

Precise Stable Durability High Rigidity

Meet the Multi-Demand of Accuracy and Efficiency

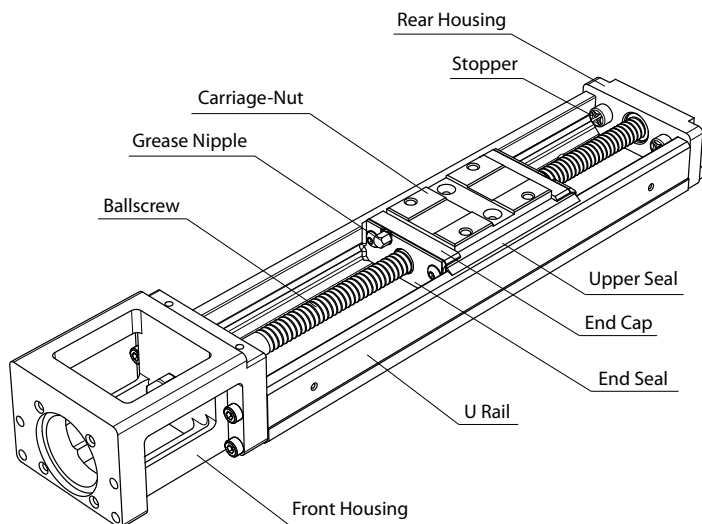




Mono Stage



A. Construction

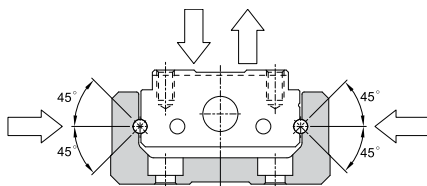


B. Characteristics

KM series consist of linear guideway unit and ballscrew unit. For saving space, **PMI** combine the carriage of linear guideway and nut of ballscrew to a integral Carriage-Nut. The carriage-nut cooperate with the U rail designed for high rigidity to achieve the high rigidity and high accuracy in the minimal space, especially to saving time of installation. Moreover, the design of two rows with Gothic-arch groove and contact angle of 45° can bear four directional loading.

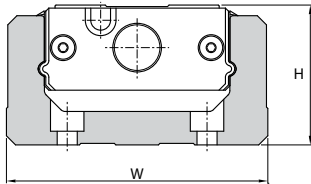
Four Directional Equal Load

KM series are applied two rows with Gothic-arch groove and designed to contact angle of 45° which enables it to carry an equal load in radial, reversed radial and lateral directions to suit to any mounting orientation.



Saving Space

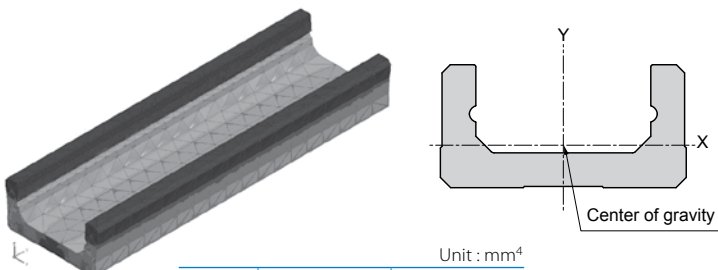
Combine the carriage of linear guideway and nut of ballscrew to a carriage-nut, KM series can achieve the best use of space.



Unit : mm		
Model	H	W
KM26	26	50
KM30	30	60
KM 33	33	60
KM 45	45	80
KM 46	46	86
KM 55	55	100
KM 65	65	130

High Rigidity

Base on the optimal analysis of FEM for the shape of U rail, it has the balance between light weight and high rigidity.



Unit : mm ⁴		
Model	I _x	I _y
KM26	1.6×10 ⁴	1.5×10 ⁵
KM30	4.4×10 ⁴	3.3×10 ⁵
KM 33	6.1×10 ⁴	3.8×10 ⁵
KM 45	1.5×10 ⁵	1.1×10 ⁶
KM 46	2.5×10 ⁵	1.6×10 ⁶
KM 55	2.3×10 ⁵	2.3×10 ⁶
KM 65	4.7×10 ⁵	5.9×10 ⁶

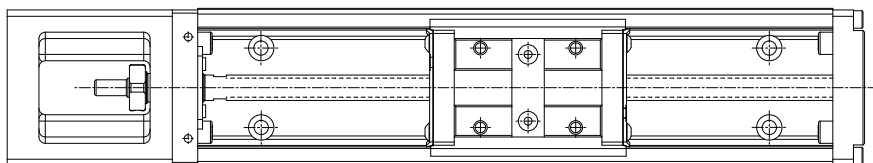
Note* I_x : Geometrical moment of inertia around X axis
I_y : Geometrical moment of inertia around Y axis

High Accuracy

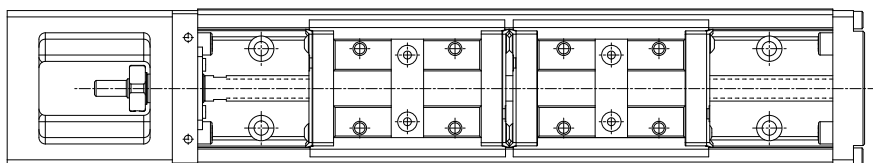
The design of two rows with Gothic-arch groove and stable manufacturing technology can control the variation by load at the minimum. It can provide the smooth feed with high accuracy.

C. Carriage-Nut Type

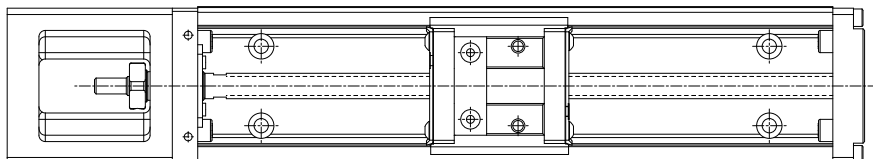
A Type : A single carriage-nut with standard length



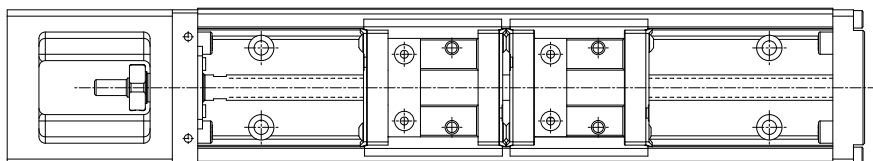
B Type : Two carriage-nuts with standard length



C Type* : A single carriage-nut with short length



D Type* : Two carriage-nuts with short length



* C and D type are only optional for KM30, KM33, KM4510 and KM4610 model.

D. Description of Specification

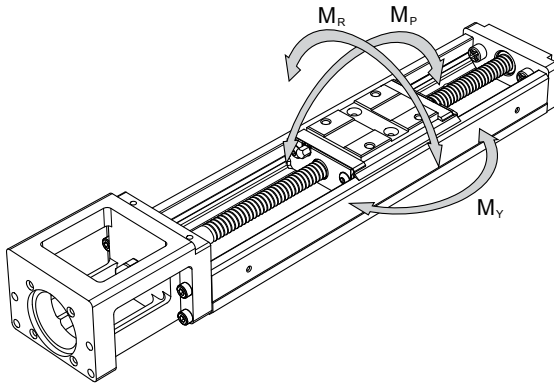
	KM33	05	A	+400	P	0	-0	0	30	CA	AA
Model											
Ballscrew Lead											
Carriage-Nut type											
A: A single carriage-nut with standard length											
B: Two carriage-nuts with standard length											
C: A single carriage-nut with short length											
D: Two carriage-nuts with short length											
Rail length (mm)											
Accuracy grade											
N: Normal grade											
H: High grade											
P: Precision grade											
With / Without a Motor											
0: None											
1: With a Motor (mounted at <i>PMI</i>)											
With / Without a Cover											
0: None											
1: With a Cover											
2: With a Bellows											
Sensor Specification (see page C15)											
Type of Motor Bracket type (see page C17)											
Surface treatment mode:											
No symbol : Fluoride low temperature chrome											
CB : Black oxide treatment											
CA : Electroless Nickel											
Code of special type											
AA : Special process											

E. Load Ratings

The load ratings of KM series are divided to linear guideway and ballscrew, the load ratings of each part are shown below.

Model		Linear Guideway				Ballscrew							
		Basic dynamic load rating C (kN)		Basic static load rating C ₀ (kN)		Basic dynamic load rating C _a (kN)		Basic static load rating C _{0a} (kN)		Ballscrew diameter (mm)	Lead (mm)	Thread minor diameter (mm)	Ball center to center diameter (mm)
		A \ B	C \ D	A \ B	C \ D	Normal N	High, Precision H \ P	Normal N	High, Precision H \ P				
KM 26	KM 26 02	7.99	-	15.23	-	1.79	2.50	2.94	4.02	8	2	6.6	8.3
	KM 26 06					0.88	1.18	1.18	1.67		6	6.6	8.3
KM 30	KM 30 05	12.21	7.91	22.11	11.90	2.25	2.94	4.31	5.10	12	5	10.3	12.4
	KM 30 10					2.16	2.84	3.72	4.51		10	9.9	12.4
KM 33	KM 33 05	12.21	7.91	22.11	11.90	2.25	2.94	4.31	5.10	12	5	10.3	12.4
	KM 33 10					2.16	2.84	3.72	4.51		10	9.9	12.4
KM 45	KM 45 10	26.35	16.26	46.65	23.33	5.00	6.66	8.92	11.86	15	10	12.3	15.6
	KM 45 20		16.26		23.33	3.72	5.00	6.37	8.53		20	12.3	15.6
KM 46	KM 46 10	26.35	16.26	46.65	23.33	5.00	6.66	8.92	11.86	15	10	12.3	15.6
	KM 46 20		16.26		23.33	3.72	5.00	6.37	8.53		20	12.3	15.6
KM 55 20		36.73	-	65.29	-	4.61	6.08	9.11	12.15	20	20	17.3	20.6
KM 65 25		50.75	-	81.62	-	6.72	9.02	17.32	18.91	25	25	21.6	25.7

F. Static Permissible Moments



Unit : N-m

Model	Static Permissible Moments											
	M _P				M _Y				M _R			
	A	B	C	D	A	B	C	D	A	B	C	D
KM 26 KM 26 02 KM 26 06	107.3	501.8	-	-	107.3	501.8	-	-	278.6	557.3	-	-
KM 30 KM 30 05 KM 30 10	156.6	858.5	43.8	326.4	156.6	858.5	43.8	326.4	462.0	924.0	248.8	497.6
KM 33 KM 33 05 KM 33 10	156.6	858.5	43.8	326.4	156.6	858.5	43.8	326.4	462.0	924.0	248.8	497.6
KM 45 KM 45 10 KM 45 20	575.0	2678.0	120.0	1245.6	575.0	2678.0	120.0	1245.6	1334.2	2668.5	762.4	1524.8
			-	-			-	-			-	-
KM 46 KM 46 10 KM 46 20	575.0	2678.0	120.0	1245.6	575.0	2678.0	120.0	1245.6	1397.9	2795.8	798.8	1597.6
			-	-			-	-			-	-
KM 55 20	858.4	4617.2	-	-	858.4	4617.2	-	-	2347.2	4694.4	-	-
KM 65 25	1299.6	7001.3	-	-	1299.6	7001.3	-	-	3917.9	7835.8	-	-

Note*: The static permissible moments of B and D type are base on two carnage nuts used in closed contact with each other.

G. Accuracy Grade

KM series is classified into normal grade (N) , high (H) and precision grade (P), the standards are shown below.

Model	Rail Length (mm)	Positioning Repeatability (mm)			Positioning Accuracy (mm)			Running of Parallelism(mm)			Backlash (mm)			Starting Torque (N-cm)						
		Nomal N	High H	Precision P	Nomal N	High H	Precision P	Nomal N	High H	Precision P	Nomal N	High H	Precision P	Nomal N	High H	Precision P				
KM 26	150	± 0.01	± 0.005	± 0.003	-	0.06	0.02	-	0.025	0.01	0.02	0.01	0.003	2	1.5	4				
	200																			
	250																			
	300																			
KM 30	150	± 0.01	± 0.005	± 0.003	-	0.06	0.02	-	0.025	0.01	0.02	0.02	0.003	7	7	15				
	200																			
	300																			
	400					0.1	0.025		0.035	0.015										
	500																			
600																				
KM 33	150	± 0.01	± 0.005	± 0.003	-	0.06	0.02	-	0.025	0.01	0.02	0.02	0.003	7	7	15				
	200																			
	300																			
	400					0.1	0.025		0.035	0.015										
	500																			
600																				
KM 45	340	± 0.01	± 0.005	± 0.003	-	0.1	0.025	-	0.035	0.015	0.02	0.02	0.003	10	10	15				
	440																			
	540																			
	640			-		0.12	0.03		0.04	0.02			17							
	740																			
940	-	0.15	0.04	0.05	0.03	0.003	25													
KM 46	340	± 0.01	± 0.005	± 0.003	-	0.1	0.025	-	0.035	0.015	0.02	0.02	0.003	10	10	15				
	440																			
	540																			
	640			± 0.003		0.12	0.03		0.04	0.02			17							
	740																			
940	± 0.003	0.15	0.04	0.05	0.03	0.003	25													
KM 55	980	± 0.01	± 0.005	± 0.005	-	0.18	0.035	-	0.025	0.05	0.05	0.05	0.003	12	12	17				
	1080																			
	1180																			
	1280			± 0.005		0.25	0.045		0.035	0.04			0.003	15	15	20				
	1380																			
KM 65	980	± 0.01	± 0.008	± 0.005	-	0.18	0.035	-	0.05	0.025	0.05	0.05	0.005	12	12	20				
	1180																			
	1380					0.2	0.035		0.055	0.03										
	1680																± 0.012	0.28	0.04	

H. Maximum Travel Speed and the Maximum Length

KM series is limited by the dangerous speed of the ballscrew and the DN value regardless, the maximum travel speed and the maximum length are shown below.

