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QUICK START MANUAL | EN

LM16

QL0319/ REV.1

TABLE OF CONTENTS

Chapter	Contents	
0	Preface	04
0.1	Preface	04
1	Safety precautions	05
1.1	Before power up	05
1.2	During power up	05
1.3	Before operation	06
1.4	During operation	06
1.5	Inverter Disposal	06
2	Part Number Definition	07
2.1	Model part number	07
3	Environment & Installation	08
3.1	Environment	08
3.1.1	Wiring and EMC guidelines	08
3.1.2	Considerations for peripheral equipment	10
3.2	Specifications	11
3.2.1	Product Specifications	11
3.2.2	General Specifications	12
3.3	Standard wiring	14
3.3.1	Single phase input	14
3.3.2	Three phase input	15
3.3.3	NPN/PNP selectable models	16
3.4	Terminal Description	17
3.4.1	Description of main circuit terminals	17
3.4.2	Description of control circuit terminals	18
3.5	Outline Dimensions(unit: mm)	20
4	Software Index	25
4.1	Keypad Description	25
4.1.1	Operator Panel Functions	25
4.2	Programmable Parameter Groups	26
5	Troubleshooting and maintenance	45
5.1	Error display and corrective action	45
5.1.1	Manual Reset and Auto-Reset	45
5.1.2	Keypad Operation Error Instruction	48
5.1.3	Special conditions	49
5.2	General troubleshooting	50
6.	Instructions for UL	51
7.	Préface	55
7.1	Consignes de sécurité	55
7.1.1	Avant d'alimenter le disque dur	55
7.2	Câblage	56
7.3	Avant l'opération	56
7.4	Configuration Paramètre	57
7.5	Opération	57
7.6	Entretien, Inspection et remplacement	57
7.7	Mise au rebut du variateur	58

0. PREFACE

0.1 Preface

To extend the performance of the product and ensure personnel safety, please read this manual thoroughly before using the inverter. Should there be any problem in using the product that cannot be solved with the information provided in the manual, contact our technical or sales representative who will be willing to help you.

Precautions

The inverter is an electrical product. For your safety, there are symbols such as "Danger", "Caution" in this manual as a reminder to pay attention to safety instructions on handling, installing, operating, and checking the inverter. Be sure to follow the instructions for highest safety.



DANGER!

Indicates a potential hazard that could cause death or serious personal injury if misused.



CAUTION!

Indicates that the inverter or the mechanical system might be damaged if misused.



DANGER!

- Risk of electric shock. The DC link capacitors remain charged for five minutes after power has been removed. It is not permissible to open the equipment until 5 minutes after the power has been removed.
- Do not make any connections when the inverter is powered on. Do not check parts and signals on circuit boards during the inverter operation.
- Do not disassemble the inverter or modify any internal wires, circuits, or parts.
- Ensure that the Inverter Ground terminal is connected correctly.



CAUTION!

- Do not perform a voltage test on parts inside the inverter. High voltage can destroy the semiconductor components.
- Do not connect T1, T2, and T3 terminals of the inverter to any AC input power supply.
- CMOS ICs on the inverter's main board are susceptible to static electricity. Do not touch the main circuit board.

1. SAFETY PRECAUTIONS

1.1 Before Power Up



DANGER!

- Make sure the main circuit connections are correct. Single phase L1(L),L3(N), and Three phase L1(L), L2, L3(N); 400V: L1, L2, L3 are power-input terminals and must not be mistaken for T1, T2 and T3. Otherwise, inverter damage can result.



CAUTION!

- The line voltage applied must comply with the inverter's specified input voltage.(See the nameplate)
- To avoid the front cover from disengaging, or other damage do not carry the inverter by its covers. Support the drive by the heat sink when transporting. Improper handling can damage the inverter or injure personnel and should be avoided.
- To avoid the risk of fire, do not install the inverter on a flammable object.Install on nonflammable objects such as metal.
- If several inverters are placed in the same control panel, provide heat removal means to maintain the temperature below 50 degree C to avoid overheat or fire.
- When disconnecting the remote keypad, turn the power off first to avoid any damage to the keypad or the inverter.

WARNING

- This product is sold subject to EN 61800-3 and EN 61800-5-1.
In a domestic environment this product may cause radio interference in which case the user may be required to apply corrective measures.



CAUTION!

- Work on the device/system by unqualified personnel or failure to comply with warnings can result in severe personal injury or serious damage to material. Only suitably qualified personnel trained in the setup, installation, commissioning and operation of the product should carry out work on the device/system.
- Only permanently-wired input power connections are allowed.

1.2 During Power Up



DANGER!

- When the momentary power loss is longer than 2 seconds, the inverter will not have sufficient stored power for its control circuit. Therefore, when the power is re-applied, the run operation of the inverter will be based on the setup of following parameters:
 - Run parameters. 00-02 or 00-03.
 - Direct run on power up. Parameter. 07-04 and the status of external run switch,
- Note:** the start operation will be regardless of the settings for parameters 07-00/07-01/07-02.



DANGER! DIRECT RUN ON POWER UP.

If direct run on power up is enabled and inverter is set to external run with the run FWD/REV switch closed then the inverter will restart.



DANGER!

Prior to use, ensure that all risks and safety implications are considered.

- When the momentary power loss ride through is selected and the power loss is short, the inverter will have sufficient stored power for its control circuits to function, therefore, when the power is resumed the inverter will automatically restart depending on the setup of parameters 07-00 & 07-01.

1.3 Before Operation



CAUTION!

- Make sure the model and inverter capacity are the same as that set in parameter 13-00.
- Note:** On power up the supply voltage set in parameter 01-01 will flash on display for 2 seconds.

1.4 During Operation



DANGER!

- Do not connect or disconnect the motor during operation. Otherwise, It may cause the inverter to trip or damage the unit.



DANGER!

- To avoid electric shock, do not take the front cover off while power is on.
- The motor will restart automatically after stop when auto-restart function is enabled. In this case, care must be taken while working around the drive and associated equipment .
- The operation of the stop switch is different than that of the emergency stop switch. The stop switch has to be activated to be effective. Emergency stop has to be de-activated to become effective.



CAUTION!

- Do not touch heat radiating components such as heat sinks and brake resistors.
- The inverter can drive the motor from low speed to high speed. Verify the allowable speed ranges of the motor and the associated machinery.
- Note the settings related to the braking unit.
- Risk of electric shock. The DC link capacitors remain charged for five minutes after power has been removed. It is not permissible to open the equipment until 5 minutes after the power has been removed.



CAUTION!

- The Inverter should be used in environments with temperature range from (14-104°F) or (-10 to 40°C) and relative humidity of 95%.

Note: models with fan : -10~50°C, models without fan: -10~40°C



DANGER!

- Make sure that the power is switched off before disassembling or checking any components.

1.5 Inverter Disposal



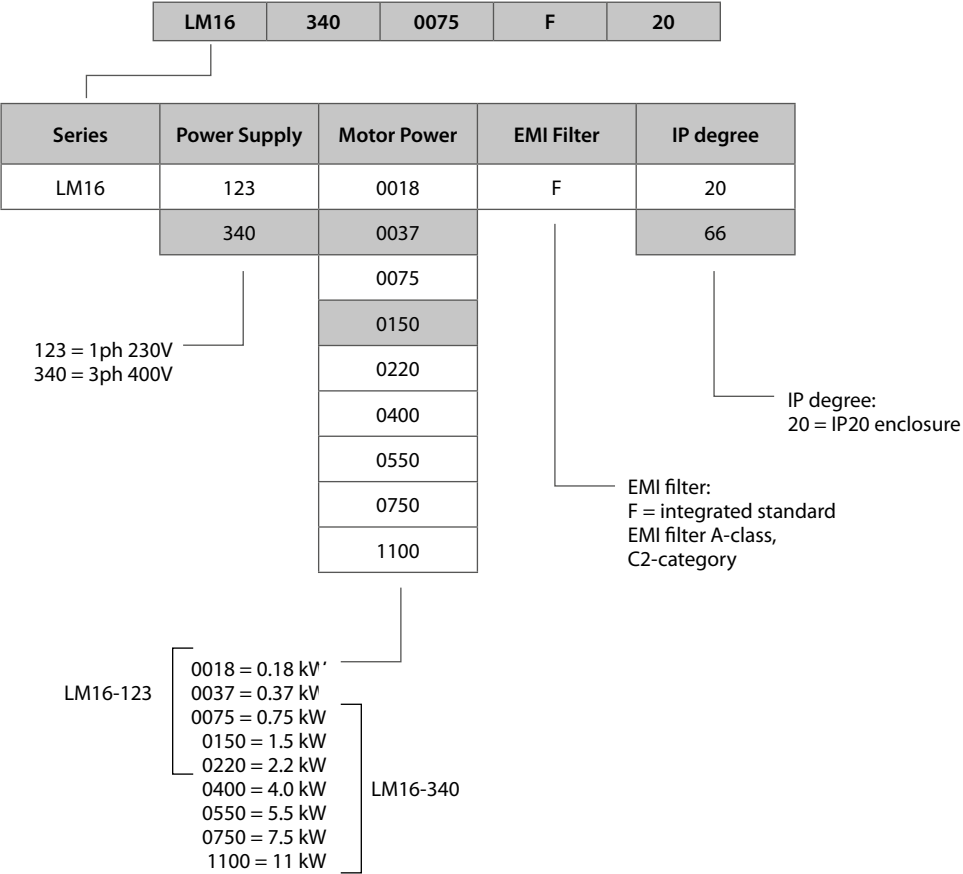
CAUTION!

Please dispose of this unit with care as an industrial waste and according to your required local regulations.

- The capacitors of inverter main circuit and printed circuit board are considered as hazardous waste and must not be burnt.
- The Plastic enclosure and parts of the inverter such as the cover board will release harmful gases if burnt.

2. PART NUMBER DEFINITION

2.1 Model identification



3. ENVIRONMENT & INSTALLATION

3.1 Environment

Installation environment has a direct effect on the correct operation and the life expectancy of the inverter, Install the inverter in an environment complying with the following conditions:

Protection	
Protection class	IP20 Open Type
Suitable environment	
Operating temperature	-10~40°C (-10~50°C with fan) (non-freezing) If several inverters are installed in the same control panel, ensure adequate spacing and provide the necessary cooling and ventilation for successful operation.
Storage temperature	-20~60°C
Relative Humidity	Max 95% (without condensation)
Shock	2G (19.6m/s ²) for 57~150Hz and below. 0.3mm for 10~57Hz (According to IEC60068-2-6 standard)

Installation site

Install in an environment that will not have an adverse effect on the operation of the unit and ensure that there is no exposure to areas such as that listed below:

- Direct sunlight, Rain or moisture
- Oil mist and salt
- Dust, lint fibres, small metal filings and corrosive liquid and gas
- Electromagnetic interference from sources such as welding equipment
- Radioactive and flammable materials
- Excessive vibration from machines such as stamping, punching machines
- Add vibration-proof pads if necessary.

3.1.1 Wiring and EMC guidelines

For effective interference suppression, do not route power and control cables in the same conduit or trunking. To prevent radiated noise, motor cable should be put in a metal conduit. Alternatively an armored or shielded type motor cable should be used.

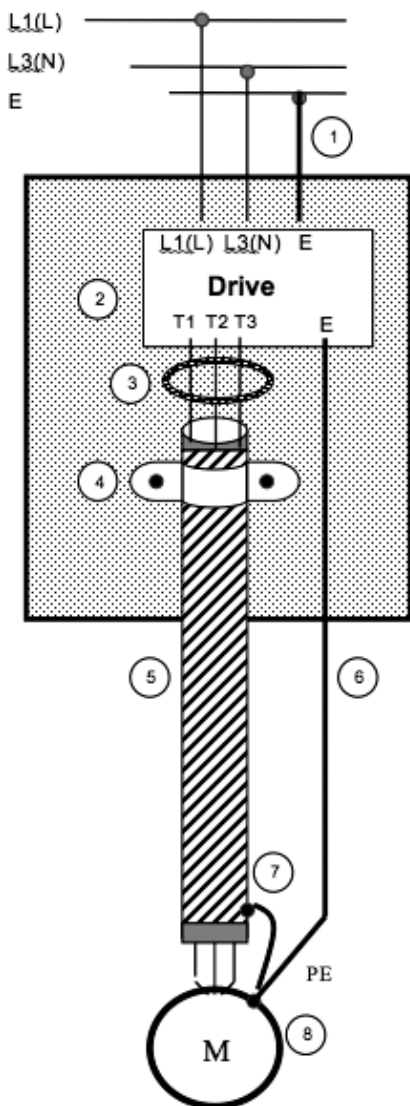
For effective suppression of noise emissions the cable armor or shield must be grounded at both ends to the motor and the inverter ground. These connections should be as short as possible.

Motor cable and signal lines of other control equipment should be at the least 30 cm apart.

LM16 has a built in Class "A" EMC filter to first Environment Restricted. (Category C2).

For some installations such as residential,(Category C1) an optional external Class "B" type filter will be necessary. Please consult your local supplier.

Typical Wiring.



1. Protective Earth Conductor.
Conductor size for enclosure &
Backplate must comply with the local electrical standards.
Min 10mm².

2. Backplate. Galvanised steel (Unpainted).

3. Ferrite core / Output reactor
ferrite cores can be used to reduce
radiated noise due to long motor cables.
If ferrite core is used loop motor wires, 3 times round the
core. Install core as close to the inverter as possible

Output reactors provide additional
benefit of reducing dv/dt for protection of motor windings.

