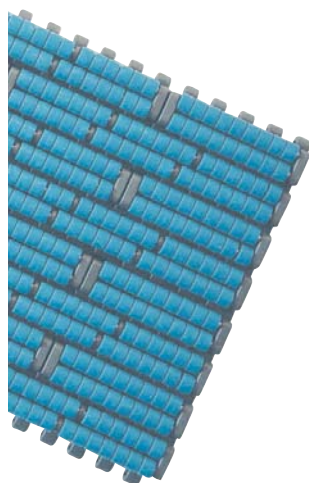
For chemical
resistance see
pages 124 - 125

For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	251800 LBP 2251-0085	935	251810 LBP 2251-0935	1785	251820 LBP 2251-1785	2635	251830 LBP 2251-2635	300	38000	29
170	251801 LBP 2251-0170	1020	251811 LBP 2251-1020	1870	251821 LBP 2251-1870	2720	251831 LBP 2251-2720			
255	251802 LBP 2251-0255	1105	251812 LBP 2251-1105	1955	251822 LBP 2251-1955	2805	251832 LBP 2251-2805			
340	251803 LBP 2251-0340	1190	251813 LBP 2251-1190	2040	251823 LBP 2251-2040	2890	251833 LBP 2251-2890			
425	251804 LBP 2251-0425	1275	251814 LBP 2251-1275	2125	251824 LBP 2251-2125	2975	251834 LBP 2251-2975			
510	251805 LBP 2251-0510	1360	251815 LBP 2251-1360	2210	251825 LBP 2251-2210	3060	251835 LBP 2251-3060			
595	251806 LBP 2251-0595	1445	251816 LBP 2251-1445	2295	251826 LBP 2251-2295	3145	251836 LBP 2251-3145			
680	251807 LBP 2251-0680	1530	251817 LBP 2251-1530	2380	251827 LBP 2251-2380	3230	251837 LBP 2251-3230			
765	251808 LBP 2251-0765	1615	251818 LBP 2251-1615	2465	251828 LBP 2251-2465	3315	251838 LBP 2251-3315			
850	251809 LBP 2251-0850	1700	251819 LBP 2251-1700	2550	251829 LBP 2251-2550	3400	251839 LBP 2251-3400			

Other widths available on request.

LBP 2251 P1 **HEAVY DUTY LBP BELTS** (Pitch 1" - 25.4 mm) with low noise accumulation rollers



FLAT TOP BELTS
with accumulation
rollers

Version with
one positioner
Series LBP 2251 P1

Standard length:
60 pitches (5 ft - 1.524 m)

Pin material:
Acetal resin, white colour

LFG Low Friction
Acetal Resin

LF Rollers Material
Acetal Resin

AISI 304 Roller Shaft
Material

MATERIAL For belt
material see
pages 10

For sprockets
type see
pages 108 → 112

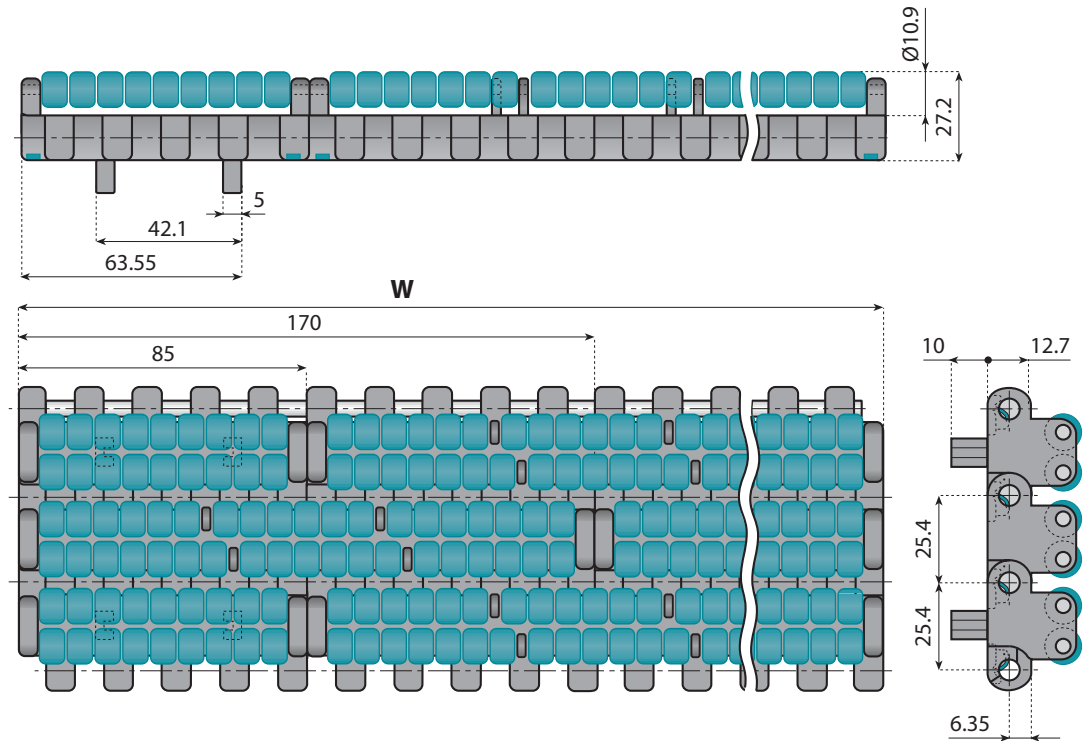
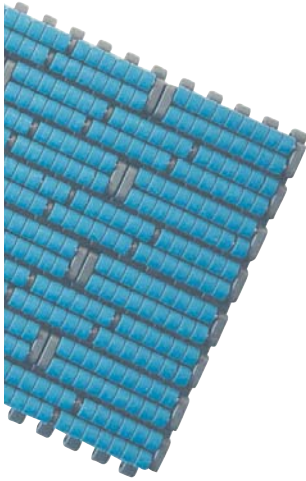
For chemical
resistance see
pages 124 - 125

For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	254000 LBP 2251-0085 P1	935	254010 LBP 2251-0935 P1	1785	254020 LBP 2251-1785 P1	2635	254030 LBP 2251-2635 P1	300	38000	29.5
170	254001 LBP 2251-0170 P1	1020	254011 LBP 2251-1020 P1	1870	254021 LBP 2251-1870 P1	2720	254031 LBP 2251-2720 P1			
255	254002 LBP 2251-0255 P1	1105	254012 LBP 2251-1105 P1	1955	254022 LBP 2251-1955 P1	2805	254032 LBP 2251-2805 P1			
340	254003 LBP 2251-0340 P1	1190	254013 LBP 2251-1190 P1	2040	254023 LBP 2251-2040 P1	2890	254033 LBP 2251-2890 P1			
425	254004 LBP 2251-0425 P1	1275	254014 LBP 2251-1275 P1	2125	254024 LBP 2251-2125 P1	2975	254034 LBP 2251-2975 P1			
510	254005 LBP 2251-0510 P1	1360	254015 LBP 2251-1360 P1	2210	254025 LBP 2251-2210 P1	3060	254035 LBP 2251-3060 P1			
595	254006 LBP 2251-0595 P1	1445	254016 LBP 2251-1445 P1	2295	254026 LBP 2251-2295 P1	3145	254036 LBP 2251-3145 P1			
680	254007 LBP 2251-0680 P1	1530	254017 LBP 2251-1530 P1	2380	254027 LBP 2251-2380 P1	3230	254037 LBP 2251-3230 P1			
765	254008 LBP 2251-0765 P1	1615	254018 LBP 2251-1615 P1	2465	254028 LBP 2251-2465 P1	3315	254038 LBP 2251-3315 P1			
850	254009 LBP 2251-0850 P1	1700	254019 LBP 2251-1700 P1	2550	254029 LBP 2251-2550 P1	3400	254039 LBP 2251-3400 P1			

Other widths available on request.

LBP 2251 P2 **HEAVY DUTY LBP BELTS** (Pitch 1" - 25.4 mm) with low noise accumulation rollers



FLAT TOP BELTS with accumulation rollers

Version with
two positioners
Series LBP 2251 P2

Standard length:
60 pitches (5 ft - 1.524 m)

Pin material:
Acetal Resin (white)

LFG Low Friction
Acetal Resin

LF Rollers Material
Acetal Resin

AISI 304 Roller Shaft
Material



For belt
material see
pages 10



For chemical
resistance see
pages 124 - 125



For sprockets
type see
pages 108 → 112

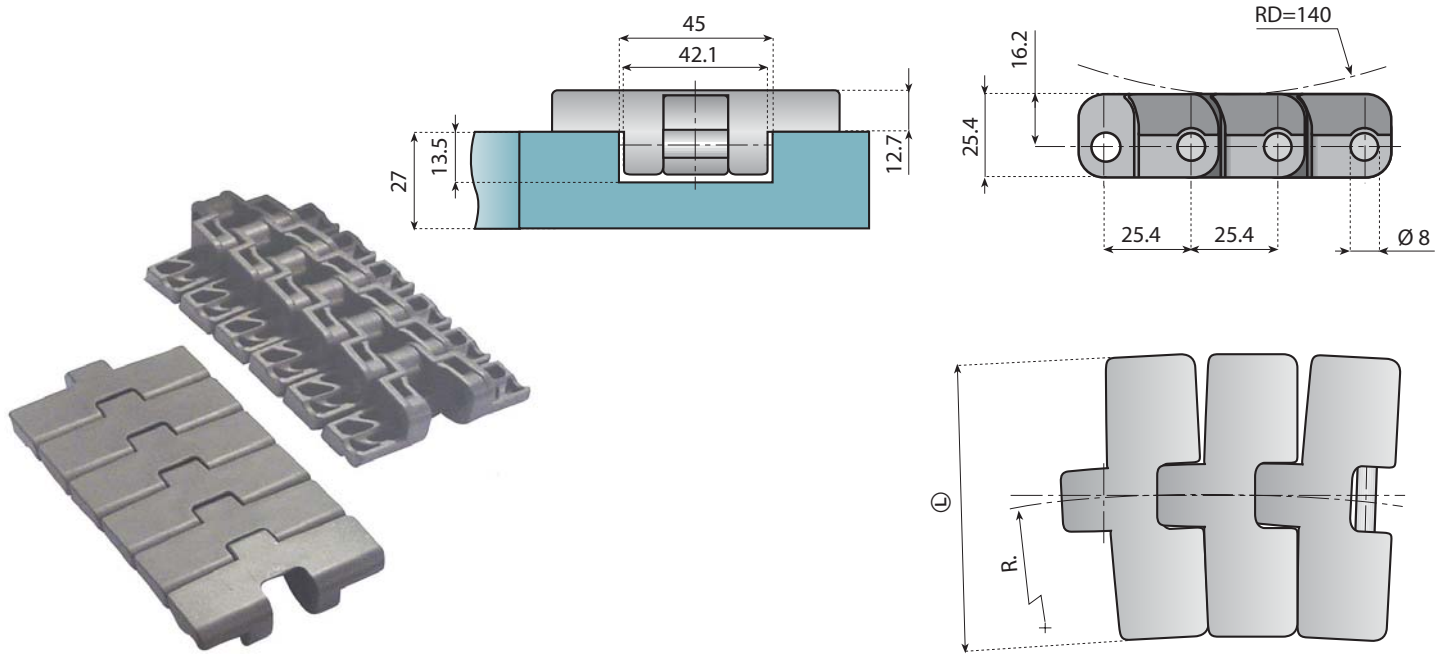


For further engineering information on
application of the specified belts, please
contact our Engineering Department.

Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Width W mm	Material LFG (Dark Grey) Code	Backflex Radius mm	Max load capacity N/m	Weight Kg/m ²
85	251900 LBP 2251-0085 P2	935	251910 LBP 2251-0935 P2	1785	251920 LBP 2251-1785 P2	2635	251930 LBP 2251-2635 P2	300	38000	29.5
170	251901 LBP 2251-0170 P2	1020	251911 LBP 2251-1020 P2	1870	251921 LBP 2251-1870 P2	2720	251931 LBP 2251-2720 P2			
255	251902 LBP 2251-0255 P2	1105	251912 LBP 2251-1105 P2	1955	251922 LBP 2251-1955 P2	2805	251932 LBP 2251-2805 P2			
340	251903 LBP 2251-0340 P2	1190	251913 LBP 2251-1190 P2	2040	251923 LBP 2251-2040 P2	2890	251933 LBP 2251-2890 P2			
425	251904 LBP 2251-0425 P2	1275	251914 LBP 2251-1275 P2	2125	251924 LBP 2251-2125 P2	2975	251934 LBP 2251-2975 P2			
510	251905 LBP 2251-0510 P2	1360	251915 LBP 2251-1360 P2	2210	251925 LBP 2251-2210 P2	3060	251935 LBP 2251-3060 P2			
595	251906 LBP 2251-0595 P2	1445	251916 LBP 2251-1445 P2	2295	251926 LBP 2251-2295 P2	3145	251936 LBP 2251-3145 P2			
680	251907 LBP 2251-0680 P2	1530	251917 LBP 2251-1530 P2	2380	251927 LBP 2251-2380 P2	3230	251937 LBP 2251-3230 P2			
765	251908 LBP 2251-0765 P2	1615	251918 LBP 2251-1615 P2	2465	251928 LBP 2251-2465 P2	3315	251938 LBP 2251-3315 P2			
850	251909 LBP 2251-0850 P2	1700	251919 LBP 2251-1700 P2	2550	251929 LBP 2251-2550 P2	3400	251939 LBP 2251-3400 P2			

Other widths available on request.

2251 M FT HEAVY DUTY SIDEFLEXING FLAT TOP CHAINBELT FOR MAGNETIC SYSTEM



Sideflexing Flat Top chainbelt for magnetic system Series 2251 M FT

Standard length:
120 pitches (10 ft - 3.048 m)

Features:

This system offers a new and unique solution for sideflexing applications in plants with modular conveyor chains.

Applications:

The chainbelt magnetic system with closed top plates is best suited for conveying glass and PET containers (for example PET bottles with petaloid base).

Benefits:

- High strength and heavy duty flight design.
The chain material thickness and hinge design ensure a high working load capacity.
- Standardisation in conveyor design.
The new 2251 M has the same thickness as the 2251 series belts.
- Easy installation.
No tabs or bevel.
Allows chain to be installed and removed quickly.
- Optimum product stability.
The top plate design and 1" pitch allows for a maximum support area and smooth product transfer.



For belt material see pages 10



For sprockets type see pages 114 → 117



For magnetic corner tracks see chains catalogue



For chemical resistance see pages 124 - 125



For further engineering information on application of the specified belts, please contact our Engineering Department.

Pin material:

Ferritic Stainless Steel



Low Friction Acetal Resin
(STANDARD MATERIAL COLOR DARK GREY)



Extra Performance
(SPECIAL MATERIAL COLOR)

CHAIN - REF.	CODE	Material	Width L		R min.	SC		Max load capacity N	Weight Kg/m
			mm	inch.		Straight	Curving		
LF 2251 M K330 FT	11322	LFG	83.8	3.19/64	500	45	44	2000	1.90
XPG 2251 M K330 FT	11322XPG	XPG							

SPROCKETS for belts series

2120 H-FT / VG / LBP

Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect
- The design of the sprocket ensures smooth running and long service life.
- Increased keyway strength.