Unit : mm

Model	Ballscrew Lead	Rail Length	Maximum Travel Speed (mm/s)			Maximum Length		
			Normal N	High H	Precision P	Normal N	High H	Precision P
KM 26	2	150	280	280	280	300	300	300
		200						
		250						
		300						
	6	150	590	590	830	300	300	300
		200						
		250						
		300						
KM 30	5	150	390	390	550	600	600	600
		200						
		300						
		400						
		500						
		600						
	10	150	790	790	1100	600	600	600
		200						
		300						
		400						
		500			980			
		600			650			
KM 33	5	150	390	390	550	600	600	600
		200						
		300						
		400						
		500						
		600						
	10	150	790	790	1100	600	600	600
		200						
		300						
		400						
		500			980			
		600			650			

Model	Ballscrew Lead	Rail Length	Maximum Travel Speed (mm/s)			Maximum Length				
			Normal N	High H	Precision P	Normal N	High H	Precision P		
KM 45	10	340	520	520	740	940	940	740		
		440								
		540								
		640								
		740			730					
	940	430	430	-						
	20	340	1050	1050	1480	940	940	740		
		440								
		540								
		640			1440					
740		840			840				-	
KM 46	10	340	520	520	740	940	940	740		
		440								
		540								
		640								
		740			730					
	940	430	430	-						
	20	340	1050	1050	1480	940	940	740		
		440								
		540								
		640			1440					
740		840			840				-	
KM 55	20	980	800	800	1120	1380	1380	1180		
		1080			900					
		1180			740				740	
		1280			620				620	-
		1380			530				530	-
KM 65	25	980	800	800	1120	1680	1680	1380		
		1180			830					
		1380			-					
		1680			550				500	-

I. Life Calculation

KM series consists of a linear guideway, a ballscrew and a support bearing. The calculation of nominal life of each component is shown below. The nominal life is defined as the total running distance that 90% of identical linear guideways or ballscrew in a group, when they are applied under the same conditions, can work without developing flaking.

Linear Guideway

$$L = \left(\frac{f_c}{f_w} \cdot \frac{C}{P} \right)^3 \times 50 \text{ km}$$

L : Nominal life (km)
 f_c : Contact factor (see Table 1)
 f_w : Load factor (see Table 2)
 C: Basic dynamic load rating (N)
 P: Calculated applied load (N)

Carriage-Nut Type	Contact factor f_c
A 、 C	1.00
B 、 D	0.81

Ballscrew and Bearing

$$L = \left(\frac{1}{f_w} \cdot \frac{C_a}{P_a} \right)^3 \times 10^6 \text{ rev}$$

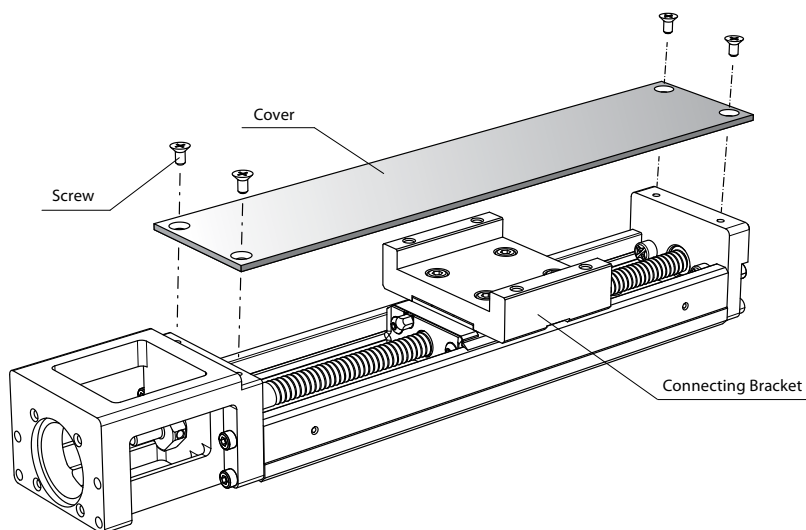
L: Nominal life (rev)
 f_w : Load factor (see Table 2)
 C_a : Basic dynamic load rating (N)
 P_a : Applied axial load (N)

Motion Condition	Operating Speed	Load factor f_w
No Impact & Vibration	$V \leq 15\text{m/min}$	1.0~1.2
Slight Impact & Vibration	$15 < V \leq 60\text{m/min}$	1.2~1.5
Moderate Impact & Vibration	$60 < V \leq 120\text{m/min}$	1.5~2.0
Strong Impact & Vibration	$V \geq 120\text{m/min}$	2.0~3.5

J. Options

Cover

KM series provides cover and transfer seat option. The detail size could be referred by specification tables of product, please.



Bellows

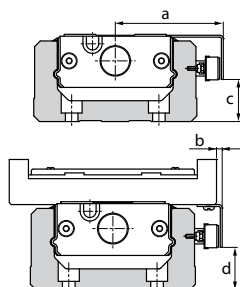
For KM series, a bellows is available for option. Please contact **PMI**.

Sensor

For KM series, a optional proximity sensors and photo sensors are available as an option. Models equipped with a sensor are provided with a dedicated sensor rail / detecting plate. Please see the table below.

Symbol	Description	Type	Accessory
0	None	-	-
1	with Sensor rail (3 units)	-	Mounting Screw
2	Photo sensor (3 units)	EE-SX671 (Omron)	Mounting Screw / Nut, Detecting Plate, Sensor Rail, Mounting Plate, Connector (EE-1001)
3	Photo sensor (3 units)	EE-SX674 (Omron)	Mounting Screw / Nut, Detecting Plate, Sensor Rail, Mounting Plate, Connector (EE-1001)
4	Proximity sensor a-contact (On when close, 3 units)	GX-F12A(Panasonic)	Mounting Screw/Nut 、 Detecting Plate 、 Sensor Rail
7	Proximity sensor b-contact (On when away, 3 units)	GX-F12B(Panasonic)	Mounting Screw/Nut 、 Detecting Plate 、 Sensor Rail
A	Proximity sensor a-contact (Single) b-contact (Double)	GX-F12A(Single) 、 GX-F12B(Double)	Mounting Screw/Nut 、 Detecting Plate 、 Sensor Rail

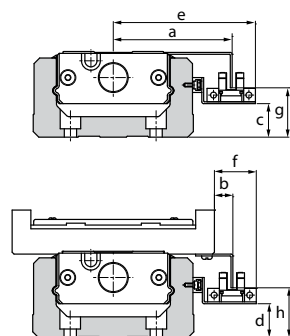
The dimension of installation for sensor:



Panasonic GX-F12A 、GX-F12B

Model	a	b	c	d
KM 26	38.9	7.9	6.2	6.2
KM 30	44	4	8.2	8.2
KM 33	44	1	9.2	10
KM 45	54.0	2.0	13.2	13
KM 46	57.0	1.0	22.2	23
KM 55	64	2	21.2	22.7
KM 65	79.0	-6.0	23.3	23.3

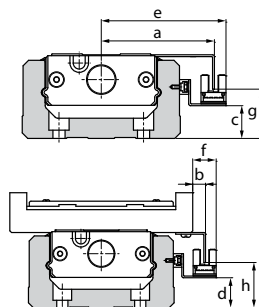
Unit : mm



Omron EE-SX671

Model	a	b	c	d	e	f	g	h
KM 26	46.0	15.0	2.0	2.0	58.5	27.5	10.5	10.5
KM 30	50.9	10.9	3.8	3.8	63.4	23.4	12.8	14
KM 33	50.9	7.9	5.0	5.0	63.4	20.4	13.8	15
KM 45	60.5	8.9	8.8	8.8	73.4	21.4	17.7	19
KM 46	63.9	7.9	18.0	18.0	76.4	20.4	26.5	28
KM 55	72	8.8	17.0	17.0	83.3	21.3	25.5	27
KM 65	85.8	0.8	19.0	19.0	98.3	13.3	27.7	27.7

Unit : mm

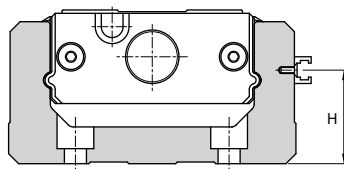
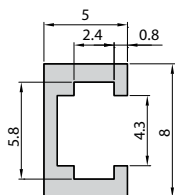


Omron EE-SX674

Model	a	b	c	d	e	f	g	h
KM 26	43.7	12.7	1.8	1.8	50.0	19.0	10.8	10.8
KM 30	48.6	8.6	3.6	3.6	54.9	14.9	12.8	12.6
KM 33	48.6	5.6	4.8	4.8	54.9	11.9	13.8	14
KM 45	58.6	6.6	8.8	8.8	64.9	12.9	18.2	19.3
KM 46	61.6	5.6	17.8	17.8	67.9	11.9	26.8	28.1
KM 55	68.5	6.9	16.8	16.8	74.8	12.8	26.8	27.5
KM 65	83.5	-1.5	19.0	19.0	89.8	4.8	28.3	28.3

Unit : mm

The dimension of sensor rail:



Model	H
KM 26	12
KM 30	14
KM 33	15
KM 45	19
KM 46	28
KM 55	27
KM 65	30

Intermediate Flange

KM series allow different motors to be attached by intermediate flange. Please see the table below when ordering.

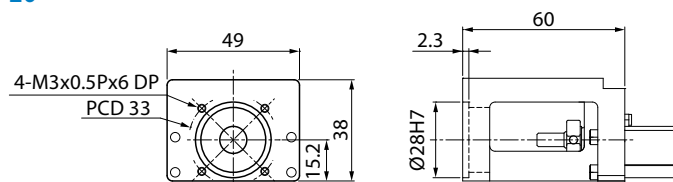
Unit : mm

Brand of Motor	Model	KM 26	KM 30	KM 33	KM 45	KM 46	KM 55	KM 65
Yaskawa Electric AC servomotor	SGMAH-A3(30W)	2A	3A	3A	4A	4A		
	SGMAH-A5(50W)	2A	3A	3A	4A	4A		
	SGMAH-01(100W)		3A	3A	4A	4A		
	SGMPH-01(100W)				40	40	50	6C
	SGMAH-02(200W)				40	40	50	6C
	SGMAH-04(400W)				40	40	50	6C
	SGMPH-02(200W)						5C	60
	SGMPH-04(400W)						5C	60
Mitsubishi Electric AC servomotor	SGMAH-08(750W)						5C	6G
	HC-MFS053(50W)	2A	3A	3A	4A	4A		
	HC-MFS13(100W)		3A	3A	4A	4A		
	HC-MFS23(200W)				40	40	50	6C
	HC-KFS23(200W)				40	40	50	6C
	HC-MFS43(400W)				40	40	50	6C
	HC-KFS43(400W)				40	40	50	6C
	HC-MFS73(750W)						5C	6G
Matsushita Electric AC servomotor	HC-KFS73(750W)						5C	6G
	MSMD5A(50W)	2D	3D	3D	4D	4D		
	MSMD01(100W)		3D	3D	4D	4D		
	MQMA01(100W)					40		
	MSMD02(200W)					40		
	MSMD04(400W)					40		
Fastech Stepping motor	MSMD08(750W)						5F	6F
	EzM-28	2G						
	EzM-42	2H	3H	3H	4H	4H		
	EzM-56		3I	3I	4I	4I		
	EzM-60		3J	3J	4J	4J		
Oriental Motor Stepping motor	PK22	2G						
	PK24	2H	3H	3H	4H	4H		
	PK26(Standard)		3I	3I	4I	4I		
	RK54	2H	3H	3H	4H	4H		
	RK56		3J	3J	4J	4J		
	RK59						5K	6K

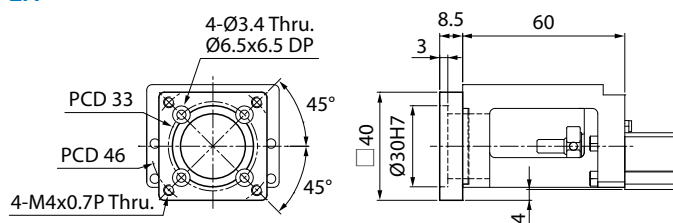
The dimension of intermediate flange:

[KM26](#)

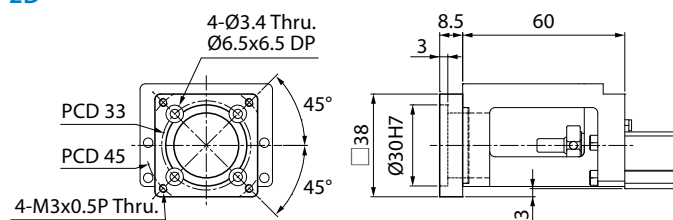
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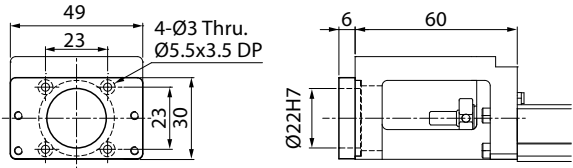
2A



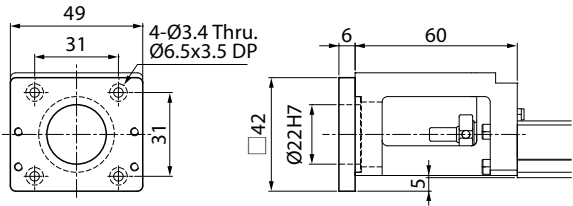
2D



2G

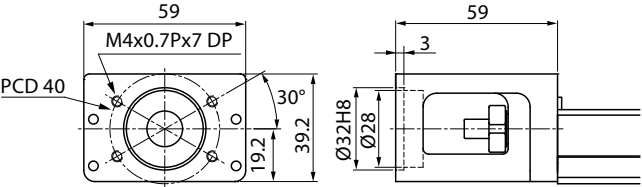


2H

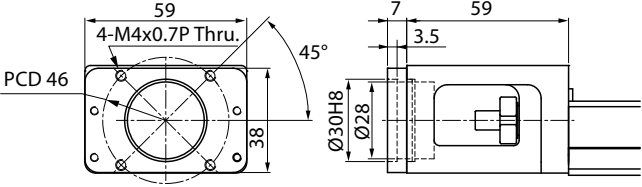


[KM30](#)