4. Metal Cable clamp. no more than 150mm from
the inverter.

Note: If no enclosure & backplate is used then connect
the cable shield by a good 360° termination to the
Inverter output terminal E.

5. Screened (Shielded four core cable).

6. Separate Protective Earth wire, routed outside motor
cable separated be at least 100mm.

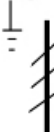
**Note: this is the preferred method specially for large
output cables and long length.**
**Multi-core screened (3 core & protective earth) can be
used for small power and short length.**

7. Connect the cable shield by a good
360° termination and connect to the motor protective
earth terminal.

This link must be as short as possible.

8. Motor Earth terminal(Protective Earth).

3.1.2 Considerations for peripheral equipment

	Power	Ensure that the supply voltage is correct. A molded-case circuit breaker or fused disconnect must be installed between the AC source and the inverter.
	Circuit Breaker & RCD	Use a molded-case circuit breaker that conforms to the rated voltage and current of the inverter. Do not use the circuit breaker as the run/stop switch for the inverter. Residual Current Circuit Breaker (RCD) Current setting should be 200mA or above and the operating time at 0.1 second or longer to prevent malfunctions.
	Magnetic contactor	Normally a magnetic contactor is not needed. A contactor can be used to perform functions such as external control and auto restart after power failure. Do not use the magnetic contactor as the run/stop switch for the inverter.
	AC reactor for power quality improvement	When a 200V/400V inverter with rating below 15KW is connected to a high capacity power source (600kVA or above) then an AC reactor can be connected for power factor improvement and reducing harmonics.
	Input noise filter	LM16 inverter has a built-in filter to Class "A" first Environment. (Category C2) To satisfy the required EMC regulations for your specific application you may require an additional EMC filter.
 	Inverter	Connect the single phase power to Terminals, L1(L) & L3(N) and three phase power to Terminals: (200V: L1(L), L2, L3 (N) or 400V: L1, L2, L3) Warning! Connecting the input terminals T1, T2, and T3 to AC input power will damage the inverter. Output terminals T1, T2, and T3 are connected to U, V, and W terminals of the motor. To reverse the motor rotation direction just swap any two wires at terminals T1, T2, and T3. Ground the Inverter and motor correctly. Ground Resistance for 200V power<100 Ohms.
	Motor	Three-phase induction motor. Voltage drop on motor due to long cable can be calculated. Volts drop should be < 10%. Phase-to-phase voltage drop (V) = $\sqrt{3} \times \text{resistance of wire } (\Omega/\text{km}) \times \text{length of line (m)} \times \text{current} \times 10^{-3}$

(For detailed information for the above peripheral equipment refer to Chapter 6)

3.2 Specifications

3.2.1 Product Specifications

230V CLASS: SINGLE PHASE

					
Model : LM16-123-.....-F-20	0018	0037	0075	0150	0220
Recommended motor power (kW)	0.2	0.4	0.75	1.5	2.2
Rated output current (A)	1.8	2.6	4.3	7.5	10.5
Rated power capacity (kVA)	0.68	1.00	1.65	2.90	4.00
Input voltage range(V)	Single Phase : 200~240V (+10%-15%), 50/60HZ				
Output voltage range(V)	Three phase 0~240V				
Input current (A)	4.9	7.2	11	15.5	21
Weight with filter(kg)	0.95	0.95	0.95	1.45	1.45
Allowable momentary power loss time (s)	1.0	1.0	1.0	2.0	2.0
Enclosure	IP20				

F: Standards built-in filter

400V CLASS: THREE PHASE

			
Model : LM16-340-.....-F-20	0075	0150	0220
Recommended motor power (kW)	0.75	1.5	2.2
Rated output current (A)	2.3	3.8	5.2
Rated power capacity (kVA)	1.7	2.9	4.0
Input voltage range(V)	Three Phase : 380~480V (+10%-15%), 50/60HZ		
Output voltage range(V)	Three phase 0~480V		
Input current (A)	4.2	5.6	7.3
Weight with filter(kg)	1.45	1.45	1.45
Allowable momentary power loss time (s)	2.0	2.0	2.0
Enclosure	IP20		

*The input current is calculated value at full rated output current.

Model : LM16-340-.....-F-20	0400	0550	0750	1100
Recommended motor power (kW)	3.7	5.5	7.5	11
Rated output current (A)	9.2	13.0	17.5	24
Rated power capacity (kVA)	7.01	9.91	13.34	18.29
Input voltage range(V)	Three Phase :380~480V (+10%-15%),50/60HZ			
Output voltage range(V)	Three Phase 0~480V			
Input current (A)	10.1	14.3	19.3	26.4
Weight with filter(kg)	$\frac{2.5}{2.7}$	$\frac{2.5}{2.7}$	$\frac{6}{6.3}$	$\frac{6}{6.3}$
Allowable momentary power loss time (s)	2	2	2	2
Enclosure	IP20			

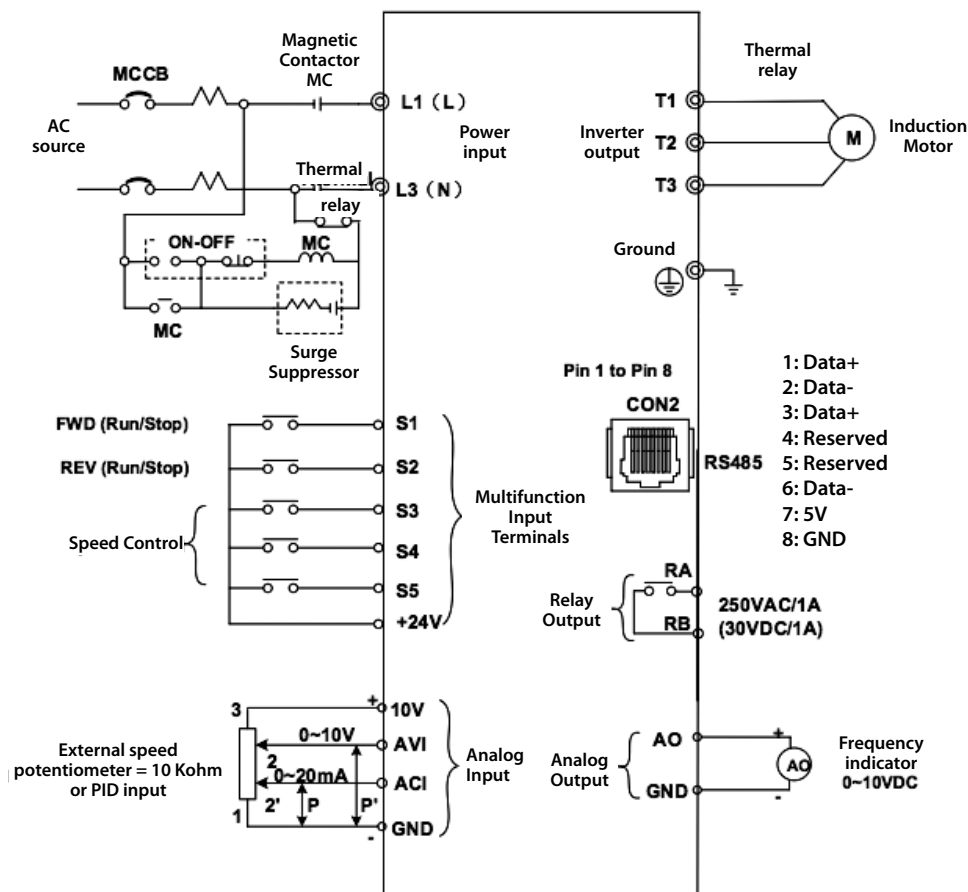
3.2.2 General Specifications

Item		LM16
Control Mode		V/F Control + SLV control
Frequency	Range	0.01~599.00Hz
	Speed accuracy (100% torque)	V/F: 3% SLV: 1%
	Starting Torque	V/F: 3Hz / 100% SLV: 3Hz / 150%
	Setting resolution	Digital input : 0.01Hz
		Analog input : 0.015Hz/60Hz
	Setting	Keypad : Set directly with ▲ ▼ keys or the VR (Potentiometer) on the keypad
		External Input Terminals: AVI(0/2~10V), ACI(0/4~20mA)input Multifunction input up/down function(Group3)
		Setting frequency by Communication method.
Run	Operation set	Lower and upper frequency limits 3 -skip frequency settings.
		Keypad run, stop button
		External terminals: Multi- operation-mode 2 / 3 wire selection Jog operation
Main Controls	Run signal by communication method.	
	V / F curve setting	6 fixed curve and one customized curve
	Carrier frequency	1~16kHz(default 5kHz)
	Acceleration and deceleration control	2 off Acc / dec time parameters. 4 off S curve parameters.
	Multifunction input	19 functions (refer to description on group3) 5 points Frame 4 : NPN&PNP switchable
	Multifunction output	16 functions (refer to description on group3)
	Multifunction analog output	5 functions (refer to description on group4) 1 point (0~10V)
	Main features	Overload Detection, 8 preset speeds, Auto-run, Acc/Dec Switch (2 Stages), Main/Alt run Command select, Main/Alt Frequency Command select, PID control, torque boost, V/F start Frequency, Fault reset.

Item		LM16
Display	LED	Display: parameter/parameter value/frequency/line speed/DC voltage/output voltage/output current/PID feedback/input and output terminal status/Heat sink temperature/Program Version/Fault Log
	LED Status Indicator	For run/stop/forward and reverse
Protective Functions	Overload Protection	Integrated motor and Inverter overload protection. (150% rated current for 60sec)
	Over voltage	1ph200V : Over 410V, 3ph400V : Over 820V
	Under voltage	1ph200V : Under 190V, 3ph400V : Under 380V
	Momentary Power Loss Restart	Inverter auto-restart after a momentary power loss.
	Stall Prevention	Stall prevention for Acceleration/ Deceleration/ and continuous Run
	Short-circuit output terminal	Electronic Circuit Protection
	Grounding Fault	Electronic Circuit Protection
	Additional protective functions	heatsink over temperature protection, Auto carrier frequency reduction with temperature rise, fault output, reverse prohibit, Number of auto restart attempts, Parameter lock, over voltage protection(OVP), motor PTC over-temperature protection
International Certification		CE/UL/cUL/RCM
Communication		RS485 (Modbus) built in, with one to one or one to many control. Built-in BacNet communication. Profibus, DeviceNet, CANopen, TCP/IP by gateways.
Environment	Operating temperature	-10~50°C (with fan), -10~40°C (without fan)
	Storage temperature	-20~60°C
	Humidity	Under 95%RH (no condensation)
	Shock	2G (19.6m/s ²) for 57~150Hz and below. 0.3mm for 10~57Hz
	EMC Compliance	EN61800-3, First Environment Portion models can pass C1 level with grounding kit.
	LVD Compliance	EN 61800-5-1
	Electrical Safety	UL508C
	Protection level	IP20