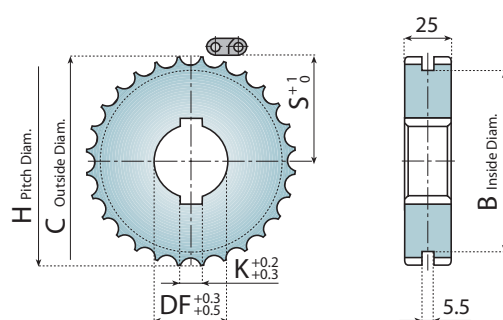
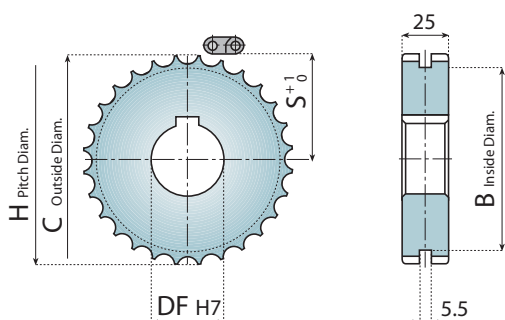
For tolerances and dimensions see pages 120 - 121



For belts type see pages 14 → 38



For chemical resistance see pages 124 - 125



STANDARD SPROCKETS SINGLE KEYWAY

Material: polyamide, DIN 6885 key seat.

Notes:

- Special shape of teeth compensates natural belt lengthening after prolonged use.



STANDARD SPROCKETS DOUBLE KEYWAY

Material: polyamide, DIN 6885 key seat.

Notes:

- These sprockets can be used on the drive and on the idler shaft. They float freely on the shaft.
- Special shape of teeth compensates natural belt lengthening after prolonged use.

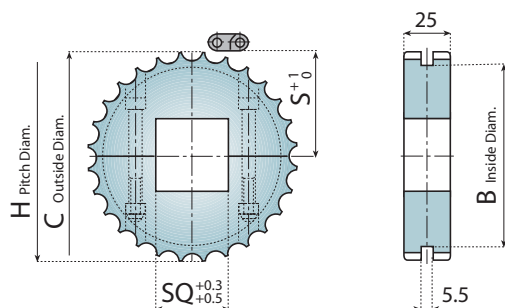
CODE	Z	C mm	H mm	B mm	S mm	DF mm
125500GF	16	65.2	65.10	55	28.2	18*
125500F						25
125501F						30
125502GF	20	81.2	81.19	71	36.3	18*
125502F						25
125503F						30
125504F						35
125505F						40
125506GF	24	97.4	97.30	87	44.3	18*
125506F						25
125507F						30
125508F						35
125509F						40
125510GF	28	113.4	113.43	103	52.4	18*
125510F						25
125511F						30
125512F						35
125513F						40

CODE	Z	C mm	H mm	B mm	S mm	DF mm
125551F	16	65.2	65.10	55	28.2	25
125552F						30
125553F	20	81.2	81.19	71	36.3	30
125554F						40
125555F	24	97.4	97.30	87	44.3	30
125556F						40
125557F	28	113.4	113.43	103	52.4	30
125558F						40

* Plain Bore

SPROCKETS for belts series

2120 H-FT / VG / LBP



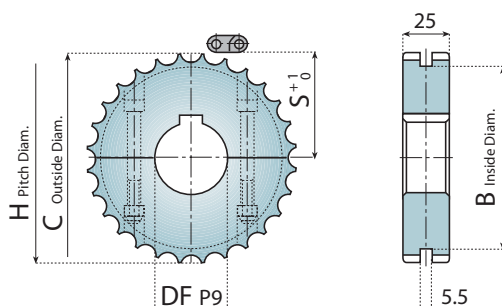
SPLIT SPROCKETS SQUARE BORE

Material: polyamide.

Notes:

- These sprockets can be used on the drive and on the idler shaft. They float freely on the shaft.
- Special shape of teeth compensates natural belt lengthening after prolonged use.

CODE	Z	C mm	H mm	B mm	S mm	SQ mm
125650F	28	113.4	113.43	103	52.4	30x30
125651F						40x40



SPLIT SPROCKETS SINGLE KEYWAY

Material: polyamide, screws in stainless steel, DIN 6885 key seat.

Notes:

- These sprockets can be used for belt widths up to 680 mm and temperature differences of maximum 30°C.
- For wider belts or bigger temperature differences, sprockets with square bores or round bore with two keyway have to be used.

CODE	Z	C mm	H mm	B mm	S mm	DF mm
125600GF	28	113.4	113.43	103	52.4	18*
125600F						25
125601F						30
125602F						35
125603F						40

* Plain Bore

Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect
- The design of the sprocket ensures smooth running and long service life.



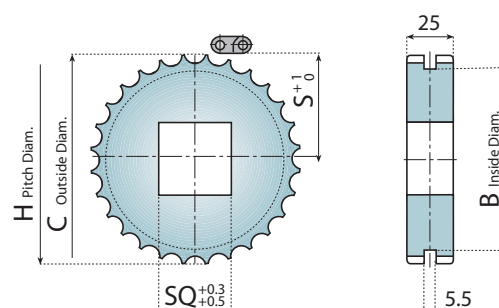
For tolerances and dimensions see pages 120 - 121



For belts type see pages 14 → 38



For chemical resistance see pages 124 - 125



STANDARD SPROCKETS SQUARE BORE

Material: polyamide.

Notes:

- These sprockets can be used on the drive and on the idler shaft. They float freely on the shaft.
- Special shape of teeth compensates natural belt lengthening after prolonged use.

CODE	Z	C mm	H mm	B mm	S mm	SQ mm
125700F	16	65.2	65.10	55	28.2	25x25
125701F						30x30
125702F	20	81.2	81.19	71	36.3	25x25
125703F						30x30
125704F						35x35
125705F	24	97.4	97.30	87	44.3	25x25
125706F						30x30
125707F						40x40
125708F	28	113.4	113.43	103	52.4	25x25
125709F						30x30
125710F						40x40

IDLER WHEELS for belts series

2120 H-FT / VG / LBP

Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect
- The design of the sprocket ensures smooth running and long service life.



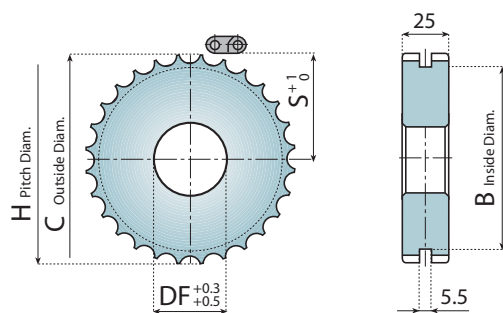
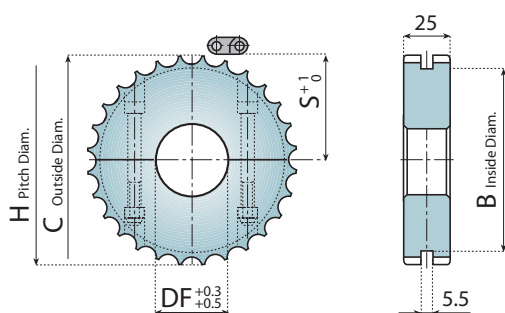
For tolerances and dimensions see pages 120 - 121



For belts type see pages 14 → 38



For chemical resistance see pages 124 - 125



SPLIT IDLER WHEELS

Material: polyamide, screws in stainless steel.

Notes:

- These sprockets can be used for belt widths up to 680 mm and temperature differences of maximum 30°C.
- For wider belts or bigger temperature differences, sprockets with square bores or round bore with two keyway have to be used.



STANDARD IDLER WHEELS

Material: polyamide.

Notes:

- Special shape of teeth compensates natural belt lengthening after prolonged use.

CODE	Z	C mm	H mm	B mm	S mm	DF mm
125600GF	28	113.4	113.43	103	52.4	18*
125600RF						25
125601RF						30
125602RF						35
125603RF						40

CODE	Z	C mm	H mm	B mm	S mm	DF mm
125500GF	16	65.2	65.10	55	28.2	18*
125500RIF						25
125501RIF						30
125502GF	20	81.2	81.19	71	36.3	18*
125502RIF						25
125503RIF						30
125504RIF						35
125505RIF						40
125506GF	24	97.4	97.30	87	44.3	18*
125506RIF						25
125507RIF						30
125508RIF						35
125509RIF						40
125510GF	28	113.4	113.43	103	52.4	18*
125510RIF						25
125511RIF						30
125512RIF						35
125513RIF						40

* Plain Bore

SPROCKETS for belts series

2120 H (version FT - VG - LBP)



Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect
- The design of the sprocket ensures smooth running and long service life.
- Increased keyway strength.

Material: reinforced polyamide, screws in stainless steel, nuts in nickel plated brass.



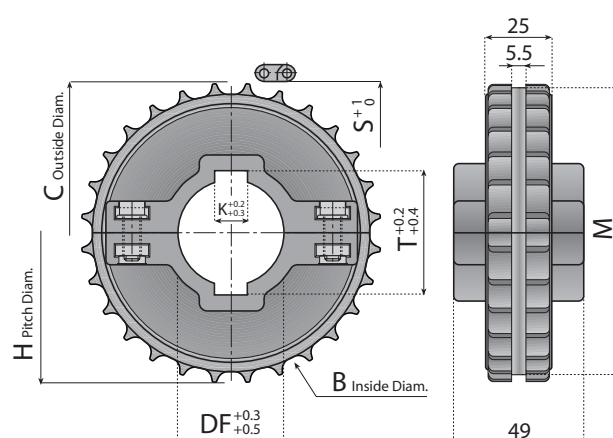
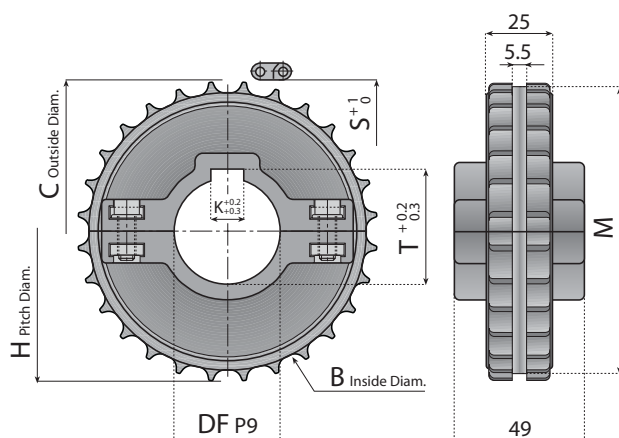
For tolerances and dimensions see pages 120 - 121



For belts type see pages 14 → 38



For chemical resistance see pages 124 - 125



SPLIT SPROCKETS SINGLE KEYWAY

To order single keyway sprockets capable of floating freely on the shaft (i.e. bore tolerance DF +0.3 / +0.5), just add the letter "P" (=plus) to the existing part number.
For example, code 123000P.



SPLIT SPROCKETS DOUBLE KEYWAY

Notes:

- These sprockets can be used on the drive and on the idler shaft. They float freely on the shaft.

CODE	Z	B mm	C mm	H mm	M mm	S mm	DF mm
123000	28	104.7	113.4	113.4	103	52.4	30
123001	28	104.7	113.4	113.4	103	52.4	35
123002	28	104.7	113.4	113.4	103	52.4	40
123003	28	104.7	113.4	113.4	103	52.4	45

CODE	Z	B mm	C mm	H mm	M mm	S mm	DF mm
123004	28	104.7	113.4	113.4	103	52.4	30
123005	28	104.7	113.4	113.4	103	52.4	35
123006	28	104.7	113.4	113.4	103	52.4	40
123007	28	104.7	113.4	113.4	103	52.4	45

SPROCKETS for belts series

2120 H (version FT - VG - LBP)



Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect
- The design of the sprocket ensures smooth running and long service life.

Material: reinforced polyamide, screws in stainless steel, nuts in nickel plated brass.



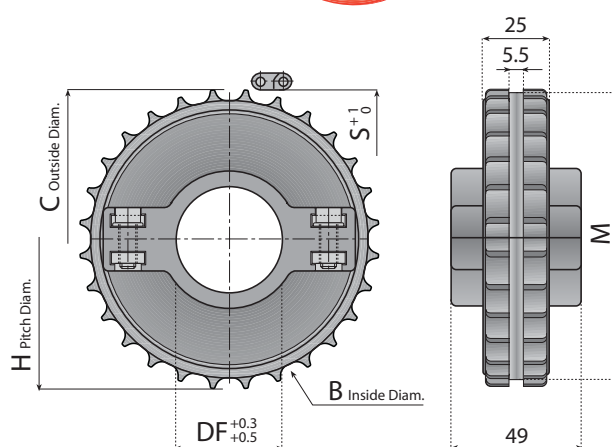
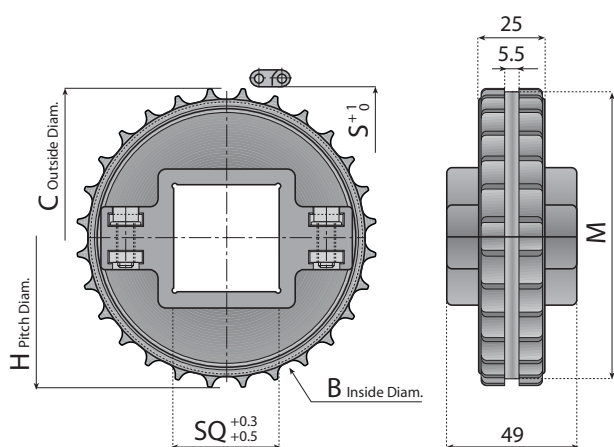
For tolerances and dimensions see pages 120 - 121



For belts type see pages 14 → 38



For chemical resistance see pages 124 - 125



SPLIT SPROCKETS SQUARE BORE



SPLIT IDLER WHEELS

Notes:

- These sprockets can be used on the drive and on the idler shaft. They float freely on the shaft.

CODE	Z	B mm	C mm	H mm	M mm	S mm	DF mm
123008	28	104.7	113.4	113.4	103	52.4	30x30
123009	28	104.7	113.4	113.4	103	52.4	40x40

CODE	Z	B mm	C mm	H mm	M mm	S mm	DF mm
123010	28	104.7	113.4	113.4	103	52.4	30
123011	28	104.7	113.4	113.4	103	52.4	35
123012	28	104.7	113.4	113.4	103	52.4	40
123013	28	104.7	113.4	113.4	103	52.4	45

SPROCKETS for belts series

2250 FT - 2250 J-FG

Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect
- The design of the sprocket ensures smooth running and long service life.
- Increased keyway strength.



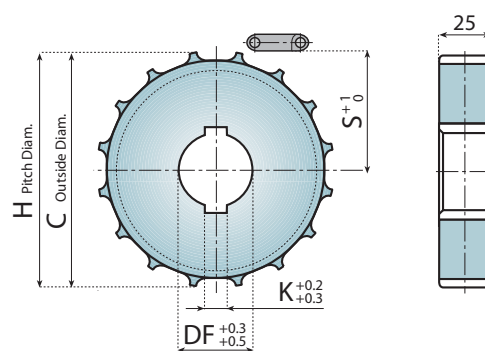
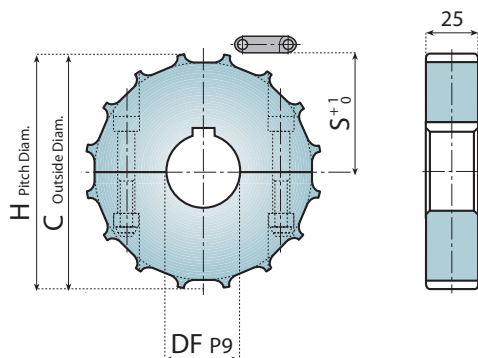
For tolerances and dimensions see pages 120 - 121



For belts type see pages 42 → 60



For chemical resistance see pages 124 - 125



SPLIT SPROCKETS
SINGLE KEYWAY



STANDARD SPROCKETS
DOUBLE KEYWAY

Material: polyamide, screws in stainless steel.
DIN 6885 key seat.