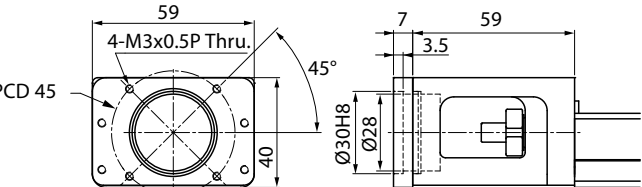
30



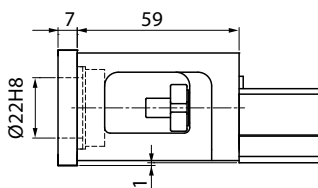
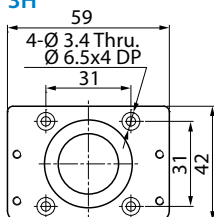
3A



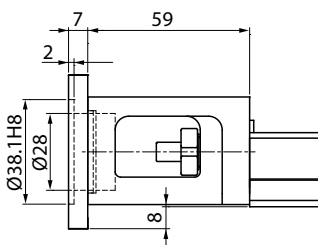
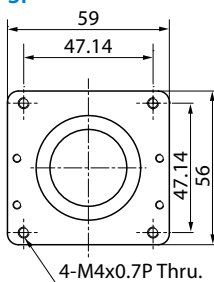
3D



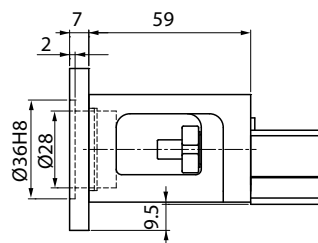
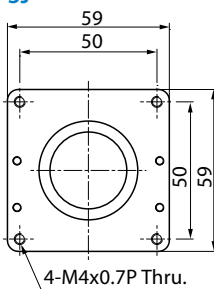
3H



3I

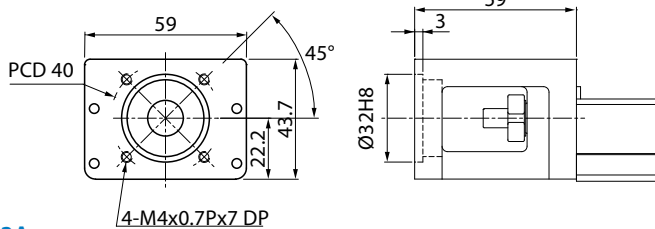


3J

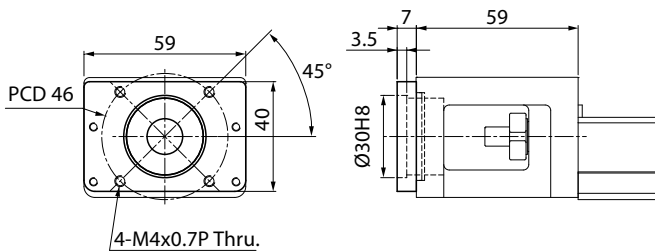


KM33

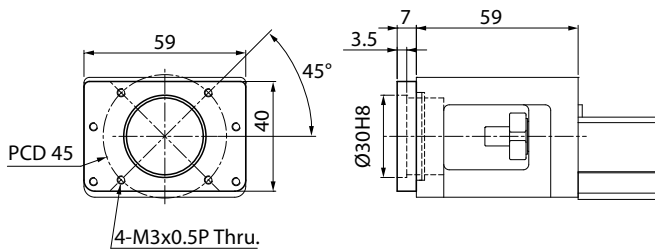
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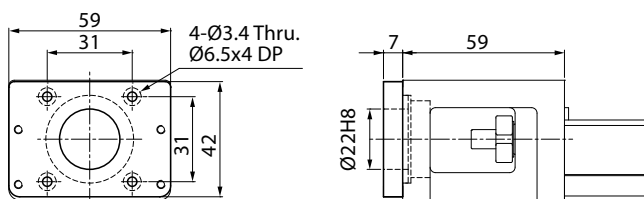
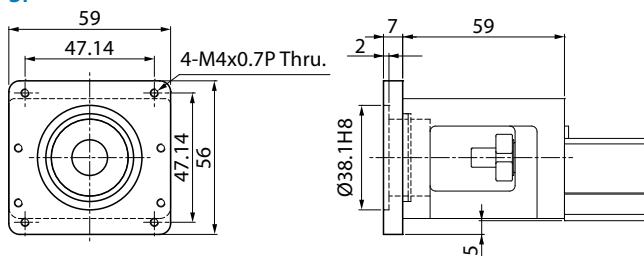
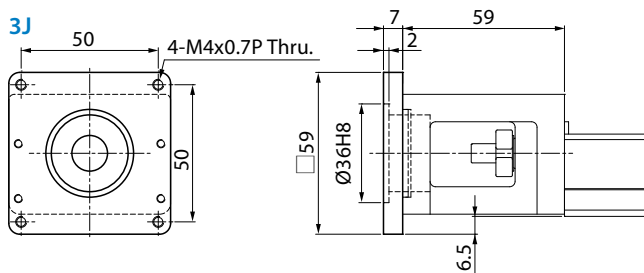


3A



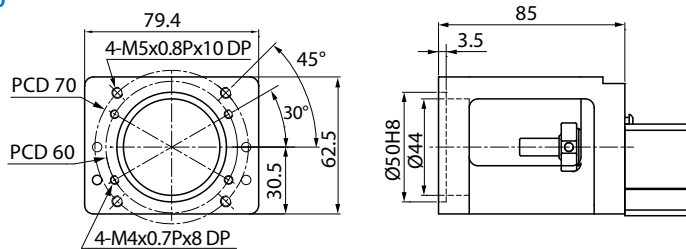
3D



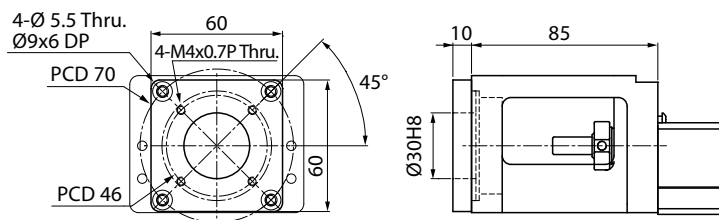
3H**3I****3J**

KM45

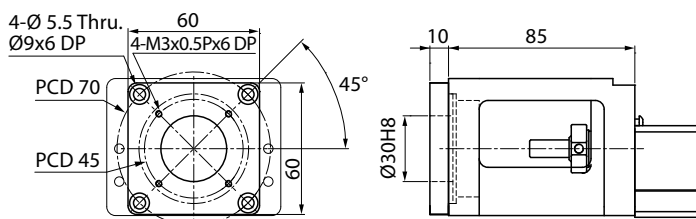
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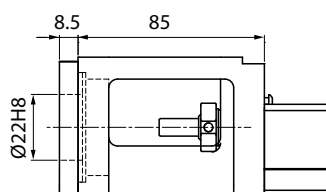
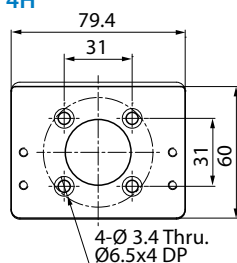
4A



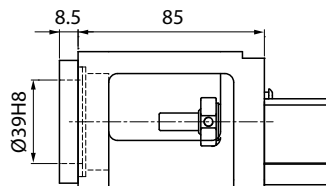
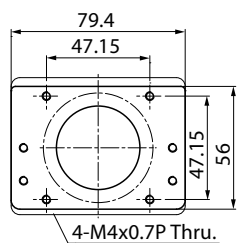
4D



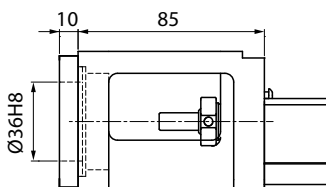
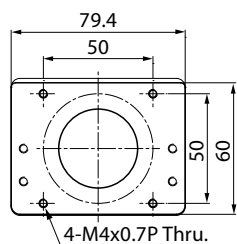
4H



4I

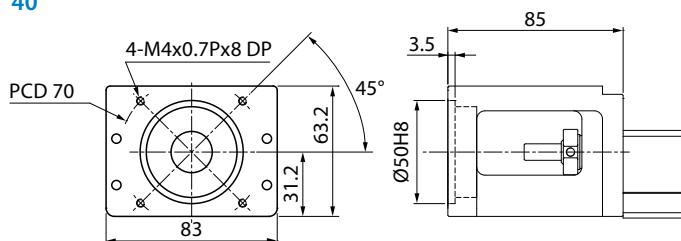


4J

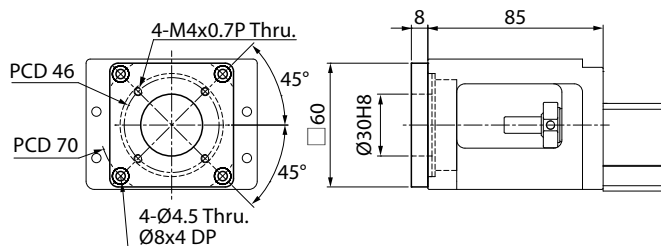


KM46

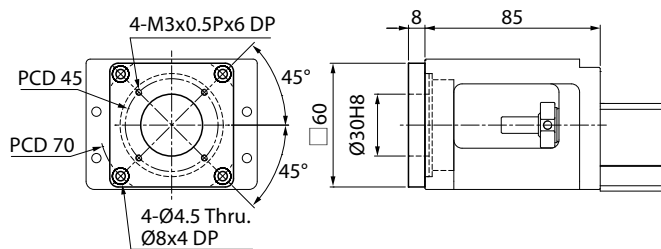
40



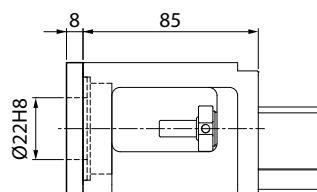
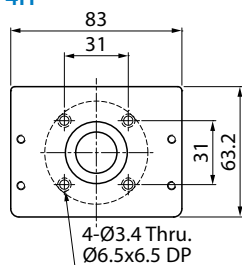
4A



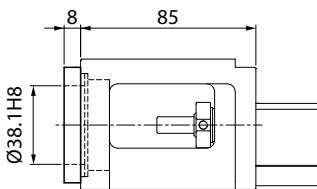
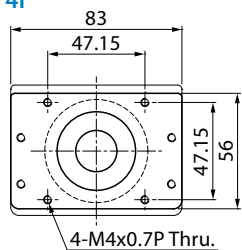
4D



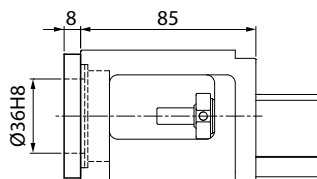
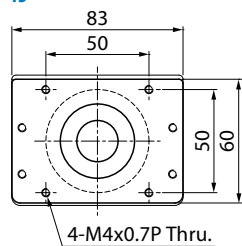
4H