3.3 Standard wiring

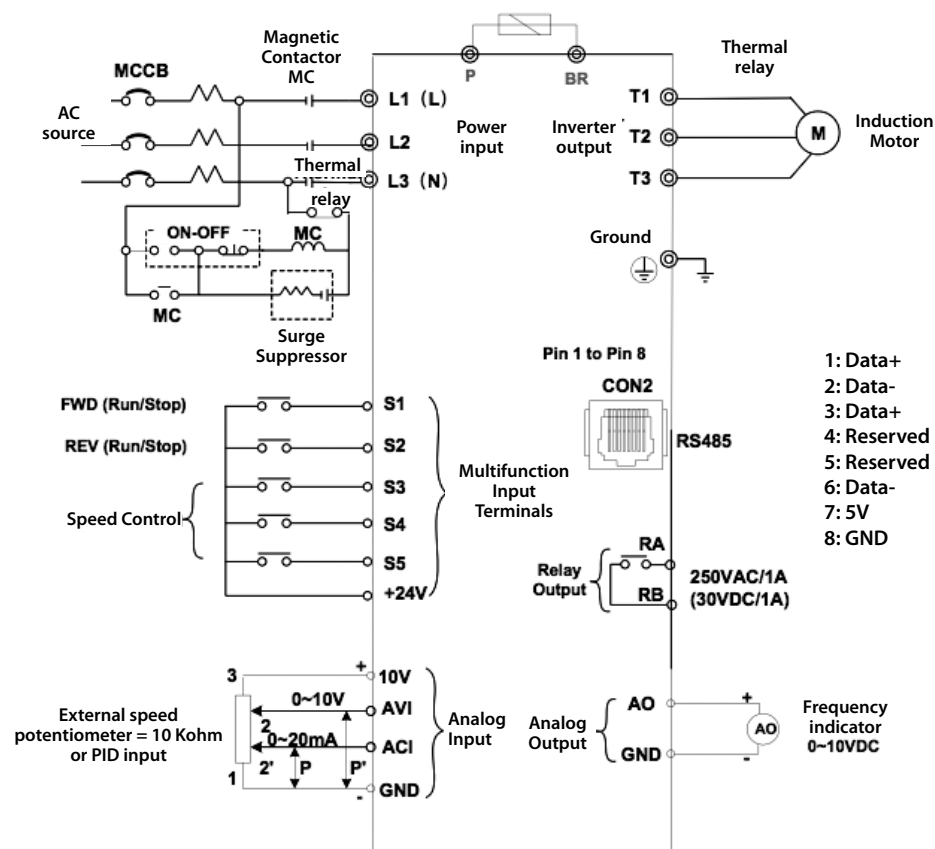
3.3.1 Single phase 230V



Models

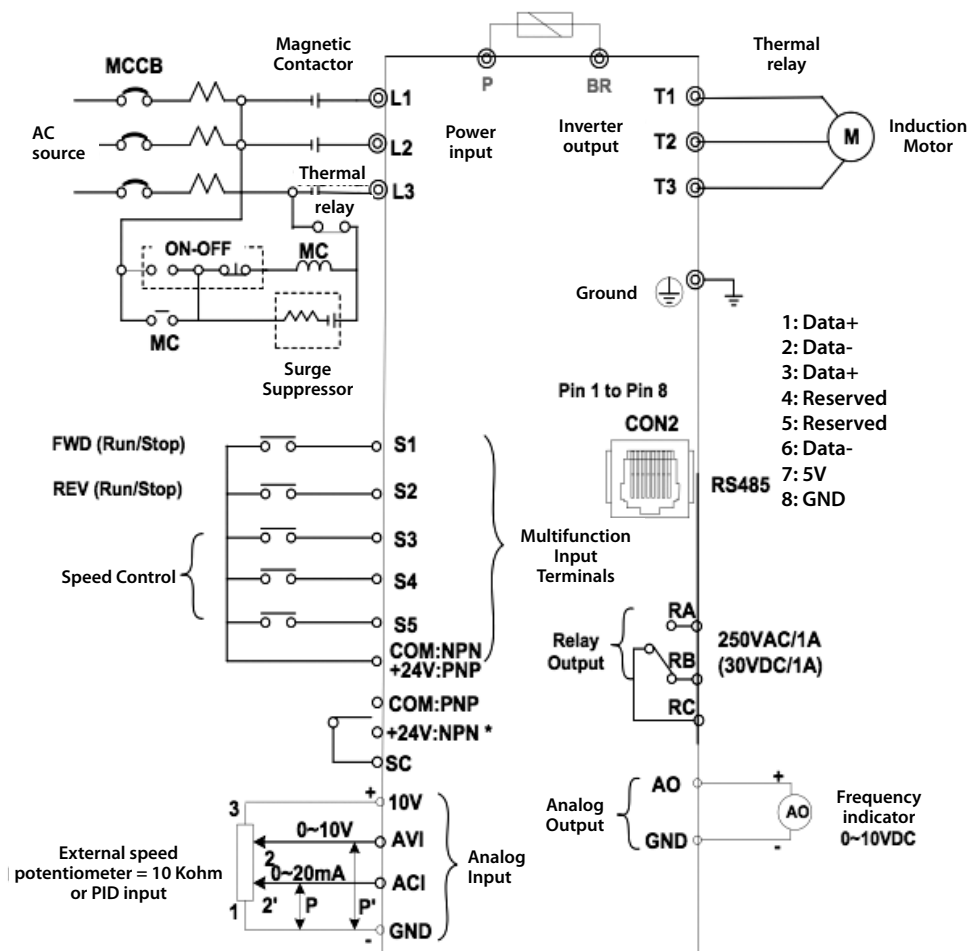
LM16-123-0018-F-20
LM16-123-0037-F-20
LM16-123-0075-F-20
LM16-123-0150-F-20
LM16-123-0220-F-20

3.3.2 Three phase 400V



Models
LM16-340-0075-F-20
LM16-340-0150-F-20
LM16-340-0220-F-20

3.3.3 Three phase 400V NPN/PNP selectable logical models



Models
LM16-340-0400-F-20
LM16-340-0550-F-20
LM16-340-0750-F-20
LM16-340-1100-F-20

NPN/PNP input is selected by "SC" terminal.
If you need to use NPN input, please you shorted +24V and SC terminal.
If you need to use PNP input, please you shorted COM and SC terminal.

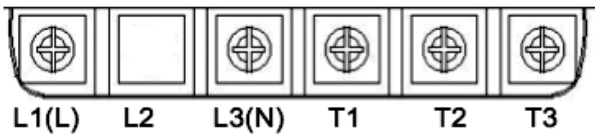
Notes: If the SC terminal does not be connected correctly, the functions of group 3 will be malfunctioned.

3.4 Terminal Description

3.4.1 Description of main circuit terminals

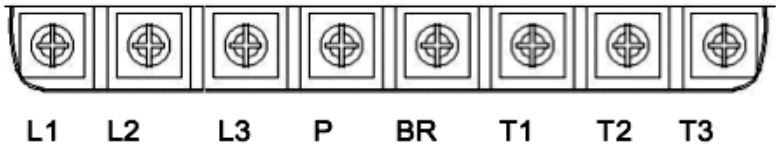
Terminal symbols	TM1 Function Description
L1(L)	Main power input, single phase: L1(L) / L3(N) three phase (400V): L1 / L2 / L3
L2	
L3 (N)	
P*	Externally connected braking resistor
BR*	
T1	Inverter output, connect to U, V, W terminals of motor
T2	
T3	
	Ground terminal

Single phase (200V)



Note: the screw on L2 terminal is removed for the single phase input supply models.

Three phase (400V)

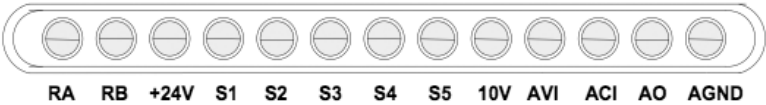


3.4.2 Description of control circuit terminals

FRAME1 & FRAME2

Terminal symbols	TM2 Function Description	Signal Level
RA	Relay output terminal, Specification: 250VAC/1A (30VDC/1A)	250VAC/1A (30VDC/1A)
RB		
24V	S1~S5 (COMMON) [PNP]	±15% Max output current 30mA
S1	Multi-function input terminals (refer to group3)	24 VDC, 4.5 mA, Optical coupling isolation (Max, voltage 30 Vdc, Input impedance 6kΩ)
S2		
S3		
S4		
S5		
10V	Built in Power for an external speed potentiometer	10V (Max current:20mA)
AVI	Analog voltage input, Specification : 0/2~10VDC (choose by parameter 04-00)	0~10V (Input impedance 200kΩ)
ACI	Analog current input, Specification : 0/4~20mA (choose by parameter 04-00)	0~20mA (Input impedance 499Ω)
AO	Multi function analog output terminal. Maximum output 10VDC/1mA	0~10V (Max current 2mA)
AGND	Analog ground terminal	

PNP:

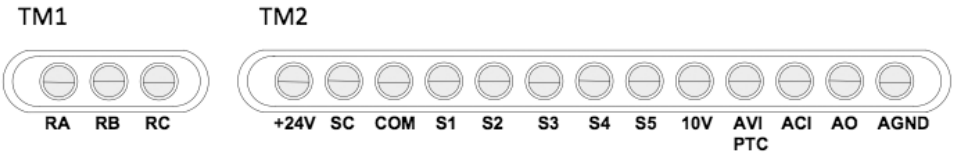


FRAME3 & FRAME4

Terminal symbols	TM1 Function Description
RA	Relay output terminal, Specification: 250VAC/5A(30VDC/5A) RA: Normally open RB: Normally close RC: common point
RB	
RC	

Terminal symbols	TM2 Function Description	Signal Level
+24V	Common point of PNP input	±15% Max output current 30mA
SC	NPN/PNP selectable terminal. NPN input: +24V&SC need to be shorted. PNP input: COM&SC need to be shorted.	
COM	Voltage reference point for S1~S5	
S1~S5	Multi-function input terminals (refer to group3)	24 VDC, 4.5 mA, Optical coupling isolation (Max, voltage30 Vdc, Input impedance 6kΩ)
10V	Built in Power for an external speed potentiometer (Max output : 20mA)	10V (Max current:20mA)
AVI/PTC	Analog voltage input/motor over temperature protection signal input, Specification : 0~10VDC	0~10V (Input impedance 200kΩ)
ACI	Analog current input, Specification : 0~20mA / 4~20mA (choose by parameter 04-00)	0~20mA (Input impedance 499Ω)
AO	Multi function analog output terminal Maximum output 10VDC/1mA	0~10V(Max current 2mA)
AGND	Analog ground terminal	

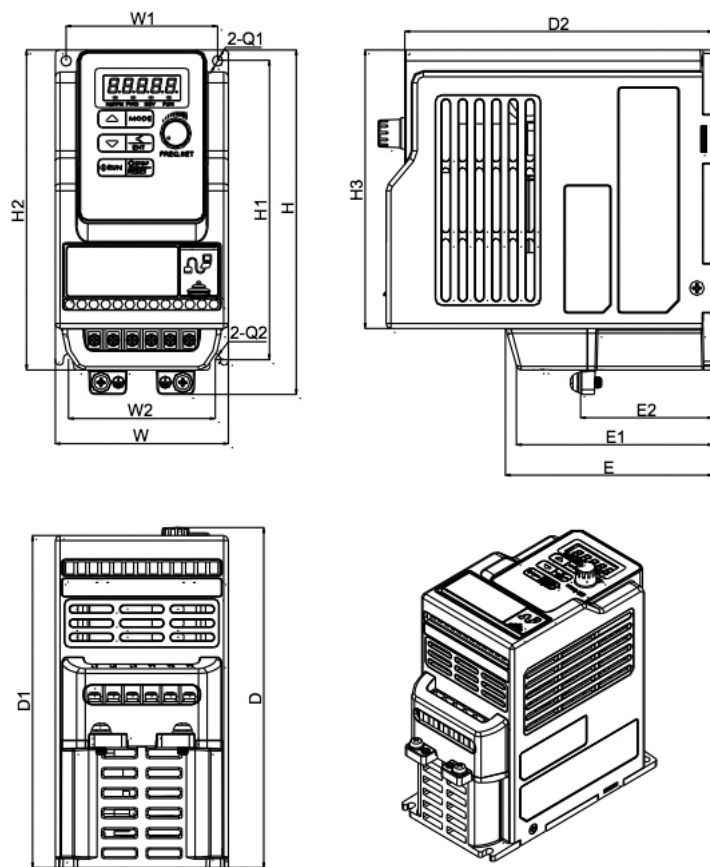
NPN/PNP SELECTABLE



3.5 Outline Dimensions (unit: mm)

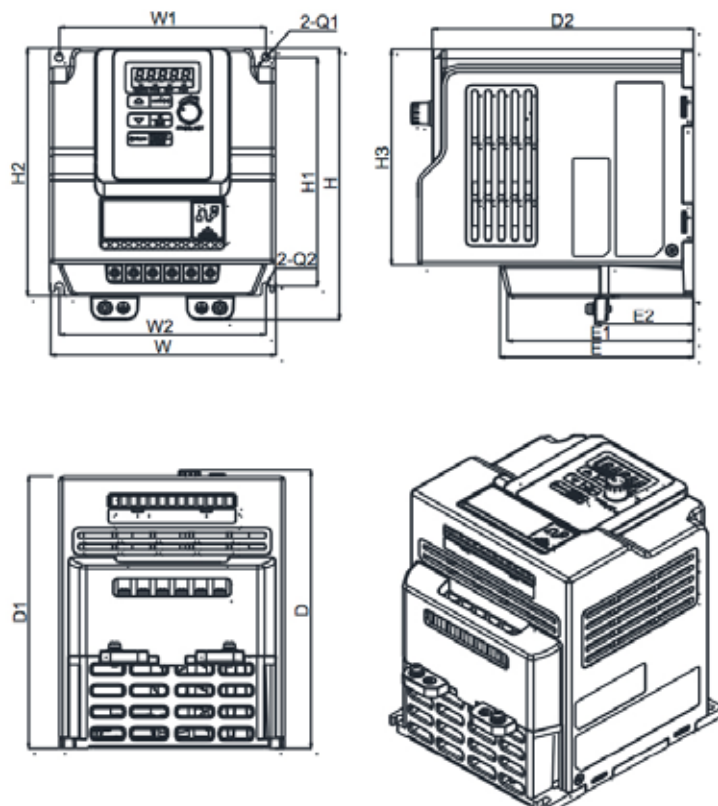
Tolerance Table				
0~6±0.8	6~30±1.5	30~120±2.5	120~315±4.0	315~1000±6.0