Material: polyamide, DIN 6885 key seat.

Notes:

- These sprockets can be used for belt widths up to 680 mm and temperature differences of maximum 30°C.
- For wider belts or bigger temperature differences, sprockets with square bores or round bore with two keyway have to be used.
- Special shape of teeth compensates natural belt lengthening after prolonged use.

Notes:

- These sprockets can be used on the drive and on the idler shaft. They float freely on the shaft.
- Special shape of teeth compensates natural belt lengthening after prolonged use.

CODE	Z	C mm	H mm	S mm	DF mm
125000GF	12	98.0	98.14	44.7	18*
125000F					25
125001F					30
125002F					35
125003F					40
125004GF	16	130.0	130.20	60.7	18*
125004F					25
125005F					30
125006F					35
125007F					40
125008GF	18	146.0	146.27	68.8	18*
125008F					25
125009F					30
125010F					35
125011F					40
125012GF	20	162.0	162.37	76.8	18*
125012F					25
125013F					30
125014F					35
125015F					40

CODE	Z	C mm	H mm	S mm	DF mm
125100GF	12	98.0	98.14	44.7	18*
125100F					30
125101F					40
125102GF					18*
125102F	16	130.0	130.20	60.7	30
125103F					40
125104GF					18*
125104F	18	146.0	146.27	68.8	30
125105F					40
125106GF					18*
125106F	20	162.0	162.37	76.8	30
125107F					40

* Plain Bore

SPROCKETS for belts series

2250 FT - 2250 J-FG

Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect
- The design of the sprocket ensures smooth running and long service life.



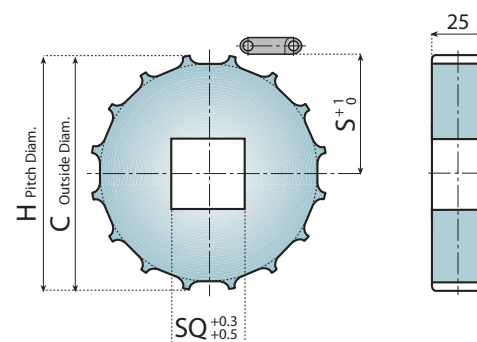
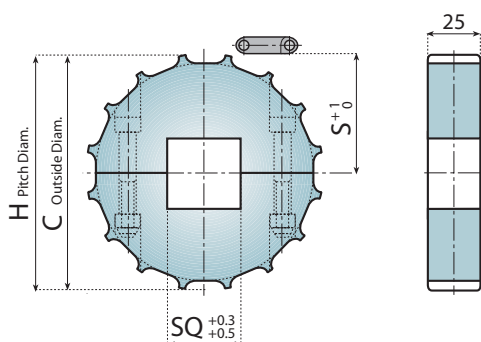
For tolerances and dimensions see pages 120 - 121



For belts type see pages 42 → 60



For chemical resistance see pages 124 - 125



SPLIT SPROCKETS SQUARE BORE

Material: polyamide, screws in stainless steel.

Notes:

- These sprockets can be used on the drive and on the idler shaft. They float freely on the shaft.
- Special shape of teeth compensates natural belt lengthening after prolonged use.



STANDARD SPROCKETS SQUARE BORE

Material: polyamide.

Notes:

- These sprockets can be used on the drive and on the idler shaft. They float freely on the shaft.
- Special shape of teeth compensates natural belt lengthening after prolonged use.

CODE	Z	C mm	H mm	S mm	SQ mm
125150F	12	98.0	98.14	44.7	30x30
125151F					40x40
125152F	16	130.0	130.20	60.7	30x30
125153F					40x40
125154F					60x60
125155F	18	146.0	146.27	68.8	30x30
125156F					40x40
125157F					60x60
125158F	20	162.0	162.37	76.8	30x30
125159F					40x40
125160F					60x60

CODE	Z	C mm	H mm	S mm	SQ mm
125200F	12	98.0	98.14	44.7	30x30
125201F					40x40
125202F	16	130.0	130.20	60.7	30x30
125203F					40x40
125204F					60x60
125205F	18	146.0	146.27	68.8	30x30
125206F					40x40
125207F					60x60
125208F	20	162.0	162.37	76.8	30x30
125209F					40x40
125210F					60x60

IDLER WHEELS for belts series

2250 FT - 2250 J-FG

Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect
- The design of the sprocket ensures smooth running and long service life.



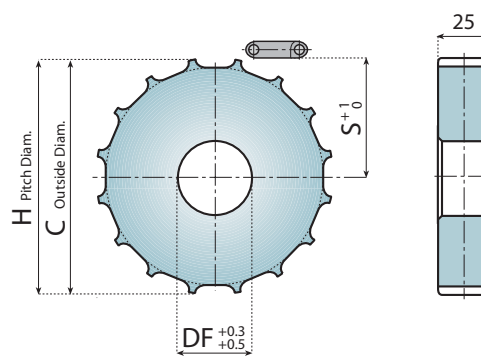
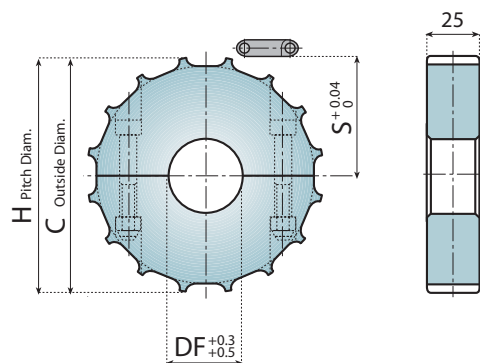
For tolerances and dimensions see pages 120 - 121



For belts type see pages 42 → 60



For chemical resistance see pages 124 - 125



SPLIT IDLER WHEELS

Material: polyamide, screws in stainless steel.

Notes:

- These sprockets can be used for belt widths up to 680 mm and temperature differences of maximum 30°C.
- For wider belts or bigger temperature differences, sprockets with square bores or round bore with two keyway have to be used.
- Special shape of teeth compensates natural belt lengthening after prolonged use.



STANDARD IDLER WHEELS

Material: polyamide.

Notes:

- Special shape of teeth compensates natural belt lengthening after prolonged use.

CODE	Z	C mm	H mm	S mm	DF mm
125000GF	12	98.0	98.14	44.7	18*
125000RF					25
125001RF					30
125002RF					35
125003RF					40
125004GF	16	130.0	130.20	60.7	18*
125004RF					25
125005RF					30
125006RF					35
125007RF					40
125008GF	18	146.0	146.27	68.8	18*
125008RF					25
125009RF					30
125010RF					35
125011RF					40
125012GF	20	162.0	162.37	76.8	18*
125012RF					25
125013RF					30
125014RF					35
125015RF					40

CODE	Z	C mm	H mm	S mm	DF mm
125100GF	12	98.0	98.14	44.7	18*
125000RIF					25
125001RIF					30
125002RIF					35
125003RIF					40
125102GF	16	130.0	130.20	60.7	18*
125004RIF					25
125005RIF					30
125006RIF					35
125007RIF					40
125104GF	18	146.0	146.27	68.8	18*
125008RIF					25
125009RIF					30
125010RIF					35
125011RIF					40
125106GF	20	162.0	162.37	76.8	18*
125012RIF					25
125013RIF					30
125014RIF					35
125015RIF					40

* Plain Bore

SPROCKETS for belts series

2250 (version FT - FG)



Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect
- The design of the sprocket ensures smooth running and long service life.
- Increased keyway strength.

Material:

reinforced polyamide, screws in stainless steel, nuts in nickel plated brass



For tolerances and dimensions see pages 120 - 121

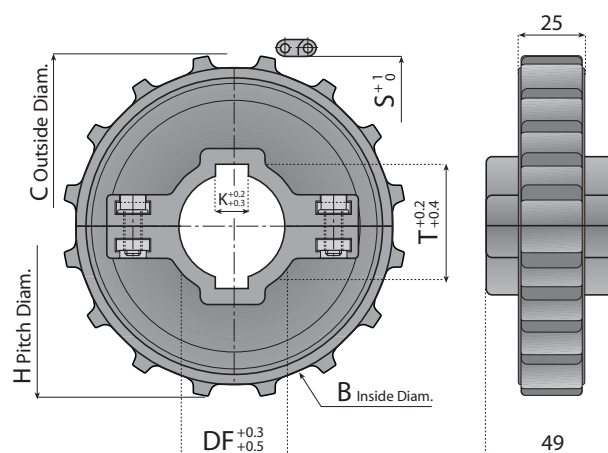
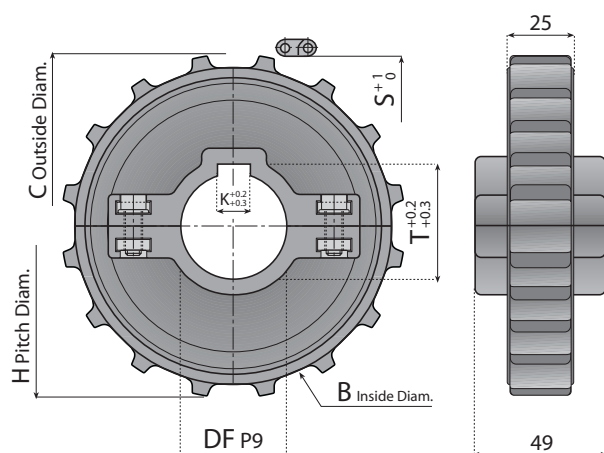


For belts type see pages 42 → 60



For chemical resistance see pages 124 - 125

**NEW
SERIES**



SPLIT SPROCKETS SINGLE KEYWAY

To order single keyway sprockets capable of floating freely on the shaft (i.e. bore tolerance DF +0.3 / +0.5), just add the letter "P" (=plus) to the existing part number.

For example, code **123015P**.



SPLIT SPROCKETS DOUBLE KEYWAY

Notes:

- These sprockets can be used on the drive and on the idler shaft. They float freely on the shaft.

CODE	Z	B mm	C mm	H mm	S mm	DF mm
123015	16	120.0	130.0	130.2	60.7	30
123016						35
123017						40
123018						45
123029	18	136.2	144.0	146.3	68.8	30
123030						35
123031						40
123032						45
123043	19	152.2	162.0	162.4	76.8	30
123044						35
123045						40
123046						45

CODE	Z	B mm	C mm	H mm	S mm	DF mm
123019	16	120.0	130.0	130.2	60.7	30
123020						35
123021						40
123022						45
123033	18	136.2	144.0	146.3	68.8	30
123034						35
123035						40
123036						45
123047	20	152.2	162.0	162.4	76.8	30
123048						35
123049						40
123050						45

SPROCKETS for belts series

2250 (version FT - FG)



Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect
- The design of the sprocket ensures smooth running and long service life.

Material:

reinforced polyamide, screws in stainless steel, nuts in nickel plated brass.



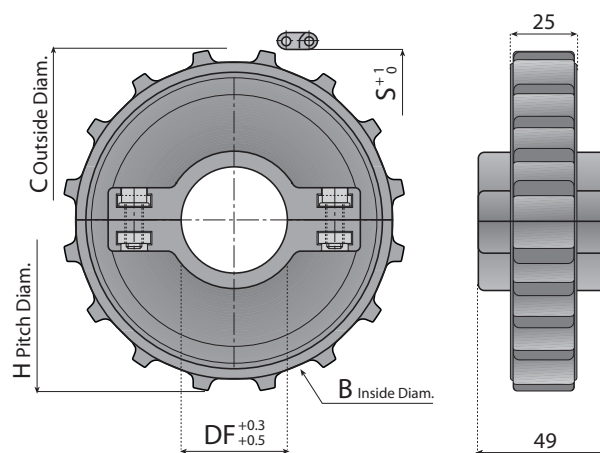
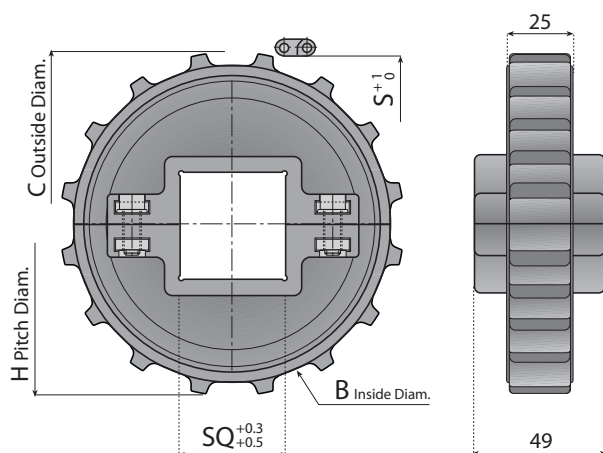
For tolerances and dimensions see pages 120 - 121



For belts type see pages 42 → 60



For chemical resistance see pages 124 - 125



SPLIT SPROCKETS
SQUARE BORE



SPLIT IDLER WHEELS

Notes:

- These sprockets can be used on the drive and on the idler shaft. They float freely on the shaft.

CODE	Z	B mm	C mm	H mm	S mm	DF mm
123023 123024	16	120.0	130.0	130.2	60.7	30x30 40x40
123037 123038	18	136.2	144.0	146.3	68.8	30x30 40x40
123051 123052	20	152.2	162.0	162.4	76.8	30x30 40x40

CODE	Z	B mm	C mm	H mm	S mm	DF mm
123025 123026 123027 123028	16	120.0	130.0	130.2	60.7	30 35 40 45
123039 123040 123041 123042	18	136.2	144.0	146.3	68.8	30 35 40 45
123053 123054 123055 123056	20	152.2	162.0	162.4	76.8	30 35 40 45

SPROCKETS for belts series

2251 FT - VG - LBP

Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect
- The design of the sprocket ensures smooth running and long service life.
- Increased keyway strength.



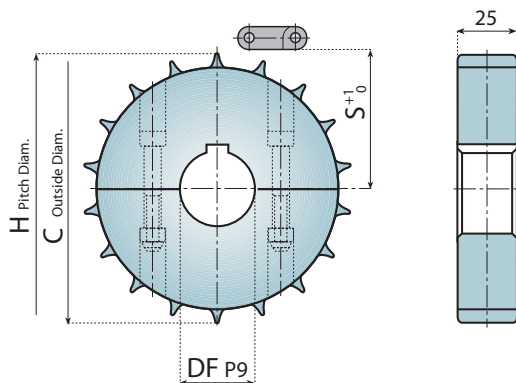
For tolerances and dimensions see pages 120 - 121



For belts type see pages 68 → 92



For chemical resistance see pages 124 - 125



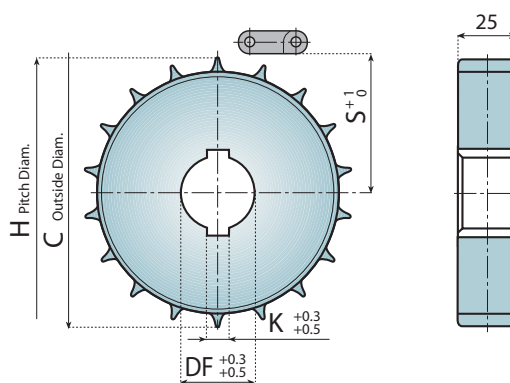
SPLIT SPROCKETS
SINGLE KEYWAY

Material: polyamide, screws in stainless steel.
DIN 6885 key seat.