4I

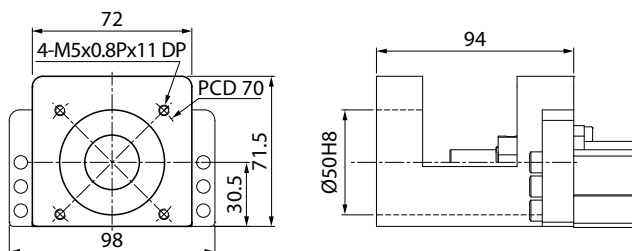


4J

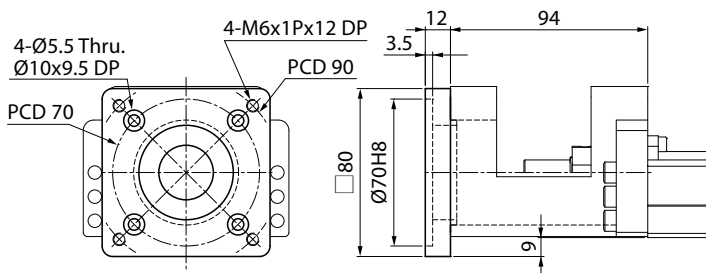


KM55

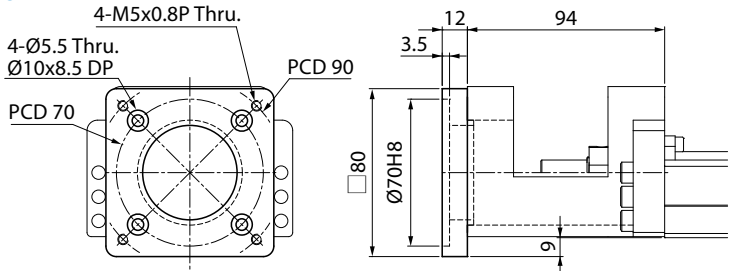
50



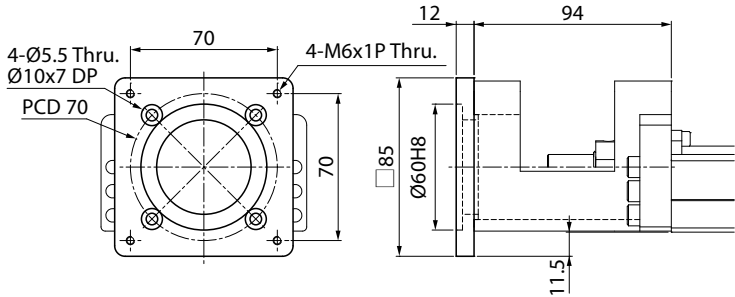
5C



5F

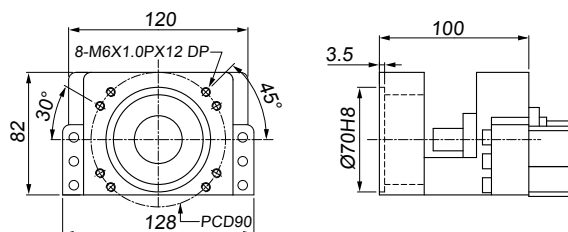


5K

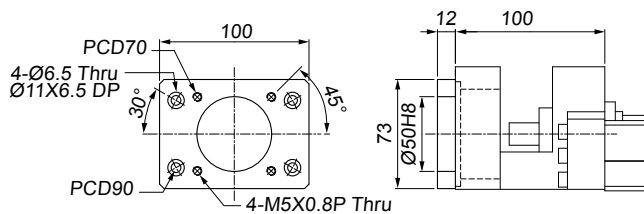


KM65

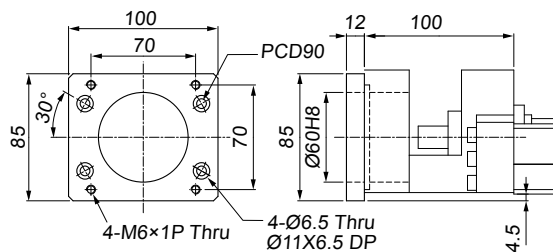
60



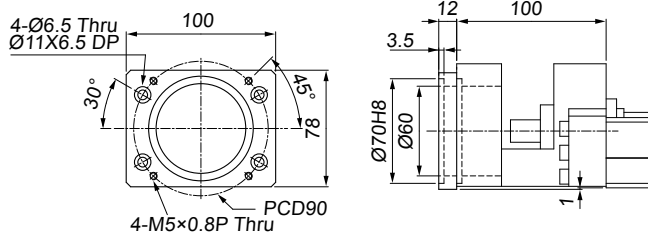
6C



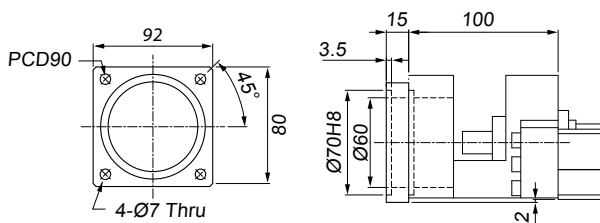
6K



6F



6G



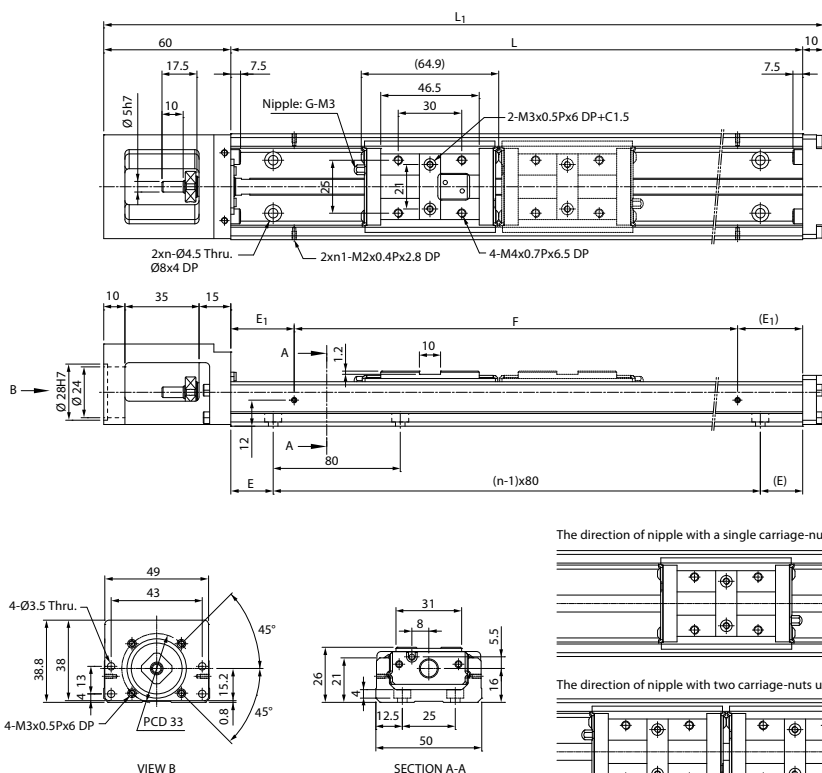


■ Mono Stage KM Series

KM26 Standard Type

A type : A single carriage-nut with standard length

B type : Two carriage-nuts with standard length



Unit : mm

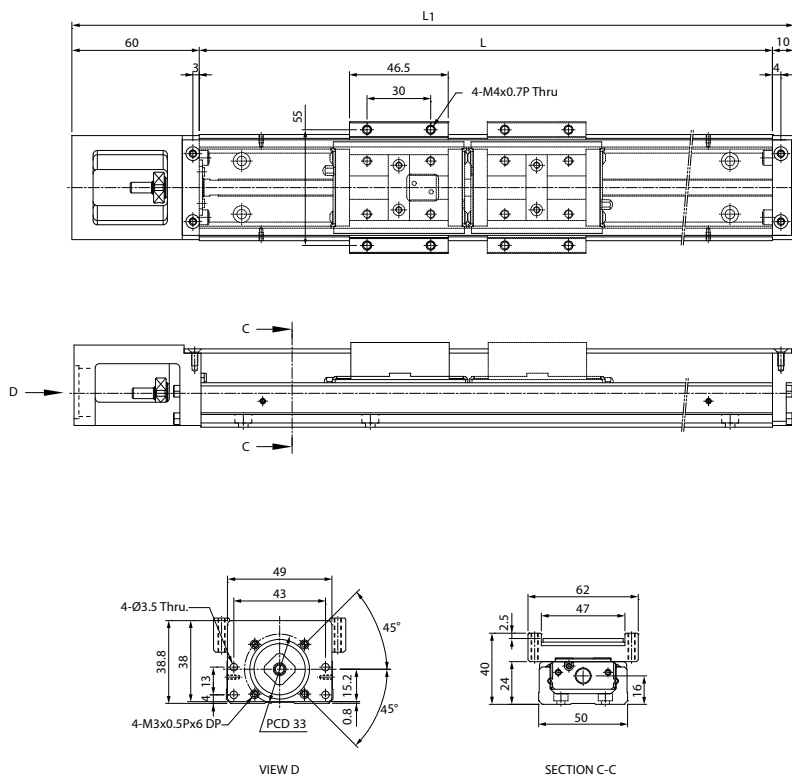
Rail Length L	Overall Length L ₁	Max. Stroke		E	n	E ₁	F	Weight (kg)	
		A Type	B Type					A Type	B Type
150	220	70	-	35	2	35	80	0.98	-
200	270	120	55	20	3	20	160	1.18	1.37
250	320	170	105	45	3	45	160	1.38	1.57
300	370	220	155	30	4	30	240	1.59	1.78

Note*: The max. stroke of B type is base on two carriage-nuts used in closed contact with each other.

A type : A single carriage-nut with standard length

B type : Two carriage-nuts with standard length

KM26 Cover Type



Unit : mm

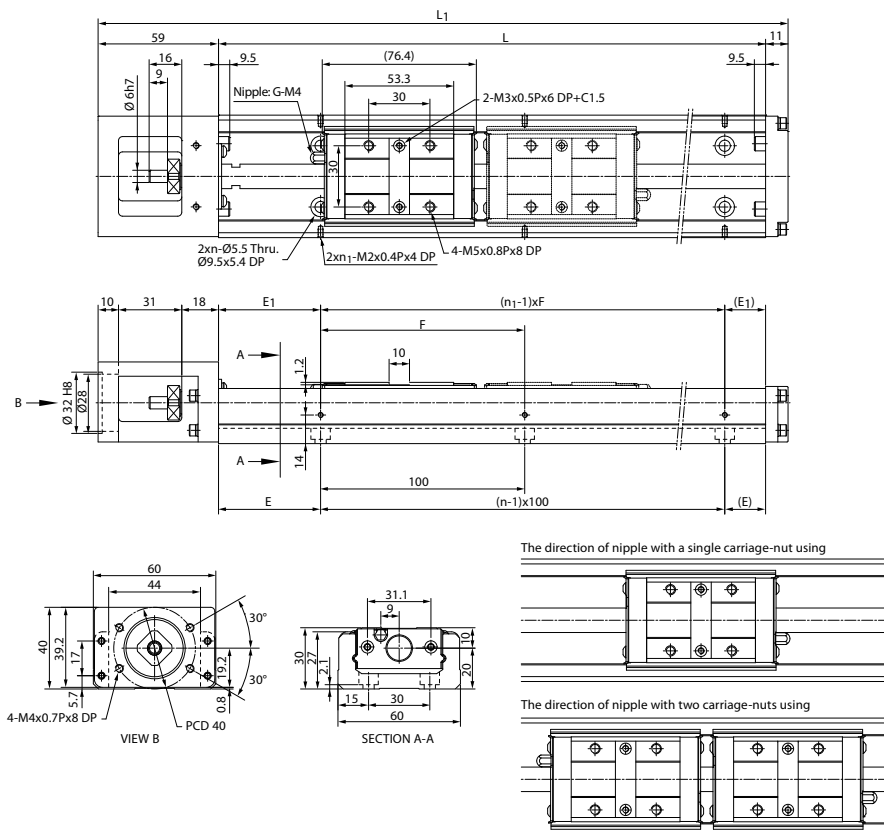
Rail Length L	Overall Length L ₁	Max. Stroke		Weight (kg)	
		A Type	B Type	A Type	B Type
150	220	70	-	1.06	-
200	270	120	55	1.26	1.45
250	320	170	105	1.46	1.65
300	370	220	155	1.67	1.86

Note*: The max. stroke of B type is base on two carriage-nuts used in closed contact with each other.

KM30 Standard Type

A type : A single carriage-nut with standard length

B type : Two carriage-nuts with standard length



Unit : mm

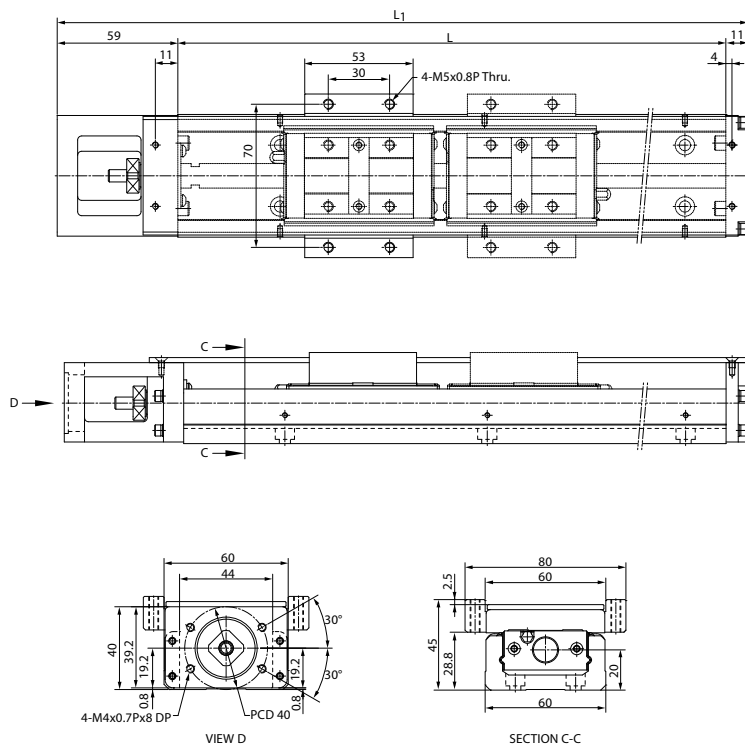
Rail Length L	Overall Length L ₁	Max. Stroke		E	n	E ₁	n ₁	F	Weight (kg)	
		A Type	B Type						A Type	B Type
150	220	54.5	-	25	2	25	2	100	1.5	-
200	270	104.5	-	50	2	50	2	100	1.81	-
300	370	204.5	128	50	3	50	2	200	2.39	2.74
400	470	304.5	228	50	4	100	2	200	2.98	3.33
500	570	404.5	328	50	5	50	3	200	3.68	4.03
600	670	504.5	428	50	6	100	3	200	4.29	4.64

Note*: The max. stroke of B type is base on two carriage-nuts used in closed contact with each other.

A type : A single carriage-nut with standard length

B type : Two carriage-nuts with standard length

KM30 Cover Type



Unit : mm

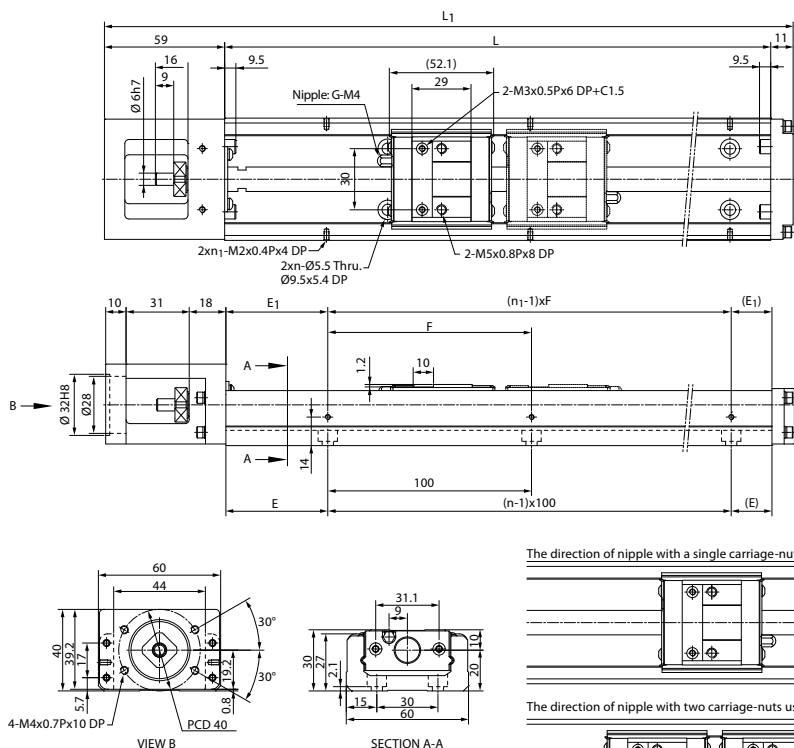
Rail Length L	Overall Length L ₁	Max. Stroke		Weight (kg)	
		A Type	B Type	A Type	B Type
150	220	54.5	-	1.7	-
200	270	104.5	-	2.01	-
300	370	204.5	128	2.59	3.04
400	470	304.5	228	3.21	3.66
500	570	404.5	328	3.92	4.37
600	670	504.5	428	4.54	4.99

Note*: The max. stroke of B type is base on two carriage-nuts used in closed contact with each other.