Frame 1



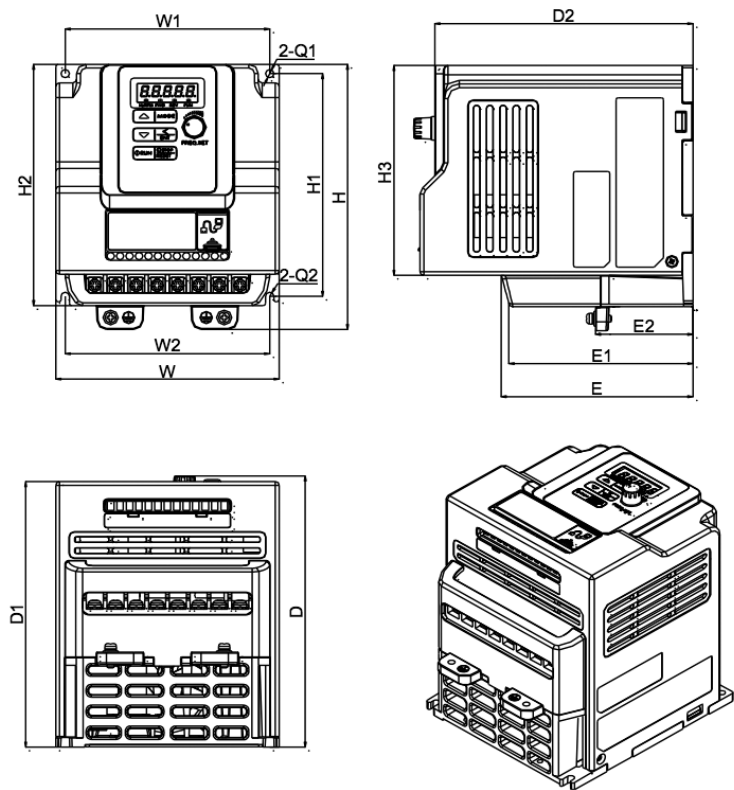
Model	Dimension														
	W	W1	W2	H	H1	H2	H3	D	D1	D2	E	E1	E2	Q1	Q2
LM16-123-0018-F-20	72	63	61	141	131	122	114	141	136	128.2	86.3	81.1	55	4.4	2.2
LM16-123-0037-F-20															
LM16-123-0075-F-20															

Frame 2
Type 230V



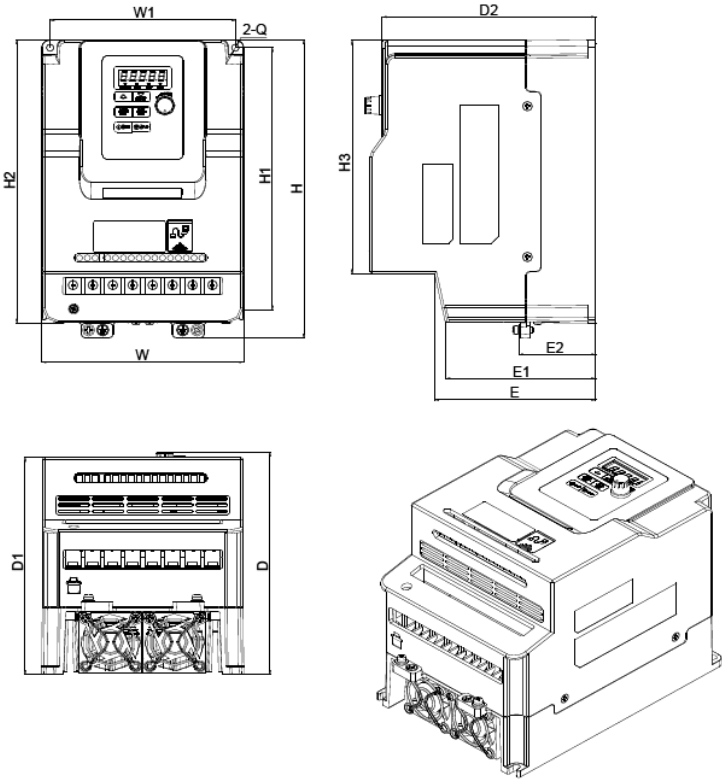
Model	Dimension														
	W	W1	W2	H	H1	H2	H3	D	D1	D2	E	E1	E2	Q1	Q2
LM16-123-0150-F-20	118	108	108	144	131	121	114	150	144.2	136.4	101.32	96.73	51.5	4.4	2.2
LM16-123-0220-F-20															

Frame 2
 Type 400V



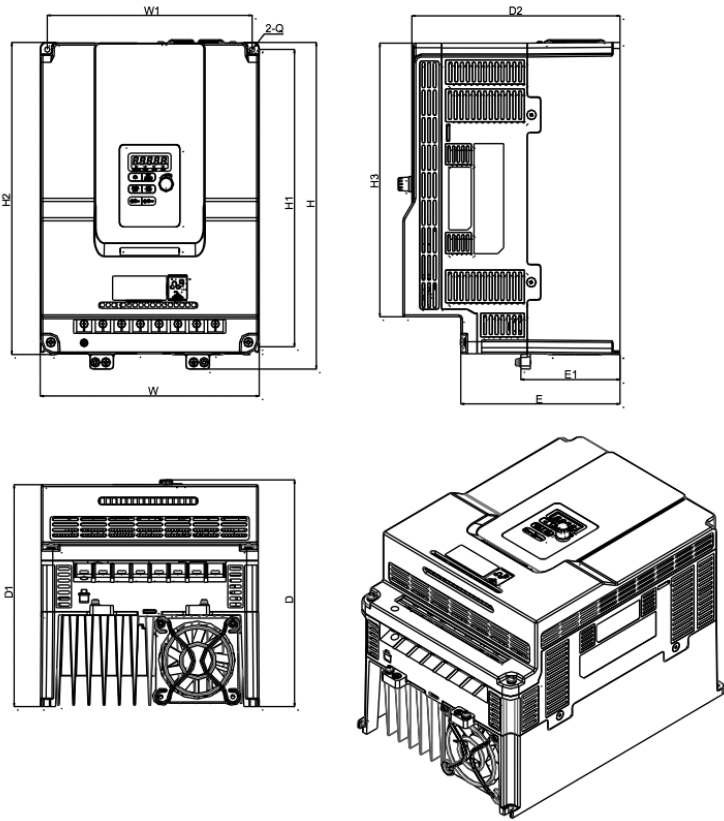
Model	Dimension														
	W	W1	W2	H	H1	H2	H3	D	D1	D2	E	E1	E2	Q1	Q2
LM16-340-0075-F-20	118	108	108	144	131	121	114	150	144.2	136.4	101.32	96.73	51.5	4.3	2.2
LM16-340-0150-F-20															
LM16-340-0220-F-20															

Frame 3



Model	Dimension												
	W	W1	H	H1	H2	H3	D	D1	D2	E	E1	E2	Q
LM16-340-0400-F-20	129	118	197.5	177.6	188	154.7	148	143.7	136	102.6	96	48.2	4.5
LM16-340-0550-F-20													

Frame 4



Model	Dimension											
	W	W1	H	H1	H2	H3	D	D1	D2	E	E1	Q
LM16-340-0750-F-20	187	176	273	249.8	261	228.6	190	185.6	177.9	136	84.7	4.5
LM16-340-1100-F-20												

4. SOFTWARE INDEX

4.1 Keypad Description

4.1.1 Operator Panel Functions



Type	Item	Function
Digital display & LEDs	Main digital displays	Frequency Display, Parameter, voltage, Current, Temperature, Fault messages
	LED Status	Hz/RPM: ON when the frequency or line speed is displayed. OFF when the parameters are displayed. FWD: ON while the inverter is running forward. Flashes while stopped. REV: ON while the inverter is running reverse. Flashes while stopped. FUN: ON when the parameters are displayed. OFF when the frequency is displayed.
Variable Resistor	FREQ SET	Used to set the frequency
Keys On Keypad	RUN	RUN: Run at the set frequency
	STOP/RESET (Dual function keys)	STOP: Decelerate or Coast to Stop RESET: Use to Reset alarms or resettable faults
	▲	Increment parameter number and preset values
	▼	Decrement parameter number and preset values
	MODE	Switch between available displays
	</ENTER (Dual function keys, a short press for left shift function, a long press for ENTER function)	"<" Left Shift: Used while changing the parameters or parameter values ENTER: Used to display the preset value of parameters and for saving the changed parameter values

4.2 Programmable Parameter Groups

Parameter Group No.	Description
Group 00	Basic parameters
Group 01	V/F Pattern selections & setup
Group 02	Motor parameters
Group 03	Multi function digital Inputs/Outputs
Group 04	Analog signal inputs/ Analog output
Group 05	Preset Frequency Selections.
Group 06	Auto Run(Auto Sequencer) function
Group 07	Start/Stop command setup
Group 08	Drive and motor Protection
Group 09	Communication function setup
Group 10	PID function setup
Group 11	Performance control functions
Group 12	Digital Display & Monitor functions
Group 13	Inspection & Maintenance function

Parameter notes for Parameter Groups	
*1	Parameter can be adjusted during running mode
*2	Cannot be modified in communication mode
*3	Does not change with factory reset
*4	Read only

Group 00 - The basic parameters group					
No.	Description	Range	Factory Setting	Unit	Note
00-00	Control mode	0: V/F mode	0	-	
		1: SLV mode			
00-01	Motor rotation	0: Forward 1: Reverse	0	-	*1
00-02	Main Run Source Selection	0: Keypad	0	-	
		1: External Run/Stop Control			
		2: Communication			
00-03	Alternative Run Source Selection	0: Keypad	0	-	
		1: External Run/Stop Control			
		2: Communication			
00-04	Operation modes for external terminals	0: Forward/Stop-Reverse/Stop	0	-	
		1: Run/Stop-Reverse/Forward			
		2: 3-Wire Control Mode-Run/Stop			
00-05	Main Frequency Source Selection	0: Keypad	0	-	
		1: Potentiometer on Keypad			
		2: External AVI Analog Signal Input			
		3: External ACI Analog Signal Input			
		4: External Up/Down Frequency Control			
		5: Communication setting Frequency			
		6: PID output frequency			
00-06	Alternative Frequency Source Selection	0: Keypad	4	-	
		1: Potentiometer on Keypad			
		2: External AVI Analog Signal Input			
		3: External ACI Analog Signal Input			
		4: External Up/Down Frequency Control			
		5: Communication setting Frequency			
		6: PID output frequency			
00-07	Main and Alternative Frequency Command modes	0: Main Or Alternative Frequency 1: Main frequency+Alternative Frequency	0	-	

Group 00 - The basic parameters group					
No.	Description	Range	Factory Setting	Unit	Note
00-09	Frequency command Save mode (Communication mode)	0: Save the frequency before power down 1: Save the communication frequency	0	-	
00-10	Initial Frequency Selection (keypad mode)	0: by Current Frequency Command	0	-	
		1: by 0 Frequency Command			
		2: by 00-11			
00-11	Initial Frequency Keypad mode	0.00~599.00	50.00/60.00	Hz	
00-12	Frequency Upper Limit	0.01~599.00	50.00/60.00	Hz	
00-13	Frequency Lower Limit	0.00~598.99	0.00	Hz	
00-14	Acceleration Time 1	0.1~3600.0	10.0	s	*1
00-15	Deceleration Time 1	0.1~3600.0	10.0	s	*1
00-16	Acceleration Time 2	0.1~3600.0	10.0	s	*1
00-17	Deceleration Time 2	0.1~3600.0	10.0	s	*1
00-18	Jog Frequency	1.00~25.00	2.00	Hz	*1
00-19	Jog Acceleration Time	0.1~25.5	0.5	s	*1
00-20	Jog Deceleration Time	0.1~25.5	0.5	s	*1

Group 01- V/F Pattern selection & Setup					
No.	Description	Range	Factory Setting	Unit	Note
01-00	Volts/Hz Patterns	1~7	1/4	-	
01-01	V/F Max voltage	200V:170.0~264.0 400V:323.0~528.0	Based on 13-08	Vac	
01-02	Max Frequency	1.40 ~ 599.00	50.00/60.00	Hz	
01-03	Max Frequency Voltage Ratio	0.0 ~ 100.0	100.0	%	
01-04	Mid Frequency 2	1.30 ~ 599.00	2.50/3.00	Hz	
01-05	Mid Frequency Voltage Ratio 2	0.0 ~ 100.0	10.0/6.8	%	
01-06	Mid Frequency 1	1.30 ~ 599.00	2.50/3.00	Hz	
01-07	Mid Frequency Voltage Ratio 1	0.0 ~ 100.0	10.0/6.8	%	
01-08	Min Frequency	1.30 ~ 599.00	1.30/1.50	Hz	
01-09	Min Frequency Voltage Ratio	0.0 ~ 100.0	8.0/3.4	%	
01-10	Volts/Hz Curve Modification (Torque Boost)	0 ~ 10.0	0.0	%	*1
01-11	V/F start Frequency	0.00~10.00	0.00	Hz	

Group 01- V/F Pattern selection & Setup					
No.	Description	Range	Factory Setting	Unit	Note
01-13	Motor Hunting Prevention Coefficient	1~8192	800		
01-14	Motor Hunting Prevention Gain	0~100	Frame1/2 100V/200V series: 7 others: 0	%	
01-15	Motor Hunting Prevention Limit	0~100.0	5.0	%	
01-16	Auto-Torque Compensation Filter Coefficient	0.1~1000.0	0.1	ms	
01-17	Auto-torque Compensation Gain	0~100	0	%	
01-18	Auto-torque Compensation Frequency	1.30~5.00	2	Hz	

Group 02- Motor parameters					
No.	Description	Range	Factory Setting	Unit	Note
02-00	Motor No Load Current	----	by motor nameplate	A	
02-01	Motor Rated Current (OL1)	----	by motor nameplate	A	
02-02	V/F Slip Compensation	0.0 ~ 100.0	0.0	%	*1
02-03	Motor Rated Speed	----	by motor nameplate	Rpm	
02-04	Motor Rated Voltage	----	by motor nameplate	Vac	
02-05	Motor Rated Power	0~22.0	by motor nameplate	kW	
02-06	Motor Rated Frequency	0~599.0	by motor nameplate		
02-07	Motor Auto Tuning	0: Disable 1: Static auto tuning	0		
02-08	Stator Resistor Gain	0~600	by series		
02-09	Rotor Resistor Gain	0~600	by series		
02-10	Reserved				
02-11	Reserved				
02-12	Reserved				
02-13	SLV Slip Compensation Gain	0~200	by series	%	
02-14	SLV Torque Compensation Gain	0~200	100	%	