Notes:

- These sprockets can be used for belt widths up to 680 mm and temperature differences of maximum 30°C.
- For wider belts or bigger temperature differences, sprockets with square bores or round bore with two keyway have to be used.
- Special shape of teeth compensates natural belt lengthening after prolonged use.

CODE	Z	C mm	H mm	S mm	DF mm
125250GF	16	130.0	130.20	58.7	18*
125250F					25
125251F					30
125252F					35
125253F					40
125254GF	18	146.0	146.28	66.7	18*
125254F					25
125255F					30
125256F					35
125257F					40
125258GF	20	162.0	162.37	74.8	18*
125258F					25
125259F					30
125260F					35
125261F					40
125262GF	21	171.0	170.42	78.9	18*
125262F					25
125263F					30
125264F					35
125265F					40



STANDARD SPROCKETS
DOUBLE KEYWAY

Material: polyamide, DIN 6885 key seat.

Notes:

- These sprockets can be used on the drive and on the idler shaft. They float freely on the shaft.
- Special shape of teeth compensates natural belt lengthening after prolonged use.

CODE	Z	C mm	H mm	S mm	DF mm
125350GF	16	130.0	130.20	58.7	18*
125350F					30
125351F					40
125352GF					18*
125352F	18	146.0	146.28	66.7	30
125353F					40
125354GF					18*
125354F	20	162.0	162.37	74.8	30
125355F					40
125356GF	21	171.0	170.42	78.9	18*
125356F					30
125357F					40

* Plain Bore

SPROCKETS for belts series

2251 FT - VG - LBP

Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect
- The design of the sprocket ensures smooth running and long service life.



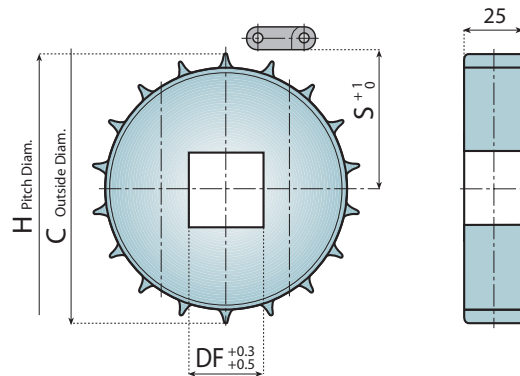
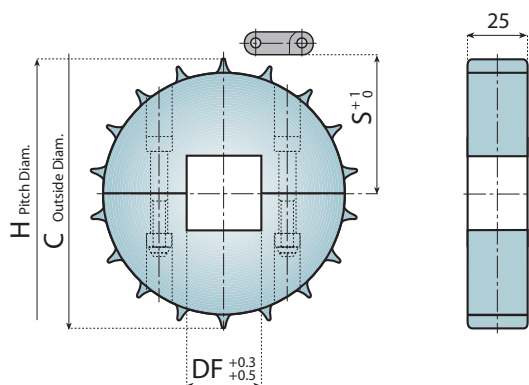
For tolerances and dimensions see pages 120 - 121



For belts type see pages 68 → 92



For chemical resistance see pages 124 - 125



SPLIT SPROCKETS
SQUARE BORE

Material: polyamide.

Notes:

- These sprockets can be used on the drive and on the idler shaft. They float freely on the shaft.
- Special shape of teeth compensates natural belt lengthening after prolonged use.



STANDARD SPROCKETS
SQUARE BORE

Material: polyamide.

Notes:

- These sprockets can be used on the drive and on the idler shaft. They float freely on the shaft.
- Special shape of teeth compensates natural belt lengthening after prolonged use.

CODE	Z	C mm	H mm	S mm	SQ mm
125400F	16	130.0	130.20	58.7	30x30
125401F					40x40
125402F					60x60
125403F	18	146.0	146.27	66.7	30x30
125404F					40x40
125405F					60x60
125406F	20	162.0	162.37	74.8	30x30
125407F					40x40
125408F					60x60
125409F	21	171.0	170.42	78.9	30x30
125410F					40x40
125411F					60x60

CODE	Z	C mm	H mm	S mm	SQ mm
125450F	16	130.0	130.20	58.7	30x30
125451F					40x40
125452F					60x60
125453F	18	146.0	146.27	66.7	30x30
125454F					40x40
125455F					60x60
125456F	20	162.0	162.37	74.8	30x30
125457F					40x40
125458F					60x60
125459F	21	171.0	170.42	78.9	30x30
125460F					40x40
125461F					60x60

IDLER WHEELS for belts series

2251 FT - VG - LBP

Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect
- The design of the sprocket ensures smooth running and long service life.



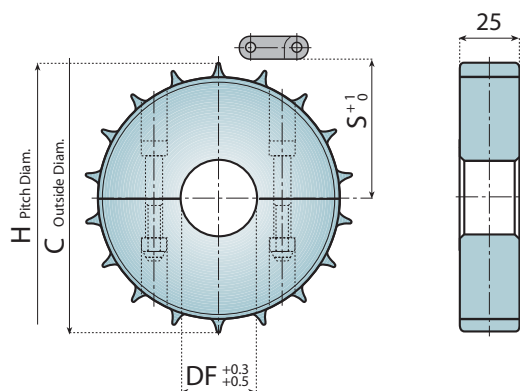
For tolerances and dimensions see pages 120 - 121



For belts type see pages 68 → 92



For chemical resistance see pages 124 - 125

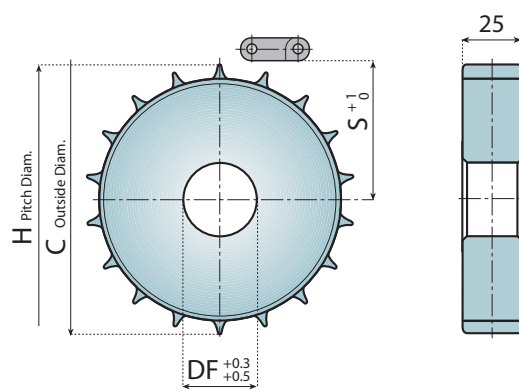


SPLIT IDLER WHEELS

Material: polyamide, screws in stainless steel.

Notes:

- These sprockets can be used for belt widths up to 680 mm and temperature differences of maximum 30°C.
- For wider belts or bigger temperature differences, sprockets with square bores or round bore with two keyway have to be used.
- Special shape of teeth compensates natural belt lengthening after prolonged use.



STANDARD IDLER WHEELS

Material: polyamide.

Notes:

- Special shape of teeth compensates natural belt lengthening after prolonged use.

CODE	Z	C mm	H mm	S mm	DF mm
125250GF	16	130.0	130.20	58.7	18*
125250RF					25
125251RF					30
125252RF					35
125253RF					40
125254GF	18	146.0	146.28	66.7	18*
125254RF					25
125255RF					30
125256RF					35
125257RF					40
125258GF	20	162.0	162.37	74.8	18*
125258RF					25
125259RF					30
125260RF					35
125261RF					40
125262GF	21	171.0	170.42	78.9	18*
125262RF					25
125263RF					30
125264RF					35
125265RF					40

CODE	Z	C mm	H mm	S mm	DF mm
125350GF	16	130.0	130.20	58.7	18*
125250RIF					25
125251RIF					30
125252RIF					35
125253RIF					40
125352GF	18	146.0	146.28	66.7	18*
125254RIF					25
125255RIF					30
125256RIF					35
125257RIF					40
125354GF	20	162.0	162.37	74.8	18*
125258RIF					25
125259RIF					30
125260RIF					35
125261RIF					40
125356GF	21	171.0	170.42	78.9	18*
125262RIF					25
125263RIF					30
125264RIF					35
125265RIF					40

* Plain Bore

SPROCKETS for belts series 2251 (version FT - VG - LBP)



Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect
- The design of the sprocket ensures smooth running and long service life.
- Increased keyway strength.

Material:

reinforced polyamide, screws in stainless steel, nuts in nickel plated brass.



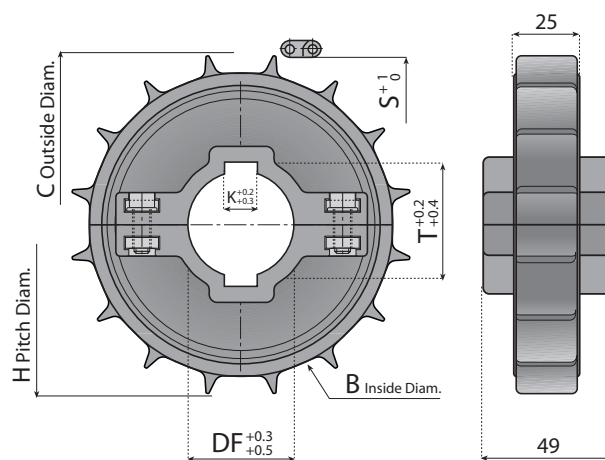
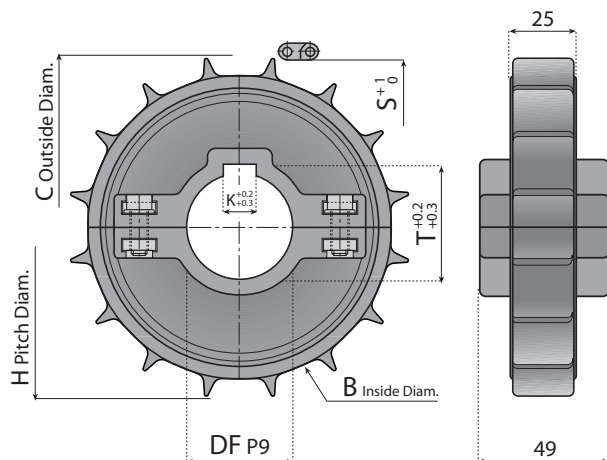
For tolerances and dimensions see pages 120 - 121



For belts type see pages 68 → 92



For chemical resistance see pages 124 - 125



SPLIT SPROCKETS SINGLE KEYWAY

To order single keyway sprockets capable of floating freely on the shaft (i.e. bore tolerance DF +0.3 /+0.5), just add the letter "P" (=plus) to the existing part number.
For example, code **123057P**.



SPLIT SPROCKETS DOUBLE KEYWAY

Notes:

- These sprockets can be used on the drive and on the idler shaft. They float freely on the shaft.

CODE	Z	B mm	C mm	H mm	S mm	DF mm
123057	16	115.1	130.0	130.2	58.7	30
123058						35
123059						40
123060						45
123071	18	131.2	144.0	146.3	66.7	30
123072						35
123073						40
123074						45
123085	20	147.3	162.0	162.4	74.8	30
123086						35
123087						40
123088						45

CODE	Z	B mm	C mm	H mm	S mm	DF mm
123061	16	115.1	130.0	130.2	58.7	30
123062						35
123063						40
123064						45
123075	18	131.2	144.0	146.3	66.7	30
123076						35
123077						40
123078						45
123089	20	147.3	162.0	162.4	74.8	30
123090						35
123091						40
123092						45

SPROCKETS for belts series 2251 (version FT - VG - LBP)



Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect
- The design of the sprocket ensures smooth running and long service life.

Material:

reinforced polyamide, screws in stainless steel, nuts in nickel plated brass.



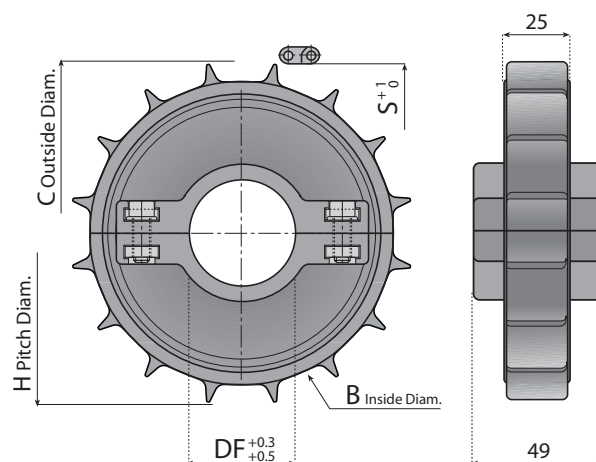
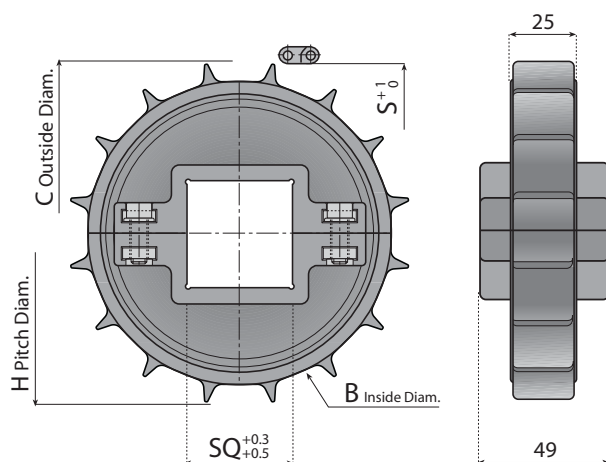
For tolerances and dimensions see pages 120 - 121



For belts type see pages 68 → 92



For chemical resistance see pages 124 - 125



**SPLIT SPROCKETS
SQUARE BORE**



SPLIT IDLER WHEELS

Notes:

- These sprockets can be used on the drive and on the idler shaft. They float freely on the shaft.

CODE	Z	B mm	C mm	H mm	S mm	DF mm
123065 123066	16	115.1	130.0	130.2	58.7	30x30 40x40
123079 123080	18	131.2	144.0	146.3	66.7	30x30 40x40
123093 123094	20	147.3	162.0	162.4	74.8	30x30 40x40

CODE	Z	B mm	C mm	H mm	S mm	DF mm
123067 123068 123069 123070	16	115.1	130.0	130.2	58.7	30 35 40 45
123081 123082 123083 123084	18	131.2	144.0	146.3	66.7	30 35 40 45
123095 123096 123097 123098	20	147.3	162.0	162.4	74.8	30 35 40 45

SPROCKETS for series 2250 M (FT-FG) - 2251 M (FT)



Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation.
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect.
- Increased keyway strength.
- Quickly replaceable.



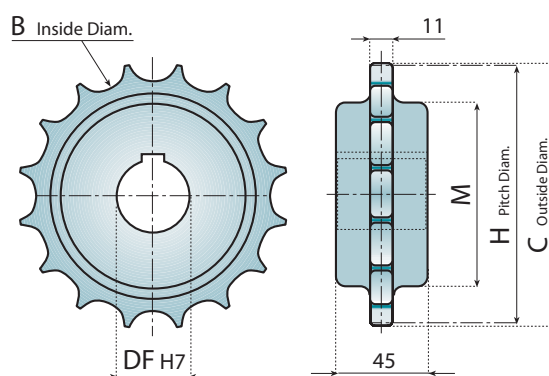
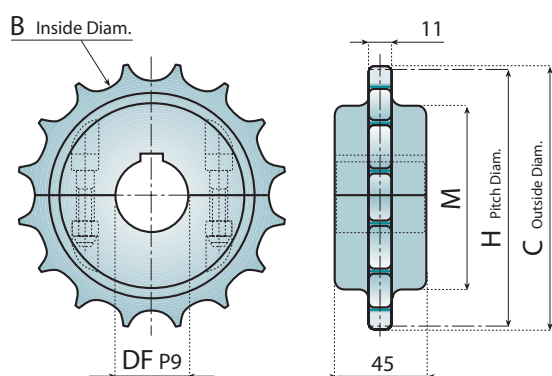
For tolerances and dimensions see pages 120 - 121



For chains type see pages 62 - 63 - 94



For chemical resistance see pages 124 - 125



SPLIT SPROCKETS

Material: polyamide, screws in stainless steel, DIN 6885 key seat.