KM30 Standard Type

C type : A single carriage-nut with short length

D type : Two carriage-nuts with short length



Unit : mm

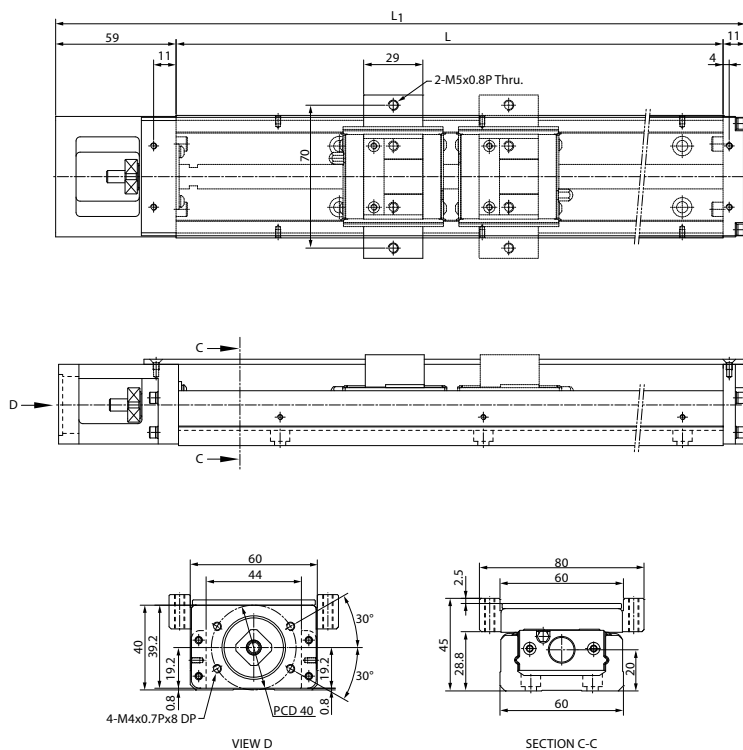
Rail Length L	Overall Length L ₁	Max. Stroke		E	n	E ₁	n ₁	F	Weight (kg)	
		C Type	D Type						C Type	D Type
150	220	78.8	26.6	25	2	25	2	100	1.4	1.63
200	270	128.8	76.6	50	2	50	2	100	1.69	1.92
300	370	228.8	176.6	50	3	50	2	200	2.28	2.51
400	470	328.8	276.6	50	4	100	2	200	2.88	3.11
500	570	428.8	376.6	50	5	50	3	200	3.56	3.79
600	670	528.8	476.6	50	6	100	3	200	4.17	4.4

Note*: The max. stroke of D type is base on two carriage-nuts used in closed contact with each other.

C type : A single carriage-nut with short length

D type : Two carriage-nuts with short length

KM30 Cover Type



Unit : mm

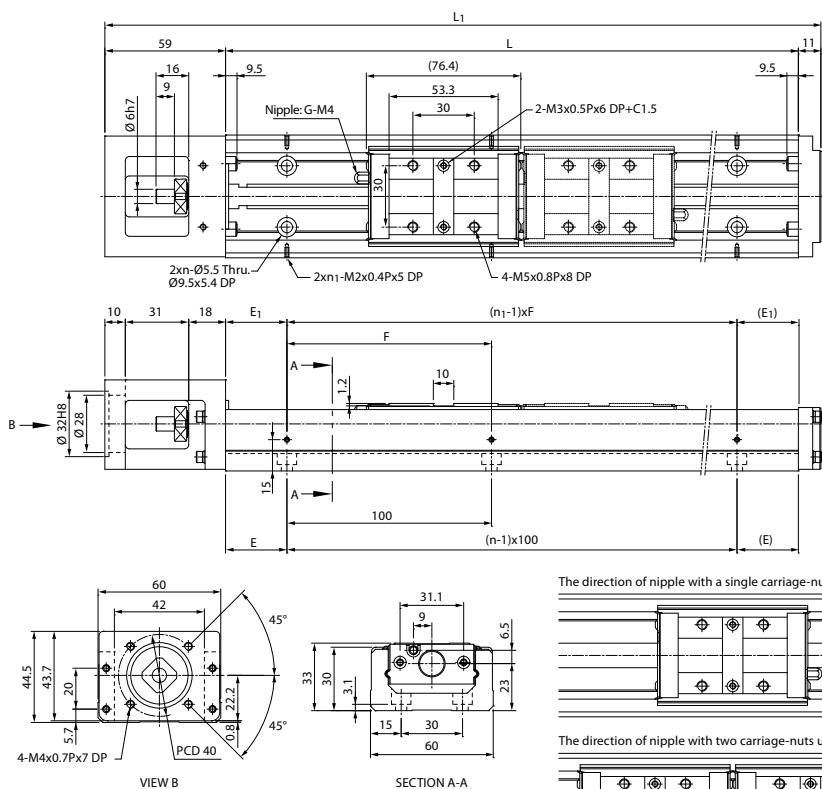
Rail Length L	Overall Length L ₁	Max. Stroke		Weight (kg)	
		C Type	D Type	C Type	D Type
150	220	78.8	26.6	1.51	1.76
200	270	128.8	76.6	1.82	2.07
300	370	228.8	176.6	2.45	2.70
400	470	328.8	276.6	3.09	3.34
500	570	428.8	376.6	3.82	4.07
600	670	528.8	476.6	4.47	4.72

Note*: The max. stroke of D type is base on two carriage-nuts used in closed contact with each other.

KM33 Standard Type

A type : A single carriage-nut with standard length

B type : Two carriage-nuts with standard length



Unit : mm

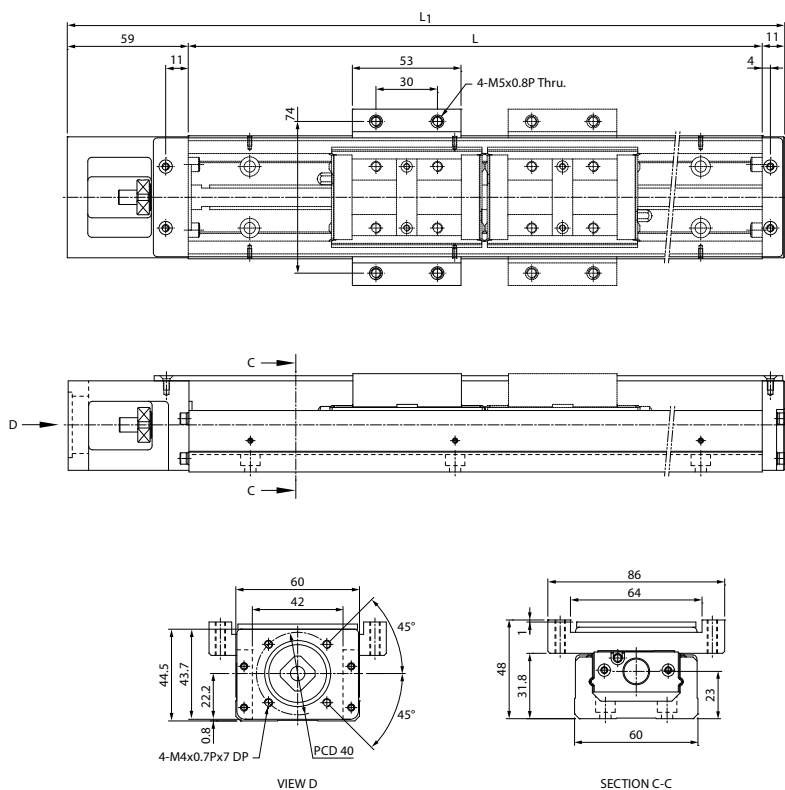
Rail Length L	Overall Length L ₁	Max. Stroke		E	n	E ₁	n ₁	F	Weight (kg)	
		A Type	B Type						A Type	B Type
150	220	54.5	-	25	2	25	2	100	1.67	-
200	270	104.5	-	50	2	50	2	100	1.98	-
300	370	204.5	128	50	3	50	2	200	2.56	2.91
400	470	304.5	228	50	4	100	2	200	3.15	3.5
500	570	404.5	328	50	5	50	3	200	3.85	4.2
600	670	504.5	428	50	6	100	3	200	4.46	4.81

Note*: The max. stroke of B type is base on two carriage-nuts used in closed contact with each other.

A type : A single carriage-nut with standard length

B type : Two carriage-nuts with standard length

KM33 Cover Type



Unit : mm

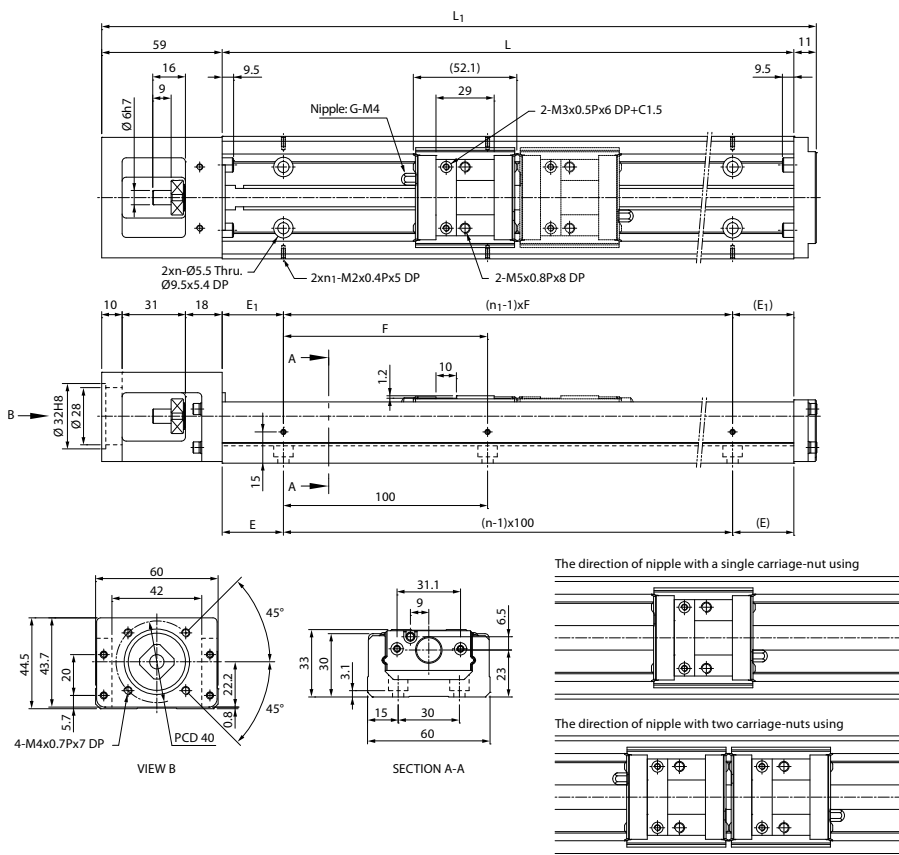
Rail Length L	Overall Length L ₁	Max. Stroke		Weight (kg)	
		A Type	B Type	A Type	B Type
150	220	54.5	-	1.87	-
200	270	104.5	-	2.18	-
300	370	204.5	128	2.76	3.21
400	470	304.5	228	3.38	3.83
500	570	404.5	328	4.09	4.54
600	670	504.5	428	4.71	5.16

Note*: The max. stroke of B type is base on two carriage-nuts used in closed contact with each other.

KM33 Standard Type

C type : A single carriage-nut with short length

D type : Two carriage-nuts with short length



Unit : mm

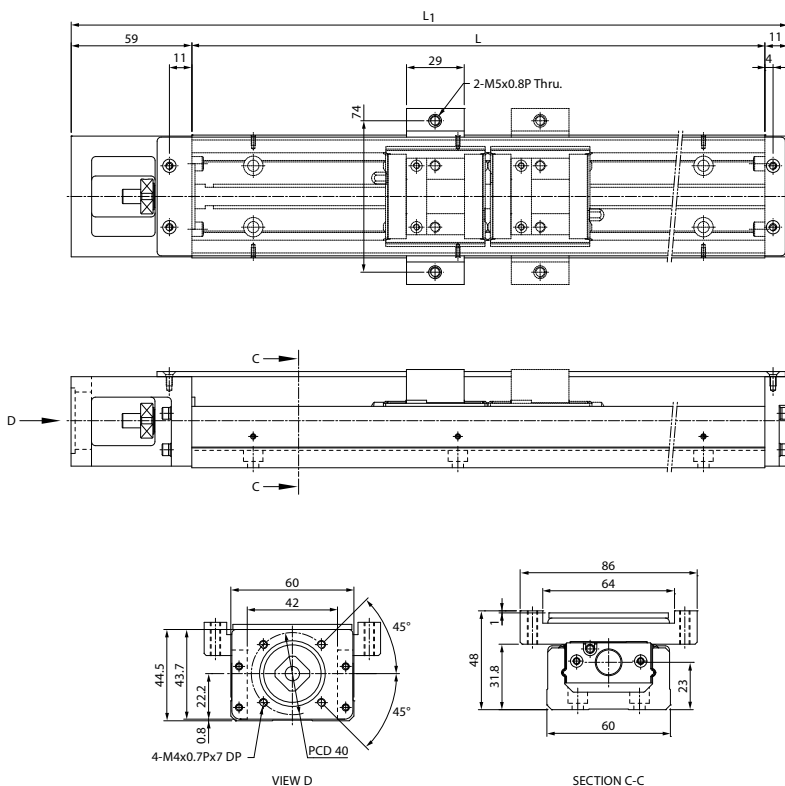
Rail Length L	Overall Length L ₁	Max. Stroke		E	n	E ₁	n ₁	F	Weight (kg)	
		C Type	D Type						C Type	D Type
150	220	78.8	26.6	25	2	25	2	100	1.57	1.8
200	270	128.8	76.6	50	2	50	2	100	1.86	2.09
300	370	228.8	176.6	50	3	50	2	200	2.45	2.68
400	470	328.8	276.6	50	4	100	2	200	3.05	3.28
500	570	428.8	376.6	50	5	50	3	200	3.73	3.96
600	670	528.8	476.6	50	6	100	3	200	4.34	4.57

Note*: The max. stroke of D type is base on two carriage-nuts used in closed contact with each other.