Group 02- Motor parameters					
No.	Description	Range	Factory Setting	Unit	Note
02-15	Low Frequency Torque Gain	0~100	50	%	
02-16	SLV Without Load Slip Compensation Gain	0~200	by series	%	
02-17	SLV With Load Slip Compensation Gain	0~200	150	%	
02-18	SLV With Load Torque Compensation Gain	0~200	100	%	
02-19	SLV Slip Compensation Select	0: Slip Compensation 1 2: Slip Compensation 2	0		

Group 03- Multi function Digital Inputs/Outputs					
No.	Description	Range	Factory Setting	Unit	Note
03-00	Multifunction Input Term. S1	0: Forward/Stop Command or Run /Stop	0	-	
03-01	Multifunction Input Term. S2	1: Reverse/Stop Command Or REV/FWD	1	-	
03-02	Multifunction Input Term. S3	2: Preset Speed 1 (5-02)	2	-	
03-03	Multifunction Input Term. S4	3: Preset Speed 2 (5-03)	3	-	
03-04	Multifunction Input Term. S5	4: Preset Speed 4 (5-05)	17	-	
		6: Jog Forward Command			
		7: Jog Reverse Command			
		8: Up Command			
		9: Down Command			
		10: Acc/Dec 2			
		11: Acc/Dec Disabled			
		12: Main/Alternative Run Command select			
		13: Main/Alternative Frequency Command select			
		14: Rapid Stop (Decel to stop)			
		15: Base Block			
		16: Disable PID Function			
		17: Reset			
		18: Auto Run Mode enable			

Group 03- Multi function Digital Inputs/Outputs					
No.	Description	Range	Factory Setting	Unit	Note
03-05	Reserved				
03-06	Up/Down frequency band	0.00~5.00	0.00	Hz	
03-07	Up/Down Frequency modes	0: Preset frequency is held as the inverter stops, and the UP/Down function is disabled.	0	-	
		1: Preset frequency is reset to 0 Hz as the inverter stops.			
		2: Preset frequency is held as the inverter stops, and the UP/Down is available.			
03-08	S1~S5 scan confirmation	1~200. Number of Scan cycles	10	2ms	
03-09	S1~ S5 switch type select	xxxx0:S1 NO xxx1:S1 NC	00000	-	
		xxx0x:S2 NO xxx1x:S2 NC			
		xx0xx:S3 NO xx1xx:S3 NC			
		x0xxx:S4 NO x1xxx:S4 NC			
		0xxxx:S5 NO 1xxxx:S5 NC			
03-10	Reserved				
03-11	Output Relay (RY1)	0: Run	0	-	
		1: Fault			
		2: Setting Frequency Reached			
		3: Frequency Reached (3-13±3-14)			
		4: Output Frequency Detection1(> 3-13)			
		5: Output Frequency Detection2(< 3-13)			
		6: Auto-Restart			
		7: Momentary AC Power Loss			
		8: Rapid Stop			

Group 03- Multi function Digital Inputs/Outputs						
No.	Description	Range		Factory Setting	Unit	Note
03-11	Output Relay (RY1)	9: Base Block		0	-	
		10: Motor Overload Protection(OL1)				
		11: Drive Overload Protection(OL2)				
		12: Reserved				
		13: Output Current Reached				
		14: Brake Control				
		15: PID feedback disconnection detection				
03-12	Reserved					
03-13	Output frequency detection level (Hz)	0.00~599.00		0.00	Hz	*1
03-14	Frequency Detection band	0.00~30.00		0.1	A	
03-15	Output Current Detection Level	0.1~15.0				
03-16	Output Current Detection Period	0.1~10.0		0.1	s	
03-17	External Brake Release level	0.00~20.00		0.00	Hz	
03-18	External Brake Engage Level	0.00~20.00		0.00	Hz	
03-19	Relay Output function type	0: A (Normally open) 1: B (Normally close)		0	-	
03-20	Braking Transistor On Level	100/200V: 240.0~400.0V 400V: 500.0~800.0V	220/230V:	380	VDC	
			380/400V:	690		
			415/460V:	780		
03-21	Brake Transistor Off Level	100/200V: 240.0~400.0V 400V: 500.0~800.0V	220/230V:	360	VDC	
			380/400V:	670		
			415/460V:	760		

*"NO" indicates normally open, "NC" indicates normally closed

Group 04- Analog signal inputs/ Analogue output functions							
No.	Description	Range			Factory Setting	Unit	Note
04-00	AVI/ACI analog Input signal type select		ACI	AVI	0	-	
		0 :	0~10V	0~20mA			
		1 :	0~10V	4~20mA			
		2 :	2~10V	0~20mA			
		3 :	2~10V	4~20mA			
04-01	AVI Signal Verification Scan rate	1~200			50	2ms	
04-02	AVI Gain	0 ~ 1000			100	%	*1
04-03	AVI Bias	0 ~ 100			0	%	*1
04-04	AVI Bias Selection	0: Positive 1: Negative			0	-	*1
04-05	AVI Slope	0: Positive 1: Negative			0	-	*1
04-06	ACI Signal Verification Scan rate	1~200			50	2ms	
04-07	ACI Gain	0 ~ 1000			100	%	*1
04-08	ACIBias	0 ~ 100			0	%	*1
04-09	ACI Bias Selection	0: Positive 1: Negative			0	-	*1
04-10	ACI Slope	0: Positive 1: Negative			0	-	*1
04-11	Analog Output mode(AO)	0: Output Frequency 1: Frequency Command 2: Output Voltage 3: DC Bus Voltage 4: Motor Current			0	-	*1
04-12	Analog Output AO Gain (%)	0 ~ 1000			100	%	*1
04-13	Analog Output AO Bias (%)	0 ~ 1000			0	%	*1
04-14	AO Bias Selection	0: Positive 1: Negative			0	-	*1
04-15	AO Slope	0: Positive 1: Negative			0	-	*1

Group 05- Preset Frequency Selections					
No.	Description	Range	Factory Setting	Unit	Note
05-00	Preset Speed Control mode Selection	0: Common Accel/Decel Accel/Decel 1 or 2 apply to all speeds	0	-	
		1: Individual Accel/Decel Accel/ Decel 0-7 apply to the selected preset speeds (Acc0/Dec0~ Acc7/Dec7)			
05-01	Preset Speed 0 (Keypad Freq)	0.00 ~ 599.00	5.00	Hz	*1
05-02	Preset Speed1 (Hz)		5.00	Hz	*1
05-03	Preset Speed2 (Hz)		10.00	Hz	*1
05-04	Preset Speed3 (Hz)		20.00	Hz	*1
05-05	Preset Speed4 (Hz)		30.00	Hz	*1
05-06	Preset Speed5 (Hz)		40.00	Hz	*1
05-07	Preset Speed6 (Hz)		50.00	Hz	*1
05-08	Preset Speed7 (Hz)		50.00	Hz	*1
05-09 ~ 05-16	Reserved				
05-17	Preset Speed0-Acctime	0.1 ~ 3600.0	10.0	s	*1
05-18	Preset Speed0-Dectime		10.0	s	*1
05-19	Preset Speed1-Acctime		10.0	s	*1
05-20	Preset Speed1-Dectime		10.0	s	*1
05-21	Preset Speed2-Acctime		10.0	s	*1
05-22	Preset Speed2-Dectime		10.0	s	*1
05-23	Preset Speed3-Acctime		10.0	s	*1
05-24	Preset Speed3-Dectime		10.0	s	*1
05-25	Preset Speed4-Acctime		10.0	s	*1
05-26	Preset Speed4-Dectime		10.0	s	*1
05-27	Preset Speed5-Acctime		10.0	s	*1
05-28	Preset Speed5-Dectime		10.0	s	*1
05-29	Preset Speed6-Acctime		10.0	s	*1
05-30	Preset Speed6-Dectime		10.0	s	*1
05-31	Preset Speed7-Acctime		10.0	s	*1
05-32	Preset Speed7-Dectime		10.0	s	*1

Group 06- Auto Run(Auto Sequencer) function					
No.	Description	Range	Factory Setting	Unit	Note
06-00	Auto Run (sequencer) mode selection	0: Disabled. 1: Single cycle. (Continues to run from the Unfinished step if restarted). 2: Periodic cycle. (Continues to run from the unfinished step if restarted). 3: Single cycle, then holds the speed Of final step to run. (Continues to run from the unfinished step if restarted). 4: Single cycle. (Starts a new cycle if restarted). 5: Periodic cycle. (Starts a new cycle if restarted). 6: Single cycle, then hold the speed of final step to run (Starts a new cycle if restarted).	0	-	
06-01	Auto _ Run Mode frequency command 1	0.00~599.00	0.00	Hz	*1
06-02	Auto _ Run Mode frequency command 2		0.00	Hz	*1
06-03	Auto _ Run Mode frequency command 3		0.00	Hz	*1
06-04	Auto _ Run Mode frequency command 4		0.00	Hz	*1
06-05	Auto _ Run Mode frequency command 5		0.00	Hz	*1
06-06	Auto _ Run Mode frequency command 6		0.00	Hz	*1
06-07	Auto _ Run Mode frequency command 7		0.00	Hz	*1
06-08 ~ 06-15	Reserved				
06-16	Auto_ Run Mode running time setting 0	0.0 ~ 3600.0	0.0	s	*1
06-17	Auto_ Run Mode running time setting 1		0.0	s	*1
06-18	Auto_ Run Mode running time setting 2		0.0	s	*1
06-19	Auto_ Run Mode running time setting 3		0.0	s	*1
06-20	Auto_ Run Mode running time setting 4		0.0	s	*1
06-21	Auto_ Run Mode running time setting 5		0.0	s	*1
06-22	Auto_ Run Mode running time setting 6		0.0	s	*1
06-23	Auto_ Run Mode running time setting 7		0.0	s	*1

Group 06- Auto Run(Auto Sequencer) function					
No.	Description	Range	Factory Setting	Unit	Note
06-24 ~ 06-31	Reserved				
06-32	Auto_ Run Mode running direction 0	0: Stop 1: Forward 2: Reverse	0	-	
06-33	Auto_ Run Mode running direction 1		0	-	
06-34	Auto_ Run Mode running direction 2		0	-	
06-35	Auto_ Run Mode running direction 3		0	-	
06-36	Auto_ Run Mode running direction 4		0	-	
06-37	Auto_ Run Mode running direction 5		0	-	
06-38	Auto_ Run Mode running direction 6		0	-	
06-39	Auto_ Run Mode running direction 7		0	-	

Group 07- Start/Stop command setup					
No.	Description	Range	Factory Setting	Unit	Note
07-00	Momentary Power Loss and Restart	0: Momentary Power Loss and Restart disable 1: Momentary power loss and restart enable	0	s	
07-01	Auto Restart Delay Time	0.0~800.0	0.0	s	
07-02	Number of Auto Restart Attempts	0~10	0	-	
07-03	Reset Mode Setting	0: Enable Reset Only when Run Command is Off 1: Enable Reset when Run Command is On or Off	0	-	
07-04	Direct Running After Power Up	0: Enable Direct run on power up 1: Disable Direct run on power up	1	-	
07-05	Delay-ON Timer	1.0~300.0	1.0	s	
07-06	DC Injection Brake Start Frequency (Hz) In Stop mode	0.10 ~ 10.00	1.5	Hz	

Group 07- Start/Stop command setup					
No.	Description	Range	Factory Setting	Unit	Note
07-07	DC Injection Brake Level (%) In stop mode	0 ~ 20 (Frame1/2). Based on the 20% of maximum output voltage	5	%	
		0 ~ 100 (Frame3/4) based on the rated current	50		
07-08	DC Injection Brake Time (Seconds) In stop mode	0.0 ~ 25.5	0.5	s	
07-09	Stopping Method	0: Deceleration to stop 1: Coast to stop	0		

Group 08- Drive & Motor Protection functions					
No.	Description	Range	Factory Setting	Unit	Note
08-00	Trip Prevention Selection	xxxx0: Enable Trip Prevention During Acceleration xxxx1: Disable Trip Prevention During Acceleration xxx0x: Enable Trip Prevention During Deceleration xxx1x: Disable Trip Prevention During Deceleration xx0xx: Enable Trip Prevention in Run Mode xx1xx: Disable Trip Prevention in Run Mode x0xxx: Enable over voltage Prevention in Run Mode x1xxx: Disable over voltage Prevention in Run Mode	00000	-	
08-01	Trip Prevention Level During Acceleration (%)	50 ~ 200	by series	Inverter Rated Current 100%	
08-02	Trip Prevention Level During Deceleration (%)	50 ~ 200	by series		
08-03	Trip Prevention Level In Run Mode (%)	50 ~ 200	by series		
08-04	over voltage Prevention Level in Run Mode	200V: 350.0~390.0 400V: 700.0~780.0	380.0/760.0	VDC	*1