Notes: special shape of teeth compensates natural chain lengthening after prolonged use.



STANDARD SPROCKETS

Material: polyamide, DIN 6885 key seat.

Notes: special shape of teeth compensates natural chain lengthening after prolonged use.

CODE	Z	C mm	H mm	B mm	M mm	DF mm
121017	16	130.9	128.9	113	90	18*
121018						25
121019						30
121020						35
121021						40
121022						45
121023	18	146.8	144.8	128.8	105	18*
121024						25
121025						30
121026						35
121027						40
121028						45
121029	19	156.3	154.3	138.3	110	18*
121030						25
121031						30
121032						35
121033						40
121034						45

CODE	Z	C mm	H mm	B mm	M mm	DF mm
121035	16	130.9	128.9	113	90	25
121036						30
121037						35
121038						40
121039						45
121040	18	146.8	144.8	128.8	105	25
121041						30
121042						35
121043						40
121044						45
121045	19	156.3	154.3	138.3	110	25
121046						30
121047						35
121048						40
121049						45

* Plain Bore

IDLER WHEELS for series 2250 M (FT-FG) - 2251 M (FT)



Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation.
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect.
- Recyclable.
- Quickly replaceable.



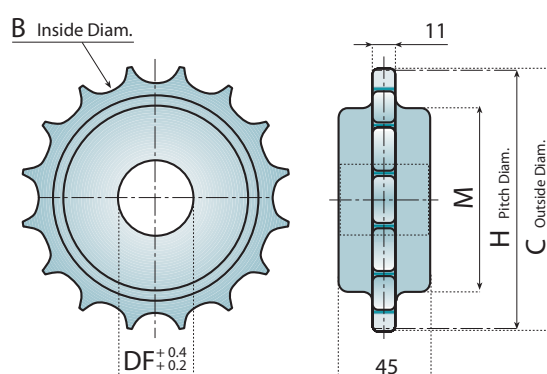
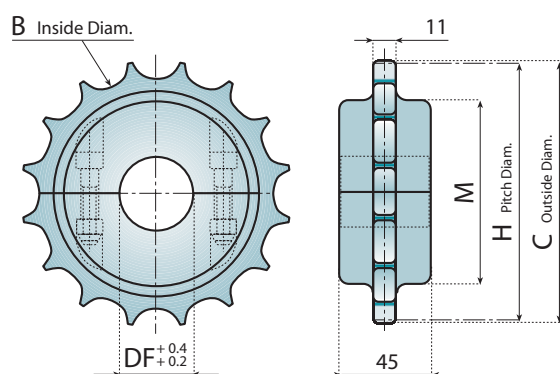
For tolerances and dimensions see pages 120 - 121



For chains type see pages 62 - 63 - 94



For chemical resistance see pages 124 - 125



SPLIT IDLER WHEELS

Material: polyamide, screws in stainless steel.

Notes: special shape of teeth compensates natural chain lengthening after prolonged use.



STANDARD IDLER WHEELS

Material: polyamide.

Notes: special shape of teeth compensates natural chain lengthening after prolonged use.

CODE	Z	C mm	H mm	B mm	M mm	DF mm
121065	16	130.9	128.9	113	90	25
121066						30
121067						35
121068						40
121069						45
121070	18	146.8	144.8	128.8	105	25
121071						30
121072						35
121073						40
121074						45
121075	19	156.3	154.3	138.3	110	25
121076						30
121077						35
121078						40
121079						45

CODE	Z	C mm	H mm	B mm	M mm	DF mm
121050	16	130.9	128.9	113	90	25
121051						30
121052						35
121053						40
121054						45
121055	18	146.8	144.8	128.8	105	25
121056						30
121057						35
121058						40
121059						45
121060	19	156.3	154.3	138.3	110	25
121061						30
121062						35
121063						40
121064						45

SPROCKETS for belts series

2250 M - 2251 M (version FT - FG)



Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect
- The design of the sprocket ensures smooth running and long service life.
- Increased keyway strength.

Material:

reinforced polyamide, screws in stainless steel, nuts in nickel plated brass.



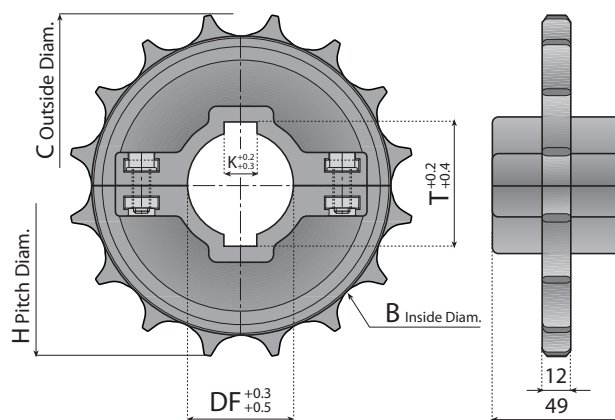
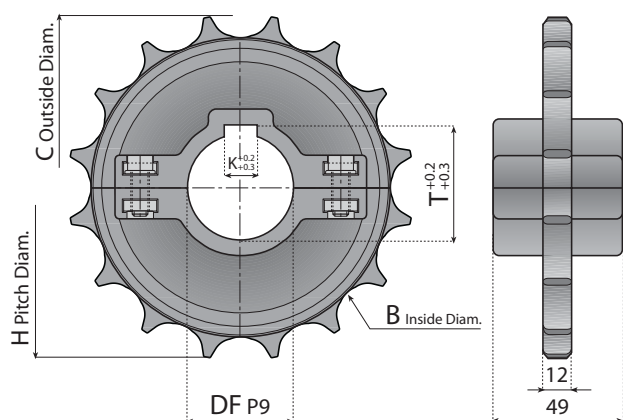
For tolerances and dimensions see pages 120 - 121



For chains type see pages 62 - 63 - 94



For chemical resistance see pages 124 - 125



SPLIT SPROCKETS SINGLE KEYWAY

To order single keyway sprockets capable of floating freely on the shaft (i.e. bore tolerance DF +0.3 / +0.5), just add the letter "P" (=plus) to the existing part number. For example, code **123099P**.



SPLIT SPROCKETS DOUBLE KEYWAY

Notes:

- These sprockets can be used on the drive and on the idler shaft. They float freely on the shaft.

CODE	Z	B mm	C mm	H mm	S mm	DF mm
123099	16	113.0	130.9	128.9	-	30
123100						35
123101						40
123102						45
123113	18	128.8	146.8	144.8	-	30
123114						35
123115						40
123116						45
123127	19	138.3	156.3	154.3	-	30
123128						35
123129						40
123130						45

CODE	Z	B mm	C mm	H mm	S mm	DF mm
123103	16	113.0	130.9	128.9	-	30
123104						35
123105						40
123106						45
123117	18	128.8	146.8	144.8	-	30
123118						35
123119						40
123120						45
123131	19	138.3	156.3	154.3	-	30
123132						35
123133						40
123134						45

SPROCKETS for belts series 2250 M - 2251 M (version FT - FG)



Features:

- Excellent wear and chemical resistance.
- Reduced noise level and quiet operation
- Reinforced design.
- Completely closed structure, easier to clean and to disinfect
- The design of the sprocket ensures smooth running and long service life.

Material:

reinforced polyamide, screws in stainless steel, nuts in nickel plated brass.



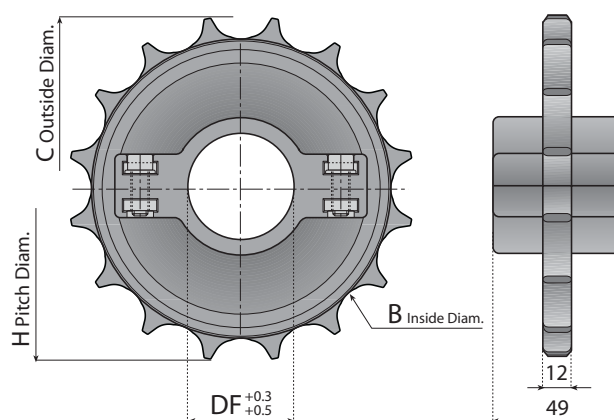
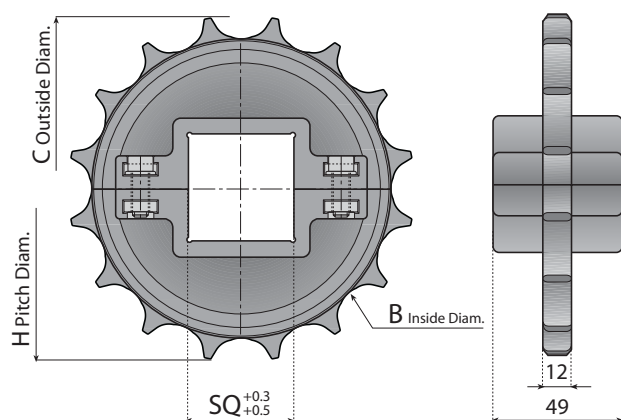
For tolerances and dimensions see pages 120 - 121



For chains type see pages 62 - 63 - 94



For chemical resistance see pages 124 - 125



SPLIT SPROCKETS
SQUARE BORE



SPLIT IDLER WHEELS

Notes:

- These sprockets can be used on the drive and on the idler shaft. They float freely on the shaft.

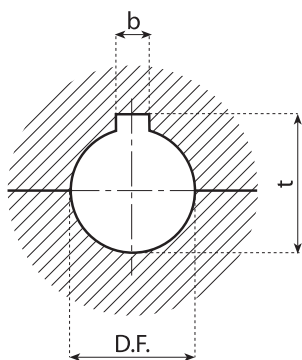
CODE	Z	B mm	C mm	H mm	S mm	DF mm
123107 123108	16	113.0	130.9	128.9	-	30x30 40x40
123121 123122	18	128.8	146.8	144.8	-	30x30 40x40
123135 123136	19	138.3	156.3	154.3	-	30x30 40x40

CODE	Z	B mm	C mm	H mm	S mm	DF mm
123109 123110 123111 123112	16	113.0	130.9	128.9	-	30 35 40 45
123123 123124 123125 123126	18	128.8	146.8	144.8	-	30 35 40 45
123137 123138 123139 123140	19	138.3	156.3	154.3	-	30 35 40 45

TECHNICAL INFORMATION

tolerances and dimensions

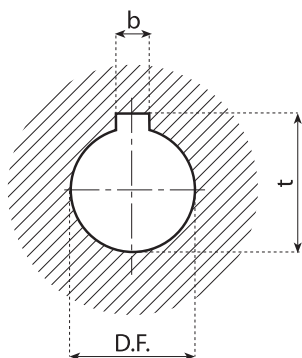
SPLIT SPROCKETS



DF mm		b mm		t mm	
nominal	tolerance	nominal	tolerance	nominal	tolerance
20	P9 $(-0.022 / -0.074)$	6	P9 $(-0.012 / -0.042)$	22.8	+0.1 0
25	P9 $(-0.022 / -0.074)$	8	P9 $(-0.015 / -0.051)$	28.3	+0.2 0
30	P9 $(-0.022 / -0.074)$	8	P9 $(-0.015 / -0.051)$	33.3	+0.2 0
35	P9 $(-0.026 / -0.088)$	10	P9 $(-0.015 / -0.051)$	38.3	+0.2 0
40	P9 $(-0.026 / -0.088)$	12	P9 $(-0.018 / -0.061)$	43.3	+0.2 0
45	P9 $(-0.026 / -0.088)$	14	P9 $(-0.018 / -0.061)$	48.8	+0.2 0
50	P9 $(-0.026 / -0.088)$	14	P9 $(-0.018 / -0.061)$	53.8	+0.2 0

UNI 6604 - 69 / ISO 773 - DIN 6885

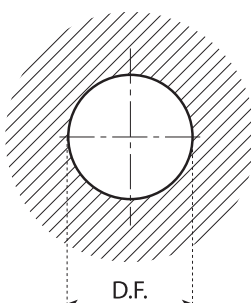
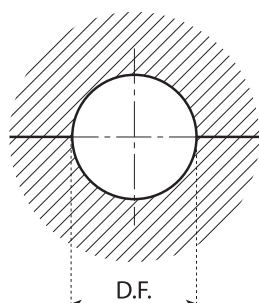
SPROCKETS



DF mm		b mm		t mm	
nominal	tolerance	nominal	tolerance	nominal	tolerance
20	H7 $(+0.021 / 0)$	6	D10 $(-0.078 / -0.030)$	22.8	+0.1 0
25	H7 $(+0.021 / 0)$	8	D10 $(-0.098 / -0.040)$	28.3	+0.2 0
30	H7 $(+0.021 / 0)$	8	D10 $(-0.098 / -0.040)$	33.3	+0.2 0
35	H7 $(+0.025 / 0)$	10	D10 $(-0.098 / -0.040)$	38.3	+0.2 0
40	H7 $(+0.025 / 0)$	12	D10 $(-0.120 / -0.050)$	43.3	+0.2 0
45	H7 $(+0.025 / 0)$	14	D10 $(-0.120 / -0.050)$	48.8	+0.2 0
50	H7 $(+0.025 / 0)$	14	D10 $(-0.120 / -0.050)$	53.8	+0.2 0

UNI 6604 - 69 / ISO 773 - DIN 6885

STANDARD AND SPLIT IDLER WHEELS



DF mm	
nominal	tolerance
20	+0.4 +0.2
25	+0.4 +0.2
30	+0.4 +0.2
35	+0.4 +0.2
40	+0.4 +0.2
45	+0.4 +0.2
50	+0.4 +0.2

TECHNICAL INFORMATION

tolerances and dimensions

INTERNATIONAL SYSTEM (SI) CONVERSION FACTORS

TO CONVERT SI (METRIC)	SIMBOL SI	DIVIDED BY FACTOR	TO OBTAIN
LENGTH			
meter	m	0.3048	foot
centimeter	cm	30.48	foot
millimeter	mm	304.8	foot
meter	m	0.0254	inch
centimeter	cm	2.54	inch
millimeter	mm	25.4	inch
meter	m	1609.34	mile
kilometer	km	1.60934	mile
meter	m	0.9144	yard
MASS			
gram	g	28.3495	ounce (avoirdupois)
kilogram	kg	0.0283495	ounce (avoirdupois)
kilogram	kg	0.45359	pound (avoirdupois)
VELOCITY			
meter/minute	m/1'	0.00508	foot/hour
meter/hour	m/h	0.3048	foot/hour
meter/minute	m/1'	0.3048	foot/minute
meter/second	m/s	0.00508	foot/minute
meter/minute	m/1'	18.288	foot/second
meter/second	m/s	0.3048	foot/second
FORCE AND FORCE/LENGTH			
newton	N	9.80665	kilogram-force
newton	N	9.80665	kilopound
newton	N	0.27801	ounce-force
newton	N	4.44822	pound-force
newton/meter	N/m	175.1268	pound/inch
newton/meter	N/m	14.5939	pound/foot