C type : A single carriage-nut with short length

D type : Two carriage-nuts with short length

KM33 Cover Type



Unit : mm

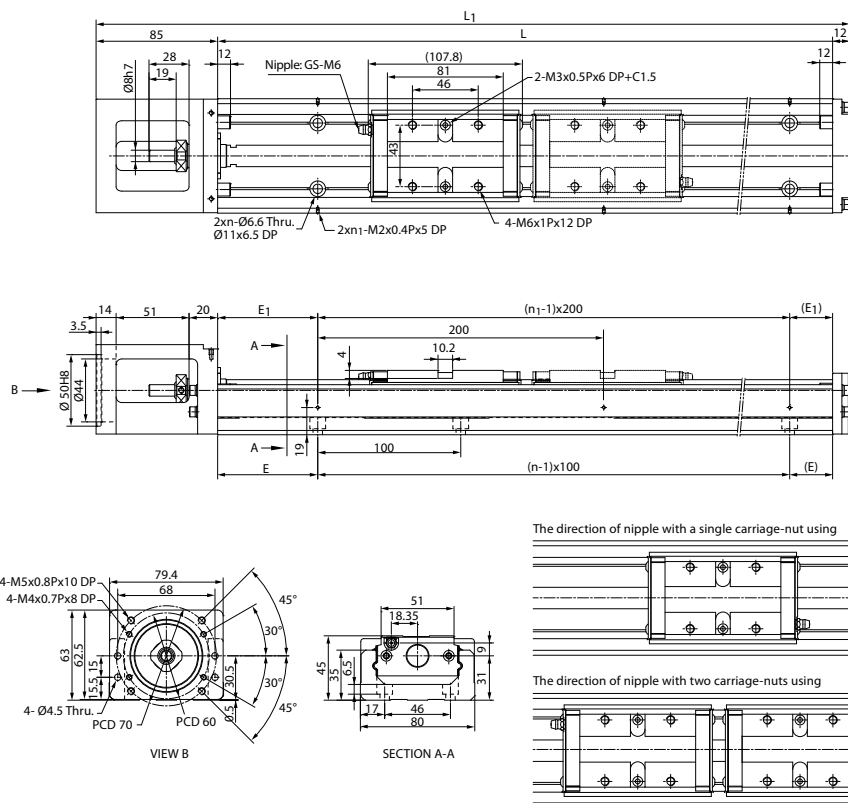
Rail Length L	Overall Length L ₁	Max. Stroke		Weight (kg)	
		C Type	D Type	C Type	D Type
150	220	78.8	26.6	1.68	1.93
200	270	128.8	76.6	1.99	2.24
300	370	228.8	176.6	2.62	2.87
400	470	328.8	276.6	3.26	3.51
500	570	428.8	376.6	3.99	4.24
600	670	528.8	476.6	4.64	4.89

Note*: The max. stroke of D type is base on two carriage-nuts used in closed contact with each other.

KM45 Standard Type

A type : A single carriage-nut with standard length

B type : Two carriage-nuts with standard length



Unit : mm

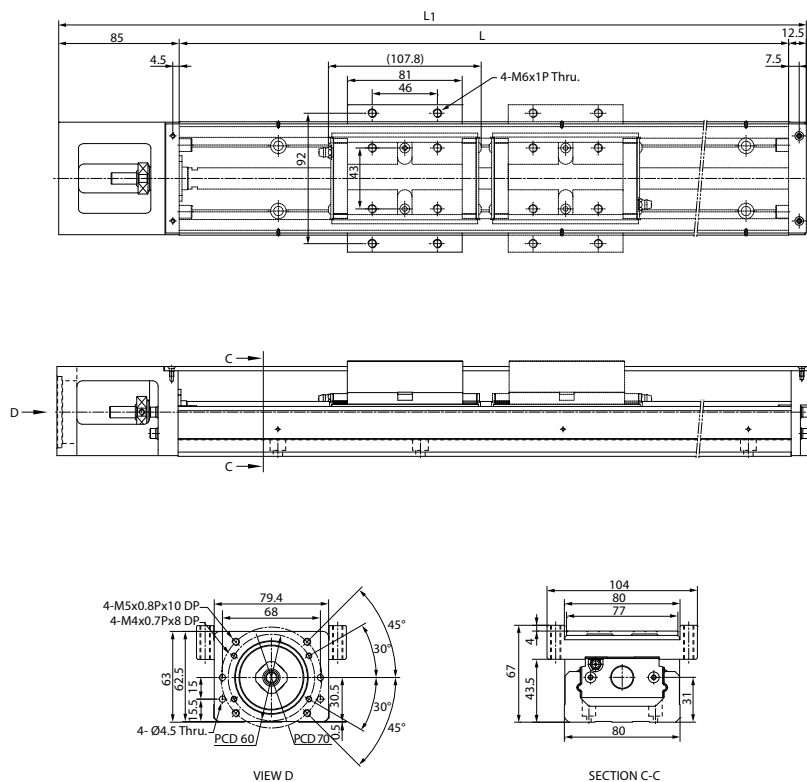
Rail Length L	Overall Length L ₁	Max. Stroke		E	n	E ₁	n ₁	Weight (kg)	
		A Type	B Type					A Type	B Type
340	437	208.2	100.4	70	3	70	2	6.78	7.98
440	537	308.2	200.4	70	4	20	3	8.07	9.27
540	637	408.2	300.4	70	5	70	3	9.37	10.57
640	737	508.2	400.4	70	6	20	4	10.68	11.88
740	837	608.2	500.4	70	7	70	4	12.08	13.28
940	1037	808.2	700.4	70	9	70	5	14.37	15.57

Note*: The max. stroke of B type is base on two carriage-nuts used in closed contact with each other.

A type : A single carriage-nut with standard length

B type : Two carriage-nuts with standard length

KM45 Cover Type



Unit : mm

Rail Length L	Overall Length L ₁	Max. Stroke		Weight (kg)	
		A Type	B Type	A Type	B Type
340	437	208.2	100.4	7.38	8.78
440	537	308.2	200.4	8.67	10.07
540	637	408.2	300.4	9.97	11.37
640	737	508.2	400.4	11.28	12.68
740	837	608.2	500.4	12.68	14.08
940	1037	808.2	700.4	14.97	16.37

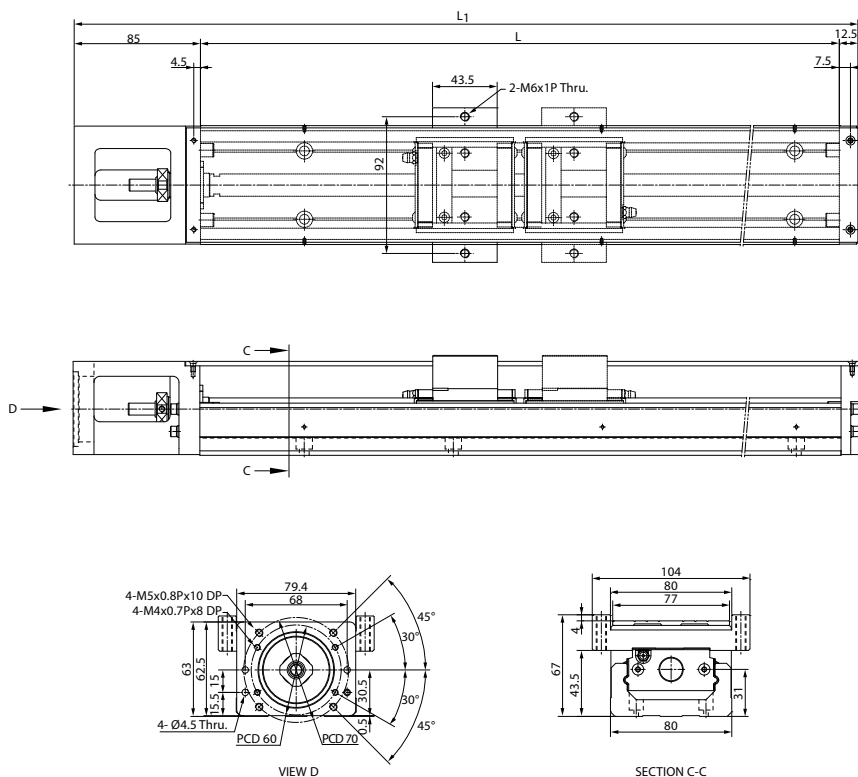
Note*: The max. stroke of B type is base on two carriage-nuts used in closed contact with each other.

D type : Two carriage-nuts with short length

C type : A single carriage-nut with short length

D type : Two carriage-nuts with short length

KM45 Cover Type



Unit : mm

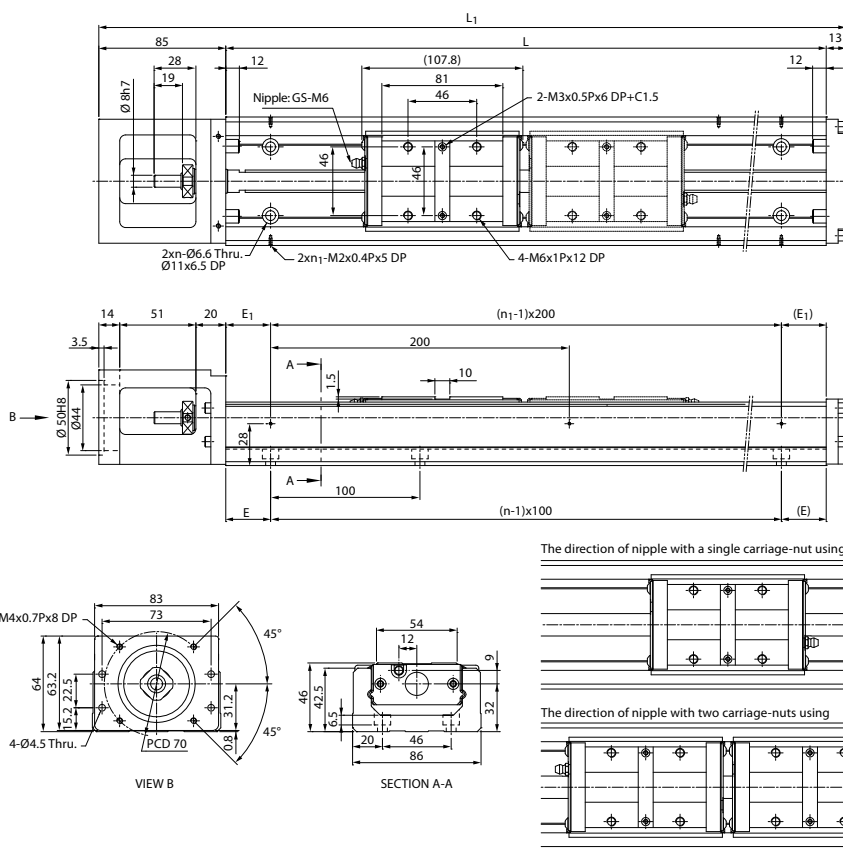
Rail Length L	Overall Length L ₁	Max. Stroke		Weight (kg)	
		C Type	D Type	C Type	D Type
340	437	244.7	173.4	6.58	7.58
440	537	344.7	273.4	7.87	8.87
540	637	444.7	373.4	9.17	10.17
640	737	544.7	473.4	10.48	11.48
740	837	644.7	573.4	11.88	12.88
940	1037	844.7	773.4	14.17	15.17

Note*: The max. stroke of D type is base on two carriage-nuts used in closed contact with each other.

KM46 Standard Type

A type : A single carriage-nut with standard length

B type : Two carriage-nuts with standard length



Unit : mm

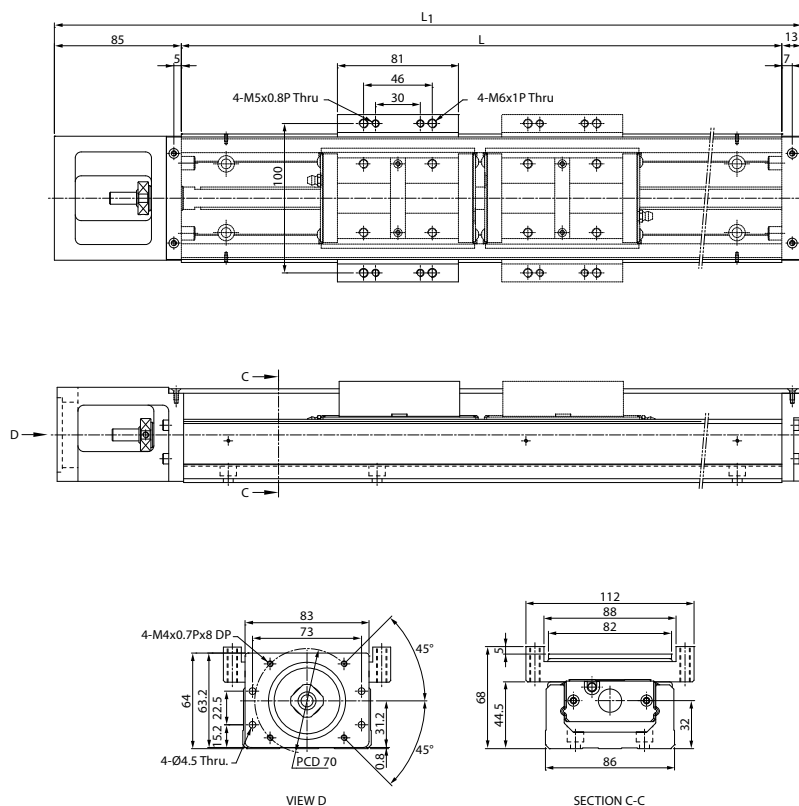
Rail Length L	Overall Length L ₁	Max. Stroke		E	n	E ₁	n ₁	Weight (kg)	
		A Type	B Type					A Type	B Type
340	438	208.2	100.4	70	3	70	2	7.65	8.85
440	538	308.2	200.4	70	4	20	3	8.94	10.14
540	638	408.2	300.4	70	5	70	3	10.24	11.44
640	738	508.2	400.4	70	6	20	4	11.55	12.75
740	838	608.2	500.4	70	7	70	4	12.95	14.15
940	1038	808.2	700.4	70	9	70	5	15.24	16.44

Note*: The max. stroke of B type is base on two carriage-nuts used in closed contact with each other.