Group 08- Drive & Motor Protection functions

No.	Description	Range	Factory Setting	Unit	Note
08-05	Electronic Motor Overload Protection Operation Mode	xxxx0: Disable Electronic Motor Overload Protection	00001	-	
		xxxx1: Enable Electronic Motor Overload Protection			
		xxx0x: Motor Overload Cold Start			
		xxx1x: Motor Overload Hot Start			
		xx0xx: Standard Motor			
		xx1xx: Invertor Duty Motor (Force Vent)			
08-06	Operation After Overload Protection is Activated	0: Coast-to-Stop After Overload Protection is Activated 1: Drive Will Not Trip when Overload Protection is Activated (OL1)	0	-	
08-07	Over heat Protection (cooling fan control)	0: Auto (Depends on temp.) 1: Operate while in RUN mode 2: Always Run 3: Disabled	1	-	
08-08	AVR Function (Auto Voltage Regulation)	0: AVR function enable	4	-	
		1: AVR function Disable			
		2: AVR function disable for stop			
		3: AVR function disable for deceleration			
		4: AVR function disable for stop and deceleration			
		5: When VDC>(360V/740V), AVR function disable for stop and deceleration			
08-09	Input phase lost protection	0: Disabled 1: Enabled	0	-	

Group 08- Drive & Motor Protection functions					
No.	Description	Range	Factory Setting	Unit	Note
08-10	PTC Overheat Function	0: Disable	0		
		1: Decelerate to stop			
		2: Coast to stop			
		3: Continue running, when warning level is reached. Coast to stop, when protection level is reached.			
08-11	PTC Signal Smoothing Time	0.01~10.00	0.2	Sec	
08-12	PTC Detection Time Delay	1~300	60	Sec	
08-13	PTC Protection Level	0.1~10.0	0.7	V	
08-14	PTC Detection Level Reset	0.1~10.0	0.3	V	
08-15	PTC Warning Level	0.1~10.0	0.5	V	
08-16	Fan Control Temperature Level	10.0~50.0	50.0	°C	

Group 09- Communication function setup					
No.	Description	Range	Factory Setting	Unit	Note
09-00	Assigned Communication Station Number	1 ~ 32	1	-	*2*3
09-01	Communication Mode Select	0: Modbus RTU code 1: Modbus ASCII code 2: BACnet	0	-	*2*3
09-02	Baud Rate Setting (bps)	0 :4800 1: 9600 2: 19200 3: 38400	2	bps	*2*3
09-03	Stop Bit Selection	0: 1 Stop Bit 1: 2 Stop Bits	0	-	*2*3

Group 09- Communication function setup					
No.	Description	Range	Factory Setting	Unit	Note
09-05	Data Format Selection	0: 8-Bits Data 1: 7-Bits Data	0	-	*2*3
09-06	Communication time-out detection time	0.0 ~ 25.5	0.0	s	
09-07	Communication time-out operation selection	0: Deceleration to stop (00-15: Deceleration time 1) 1: Coast to stop 2: Deceleration to stop (00-17: Deceleration time 2) 3: continue operating	0	-	
09-08	Error 6 verification time	1 ~ 20	3		
09-09	Drive Transmit delay Time (ms)	5 ~ 65	5	2ms	
09-10	BACnet stations	1~254	1		*2*3

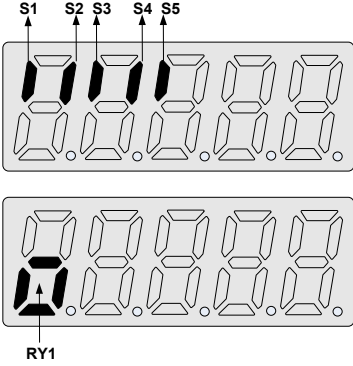
Group10- PID function Setup					
No.	Description	Range	Factory Setting	Unit	Note
10-00	PID target value selection (when 00-05\00-06=6 this function is enabled)	0: Potentiometer on Keypad 1: Analog Signal Input. (AVI) 2: Analog Signal Input. (ACI) 3: Frequency set by communication 4: Keypad Frequency parameter 10-02	1	-	*1
10-01	PID feedback value selection	0: Potentiometer on Keypad 1: Analog Signal Input. (AVI) 2: Analog Signal Input. (ACI) 3: Communication Setting Frequency	2	-	*1
10-02	PID Target (keypad input)	0.0~100.0	50.0	%	*1
10-03	PID Mode Selection	0: Disabled 1: Deviation D Control. FWD Characteristic. 2: Feedback D Control FWD Characteristic. 3: Deviation D Control Reverse Characteristic. 4: Feedback D Control Reverse Characteristic. 5: Frequency Command + Deviation D Control. FWD Characteristic. 6: Frequency Command + Feedback D Control FWD Characteristic. 7: Frequency Command + Deviation D Control Reverse Characteristic. 8: Frequency Command + Feedback D Control Reverse Characteristic.	0	-	

Group10- PID function Setup					
No.	Description	Range	Factory Setting	Unit	Note
10-04	Feedback Gain Coefficient	0.00 ~ 10.00	1.00	%	*1
10-05	Proportional Gain	0.0 ~ 10.0	1.0	%	*1
10-06	Integral Time	0.0 ~ 100.0	10.0	s	*1
10-07	Derivative Time	0.00 ~ 10.00	0.00	s	*1
10-08	PID Offset	0: Positive 1: Negative	0	-	*1
10-09	PID Offset Adjust	0 ~ 109	0	%	*1
10-10	PID Output Lag Filter Time	0.0 ~ 2.5	0.0	s	*1
10-11	Feedback Loss Detection Mode	0: Disabled	0	-	
		1: Drive keeps running after feedback loss			
		2: Drive stops after feedback loss			
10-12	Feedback Loss Detection Level	0 ~ 100	0	%	
10-13	Feedback Loss Detection Delay Time	0.0 ~25.5	1.0	s	
10-14	Integration Limit Value	0 ~ 109	100	%	*1
10-15	Integral Value Resets to Zero when Feedback Signal Equals the Target Value	0: Disabled 1: 1 Second 30: 30 Seconds (0 ~ 30)	0	-	
10-16	Allowable Integration Error Margin (units) (1unit = 1/8192)	0 ~ 100	0	-	
10-17	PID Sleep Frequency Level	0.00~599.00	0.00	Hz	
10-18	PID Sleep Function Delay Time	0.0 ~25.5	0.0	s	
10-19	PID Wake up frequency Level	0.00 ~ 599.00	0.00	Hz	
10-20	PID Wake up function Delay Time	0.0 ~ 25.5	0.0	s	
10-21	Max PID Feedback Setting	0 ~999	100	-	*1
10-22	Min PID Feedback Setting	0 ~999	0	-	*1

Group11- Performance Control functions					
No.	Description	Range	Factory Setting	unit	Note
11-00	Reverse operation control	0: Reverse command is enabled 1: Reverse command is disabled	0	-	
11-01	Carrier Frequency (kHz)	1~16	5	KHz	
11-02	Carrier mode Selection	0: Mode0, 3phase PWM modulation 1: Mode1, 2phase PWM modulation 2: Mode2, 2phase soft PWM modulation	1	-	
11-03	Carrier Frequency Reduction by temperature rise	0: disabled 1: enabled	0	-	
11-04	S-Curve Acc 1	0.0 ~ 4.0	0.00	s	
11-05	S-Curve Acc 2	0.0 ~ 4.0	0.00	s	
11-06	S-Curve Dec 3	0.0 ~ 4.0	0.00	s	
11-07	S-Curve Dec 4	0.0 ~ 4.0	0.00	s	
11-08	Skip Frequency 1	0.00 ~ 599.00	0.00	Hz	*1
11-09	Skip Frequency 2	0.00 ~ 599.00	0.00	Hz	*1
11-10	Skip Frequency 3	0.00 ~ 599.00	0.00	Hz	*1
11-11	Skip Frequency Bandwidth (±)	0.00 ~ 30.00	0.00	Hz	*1
11-12	Reserved				
11-13	Regeneration Prevention Function	0: Disable 1: Enable 2: Enable (during constant speed only)	0	-	
11-14	Regeneration Prevention Voltage Level	200v: 300.0~400.0 400v: 600.0~800.0	380/760	V	
11-15	Regeneration Prevention Frequency Limit	0.00~15.00	3.00	Hz	
11-16	Regeneration Prevention Voltage Gain	0~200	100	%	
11-17	Regeneration Prevention Frequency Gain	0~200	100	%	
11-18	Speed loop proportion gain	0~65535	10000		
11-19	Speed loop integration gain	0~65535	800		
11-20	Speed loop differential gain	0~65535	0		

Group12 Digital Display & Monitor functions

No.	Description	Range	Factory Setting	Unit	Note
12-00	Extended Display Mode	00000 ~77777 Each digit can be set to 0 to 7	00000	-	*1
		0: Default display (frequency¶meters)			
		1: Output Current			
		2: Output Voltage			
		3: DC voltage			
		4: Temperature of Heat sink			
		5: PID feedback			
		6: Analog Signal Input. (AVI)			
		7: Analog Signal Input. (ACI)			
12-01	PID Feedback Display format	0: Integer (xxx)	0	-	*1
		1: One decimal Place (xx.x)			
		2: Two Decimal Places (x.xx)			
12-02	PID Feedback Display Unit Setting	0: xxx--	0	-	*1
		1: xxxpb (pressure)			
		2: xxxfl (flow)			
12-03	Custom Units (Line Speed) Value	0~65535	1500/1800	RPM	*1
12-04	Custom Units (Line Speed) Display Mode	0: Drive Output Frequency is Displayed	0	-	*1
		1: Line Speed. Integer (xxxxx)			
		2: Line Speed..One Decimal Place (xxxx.x)			
		3: Line Speed.Two Decimal Places (xxx.xx)			
		4: Line Speed.Three Decimal Places (xx.xxx)			

Group12 Digital Display & Monitor functions					
No.	Description	Range	Factory Setting	Unit	Note
12-05	Inputs and output Logic status display (S1 to S5) & RY1		----	-	*4

Group 13 Inspection & Maintenance functions					
No.	Description	Range	Factory Setting	unit	Note
13-00	Drive Horsepower Code	----	-	-	*3
13-01	Software Version	----	-	-	*3*4
13-02	Fault Log (Last 3 Faults)	----	-	-	*3*4
13-03	Accumulated Operation Time1 1	0~23	-	hour	*3
13-04	Accumulated Operation Time1 2	0~65535	----	day	*3
13-05	Accumulated Operation Time Mode	0: Time Under Power 1: Run Mode Time Only	0	-	*3
13-06	Parameter Lock	0: Enable all Functions 1: Preset speeds 05-01~05-08 cannot be changed 2: All Functions cannot be changed Except for Preset speeds 05-01~05-08 3: Disable All Function	0	-	
13-07	Parameter Lock Code	00000~65535	00000	-	
13-08	Reset Drive to Factory Settings	1150: Initialization (50Hz,220V/380V) 1160: Initialization (60Hz,220V/380V) 1250: Initialization (50Hz,230V/400V) 1260: Initialization (60Hz,230V/460V) 1350: Initialization (50Hz,220V/415V) 1360: Initialization (60Hz,230V/400V)	1250/1360 (Note)	-	

Notes: For built-in EMC filter models, the default setting of 13-08 is "1250".
For without built-in EMC filter models, the default setting of 13-08 is "1360"

5. TROUBLESHOOTING AND MAINTENANCE

5.1 Error display and corrective action

5.1.1 Manual Reset and Auto-Reset

Faults which cannot be recovered manually			
Display	Content	Cause	Corrective action
-OV-	Voltage too high when stopped	Detection circuit malfunction	Consult with the supplier
-LV-	Voltage too low when stopped	1. Power voltage too low 2. Pre-charge resistor or fuse burnt out. 3. Detection circuit malfunction	1. Check if the power voltage is correct 2. failed resistor or fuse 3. Consult with the supplier
-OH-	The inverter is overheated when stopped	1. Detection circuit malfunction 2. Ambient temperature too high or bad ventilation	Improve the ventilation conditions, if no result then replace the inverter
OH-C	The inverter is overheated during running	1. IGBT temperature is too high or poor ventilation 2. temperature sensor error or circuit malfunctions	1. Reduce carrier frequency 2. Improve the ventilation conditions, if no result then replace the inverter
CtEr	Current Sensor detection error	Current sensor error or circuit malfunction	Consult with the supplier
HPErr	Inverter capacity setting error: Inverter capacity setting 13-00 does not match the rated voltage	The inverter capacity setting (13-00) does not match the hardware voltage levels	Check the inverter capacity setting (13-00) to meet the hardware voltage levels
Err4	CPU Unusual interruption	External noise interference	1. Remove the interference source then restart by switching power OFF/ON 2. If not resolved then Consult with the supplier
EPr	EEPROM problem	Faulty EEPROM	Consult with the supplier
COt	Communication error	Communications disruption	Check the wiring

Faults which can be recovered manually and automatically

Display	Content	Cause	Corrective action
OC-A	Over-current at acceleration	1. Acceleration time too short 2. The capacity of the motor exceeds the capacity of the inverter 3. Short circuit between the motor coil and the case 4. Short circuit between motor wiring and ground 5. IGBT module damaged	1. Set a longer acceleration time 2. Replace inverter with one that has the same rating as that of the motor 3. Check the motor 4. Check the wiring 5. Consult with the supplier
OC-A			
OC-C	Over-current at fixed speed	1. Transient load change 2. Transient power change	1. Increase the capacity of the inverter 2. Install inductor on the power supply input side
OC-C			
OC-d	Over-current at deceleration	The preset deceleration time is too short	Set a longer deceleration time
OC-d			
OC-S	Over current at start	1. Short circuit between the motor coil and the case 2. Short circuit between motor coil and ground 3. IGBT module damaged	1. Inspect the motor 2. Inspect the wiring 3. Consult with the supplier
OC-S			
OV-C	Excessive Voltage during operation/ deceleration	1. Deceleration time setting too short or excessive load inertia 2. Power voltage varies widely (fluctuates)	1. Set a longer deceleration time 2. Consider use of a brake resistor and/or brake module (For 400V models or 200V 5hp~15hp models) 3. Consider use of a reactor at the power input side
OV-C			
PF	Input phase Loss	Abnormal fluctuations in the main circuit voltage	1. Check the main circuit power supply wiring. 2. Check the power supply voltage
PF			