APPLICATION TEMPERATURES

MATERIAL	SYMBOL	MIN. TEMP. °C	MAX TEMPERATURE °C	USED FOR
			DRY ENVIRONMENT	
Carbon Steel	C45	- 70°	+ 180°	steel chains, roller chains
Ferritic Stainless Steel	Standard	- 30°	+ 400°	steel chains
Extra Stainless Steel	Extra	- 30°	+ 440°	steel chains
Extra Plus Stainless Steel	Extra Plus	- 30°	+ 400°	steel chains
Austenitic Stainless Steel	Austic	- 30°	+ 400°	steel chains, roller chains
Acetal Resin	D, W	- 40°	+ 80°	plastic chains
Low Friction Acetal Resin	LF, LFW	- 40°	+ 80°	plastic chains
Extra Performance	XP	- 40°	+ 80°	plastic chains
New Generation	NG	- 40°	+ 120°	plastic chains
Anti-Static Acetal Resin	AS	- 40°	+ 80°	plastic chains
High Temperature Resistance	HT	- 40°	+ 120°	plastic chains
SpECIAL Chemical Resistance	AR	- 5°	+ 100°	plastic chains
N.B.R. Rubber	NBR	- 40°	+ 110°	rubber pad, gripper
E.P.D.M. Rubber	EPDM	- 40°	+ 80°	rubber pad, gripper
Polyamide	PA	- 10°	+ 80°	sprockets, idler wheels
Reinforced Polyamide	PA.FV	- 20°	+ 120°	sprockets, idler wheels
Polypropylene	PP	- 5°	+ 100	sprockets, idler wheels
Reinforced Polypropylene	PP.FV	- 10°	+ 110°	sprockets, idler wheels
Polyethylene	PE	- 40°	+ 80°	sprockets, idler wheels

CHEMICAL RESISTANCE

	POLYAMIDE			POLYPROPYLENE			ACETAL RESIN			POLYETHYLENE			BRASS			RUBBER						STAINLESS STEEL		
CHEMICAL AGENT	PA			PP			POM			PE			OT .NI.			NBR			VITON			AISI 304		
	C Note	%	23° C	C Note	%	23° C	C Note	%	23° C	C Note	%	23° C	C Note	%	23° C	C Note	%	23° C	C Note	%	23° C	C Note	%	23° C
Acetic acid	S	10	★		40	●		5	★		10	●			○			★		20	★		20	●
Acetone		100	●			●			○			●			●			★			★		25	●
Acrylonitrile		100	●			●												★			★			
Aluminium chloride	S	10	●			○										S		●	S	SA	●			○
Aluminium sulphate	S	10	●			●						●				S		●	S	SA	●			
Amyl alcohol		100	●			●						●									●			●
Ammonia		10	●		30	●	S		●			●			★	S		○	S		○		100	●
Ammonium chloride	S	10	●	S	10	●										S		●	S	SA	●			○
Aniline		100	○			●					3	●						★			●			●
Barium chloride	S	10	●			●										S		●	S		●			○
Beer			●			●			●			●			●			●			●			●
Benzene						●			●			○											70	○
Benzic acid	S	SA	○		SA	●										S		●	S		●		100	●
Benzol		100	●			○			●			○			●			★			○			●
Boric acid	S	10	●		SA	●					SA	●				S		●	S	SA	●		SA	●
Brine			○			○						●												○
Butter			●			●			●			●			●			●			●			●
Butyl acetate		100	●			○															★			
Butyl alcohol		100	●			●												○			●			●
Butyl glycole		100	●			●																		
Calcium chloride	S	10	●	S	50	●					SA	●			●	S		●	S	SA	●			○
Carbon sulphide		100	●			●			●									★			●			●
Carbon tetrachloride			●			★			●						●			★			●		10	●
Chlorine water						★			★			★												★
Chloroform		100	★			○			★			★			●			★			●			●
Chromic acid	S	1	○													S		★		50	●		10	●
Citric acid	S	10	○		10	●			○			●			★	S		●	S	SA	●		25	●
Cyclohexane		100	●			●												●			●			
Cyclohexanol		100	●			●												●			●			
Decalin			●			○												○			★			
Dioxane			●			○												★						
Distilled water			●			●			●			●			●						★			●
Ethyl acetate		100	●			●												★			●			○
Ethyl alcohol		96	●		96	●			●									○			○		10	●
Ethyl chloride		100	●			★						○			○			○			★			●
Ethyl ether		100	●			●															●			
Ferric chloride	S	10	●			●										S		●	S	SA	●			○
Food fats			●						●			●						●			●			●
Food oils			●			●			●			●						●			●			●
Formaldehyde	S	30	●	S	40	●			●			○			●		40	○		40	★		100	●
Formic acid	S	10	★					10	★		10	★			●			★			○			★
Freon 12	L		●															●			●			●
Fresh water			●			●			●			●						●			●			●
Fruit juice			●			●			●			●						●			●			○
Gasoline			●			○						○			○			○			●			●
Glycerine			●			●			●			●			●			●			●			●
Hydrochloric acid	S	10	★	S	30	●		35	★		35	●			○	S	10	○		37	●		★	
Hydrofluoric acid	S	40	★		40	●					70	●					65	★		48	●			★
Hydrogen peroxide	S	3	★													S	80	★		90	●			●
Isopropyl alcohol			●			●															●			●
Lactic acid	S	10	●	S	20	●			●			●			★	S		●			●			○
Linseed oil			●			●			●			●						●						

CHEMICAL RESISTANCE

	POLYAMIDE			POLYPROPYLENE			ACETAL RESIN			POLYETHYLENE			BRASS			RUBBER			STAINLESS STEEL		
CHEMICAL AGENT	PA			PP			POM			PE			OT .NI.			NBR			VITON		
	Note	C %	23° C	Note	C %	23° C	Note	C %	23° C	Note	C %	23° C	Note	C %	23° C	Note	C %	23° C	Note	C %	23° C
Magnesium chloride	S	10	●	S	SA	●										S	●	S	SA	●	○
Methyl acetate		100	●			●											★		★		○
Methyl alcohol		100	●						●					●			○		○		80 ●
Methylene chloride		100	●			○			★			○					★		○		○
Milk			●			●			●			●		●			●		●		●
Mineral oil			●			●			●			●					●		●		●
Nitric acid		10	★	S		●		5	●		5	○				S	10	★		70 ●	65 ●
Nitrobenzene		100	○			●											★		○		
Oleic acid		100	●			●						○		●			○		○		●
Oxalic acid	S	10	○	S		50 ●										S		○	S		65 ●
Paraffin									●			●									
Petroleum			●			●			●			★		●			●		●		●
Petroleum ether			●			●			●					●			★		●		●
Phenol	S		★			●											★		●		●
Phosphoric acid	S	10	★			85 ●		10	★		95	●		★		S	20	○		85 ●	★
Potassium bichromate	S	5	○	S		10 ●										S		○	S	SA	●
Potassium bromide	S	10	●			SA ●										S		●	S		●
Potassium hydroxide	S	10	●			50 ●		25	★		25	●				S		○	S		50 ●
Potassium permanganate		1	★	S		●										S		★	S		●
Sea water			●			●			○			●		●			●		●		●
Silicone oil			●			●											●		●		
Silver nitrate			●	S		20 ●										S		○	S		○
Sodium carbonate		10	●	S		SA ●			●			●				S		●	S		100 ●
Sodium chloride	S	10	●	S		SA ●			●			●		●		S		●	S	SA	○
Sodium hydroxide	S	10	●													S		○			●
Sodium hypochlorite	S		●	S		20 ●			★			●				S		★		5 ●	★
Sodium silicate			●													S		●		●	100 ●
Sodium sulphate	S	10	●													S		●	S		100 ●
Soft drinks			●			●			●			●					●		●		●
Suds	S		●			●			●			●				S		●		●	●
Sulphuric acid	S	10	★			98 ●		40	★		40	○		●		S		★		95 ●	★
Tartaric acid			●	S		10 ●			30 ○			●		★		S		●		●	50 ●
Tetrahydrofuran			●			○											★		★		
Tetralin			●			★											★		●		★
Tincture of iodine			★			●						●		★			★		●		○
Toluol			●			●											★		○		
Transformer oil			●			○											●		●		
Trichloroethylene			○			○											★		●		★
Triethanolamin			●			●											★		★		
Turpentine									★			★									●
Vaseline			●									○					●		●		
Vegetable juice			●			●			●			●					●		●		●
Vegetable oils			●			●			●			●					●		●		●
Vinegar			●			●			●			●		●			○		★		●
Water and soap			●			●			●			●					●		●		●
Whisky			●			●			●					●			●		●		●
Wine			●			●			●			●		●			●		●		●
Xylol			●			★			●			○		○			★		●		●

Data shown in the table was taken from laboratory tests performed on unstrained samples and are merely indicative. Chemical resistance under normal working conditions can depend on various factors, such as stress and temperature, concentration of the chemical agent and duration of its effects.

ABBREVIATION

C = concentration L = liquid
 SA = saturated S = solution

● = Good resistance.
 ○ = Fairly good resistance depending on use conditions
 ★ = Insufficient resistance (not recommended).
 Blank spaces = No tests performed

INDEX

Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page
11320	62	25121	44	25232	45	25402	49	25427SX	50	25526J	54	25637J	55
11320XPG	62	25122	44	25233	45	25402SX	50	25428	49	25527J	54	25638J	55
11321	63	25123	44	25234	45	25403	49	25428SX	50	25528J	54	25639J	55
11321XPG	63	25124	44	25235	45	25403SX	50	25429	49	25529J	54	25700J	57
11322	94	25125	44	25236	45	25404	49	25429SX	50	25530J	54	25701J	57
11322XPG	94	25126	44	25237	45	25404SX	50	25430	49	25531J	54	25702J	57
25000	42	25127	44	25238	45	25405	49	25430SX	50	25532J	54	25703J	57
25000XPG	42	25128	44	25239	45	25405SX	50	25431	49	25533J	54	25704J	57
25001	42	25129	44	25300	47	25406	49	25431SX	50	25534J	54	25705J	57
25001XPG	42	25130	44	25301	47	25406SX	50	25432	49	25535J	54	25706J	57
25002	43	25131	44	25302	47	25407	49	25432SX	50	25536J	54	25707J	57
25002XPG	43	25132	44	25303	47	25407SX	50	25433	49	25537J	54	25708J	57
25010J	52	25133	44	25304	47	25408	49	25433SX	50	25538J	54	25709J	57
25010J-XPG	52	25134	44	25305	47	25408SX	50	25434	49	25539J	54	25710J	57
25011J	52	25135	44	25306	47	25409	49	25434SX	50	25600J	55	25711J	57
25011J-XPG	52	25136	44	25307	47	25409SX	50	25435	49	25601J	55	25712J	57
25012J	53	25137	44	25308	47	25410	49	25435SX	50	25602J	55	25713J	57
25012J-XPG	53	25138	44	25309	47	25410SX	50	25436	49	25603J	55	25714J	57
25020	68	25139	44	25310	47	25411	49	25436SX	50	25604J	55	25715J	57
25020XPG	68	25200	45	25311	47	25411SX	50	25437	49	25605J	55	25716J	57
25021	68	25201	45	25312	47	25412	49	25437SX	50	25606J	55	25717J	57
25021XPG	68	25202	45	25313	47	25412SX	50	25438	49	25607J	55	25718J	57
25022	69	25203	45	25314	47	25413	49	25438SX	50	25608J	55	25719J	57
25022XPG	69	25204	45	25315	47	25413SX	50	25439	49	25609J	55	25720J	57
25040H	14	25205	45	25316	47	25414	49	25439SX	50	25610J	55	25721J	57
25040H-XPG	14	25206	45	25317	47	25414SX	50	25500J	54	25611J	55	25722J	57
25041H	14	25207	45	25318	47	25415	49	25501J	54	25612J	55	25723J	57
25041H-XPG	14	25208	45	25319	47	25415SX	50	25502J	54	25613J	55	25724J	57
25042H	15	25209	45	25320	47	25416	49	25503J	54	25614J	55	25725J	57
25042H-XPG	15	25210	45	25321	47	25416SX	50	25504J	54	25615J	55	25726J	57
25100	44	25211	45	25322	47	25417	49	25505J	54	25616J	55	25727J	57
25101	44	25212	45	25323	47	25417SX	50	25506J	54	25617J	55	25728J	57
25102	44	25213	45	25324	47	25418	49	25507J	54	25618J	55	25729J	57
25103	44	25214	45	25325	47	25418SX	50	25508J	54	25619J	55	25730J	57
25104	44	25215	45	25326	47	25419	49	25509J	54	25620J	55	25731J	57
25105	44	25216	45	25327	47	25419SX	50	25510J	54	25621J	55	25732J	57
25106	44	25217	45	25328	47	25420	49	25511J	54	25622J	55	25733J	57
25107	44	25218	45	25329	47	25420SX	50	25512J	54	25623J	55	25734J	57
25108	44	25219	45	25330	47	25421	49	25513J	54	25624J	55	25735J	57
25109	44	25220	45	25331	47	25421SX	50	25514J	54	25625J	55	25736J	57
25110	44	25221	45	25332	47	25422	49	25515J	54	25626J	55	25737J	57
25111	44	25222	45	25333	47	25422SX	50	25516J	54	25627J	55	25738J	57
25112	44	25223	45	25334	47	25423	49	25517J	54	25628J	55	25739J	57
25113	44	25224	45	25335	47	25423SX	50	25518J	54	25629J	55	25800J	59-60
25114	44	25225	45	25336	47	25424	49	25519J	54	25630J	55	25801J	59
25115	44	25226	45	25337	47	25424SX	50	25520J	54	25631J	55	25801J-SX	60
25116	44	25227	45	25338	47	25425	49	25521J	54	25632J	55	25802J	59
25117	44	25228	45	25339	47	25425SX	50	25522J	54	25633J	55	25802J-SX	60
25118	44	25229	45	25400	49-50	25426	49	25523J	54	25634J	55	25803J	59
25119	44	25230	45	25401	49	25426SX	50	25524J	54	25635J	55	25803J-SX	60
25120	44	25231	45	25401SX	50	25427	49	25525J	54	25636J	55	25804J	59