A type : A single carriage-nut with standard length

B type : Two carriage-nuts with standard length

KM46 Cover Type



Unit : mm

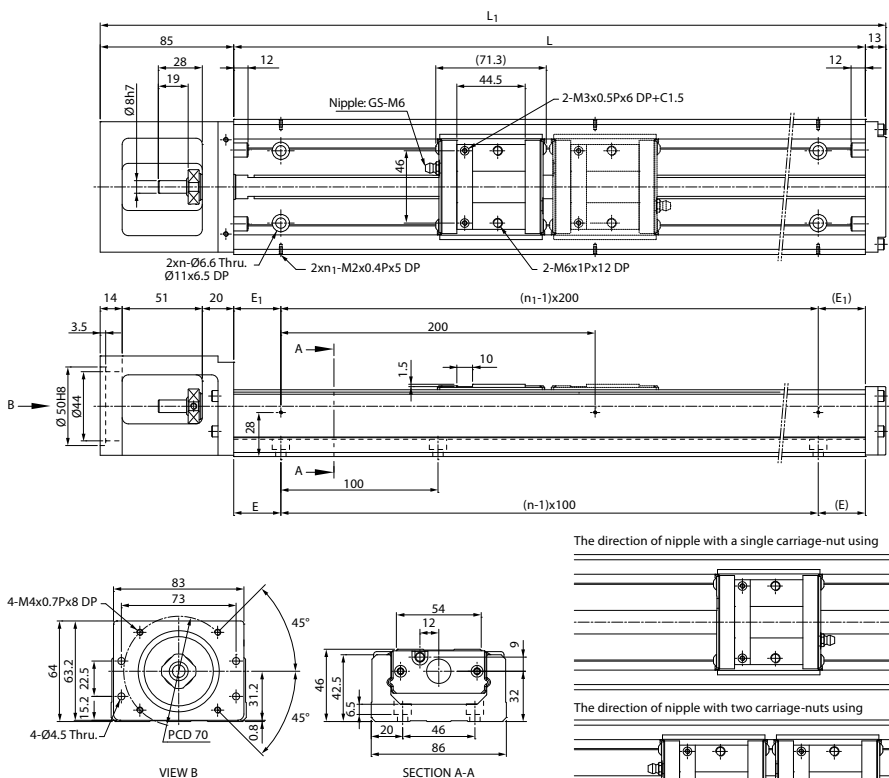
Rail Length L	Overall Length L ₁	Max. Stroke		Weight (kg)	
		A Type	B Type	A Type	B Type
340	438	208.2	100.4	8.25	9.65
440	538	308.2	200.4	9.54	10.94
540	638	408.2	300.4	10.84	12.24
640	738	508.2	400.4	12.15	13.55
740	838	608.2	500.4	13.55	14.95
940	1038	808.2	700.4	15.84	17.24

Note*: The max. stroke of B type is base on two carriage-nuts used in closed contact with each other.

KM46 Standard Type

C type : A single carriage-nut with short length

D type : Two carriage-nuts with short length



Unit : mm

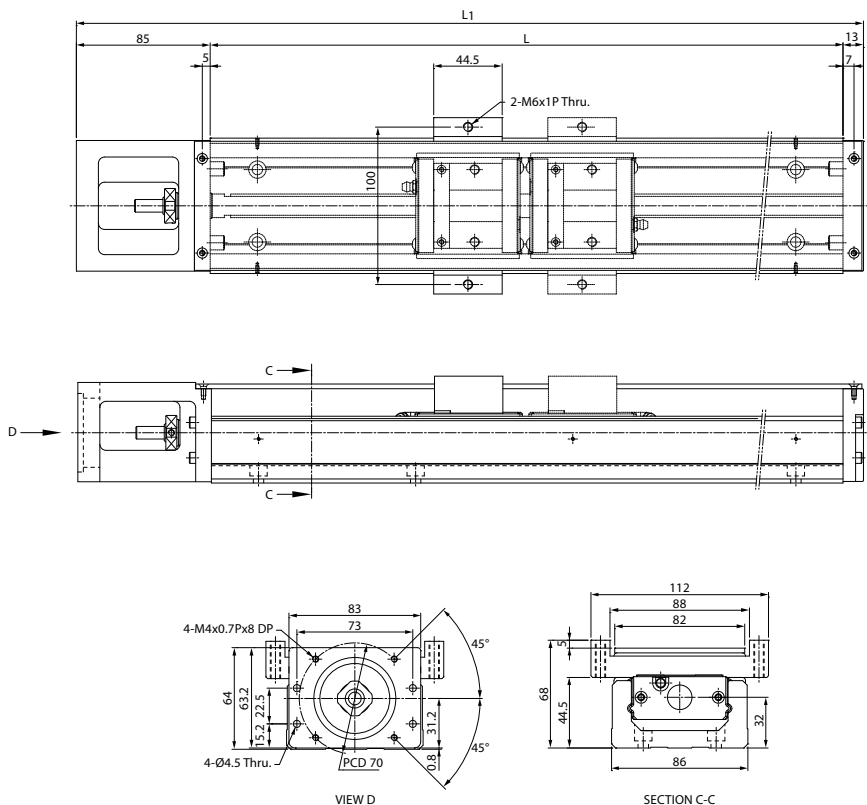
Rail Length L	Overall Length L ₁	Max. Stroke		E	n	E ₁	n ₁	Weight (kg)	
		C Type	D Type					C Type	D Type
340	438	244.7	173.4	70	3	70	2	7.25	8.05
440	538	344.7	273.4	70	4	20	3	8.54	9.34
540	638	444.7	373.4	70	5	70	3	9.84	10.64
640	738	544.7	473.4	70	6	20	4	11.15	11.95
740	838	644.7	573.4	70	7	70	4	12.55	13.35
940	1038	844.7	773.4	70	9	70	5	14.84	15.64

Note*: The max. stroke of D type is base on two carriage-nuts used in closed contact with each other.

C type : A single carriage-nut with short length

D type : Two carriage-nuts with short length

KM46 Cover Type

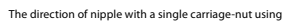


Unit : mm

Rail Length L	Overall Length L ₁	Max. Stroke		Weight (kg)	
		C Type	D Type	C Type	D Type
340	438	244.7	173.4	7.45	8.45
440	538	344.7	273.4	8.74	9.74
540	638	444.7	373.4	10.04	11.04
640	738	544.7	473.4	11.35	12.35
740	838	644.7	573.4	12.75	13.75
940	1038	844.7	773.4	15.04	16.04

Note*: The max. stroke of D type is base on two carriage-nuts used in closed contact with each other.

B type : Two carriage-nuts with standard length



The direction of nipple with two carriage-nuts using

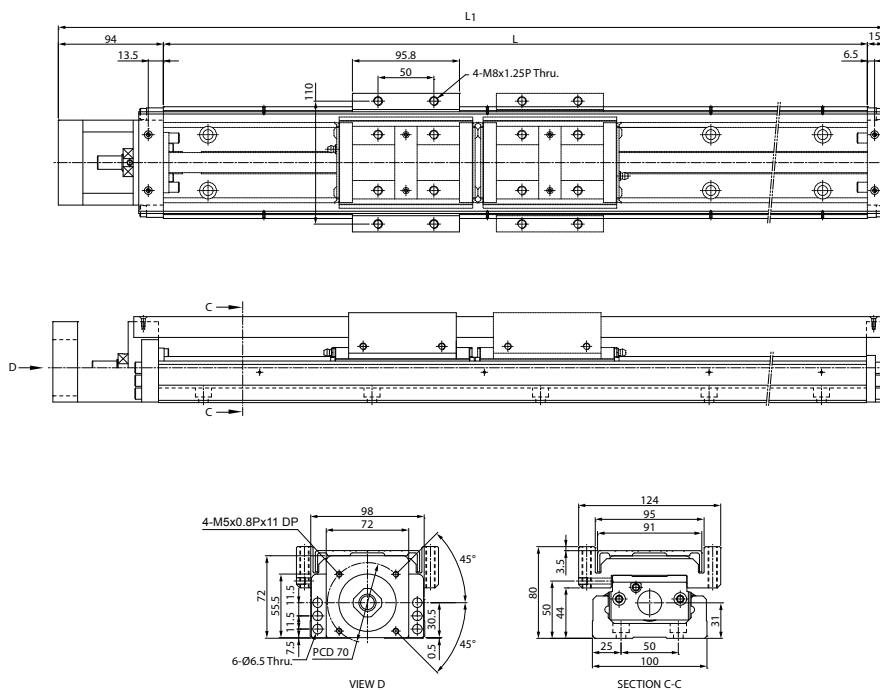
Rail Length L	Overall Length L ₁	Max. Stroke		E	n	E ₁	n ₁	Weight (kg)	
		A Type	B Type					A Type	B Type
980	1089	828	699	40	7	90	5	19.90	21.62
1080	1189	928	799	15	8	40	6	21.63	23.35
1180	1289	1028	899	65	8	90	6	23.36	25.08
1280	1389	1128	999	40	9	40	7	25.09	26.81
1380	1489	1228	1099	15	10	90	7	26.82	28.54

C52

A type : A single carriage-nut with standard length

B type : Two carriage-nuts with standard length

KM55 Cover Type

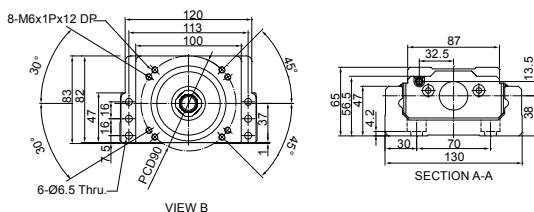


Unit : mm

Rail Length L	Overall Length L ₁	Max. Stroke		Weight (kg)	
		A Type	B Type	A Type	B Type
980	1089	828	699	21.78	24.25
1080	1189	928	799	23.61	26.08
1180	1289	1028	899	25.44	27.91
1280	1389	1128	999	27.26	29.73
1380	1489	1228	1099	29.09	31.56

Note*: The max. stroke of B type is base on two carriage-nuts used in closed contact with each other.

B type : Two carriage-nuts with standard length



Technical drawing of a double door with transoms and glazing. The drawing shows a top-down view of a double door assembly. Each door leaf is divided into four rectangular panels by a horizontal transom and a vertical mullion. The top and bottom panels are filled with a cross-hatch pattern, representing glazing. The central vertical mullion and the transom are shown as solid lines. The door is mounted on a threshold, indicated by a horizontal line at the bottom. The drawing is a black and white line drawing.

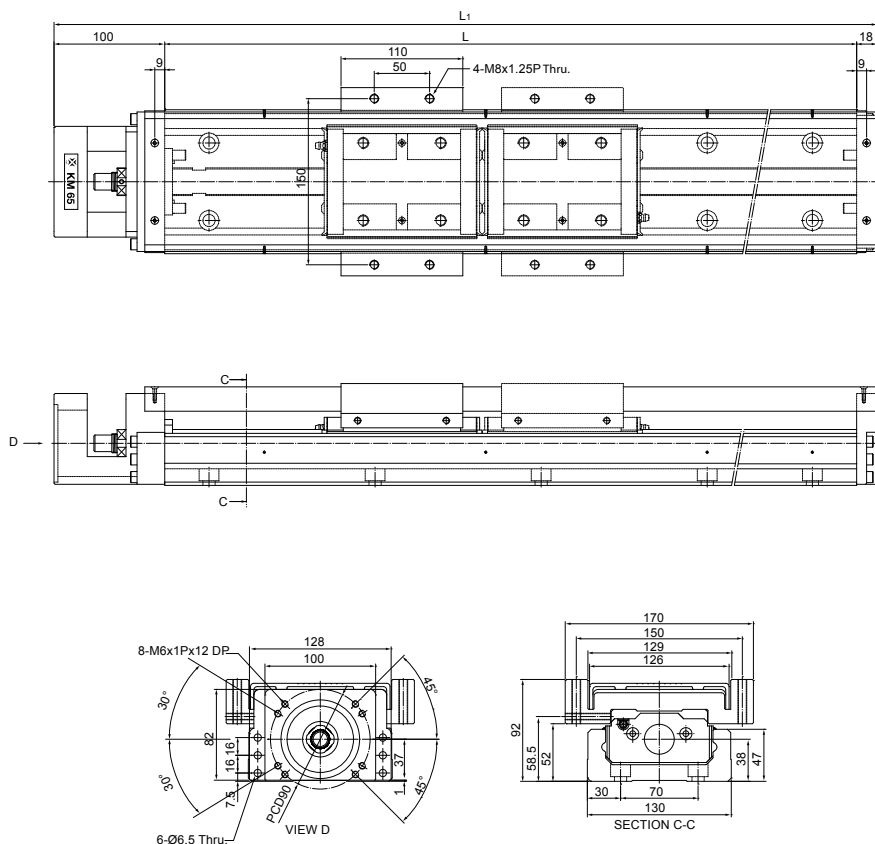
Rail Length L	Overall Length L ₁	Max. Stroke		E	n	E ₁	n ₁	Weight (kg)	
		A Type	B Type					A Type	B Type
980	1098	800	655	40	7	90	5	31.60	34.60
1180	1298	1000	855	65	8	90	6	67.00	40.00
1380	1498	1200	1055	90	9	90	7	42.40	45.40
1680	1798	1500	1355	90	11	40	9	50.50	53.50

C54

A type : A single carriage-nut with standard length

B type : Two carriage-nuts with standard length

KM65 Cover Type



Unit : mm

Rail Length L	Overall Length L ₁	Max. Stroke		Weight (kg)	
		A Type	B Type	A Type	B Type
980	1098	800	655	31.60	34.60
1180	1298	1000	855	67.00	40.00
1380	1498	1200	1055	42.40	45.40
1680	1798	1500	1355	50.50	53.50

Note*: The max. stroke of B type is base on two carriage-nuts used in closed contact with each other.