Faults which can be recovered manually but not automatically

Display	Content	Cause	Corrective action
OC	Over-current during stop	Detection circuit malfunction	Consult with the supplier
OC			
OL1	Motor overload	loading too large	Consider increasing the Motor capacity
OL1			
OL2	Inverter overload	Excessive Load	Consider increasing the inverter capacity
OL2			
CL	Inverter over current: Wait 1 minute to reset. If it occurs CL or OL2 up to 4 successive times then wait 5 minutes to reset	Inverter over current warning: inverter current reach the level of over current protection	Check load condition and running period time
CL			
LV-C	Voltage too low during operation	1. Power voltage too low 2. Power voltage varies widely (fluctuates)	1. Improve power quality 2. Consider adding a reactor at the power input side
LV-C			
OVSP	Motor rotation over speed	The actual rotation speed is different to the set speed	1. Check for excessive load 2. Check weather frequency setting signal is right or not
OVSP			
OH4	Motor over heat error	1. If temperature detected increases above the set limit in parameter 08-13 and for the delay time set in parameter 08-12 then the display will show "OH4" (motor over heat detection), and the motor will coast to stop. 2. Motor over heat detection "OH4" can be reset when the temperature detection level is lower than the set level in parameter (08-14 PTC reset level)	1. To improve the ventilation condition 2. Adjust parameter 08-15
OH4			

5.1.2 Keypad Operation Error Instruction

Display	Content	Cause	Corrective action
LOC	1. Parameter already locked 2. Motor direction locked 3. Parameter password (13-07) enabled	1. Attempt to modify frequency parameter while 13-06>0 2. Attempt to reverse direction when 11-00=1 3. Parameter (13-07) enabled, set the correct password will show LOC	1. Adjust 13-06 2. Adjust 11-00
			
Err1	Keypad operation error	1. Press ▲ or ▼ while 00-05/00-06>0 or running at preset speed. 2. Attempt to modify the Parameter. Can not be modified during operation (refer to the parameter list)	1. The ▲ or ▼ is available for modifying the parameter only when 00-05/00-06=0 2. Modify the parameter in STOP mode
			
Err2	Parameter setting error	1. 00-13 is within the range of (11-08 ±11-11) or (11-09 ±11-11) or (11-10 ±11-11) 2. 00-12 ± 00-13 3. 00-05 and 00-06 have been set the same. 4. Modifying parameters 01-01~01-09 when 01-00≠7 5. When 00-05/00-06=2, and 08-10=1~3; When PID function be used with 10-00/10-01=1 and 08-10=1~3 6. Parameter password function(13-07) set incorrect	1. Modify 11-08~11-10 or 11-11 2. 00-12>00-13 3. Set 00-05 and 00-06 to be different 4. Set 03-21 <03-20 5. PTC function source can not be set the same source(AVI) with frequency command and PID command 6. Please set correct password
			
Err5	Modification of parameter is not available in communication	1. Control command sent during communication. 2. Attempt to modify the function 09-02~09-05 during communication	1. Issue enable command before communication 2. Set parameters 09-02~09-05 function before communication
			
Err6	Communication failed	1. Wiring error 2. Communication Parameter setting error 3. Incorrect communication protocol	1. Check hardware and wiring 2. Check Functions (09-00~09-05)
			
Err7	Parameter conflict	1. Attempt to modify the function 13-00/13-08 2. Voltage and current detection circuit is abnormal	If reset is not possible, please consult with the supplier
			

5.1.3 Special conditions

Display	Fault	Description
StP0	Zero speed at stop	In V/f mode, STP0 comes out at less than 1.3Hz (50Hz set) or at less than 1.5Hz (60Hz set) In SLV mode, STP0 comes out at less than 1Hz
STP0		
StP1	Fail to start directly On power up	1. If the inverter is set for external terminal control mode (00-02/00-03=1) and direct start is disabled (07-04=1) 2. The inverter cannot be started and will flash STP1 3. The run input is active at power-up, refer to descriptions of (07-04).
STP1		
StP2	Keypad Stop Operated when inverter in external Control mode	1. If the Stop key is pressed while the inverter is set to external control mode (00-02/00-03=1) then 'STP2' flashes after stop 2. Release and re-activate the run contact to restart the inverter
STP2		
E.S.	External Rapid stop	When external rapid stop input is activated the inverter will decelerate to stop and the display will flash with E.S. message
E.S.		
b.b.	External base block	When external base block input is activated the inverter stops immediately and then the display will flash with b.b. message
b.b.		
PdEr	PID feedback loss	PID feedback loss is detected.
PdEr		
Alter	Auto tuning error	Other errors show up in the process of auto tuning.
ALtEr		
OH3	Motor over heat warning	If 08-10 = 3, When over temperature is detected by signal at terminal AVI increasing above the warning detection limit set in parameter 08-15, then the display will show "OH3"(motor over heat warning level) and the motor will continue to run
OH3		

5.2 General troubleshooting

Status	Checking point	Remedy
Motor runs in wrong direction	Is the wiring for the output terminals correct?	Wiring must match U, V, and W terminals of the motor
	Is the wiring for forward and reverse signals correct?	Check for correct wiring
The motor speed can not be regulated	Is the wiring for the analog frequency inputs correct?	Check for correct wiring
	Is the setting of operation mode correct?	Check the Frequency Source set in parameters 00-05/00-06
	Is the load too excessive?	Reduce the load
Motor running speed too high or too low	Check the motor specifications (poles, voltage...) correct?	Confirm the motor specifications
	Is the gear ratio correct?	Confirm the gear ratio
	Is the setting of the highest output frequency correct?	Confirm the highest output frequency
Motor speed varies unusually	Is the load too excessive?	Reduce the load
	Does the load vary excessively?	1. Minimize the variation of the load 2. Consider increasing the capacities of the inverter and the motor
	Is the input power unstable or is there a phase loss?	1. Consider adding an AC reactor at the power input side if using single-phase power
		2. Check wiring if using three-phase power
Motor can not run	Is the power connected to the correct L1, L2, and L3 terminals? is the charging indicator lit?	1. Is the power applied? 2. Turn the power OFF and then ON again 3. Make sure the power voltage is correct 4. Make sure screws are secured firmly
	Is there voltage across the output terminals T1, T2, and T3?	Turn the power OFF and then ON again
	Is overload causing the motor to stall?	Reduce the load so the motor will run
	Are there any abnormalities in the inverter?	See error descriptions to check wiring and correct if necessary
	Is there a forward or reverse run command?	
	Has the analog frequency signal been input?	1. Is analog frequency input signal wiring correct? 2. Is voltage of frequency input correct?
	Is the operation mode setting correct?	Operate through the digital keypad

6. INSTRUCTIONS FOR UL

Safety Precautions



DANGER!

Electrical Shock Hazard

Do not connect or disconnect wiring while the power is on.

Failure to comply will result in death or serious injury.



WARNING!

Electrical Shock Hazard

Do not operate equipment with covers removed.

Failure to comply could result in death or serious injury.

The diagrams in this section may show drives without covers or safety shields to show details. Be sure to reinstall covers or shields before operating the drives and run the drives according to the instructions described in this manual.

Always ground the motor-side grounding terminal.

Improper equipment grounding could result in death or serious injury by contacting the motor case.

Do not touch any terminals before the capacitors have fully discharged.

Failure to comply could result in death or serious injury.

Before wiring terminals, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.

Do not allow unqualified personnel to perform work on the drive.

Failure to comply could result in death or serious injury.

Installation, maintenance, inspection, and servicing must be performed only by authorized personnel familiar with installation, adjustment, and maintenance of AC drives.

Do not perform work on the drive while wearing loose clothing, jewelry, or lack of eye protection.

Failure to comply could result in death or serious injury.

Remove all metal objects such as watches and rings, secure loose clothing, and wear eye protection before beginning work on the drive.

Do not remove covers or touch circuit boards while the power is on.

Failure to comply could result in death or serious injury.

Fire Hazard

Tighten all terminal screws to the specified tightening torque.

Loose electrical connections could result in death or serious injury by fire due to overheating of electrical connections.

Do not use an improper voltage source.

Failure to comply could result in death or serious injury by fire.

Verify that the rated voltage of the drive matches the voltage of the incoming power supply before applying power.

Do not use improper combustible materials.

Failure to comply could result in death or serious injury by fire.

Attach the drive to metal or other noncombustible material.

NOTICE

Observe proper electrostatic discharge procedures (ESD) when handling the drive and circuit boards.
Failure to comply may result in ESD damage to the drive circuitry.

Never connect or disconnect the motor from the drive while the drive is outputting voltage.
Improper equipment sequencing could result in damage to the drive.

Do not use unshielded cable for control wiring.

Failure to comply may cause electrical interference resulting in poor system performance. Use shielded twisted-pair wires and ground the shield to the ground terminal of the drive.

Do not modify the drive circuitry.

Failure to comply could result in damage to the drive and will void warranty.

Teco is not responsible for any modification of the product made by the user. This product must not be modified.

Check all the wiring to ensure that all connections are correct after installing the drive and connecting any other devices.

Failure to comply could result in damage to the drive.

UL Standards

The UL/cUL mark applies to products in the United States and Canada and it means that UL has performed product testing and evaluation and determined that their stringent standards for product safety have been met. For a product to receive UL certification, all components inside that product must also receive UL certification.



UL Standards Compliance

This drive is tested in accordance with UL standard UL508C and complies with UL requirements. To ensure continued compliance when using this drive in combination with other equipment, meet the following conditions:

• Installation Area

Do not install the drive to an area greater than pollution severity 2 (UL standard).

• Main Circuit Terminal Wiring

UL approval requires crimp terminals when wiring the drive's main circuit terminals. Use crimping tools as specified by the crimp terminal manufacturer. Motovario recommends crimp terminals made by NICHIFU for the insulation cap.

The table below matches drives models with crimp terminals and insulation caps. Orders can be placed with a Motovario representative or directly with the Motovario sales department.

Closed-Loop Crimp Terminal Size

Drive Model	Wire Gauge		Terminal	Crimp Terminal	Tool	Insulation Cap
	mm ² , (AWG)					
LM16	R/L1 S/L2 T/L3	U/T1 V/T2 W/T3	Screws	Model No.	Machine No.	Model No.
123-0018	1.3 (16)		M3.5	R2-3.5	Nichifu NH 1 / 9	TIC 2
123-0037	1.3 (16)				Nichifu NH 1 / 9	TIC 2
123-0075	2.1 (14)				Nichifu NH 1 / 9	TIC 2
123-0150	3.3 (12)		M4	R3.5-4	Nichifu NH 1 / 9	TIC 3.5
123-0220	5.3 (10)		M4	R5.5-4	Nichifu NH 1 / 9	TIC 3.5
340-0075	2.1 (14)		M4	R3.5-4	Nichifu NH 1 / 9	TIC 2
340-0150	2.1 (14)				Nichifu NH 1 / 9	TIC 2
340-0220	2.1 (14)				Nichifu NH 1 / 9	TIC 2
340-0400	2.1 (14)		M4	R2-3.5	Nichifu NH 1 / 9	TIC 2
340-0550/0750/1100	8.4 (8)		M5	R8-5	Nichifu NH 1 / 9	TIC 8

Type 1

During installation, all conduit hole plugs shall be removed, and all conduit holes shall be used.

Recommended Input Fuse Selection

Drive Model LM16	Fuse Type	
	Manufacturer: Busmann	
	Model	Fuse Ampere Rating (A)
200 V Class Single-Phase Drives		
123-0018	Busmann 10CT	690V 10A
123-0037	Busmann 10CT/16CT	690V 10A / 690V 16A
123-0075	Busmann 16CT/20CT	690V 16A / 690V 20A
123-0150	Busmann 30FE	690V 30A
123-0220	Busmann 50FE	690V 50A

Drive Model LM16	Fuse Type	
	Manufacturer: Busmann	
	Model	Fuse Ampere Rating (A)
400 V Class Three-Phase Drives		
340-0075	Busmann 10CT	690V10A
340-0150	Busmann 16CT	690V 16A
340-0220	Busmann 20CT	690V 20A
340-0400	Busmann 25ET	690V 25A
340-0550	Busmann 40FE	690V 40A
340-0750	Busmann 50ET	690V 50A
340-1100	Busmann 63ET	690V 63A

• **Field Wiring Terminals**

All input and output field wiring terminals not located within the motor circuit shall be marked to indicate the proper connections that are to be made to each terminal and indicate that copper conductors, rated 80°C are to be used.

• **Drive Short-Circuit Rating**

This drive has undergone the UL short-circuit test, which certifies that during a short circuit in the power supply the current flow will not rise above value. Please see electrical ratings for maximum voltage and table below for current.