INDEX

Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page
25804J-SX	60	25830J	59	121048	114	123020	105	123071	111	123122	117	125009RIF	104
25805J	59	25830J-SX	60	121049	114	123021	105	123072	111	123123	117	125010F	102
25805J-SX	60	25831J	59	121050	115	123022	105	123073	111	123124	117	125010RF	104
25806J	59	25831J-SX	60	121051	115	123023	106	123074	111	123125	117	125010RIF	104
25806J-SX	60	25832J	59	121052	115	123024	106	123075	111	123126	117	125011F	102
25807J	59	25832J-SX	60	121053	115	123025	106	123076	111	123127	116	125011RF	104
25807J-SX	60	25833J	59	121054	115	123026	106	123077	111	123128	116	125011RIF	104
25808J	59	25833J-SX	60	121055	115	123027	106	123078	111	123129	116	125012F	102
25808J-SX	60	25834J	59	121056	115	123028	106	123079	112	123130	116	125012GF	102-104
25809J	59	25834J-SX	60	121057	115	123029	105	123080	112	123131	116	125012RF	104
25809J-SX	60	25835J	59	121058	115	123030	105	123081	112	123132	116	125012RIF	104
25810J	59	25835J-SX	60	121059	115	123031	105	123082	112	123133	116	125013F	102
25810J-SX	60	25836J	59	121060	115	123032	105	123083	112	123134	116	125013RF	104
25811J	59	25836J-SX	60	121061	115	123033	105	123084	112	123135	117	125013RIF	104
25811J-SX	60	25837J	59	121062	115	123034	105	123085	111	123136	117	125014F	102
25812J	59	25837J-SX	60	121063	115	123035	105	123086	111	123137	117	125014RF	104
25812J-SX	60	25838J	59	121064	115	123036	105	123087	111	123138	117	125014RIF	104
25813J	59	25838J-SX	60	121065	115	123037	106	123088	111	123139	117	125015F	102
25813J-SX	60	25839J	59	121066	115	123038	106	123089	111	123140	117	125015RF	104
25814J	59	25839J-SX	60	121067	115	123039	106	123090	111	125000F	102	125015RIF	104
25814J-SX	60	121017	114	121068	115	123040	106	123091	111	125000GF	102-104	125100F	102
25815J	59	121018	114	121069	115	123041	106	123092	111	125000RF	104	125100GF	102-104
25815J-SX	60	121019	114	121070	115	123042	106	123093	112	125000RIF	104	125101F	102
25816J	59	121020	114	121071	115	123043	105	123094	112	125001F	102	125102F	102
25816J-SX	60	121021	114	121072	115	123044	105	123095	112	125001RF	104	125102GF	102-104
25817J	59	121022	114	121073	115	123045	105	123096	112	125001RIF	104	125103F	102
25817J-SX	60	121023	114	121074	115	123046	105	123097	112	125002F	102	125104F	102
25818J	59	121024	114	121075	115	123047	105	123098	112	125002RF	104	125104GF	102-104
25818J-SX	60	121025	114	121076	115	123048	105	123099	116	125002RIF	104	125105F	102
25819J	59	121026	114	121077	115	123049	105	123100	116	125003F	102	125106F	102
25819J-SX	60	121027	114	121078	115	123050	105	123101	116	125003RF	104	125106GF	102-104
25820J	59	121028	114	121079	115	123051	106	123102	116	125003RIF	104	125107F	102
25820J-SX	60	121029	114	123000	99	123052	106	123103	116	125004F	102	125150F	103
25821J	59	121030	114	123001	99	123053	106	123104	116	125004GF	102-104	125151F	103
25821J-SX	60	121031	114	123002	99	123054	106	123105	116	125004RF	104	125152F	103
25822J	59	121032	114	123003	99	123055	106	123106	116	125004RIF	104	125153F	103
25822J-SX	60	121033	114	123004	99	123056	106	123107	117	125005F	102	125154F	103
25823J	59	121034	114	123005	99	123057	111	123108	117	125005RF	104	125155F	103
25823J-SX	60	121035	114	123006	99	123058	111	123109	117	125005RIF	104	125156F	103
25824J	59	121036	114	123007	99	123059	111	123110	117	125006F	102	125157F	103
25824J-SX	60	121037	114	123008	100	123060	111	123111	117	125006RF	104	125158F	103
25825J	59	121038	114	123009	100	123061	111	123112	117	125006RIF	104	125159F	103
25825J-SX	60	121039	114	123010	100	123062	111	123113	116	125007F	102	125160F	103
25826J	59	121040	114	123011	100	123063	111	123114	116	125007RF	104	125200F	103
25826J-SX	60	121041	114	123012	100	123064	111	123115	116	125007RIF	104	125201F	103
25827J	59	121042	114	123013	100	123065	112	123116	116	125008F	102	125202F	103
25827J-SX	60	121043	114	123015	105	123066	112	123117	116	125008GF	102-104	125203F	103
25828J	59	121044	114	123016	105	123067	112	123118	116	125008RF	104	125204F	103
25828J-SX	60	121045	114	123017	105	123068	112	123119	116	125008RIF	104	125205F	103
25829J	59	121046	114	123018	105	123069	112	123120	116	125009F	102	125206F	103
25829J-SX	60	121047	114	123019	105	123070	112	123121	117	125009RF	104	125207F	103

INDEX

Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page
125208F	103	125264RIF	110	125504RIF	98	251000	70	251111	71	251222	73	251317	75
125209F	103	125265F	108	125505F	96	251001	70	251112	71	251223	73	251317SX	76
125210F	103	125265RF	110	125505RIF	98	251002	70	251113	71	251224	73	251318	75
125250F	108	125265RIF	110	125506GF	96-98	251003	70	251114	71	251225	73	251318SX	76
125250GF	108-110	125350F	108	125506F	96	251004	70	251115	71	251226	73	251319	75
125250RF	110	125350GF	108-110	125506RIF	98	251005	70	251116	71	251227	73	251319SX	76
125250RIF	110	125351F	108	125507F	96	251006	70	251117	71	251228	73	251320	75
125251F	108	125352F	108	125507RIF	98	251007	70	251118	71	251229	73	251320SX	76
125251RF	110	125352GF	108-110	125508F	96	251008	70	251119	71	251230	73	251321	75
125251RIF	110	125353F	108	125508RIF	98	251009	70	251120	71	251231	73	251321SX	76
125252F	108	125354F	108	125509F	96	251010	70	251121	71	251232	73	251322	75
125252RF	110	125354GF	108-110	125509RIF	98	251011	70	251122	71	251233	73	251322SX	76
125252RIF	110	125355F	108	125510F	96	251012	70	251123	71	251234	73	251323	75
125253F	108	125356F	108	125510GF	96-98	251013	70	251124	71	251235	73	251323SX	76
125253RF	110	125356GF	108-110	125510RIF	98	251014	70	251125	71	251236	73	251324	75
125253RIF	110	125357F	108	125511F	96	251015	70	251126	71	251237	73	251324SX	76
125254F	108	125400F	109	125511RIF	98	251016	70	251127	71	251238	73	251325	75
125254GF	108-110	125401F	109	125512F	96	251017	70	251128	71	251239	73	251325SX	76
125254RF	110	125402F	109	125512RIF	98	251018	70	251129	71	251300	75-76	251326	75
125254RIF	110	125403F	109	125513F	96	251019	70	251130	71	251301	75	251326SX	76
125255F	108	125404F	109	125513RIF	98	251020	70	251131	71	251301SX	76	251327	75
125255RF	110	125405F	109	125551F	96	251021	70	251132	71	251302	75	251327SX	76
125255RIF	110	125406F	109	125552F	96	251022	70	251133	71	251302SX	76	251328	75
125256F	108	125407F	109	125553F	96	251023	70	251134	71	251303	75	251328SX	76
125256RF	110	125408F	109	125554F	96	251024	70	251135	71	251303SX	76	251329	75
125256RIF	110	125409F	109	125555F	96	251025	70	251136	71	251304	75	251329SX	76
125257F	108	125410F	109	125556F	96	251026	70	251137	71	251304SX	76	251330	75
125257RF	110	125411F	109	125557F	96	251027	70	251138	71	251305	75	251330SX	76
125257RIF	110	125450F	109	125558F	96	251028	70	251139	71	251305SX	76	251331	75
125258F	108	125451F	109	125600F	97	251029	70	251200	73	251306	75	251331SX	76
125258GF	108-110	125452F	109	125600GF	97-98	251030	70	251201	73	251306SX	76	251332	75
125258RF	110	125453F	109	125600RF	98	251031	70	251202	73	251307	75	251332SX	76
125258RIF	110	125454F	109	125601F	97	251032	70	251203	73	251307SX	76	251333	75
125259F	108	125455F	109	125601RF	98	251033	70	251204	73	251308	75	251333SX	76
125259RF	110	125456F	109	125602F	97	251034	70	251205	73	251308SX	76	251334	75
125259RIF	110	125457F	109	125602RF	98	251035	70	251206	73	251309	75	251334SX	76
125260F	108	125458F	109	125603F	97	251036	70	251207	73	251309SX	76	251335	75
125260RF	110	125459F	109	125603RF	98	251037	70	251208	73	251310	75	251335SX	76
125260RIF	110	125460F	109	125650F	97	251038	70	251209	73	251310SX	76	251336	75
125261F	108	125461F	109	125651F	97	251039	70	251210	73	251311	75	251336SX	76
125261RF	110	125500F	96	125700F	97	251100	71	251211	73	251311SX	76	251337	75
125261RIF	110	125500GF	96-98	125701F	97	251101	71	251212	73	251312	75	251337SX	76
125262F	108	125500RIF	98	125702F	97	251102	71	251213	73	251312SX	76	251338	75
125262GF	108-110	125501F	96	125703F	97	251103	71	251214	73	251313	75	251338SX	76
125262RF	110	125501RIF	98	125704F	97	251104	71	251215	73	251313SX	76	251339	75
125262RIF	110	125502F	96	125705F	97	251105	71	251216	73	251314	75	251339SX	76
125263F	108	125502GF	96-98	125706F	97	251106	71	251217	73	251314SX	76	251400H	16
125263RF	110	125502RIF	98	125707F	97	251107	71	251218	73	251315	75	251401H	16
125263RIF	110	125503F	96	125708F	97	251108	71	251219	73	251315SX	76	251402H	16
125264F	108	125503RIF	98	125709F	97	251109	71	251220	73	251316	75	251403H	16
125264RF	110	125504F	96	125710F	97	251110	71	251221	73	251316SX	76	251404H	16

INDEX

Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page
251405H	16	251516H	17	251627H	19	251719H-SX	22	251810	90	251921	92	252104	79
251406H	16	251517H	17	251628H	19	251720H	21	251811	90	251922	92	252105	79
251407H	16	251518H	17	251629H	19	251720H-SX	22	251812	90	251923	92	252106	79
251408H	16	251519H	17	251630H	19	251721H	21	251813	90	251924	92	252107	79
251409H	16	251520H	17	251631H	19	251721H-SX	22	251814	90	251925	92	252108	79
251410H	16	251521H	17	251632H	19	251722H	21	251815	90	251926	92	252109	79
251411H	16	251522H	17	251633H	19	251722H-SX	22	251816	90	251927	92	252110	79
251412H	16	251523H	17	251634H	19	251723H	21	251817	90	251928	92	252111	79
251413H	16	251524H	17	251635H	19	251723H-SX	22	251818	90	251929	92	252112	79
251414H	16	251525H	17	251636H	19	251724H	21	251819	90	251930	92	252113	79
251415H	16	251526H	17	251637H	19	251724H-SX	22	251820	90	251931	92	252114	79
251416H	16	251527H	17	251638H	19	251725H	21	251821	90	251932	92	252115	79
251417H	16	251528H	17	251639H	19	251725H-SX	22	251822	90	251933	92	252116	79
251418H	16	251529H	17	251700H	21-22	251726H	21	251823	90	251934	92	252117	79
251419H	16	251530H	17	251701H	21	251726H-SX	22	251824	90	251935	92	252118	79
251420H	16	251531H	17	251701H-SX	22	251727H	21	251825	90	251936	92	252119	79
251421H	16	251532H	17	251702H	21	251727H-SX	22	251826	90	251937	92	252120	79
251422H	16	251533H	17	251702H-SX	22	251728H	21	251827	90	251938	92	252121	79
251423H	16	251534H	17	251703H	21	251728H-SX	22	251828	90	251939	92	252122	79
251424H	16	251535H	17	251703H-SX	22	251729H	21	251829	90	252000	79	252123	79
251425H	16	251536H	17	251704H	21	251729H-SX	22	251830	90	252001	79	252124	79
251426H	16	251537H	17	251704H-SX	22	251730H	21	251831	90	252002	79	252125	79
251427H	16	251538H	17	251705H	21	251730H-SX	22	251832	90	252003	79	252126	79
251428H	16	251539H	17	251705H-SX	22	251731H	21	251833	90	252004	79	252127	79
251429H	16	251600H	19	251706H	21	251731H-SX	22	251834	90	252005	79	252200	79
251430H	16	251601H	19	251706H-SX	22	251732H	21	251835	90	252006	79	252201	79
251431H	16	251602H	19	251707H	21	251732H-SX	22	251836	90	252007	79	252202	79
251432H	16	251603H	19	251707H-SX	22	251733H	21	251837	90	252008	79	252203	79
251433H	16	251604H	19	251708H	21	251733H-SX	22	251838	90	252009	79	252204	79
251434H	16	251605H	19	251708H-SX	22	251734H	21	251839	90	252010	79	252205	79
251435H	16	251606H	19	251709H	21	251734H-SX	22	251900	92	252011	79	252206	79
251436H	16	251607H	19	251709H-SX	22	251735H	21	251901	92	252012	79	252207	79
251437H	16	251608H	19	251710H	21	251735H-SX	22	251902	92	252013	79	252208	79
251438H	16	251609H	19	251710H-SX	22	251736H	21	251903	92	252014	79	252209	79
251439H	16	251610H	19	251711H	21	251736H-SX	22	251904	92	252015	79	252210	79
251500H	17	251611H	19	251711H-SX	22	251737H	21	251905	92	252016	79	252211	79
251501H	17	251612H	19	251712H	21	251737H-SX	22	251906	92	252017	79	252212	79
251502H	17	251613H	19	251712H-SX	22	251738H	21	251907	92	252018	79	252213	79
251503H	17	251614H	19	251713H	21	251738H-SX	22	251908	92	252019	79	252214	79
251504H	17	251615H	19	251713H-SX	22	251739H	21	251909	92	252020	79	252215	79
251505H	17	251616H	19	251714H	21	251739H-SX	22	251910	92	252021	79	252216	79
251506H	17	251617H	19	251714H-SX	22	251800	90	251911	92	252022	79	252217	79
251507H	17	251618H	19	251715H	21	251801	90	251912	92	252023	79	252218	79
251508H	17	251619H	19	251715H-SX	22	251802	90	251913	92	252024	79	252219	79
251509H	17	251620H	19	251716H	21	251803	90	251914	92	252025	79	252220	79
251510H	17	251621H	19	251716H-SX	22	251804	90	251915	92	252026	79	252221	79
251511H	17	251622H	19	251717H	21	251805	90	251916	92	252027	79	252222	79
251512H	17	251623H	19	251717H-SX	22	251806	90	251917	92	252100	79	252223	79
251513H	17	251624H	19	251718H	21	251807	90	251918	92	252101	79	252224	79
251514H	17	251625H	19	251718H-SX	22	251808	90	251919	92	252102	79	252225	79
251515H	17	251626H	19	251719H	21	251809	90	251920	92	252103	79	252226	79