Appendix

PMI Ballscrew Request Form

Date :

Company :		Address :	
Tel :			
Fax :		Country :	
Machine Type :		Delivery Point :	
Application :		Desired Delivery Date :	Quantity :

1	Required Specifications			
	A. Thread Direction : ☐ L ☐ R Number Of Thread (1~4) :			
	B. Screw Nominal O.D. :		Lead :	Effective Turns :
	C. Thread Length :		Overall Length :	Accuracy Grade :
	D. Nut Type : ☐ Miniature Series ☐ End Deflector Series ☐ External Ball Circulation Series ☐ Internal Ball Circulation Series ☐ High Lead Series ☐ Heavy Load Series ☐ End Cap Series			
2	Load Condition			
	A. Stroke : mm		Max. Rotation Speed : r.p.m Motor Specifications : kw	
	B. Mounting Method : ☐ Vertical ☐ Horizontal ☐ Oblique		Declining Angle : Mounting Span : mm	
	C. Acceleration Time : S		Acceleration Speed : m/s ² Rapid Feed Speed : m/min	
	D. Life : ×10 ⁶ revs km		hr	
	E. Working Axial Load :			
	Rapid Feed : kgf		Feed Speed : mm/min Time : Ratio(%)	
	Light Cutting : kgf		Feed Speed : mm/min Time : Ratio(%)	
	Heavy Cutting : kgf		Feed Speed : mm/min Time : Ratio(%)	
	F. Max. Axial Static Load : kgf			
G. Table Weight : kg		Work Piece Weight : kg		
H. Linear Guide Way : ☐ Ball Type ☐ Roller Type ☐ Box Way				
I. Mount Method : ☐ Fixed-Fixed ☐ Fixed-Supported ☐ Fixed-Free ☐ Supported-Supported				
3	Lead Accuracy, Axial Clearance, Preload and Stiffness			
	A. Specified Travel (T) : mm			
	B. Positioning Accuracy : mm(No Load)		Repeatability Accuracy : mm(No Load)	
	C. Preload : kgf (Preload Torque : kgf/cm)			
	D. Axial play : mm (No Load)			
	E. Nut Stiffness : kgf/μm			
4	Other Conditions			
	A. Lubrication Oil : Grease : Other :			
	B. Ambient Temperature : ☐ °C ☐ °F			
	C. Special Conditions :			

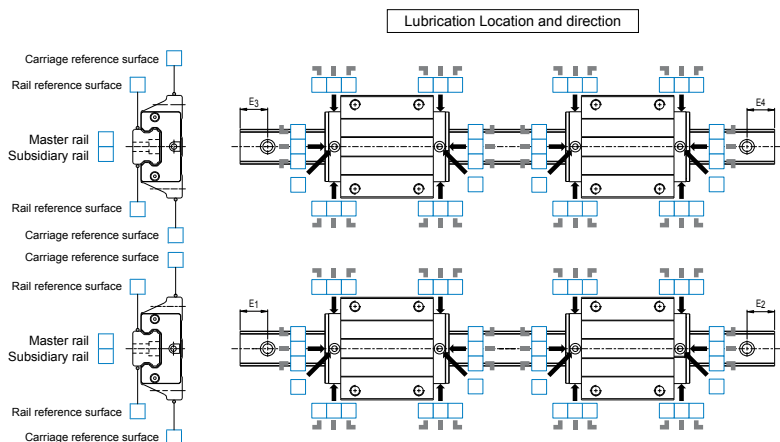
P.S. The specifications in this catalogue are subject to change without notification, For other special requirements, please contact us.

PMI Linear Guideway Request Form

Date :

Customer Name :		Address :					
Tel :							
Fax :		Machine Type :					
Contact Person :		Drawing No. :					
Installation Direction							☐ Others
	☐ H type	☐ R type	☐ V type	☐ K type	☐ T type	☐ RV type	
Carriage Type							
Size							
No. of Carriages	☐ 1 ☐ 2 ☐ 3 ☐ 4 ☐ Others:						
Dust Protection	☐ No symbol ☐ UU ☐ SS ☐ ZZ ☐ DD ☐ KK ☐ LL ☐ RR						
Rail Protection	☐ No symbol ☐ CC ☐ MC ☐ MD						
Preload Grade	☐ FZ ☐ FC ☐ F0 ☐ F1 ☐ F2						
Rail Type	☐ Counter-bore (R type) ☐ Counter-bore (U type) ☐ Tapped hole (T type)						
Rail Length & Pitch	Length: E1: E2: E3: E4:						
Accuracy Grade	☐ N ☐ H ☐ P ☐ SP ☐ UP						
Rail per Axis	☐ 1 ☐ 2 ☐ 3 ☐ Others:						
Lubrication Type	☐ Grease ☐ Oil						
Lubrication Fitting	☐ Grease nipple (Code:) ☐ Oil piping joint (Code:)						
Full Code of Specification							
Required Quantity							

Reference surface & Lubrication Location



Nonspecified cases followed by **PMI** standards. For other special requirements, please contact us.

The specifications in this catalogue are subject to change without notification.

Service Life Calculation of *PMI* Linear Guideway

Date :

Company :	Address :
Tel :	
Fax :	Machine Type :
Contact Person :	Others :

Velocity:

V= m/sec

Acceleration time:

T1= sec

T2= sec

T3= sec

Stroke length:

Ls= mm

Number of reciprocations per minute:

N= min⁻¹

Thrust point:

A1= mm

A2= mm

Carriage span:

L1= mm

Rail span:

L2= mm

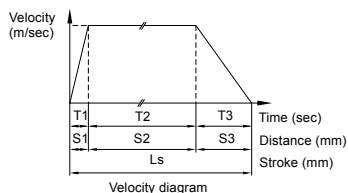
Mass:

m= kg

Gravity point:

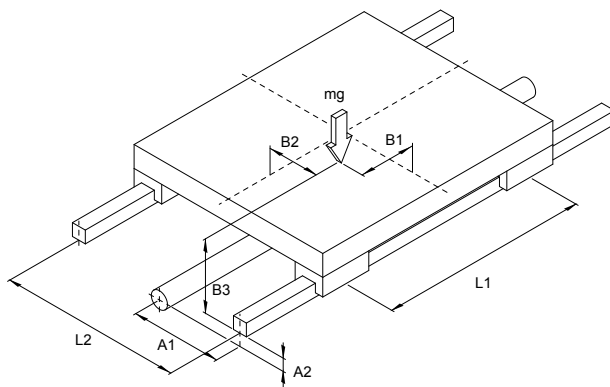
B1= mm B3= mm

B2= mm



working condition

Horizontal application



Service Life Calculation of *PMI* Linear Guideway

Date :

Company :	Address :
Tel :	
Fax :	Machine Type :
Contact Person :	Others :

Velocity:

V= m/sec

Acceleration time:

T1= sec

T2= sec

T3= sec

Stroke length:

Ls= mm

Number of reciprocations per minute:

N= min⁻¹

Thrust point:

A1= mm

A2= mm

Carriage span:

L1= mm

Rail span:

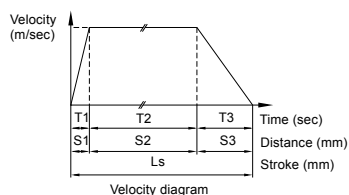
L2= mm

Mass:

m= kg

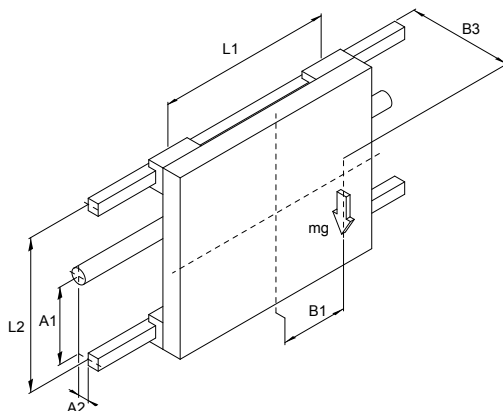
Gravity point:

B1= mm B3= mm



working condition

Wall installation application



Service Life Calculation of *PMI* Linear Guideway

Date :

Company :	Address :
Tel :	
Fax :	Machine Type :
Contact Person :	Others :

Velocity:

V= m/sec

Acceleration time:

T1= sec

T2= sec

T3= sec

Stroke length:

Ls= mm

Number of reciprocations
per minute:

N= min⁻¹

Thrust point:

A1= mm

A2= mm

Carriage span:

L1= mm

Rail span:

L2= mm

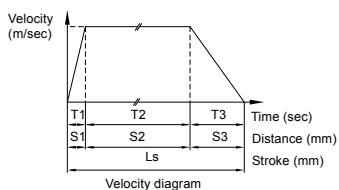
Mass:

m= kg

Gravity point:

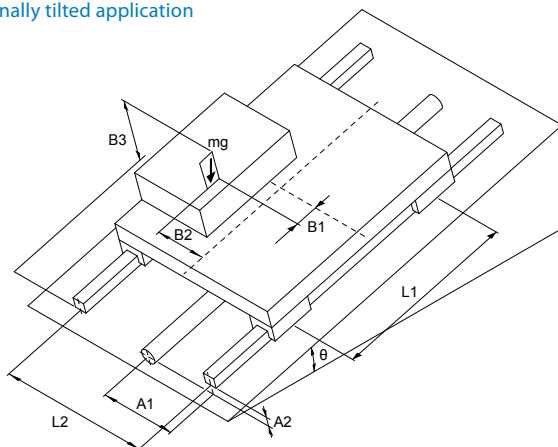
B1= mm B3= mm

B2= mm θ = Degree



working condition

Longitudinally tilted application



Service Life Calculation of *PMI* Linear Guideway

Date :

Company :	Address :
Tel :	
Fax :	Machine Type :
Contact Person :	Others :

Velocity:

V= m/sec

Acceleration time:

T1= sec

T2= sec

T3= sec

Stroke length:

Ls= mm

Number of reciprocations
per minute:

N= min⁻¹

Thrust point:

A1= mm

A2= mm

Carriage span:

L1= mm

Rail span:

L2= mm

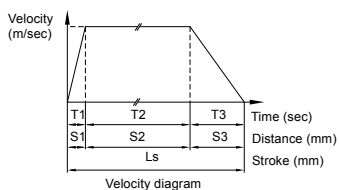
Mass:

m= kg

Gravity point:

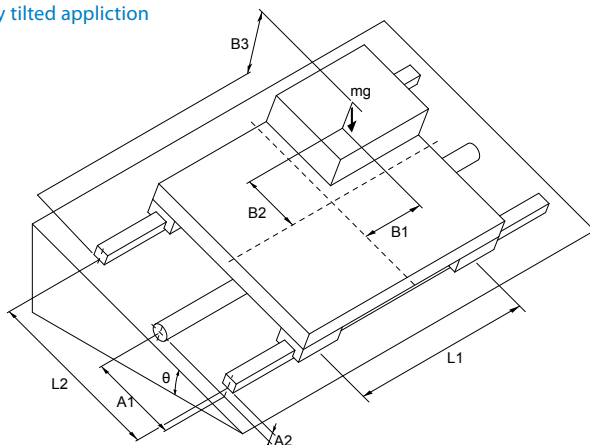
B1= mm B3= mm

B2= mm θ = Degree



working condition

Laterally tilted application



Service Life Calculation of *PMI* Linear Guideway

Date :

Company :	Address :
Tel :	
Fax :	Machine Type :
Contact Person :	Others :

Velocity:

V= m/sec

Acceleration time:

T1= sec

T2= sec

T3= sec

Stroke length:

Ls= mm

Number of reciprocations per minute:

N= min⁻¹

Thrust point:

A1= mm

A2= mm

Carriage span:

L1= mm

Rail span:

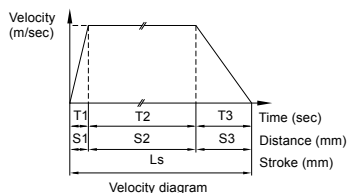
L2= mm

Mass:

m= kg

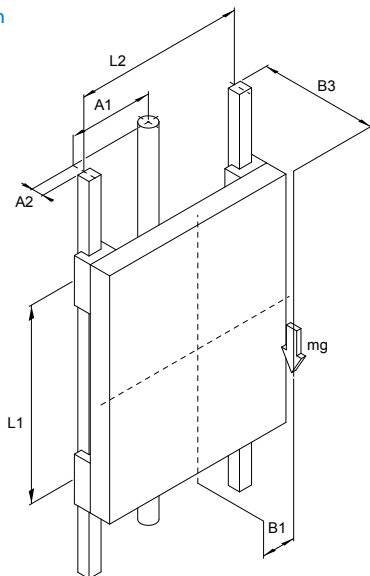
Gravity point:

B1= mm B3= mm



working condition

Vertical application





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