- The MCCB and breaker protection and fuse ratings (refer to the preceding table) shall be equal to or greater than the short-circuit tolerance of the power supply being used.
- Suitable for use on a circuit capable of delivering not more than (A) RMS symmetrical amperes for (Hp) Hp in 240 / 480 V class drives motor - overload protection.

Horse Power (Hp)	Current (A)	Voltage (V)
0 -50	5,000	240 / 480

• **Drive Motor Overload Protection**

Set parameter 02-01 (motor rated current) to the appropriate value to enable motor overload protection. The internal motor overload protection is UL listed and in accordance with the NEC and CEC.

• **02-01 Motor Rated Current**

Setting Range: Model Dependent

Factory Default: Model Dependent

Set 02-01 to the full load amps (FLA) stamped on the nameplate of the motor.

• **08-05 Motor Overload Protection Selection**

The drive has an electronic overload protection function (OL1) based on time, output current, and output frequency, which protects the motor from overheating. The electronic thermal overload function is UL-recognized, so it does not require an external thermal overload relay for single motor operation.

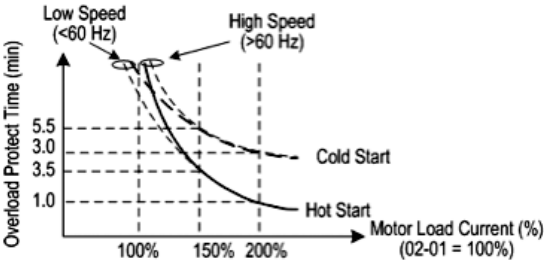
This parameter selects the motor overload curve used according to the type of motor applied.

Overload Protection Settings

Setting	Description
XXXX0	Disabled
XXXX1	Enabled

Sets the motor overload protection function in 08-05 according to the applicable motor.

Setting 08-05 = XXXX0. Disables the motor overload protection function when two or more motors are connected to a single inverter. Use an alternative method to provide separate overload protection for each motor such as connecting a thermal overload relay to the power line of each motor.



Motor Overload Protection Time

• 08-06 Motor Overload Operation Selection

Setting	Description
0	Free Run to Stop (default setting)
1	Alarm Only

7. PRÉFACE

- Le produit est un lecteur conçu pour commander un moteur à induction triphasé. Lire attentivement ce manuel pour garantir le bon fonctionnement, la sécurité et pour se familiariser avec les fonctions d'entraînement.
- Le lecteur est un appareil électrique / électronique et doit être installé et géré par un personnel qualifié.
- Une mauvaise manipulation peut entraîner un fonctionnement incorrect, cycle de vie plus court, ou l'échec de ce produit ainsi que le moteur.
- Tous les documents sont sujets à changement sans préavis. Soyez sûr d'obtenir les dernières éditions de l'utilisation ou visitez notre site Web.
- Lire le manuel d'instructions avant de procéder à l'installation, les connexions (câblage), le fonctionnement ou l'entretien et l'inspection.
- Vérifiez que vous avez une bonne connaissance de l'entraînement et de vous familiariser avec les consignes de sécurité et les précautions avant de procéder à fonctionner le lecteur.
- Prêter attention aux consignes de sécurité indiquées par l'avertissement ⚠ et symbole Attention ⚠.



AVERTISSEMENT!

Ignorer les informations indiquées par le symbole d'avertissement peut entraîner la mort ou des blessures graves.



ATTENTION!

ignorer les informations indiquées par le symbole de mise en garde peut entraîner des blessures mineures ou modérées et / ou des dommages matériels importants.

7.1 Consignes de sécurité

7.1.1 Avant d'alimenter le disque dur



AVERTISSEMENT!

- Le circuit principal doit être correctement câblée. Pour les terminaux monophasés d'approvisionnement de l'utilisation des intrants (R/L1, T/L3) et de trois bornes d'entrée de l'utilisation de l'offre de phase (R/L1, S/L2, T/L3). U/T1, V/T2, W/T3 ne doivent être utilisés pour connecter le moteur. Raccordement de l'alimentation d'entrée à l'un des U/T1, V/T2 W/T3 ou bornes risque d'endommager le lecteur.



ATTENTION!

- Pour éviter que le couvercle ne se désengage ou de tout autre dommage physique, ne portez pas le lecteur par son couverture. Soutenir le groupe par son dissipateur de chaleur lors du transport. Une mauvaise manipulation peut endommager le lecteur ou blesser le personnel, et doit être évitée.
- Pour éviter que les risques d'incendie, ne pas installer le lecteur sur ou à proximité d'objets inflammables. Installer sur des objets ininflammables comme les surfaces métalliques.
- Si plusieurs disques sont placés dans le même panneau de contrôle, fournir une ventilation adéquate pour maintenir la température en dessous de 40 ° C/104 ° F (50° C/122 ° F sans housse de protection) pour éviter la surchauffe ou incendie.
- Lors d'un retrait ou d'installation de l'opérateur numérique, éteignez-le d'abord, puis de suivre les instructions de ce manuel pour éviter les erreurs de l'opérateur ou de la perte de l'affichage causé par des connexions défectueuses.

**AVERTISSEMENT!**

- Lors d'un retrait ou d'installation de l'opérateur numérique, éteignez-le d'abord, puis de suivre les instructions de ce manuel pour éviter les erreurs de l'opérateur ou de la perte de l'affichage causé par des connexions défectueuses....

7.2 Câblage**AVERTISSEMENT!**

- Coupez toujours l'alimentation électrique avant de procéder à l'installation d'entraînement et le câblage des terminaux utilisateurs.
- Le câblage doit être effectué par un personnel qualifié / électricien certifié.
- Assurez-vous que le lecteur est correctement mis à la terre. (220V Classe: impédance de mise à la terre doit être inférieure à 100Ω Classe 440V: Impédance de mise à la terre doit être inférieure à 10Ω.)
- Vérifier et tester mes circuits d'arrêt d'urgence après le câblage. (L'Installateur est responsable du câblage.)
- Ne touchez jamais de l'entrée ou de lignes électriques de sortie permettant directement ou toute entrée ou de lignes de puissance de sortie à venir en contact avec le boîtier d'entraînement.
- Ne pas effectuer un test de tenue en tension diélectrique (mégohmmètre) sur le disque dur ou cela va entraîner des dommages de lecture pour les composants semi-conducteurs.

**ATTENTION!**

- La tension d'alimentation appliquée doit se conformer à la tension d'entrée spécifiée par le lecteur. (Voir la section signalétique du produit).
- Raccorder la résistance de freinage et de l'unité de freinage sur les bornes assignées.
- Ne pas brancher une résistance de freinage directement sur les bornes CC P (+) et N (-), sinon risque d'incendie.
- Utilisez des recommandations de la jauge de fil et les spécifications de couple. (Voir Wire Gauge et la section de spécification de couple).
- Ne jamais brancher l'alimentation d'entrée aux bornes onduleur de sortie U/T1, V/T2, W/T3.
- Ne pas brancher un contacteur ou interrupteur en série avec le variateur et le moteur.
- Ne branchez pas un facteur condensateur de correction de puissance ou suppresseur de tension à la sortie du variateur.
- S'assurer que l'interférence générée par l'entraînement et le moteur n'a pas d'incidence sur les périphériques.

7.3 Avant l'opération**AVERTISSEMENT!**

- Assurez-vous que la capacité du disque correspond aux paramètres de notation avant d'alimenter.
- Réduire le paramètre de la fréquence porteuse si le câble du variateur au moteur est supérieure à 80 pi (25 m). Un courant de haute fréquence peut être générée par la capacité parasite entre les câbles et entraîner un déclenchement de surintensité du variateur, une augmentation du courant ou d'une lecture actuelle inexacts.
- Veillez à installer tous les couvercles avant de l'allumer. Ne retirez pas les capots pendant que l'alimentation du lecteur est allumé, un choc électrique peut se produire autrement.
- Ne pas actionner d'interrupteurs avec les mains mouillées, un choc électrique pourrait survenir autrement.
- Ne touchez pas les bornes d'entraînement lorsqu'il est alimenté, même si le lecteur est arrêté, un choc électrique pourrait survenir autrement.

7.4 Configuration Paramètre



ATTENTION!

- Ne branchez pas une charge pour le moteur tout en effectuant un auto-tune.
- Assurez-vous que le moteur peut fonctionner librement et il y a suffisamment d'espace autour du moteur lors de l'exécution d'un auto-tune rotation.

7.5 Opération



AVERTISSEMENT!

- Veillez à installer tous les couvercles avant de l'allumer. Ne retirez pas les capots pendant que l'alimentation du lecteur est allumé, un choc électrique peut se produire autrement.
- Ne pas brancher ou débrancher le moteur pendant le fonctionnement. Le variateur pourrait se déclencher et ainsi endommager le lecteur.
- Les opérations peuvent commencer soudainement si une alarme ou un défaut est réarmé avec un ordre de marche active. Assurez-vous qu'un ordre de marche est actif lors de la réinitialisation de l'alarme ou de défaut, autrement des accidents peuvent se produire.
- Ne pas actionner d'interrupteurs avec les mains mouillées, un choc électrique pourrait survenir.
- Un interrupteur d'urgence externe indépendant est fourni, qui s'arrête en urgence vers le bas la sortie de l'onduleur en cas de danger.
- Si le redémarrage automatique après une récupération d'énergie est activée, le variateur démarrera automatiquement après le rétablissement du courant.
- Assurez-vous qu'il est sûr de faire fonctionner le variateur et le moteur avant d'effectuer un auto-tune rotation.
- Ne touchez pas les bornes d'entraînement lorsqu'il est alimenté même si l'onduleur s'est arrêté, un choc électrique pourrait survenir .
- Ne pas contrôler les signaux sur les circuits pendant que le lecteur est en marche.
- Après la mise hors tension, le ventilateur de refroidissement peut continuer à fonctionner pendant un certain temps.



ATTENTION!

- Ne touchez pas les composants générant de la chaleur tels que radiateurs et des résistances de freinage.
- Vérifiez soigneusement la performance du moteur ou de la machine avant d'utiliser à grande vitesse, sous peine de blessure.
- Notez les réglages des paramètres liés à l'unité de freinage lorsque applicable.
- Ne pas utiliser la fonction de freinage d'entraînement pour un maintien mécanique, sous peine de blessure.
- Ne pas contrôler les signaux sur les circuits pendant que le lecteur est en marche.

7.6 Entretien, Inspection et remplacement



AVERTISSEMENT!

- Attendre un minimum de 5 minutes après que l'alimentation a été débranchée avant de commencer une inspection. Vérifiez également que le voyant de charge est éteint et que la tension du bus cc a chuté au-dessous de 25Vdc.
- Ne jamais toucher les bornes à haute tension dans le lecteur.
- Assurez-vous que l'alimentation du lecteur est débranché avant de démonter le lecteur.
- Seul le personnel autorisé peuvent faire l'entretien, l'inspection et les opérations de remplacement. (Enlevez les bijoux en métal tels que les montres et les bagues et utiliser des outils isolés.).



ATTENTION!

- Le variateur peut être utilisé dans un environnement avec une gamme de température allant de 14 ° -104 ° F (10-40 ° C) et l'humidité relative de 95% sans condensation.
- Le variateur doit être utilisé dans un environnement sans poussière, gaz, vapeur et humidité.

7.7 Mise au rebut du variateur



ATTENTION!

- Jeter cet appareil avec soin comme un déchet industriel et selon les réglementations locales nécessaires.
- Les condensateurs du circuit principal d'entraînement et circuits imprimés sont considérés comme des déchets dangereux et ne doivent pas être brûlés.
- The Plastic enclosure and parts of the drive such as the top cover board will release harmful gases if burned.

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UE Declaration of Conformity MOTOVARIO S.p.A

Via Quattro Passi 1/3, 41043 Formigine (MO) Italy

Hereby declares that **the products:**

LM16 – 123 – 0018 / 0037 / 0075 / 0150 / 0220 – F20
LM16 – 340 – 0075 / 0150 / 0220 / 0400 / 0550 / 0750 / 1100 – F20
EM16 – 123 – 0037 / 0075 / 0150 / 0220 – F20
EM16 – 340 – 0075 / 0150 / 0220 / 0400 / 0550 / 0750 / 1100 / 1500 / 1850 – F20
EM16 – 123 – 0037 / 0075 / 0150 / 0220 – F – 66 – S
EM16 – 340 – 0075 / 0150 / 0220 / 0400 / 0550 / 0750 / 1100 – F – 66 – S
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AM16 – 340 – 5500 – 20
AM16 – 340 – 7500 / 9000 – 00

Series No all in in conformity with the following directives (including all applicable amendments)

- 2014/35/UE Low Voltage Directive
- 2014/30/UE EMC Directive
and that the standards and/or technical specifications referenced below have been applied:
- EN 61800-5-1:2007 Adjustable speed electrical power drive systems – Part 5-1:
Safety requirements – Electrical , thermal and energy
- EN 61800-3:2004 Adjustable speed electrical power drive system. EMC requirements and specific test methods.

The materials employed for the motors production are in conformity with RoHS Directive 2011/65UE concerning the noxious substances use in electrical and electronic equipment restriction.

Additional Information:

All the inverters are provided with "CE" marking

Formigine, 28/04/2017

Direzione Generale
Maurizio Negro

A handwritten signature in black ink, appearing to read "Maurizio Negro", is placed over the printed name.

MOTOVARIO S.p.A.

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