INDEX

Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page
252227	79	252422	83	252618	85	252815	85	253012	89	253209	72	253321	74
252300	83	252423	83	252619	85	252816	85	253013	89	253210	72	253322	74
252301	83	252424	83	252620	85	252817	85	253014	89	253211	72	253323	74
252302	83	252425	83	252621	85	252818	85	253015	89	253212	72	253324	74
252303	83	252426	83	252622	85	252819	85	253016	89	253213	72	253325	74
252304	83	252427	83	252623	85	252820	85	253017	89	253214	72	253326	74
252305	83	252500	83	252624	85	252821	85	253018	89	253215	72	253327	74
252306	83	252501	83	252625	85	252822	85	253019	89	253216	72	253328	74
252307	83	252502	83	252626	85	252823	85	253020	89	253217	72	253329	74
252308	83	252503	83	252627	85	252824	85	253021	89	253218	72	253330	74
252309	83	252504	83	252701	85	252825	85	253022	89	253219	72	253331	74
252310	83	252505	83	252702	85	252826	85	253023	89	253220	72	253332	74
252311	83	252506	83	252703	85	252827	85	253024	89	253221	72	253333	74
252312	83	252507	83	252704	85	252901	89	253025	89	253222	72	253334	74
252313	83	252508	83	252705	85	252902	89	253026	89	253223	72	253335	74
252314	83	252509	83	252706	85	252903	89	253027	89	253224	72	253336	74
252315	83	252510	83	252707	85	252904	89	253101	89	253225	72	253337	74
252316	83	252511	83	252708	85	252905	89	253102	89	253226	72	253338	74
252317	83	252512	83	252709	85	252906	89	253103	89	253227	72	253339	74
252318	83	252513	83	252710	85	252907	89	253104	89	253228	72	253400	81
252319	83	252514	83	252711	85	252908	89	253105	89	253229	72	253401	81
252320	83	252515	83	252712	85	252909	89	253106	89	253230	72	253402	81
252321	83	252516	83	252713	85	252910	89	253107	89	253231	72	253403	81
252322	83	252517	83	252714	85	252911	89	253108	89	253232	72	253404	81
252323	83	252518	83	252715	85	252912	89	253109	89	253233	72	253405	81
252324	83	252519	83	252716	85	252913	89	253110	89	253234	72	253406	81
252325	83	252520	83	252717	85	252914	89	253111	89	253235	72	253407	81
252326	83	252521	83	252718	85	252915	89	253112	89	253236	72	253408	81
252327	83	252522	83	252719	85	252916	89	253113	89	253237	72	253409	81
252400	83	252523	83	252720	85	252917	89	253114	89	253238	72	253410	81
252401	83	252524	83	252721	85	252918	89	253115	89	253239	72	253411	81
252402	83	252525	83	252722	85	252919	89	253116	89	253301	74	253412	81
252403	83	252526	83	252723	85	252920	89	253117	89	253302	74	253413	81
252404	83	252527	83	252724	85	252921	89	253118	89	253303	74	253414	81
252405	83	252601	85	252725	85	252922	89	253119	89	253304	74	253415	81
252406	83	252602	85	252726	85	252923	89	253120	89	253305	74	253416	81
252407	83	252603	85	252727	85	252924	89	253121	89	253306	74	253417	81
252408	83	252604	85	252801	85	252925	89	253122	89	253307	74	253418	81
252409	83	252605	85	252802	85	252926	89	253123	89	253308	74	253419	81
252410	83	252606	85	252803	85	252927	89	253124	89	253309	74	253420	81
252411	83	252607	85	252804	85	253001	89	253125	89	253310	74	253421	81
252412	83	252608	85	252805	85	253002	89	253126	89	253311	74	253422	81
252413	83	252609	85	252806	85	253003	89	253127	89	253312	74	253423	81
252414	83	252610	85	252807	85	253004	89	253201	72	253313	74	253424	81
252415	83	252611	85	252808	85	253005	89	253202	72	253314	74	253425	81
252416	83	252612	85	252809	85	253006	89	253203	72	253315	74	253426	81
252417	83	252613	85	252810	85	253007	89	253204	72	253316	74	253427	81
252418	83	252614	85	252811	85	253008	89	253205	72	253317	74	253500	81
252419	83	252615	85	252812	85	253009	89	253206	72	253318	74	253501	81
252420	83	252616	85	252813	85	253010	89	253207	72	253319	74	253502	81
252421	83	252617	85	252814	85	253011	89	253208	72	253320	74	253503	81

INDEX

Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page
253504	81	253626	81	253823	87	254019	91	254131	46	254304J	56	254416J	58
253505	81	253627	81	253824	87	254020	91	254132	46	254305J	56	254417J	58
253506	81	253701	87	253825	87	254021	91	254133	46	254306J	56	254418J	58
253507	81	253702	87	253826	87	254022	91	254134	46	254307J	56	254419J	58
253508	81	253703	87	253827	87	254023	91	254135	46	254308J	56	254420J	58
253509	81	253704	87	253901	87	254024	91	254136	46	254309J	56	254421J	58
253510	81	253705	87	253902	87	254025	91	254137	46	254310J	56	254422J	58
253511	81	253706	87	253903	87	254026	91	254138	46	254311J	56	254423J	58
253512	81	253707	87	253904	87	254027	91	254139	46	254312J	56	254424J	58
253513	81	253708	87	253905	87	254028	91	254201	48	254313J	56	254425J	58
253514	81	253709	87	253906	87	254029	91	254202	48	254314J	56	254426J	58
253515	81	253710	87	253907	87	254030	91	254203	48	254315J	56	254427J	58
253516	81	253711	87	253908	87	254031	91	254204	48	254316J	56	254428J	58
253517	81	253712	87	253909	87	254032	91	254205	48	254317J	56	254429J	58
253518	81	253713	87	253910	87	254033	91	254206	48	254318J	56	254430J	58
253519	81	253714	87	253911	87	254034	91	254207	48	254319J	56	254431J	58
253520	81	253715	87	253912	87	254035	91	254208	48	254320J	56	254432J	58
253521	81	253716	87	253913	87	254036	91	254209	48	254321J	56	254433J	58
253522	81	253717	87	253914	87	254037	91	254210	48	254322J	56	254434J	58
253523	81	253718	87	253915	87	254038	91	254211	48	254323J	56	254435J	58
253524	81	253719	87	253916	87	254039	91	254212	48	254324J	56	254436J	58
253525	81	253720	87	253917	87	254101	46	254213	48	254325J	56	254437J	58
253526	81	253721	87	253918	87	254102	46	254214	48	254326J	56	254438J	58
253527	81	253722	87	253919	87	254103	46	254215	48	254327J	56	254439J	58
253600	81	253723	87	253920	87	254104	46	254216	48	254328J	56	254501H	18
253601	81	253724	87	253921	87	254105	46	254217	48	254329J	56	254502H	18
253602	81	253725	87	253922	87	254106	46	254218	48	254330J	56	254503H	18
253603	81	253726	87	253923	87	254107	46	254219	48	254331J	56	254504H	18
253604	81	253727	87	253924	87	254108	46	254220	48	254332J	56	254505H	18
253605	81	253801	87	253925	87	254109	46	254221	48	254333J	56	254506H	18
253606	81	253802	87	253926	87	254110	46	254222	48	254334J	56	254507H	18
253607	81	253803	87	253927	87	254111	46	254223	48	254335J	56	254508H	18
253608	81	253804	87	254000	91	254112	46	254224	48	254336J	56	254509H	18
253609	81	253805	87	254001	91	254113	46	254225	48	254337J	56	254510H	18
253610	81	253806	87	254002	91	254114	46	254226	48	254338J	56	254511H	18
253611	81	253807	87	254003	91	254115	46	254227	48	254339J	56	254512H	18
253612	81	253808	87	254004	91	254116	46	254228	48	254401J	58	254513H	18
253613	81	253809	87	254005	91	254117	46	254229	48	254402J	58	254514H	18
253613	81	253810	87	254006	91	254118	46	254230	48	254403J	58	254515H	18
253614	81	253811	87	254007	91	254119	46	254231	48	254404J	58	254516H	18
253615	81	253812	87	254008	91	254120	46	254232	48	254405J	58	254517H	18
253616	81	253813	87	254009	91	254121	46	254233	48	254406J	58	254518H	18
253617	81	253814	87	254010	91	254122	46	254234	48	254407J	58	254519H	18
253618	81	253815	87	254011	91	254123	46	254235	48	254408J	58	254520H	18
253619	81	253816	87	254012	91	254124	46	254236	48	254409J	58	254521H	18
253620	81	253817	87	254013	91	254125	46	254237	48	254410J	58	254522H	18
253621	81	253818	87	254014	91	254126	46	254238	48	254411J	58	254523H	18
253622	81	253819	87	254015	91	254127	46	254239	48	254412J	58	254524H	18
253623	81	253820	87	254016	91	254128	46	254301J	56	254413J	58	254525H	18
253624	81	253821	87	254017	91	254129	46	254302J	56	254414J	58	254526H	18
253625	81	253822	87	254018	91	254130	46	254303J	56	254415J	58	254527H	18

INDEX

Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page
254528H	18	254700	25	254823	25	255018	27	255213	27	255408	29	255604	31
254529H	18	254701	25	254824	25	255019	27	255214	27	255409	29	255605	31
254530H	18	254702	25	254825	25	255020	27	255215	27	255410	29	255606	31
254531H	18	254703	25	254826	25	255021	27	255216	27	255411	29	255607	31
254532H	18	254704	25	254827	25	255022	27	255217	27	255412	29	255608	31
254533H	18	254705	25	254900	25	255023	27	255218	27	255413	29	255609	31
254534H	18	254706	25	254901	25	255024	27	255219	27	255414	29	255610	31
254535H	18	254707	25	254902	25	255025	27	255220	27	255415	29	255611	31
254536H	18	254708	25	254903	25	255026	27	255221	27	255416	29	255612	31
254537H	18	254709	25	254904	25	255027	27	255222	27	255417	29	255613	31
254538H	18	254710	25	254905	25	255100	27	255223	27	255418	29	255614	31
254539H	18	254711	25	254906	25	255101	27	255224	27	255419	29	255615	31
254601H	20	254712	25	254907	25	255102	27	255225	27	255420	29	255616	31
254602H	20	254713	25	254908	25	255103	27	255226	27	255421	29	255617	31
254603H	20	254714	25	254909	25	255104	27	255227	27	255422	29	255618	31
254604H	20	254715	25	254910	25	255105	27	255300	29	255423	29	255619	31
254605H	20	254716	25	254911	25	255106	27	255301	29	255424	29	255620	31
254606H	20	254717	25	254912	25	255107	27	255302	29	255425	29	255621	31
254607H	20	254718	25	254913	25	255108	27	255303	29	255426	29	255622	31
254608H	20	254719	25	254914	25	255109	27	255304	29	255427	29	255623	31
254609H	20	254720	25	254915	25	255110	27	255305	29	255500	29	255624	31
254610H	20	254721	25	254916	25	255111	27	255306	29	255501	29	255625	31
254611H	20	254722	25	254917	25	255112	27	255307	29	255502	29	255626	31
254612H	20	254723	25	254918	25	255113	27	255308	29	255503	29	255627	31
254613H	20	254724	25	254919	25	255114	27	255309	29	255504	29	255701	31
254614H	20	254725	25	254920	25	255115	27	255310	29	255505	29	255702	31
254615H	20	254726	25	254921	25	255116	27	255311	29	255506	29	255703	31
254616H	20	254727	25	254922	25	255117	27	255312	29	255507	29	255704	31
254617H	20	254800	25	254923	25	255118	27	255313	29	255508	29	255705	31
254618H	20	254801	25	254924	25	255119	27	255314	29	255509	29	255706	31
254619H	20	254802	25	254925	25	255120	27	255315	29	255510	29	255707	31
254620H	20	254803	25	254926	25	255121	27	255316	29	255511	29	255708	31
254621H	20	254804	25	254927	25	255122	27	255317	29	255512	29	255709	31
254622H	20	254805	25	255000	27	255123	27	255318	29	255513	29	255710	31
254623H	20	254806	25	255001	27	255124	27	255319	29	255514	29	255711	31
254624H	20	254807	25	255002	27	255125	27	255320	29	255515	29	255712	31
254625H	20	254808	25	255003	27	255126	27	255321	29	255516	29	255713	31
254626H	20	254809	25	255004	27	255127	27	255322	29	255517	29	255714	31
254627H	20	254810	25	255005	27	255200	27	255323	29	255518	29	255715	31
254628H	20	254811	25	255006	27	255201	27	255324	29	255519	29	255716	31
254629H	20	254812	25	255007	27	255202	27	255325	29	255520	29	255717	31
254630H	20	254813	25	255008	27	255203	27	255326	29	255521	29	255718	31
254631H	20	254814	25	255009	27	255204	27	255327	29	255522	29	255719	31
254632H	20	254815	25	255010	27	255205	27	255400	29	255523	29	255720	31
254633H	20	254816	25	255011	27	255206	27	255401	29	255524	29	255721	31
254634H	20	254817	25	255012	27	255207	27	255402	29	255525	29	255722	31
254635H	20	254818	25	255013	27	255208	27	255403	29	255526	29	255723	31
254636H	20	254819	25	255014	27	255209	27	255404	29	255527	29	255724	31
254637H	20	254820	25	255015	27	255210	27	255405	29	255601	31	255725	31
254638H	20	254821	25	255016	27	255211	27	255406	29	255602	31	255726	31
254639H	20	254822	25	255017	27	255212	27	255407	29	255603	31	255727	31

INDEX

Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page
255801	31	255925	33	256122	33	256319	35	256515	36	256626	37	256737	38
255802	31	255926	33	256123	33	256320	35	256516	36	256627	37	256738	38
255803	31	255927	33	256124	33	256321	35	256517	36	256628	37	256739	38
255804	31	256001	33	256125	33	256322	35	256518	36	256629	37		
255805	31	256002	33	256126	33	256323	35	256519	36	256630	37		
255806	31	256003	33	256127	33	256324	35	256520	36	256631	37		
255807	31	256004	33	256201	35	256325	35	256521	36	256632	37		
255808	31	256005	33	256202	35	256326	35	256522	36	256633	37		
255809	31	256006	33	256203	35	256327	35	256523	36	256634	37		
255810	31	256007	33	256204	35	256401	35	256524	36	256635	37		
255811	31	256008	33	256205	35	256402	35	256525	36	256636	37		
255812	31	256009	33	256206	35	256403	35	256526	36	256637	37		
255813	31	256010	33	256207	35	256404	35	256527	36	256638	37		
255814	31	256011	33	256208	35	256405	35	256528	36	256639	37		
255815	31	256012	33	256209	35	256406	35	256529	36	256700	38		
255816	31	256013	33	256210	35	256407	35	256530	36	256701	38		
255817	31	256014	33	256211	35	256408	35	256531	36	256702	38		
255818	31	256015	33	256212	35	256409	35	256532	36	256703	38		
255819	31	256016	33	256213	35	256410	35	256533	36	256704	38		
255820	31	256017	33	256214	35	256411	35	256534	36	256705	38		
255821	31	256018	33	256215	35	256412	35	256535	36	256706	38		
255822	31	256019	33	256216	35	256413	35	256536	36	256707	38		
255823	31	256020	33	256217	35	256414	35	256537	36	256708	38		
255824	31	256021	33	256218	35	256415	35	256538	36	256709	38		
255825	31	256022	33	256219	35	256416	35	256539	36	256710	38		
255826	31	256023	33	256220	35	256417	35	256600	37	256711	38		
255827	31	256024	33	256221	35	256418	35	256601	37	256712	38		
255901	33	256025	33	256222	35	256419	35	256602	37	256713	38		
255902	33	256026	33	256223	35	256420	35	256603	37	256714	38		
255903	33	256027	33	256224	35	256421	35	256604	37	256715	38		
255904	33	256101	33	256225	35	256422	35	256605	37	256716	38		
255905	33	256102	33	256226	35	256423	35	256606	37	256717	38		
255906	33	256103	33	256227	35	256424	35	256607	37	256718	38		
255907	33	256104	33	256301	35	256425	35	256608	37	256719	38		
255908	33	256105	33	256302	35	256426	35	256609	37	256720	38		
255909	33	256106	33	256303	35	256427	35	256610	37	256721	38		
255910	33	256107	33	256304	35	256500	36	256611	37	256722	38		
255911	33	256108	33	256305	35	256501	36	256612	37	256723	38		
255912	33	256109	33	256306	35	256502	36	256613	37	256724	38		
255913	33	256110	33	256307	35	256503	36	256614	37	256725	38		
255914	33	256111	33	256308	35	256504	36	256615	37	256726	38		
255915	33	256112	33	256309	35	256505	36	256616	37	256727	38		
255916	33	256113	33	256310	35	256506	36	256617	37	256728	38		
255917	33	256114	33	256311	35	256507	36	256618	37	256729	38		
255918	33	256115	33	256312	35	256508	36	256619	37	256730	38		
255919	33	256116	33	256313	35	256509	36	256620	37	256731	38		
255920	33	256117	33	256314	35	256510	36	256621	37	256732	38		
255921	33	256118	33	256315	35	256511	36	256622	37	256733	38		
255922	33	256119	33	256316	35	256512	36	256623	37	256734	38		
255923	33	256120	33	256317	35	256513	36	256624	37	256735	38		
255924	33	256121	33	256318	35	256514	36	256625	37	256736	38		

NOTE

